



Ref #	Part Number	Qty	Description
1	32601A		Cylinder (Incl. 2, 20, 119 & 120) (2- 5/8")
2	26727		Pin, Dowel
14	28277		Washer, Flat
15	30589		Rod, Governor (Incl. 14)
16	31383A		Lever, Governor
17	31335		Clamp, Governor lever (Clamp is positioned towardspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.)
18	650548		Screw, 8-32 x 5/16"
19	31386		Spring, Governor
20	32600		Seal, Oil
30	32655A		Crankshaft (Incl. 45)
32	32323		Washer, Thrust
40	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
40	34852		Piston, Pin & Ring Set (.010" OS)
40	34853		Piston, Pin & Ring Set (.020" OS)
41	32603B		Piston & Pin Ass'y.(Std.)(Incl. 43)(2 -5/8")
41	32604B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	32605B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34854		Ring Set (Std.) (2-5/8" Bore)
42	34855		Ring Set (.010" OS)
42	34856		Ring Set (.020" OS)
43	20381		Ring, Piston pin retaining
45	32875		Rod Assy., Connecting (Incl. 18)
46A	32609		Plate, Lock (Do not use with 32610A locking type screw)
46	32610		Connecting Rod Bolt (Early Production )
46	32610A		Bolt, Connecting rod
48	27241		Lifter, Exhaust valve
48A	32646		Lifter, Intake valve
50	32647		Camshaft (MCR)
52	29914		Pump Assy., Oil
60	29745		Extension, Blower housing
66	30063		Screw, Torx T-30, 1/4-20 x 1/2"
69	35261		* Gasket, Mounting flange
70	34311C		Mounting Flange Ass'y. (Incl. 72, 75 & 80)
72A	9556		Oil Drain Plug (Use as required)
72	30572		Plug, Oil drain (Incl. 73)
73	28833		* Drain Plug Gasket (Do not use w/plastic plug)
75	27897		Seal, Oil
80	30574		Shaft, Mechanical governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650488		Screw, 1/4-20 x 1-1/4"
89	610951		Key, Flywheel
90A	32517		Flywheel
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
100B	610775		Magneto (Solid State)
103	650489		Screw, 1/4-20 x 5/8"
110	35349		Ground Wire
119	32643A		* Gasket, Cylinder head
120	30579A		Head, Cylinder (Incl. 131)
125	32644A		Intake Valve (STD)(Incl.151) (Inverted Ports)
125	32645A		Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)
126	29313C		Exhaust Valve (STD)(Incl. 151) (Inverted Ports)

Ref #	Part Number	Qty	Description
126	29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)
127	26073		Washer (Not used in late production)
127	650691		Washer (Used on late production)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
130	650818		Screw, 5/16-18 x 1-1/2" (Use as required)
131	650694A		Screw, 5/16-18 x 2" (Use as required)
131	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
135	33636		Spark Plug (J-8C)
149	31671		Valve Spring Cap) (Used in early production)
150	31672		Spring, Valve
151	31673		Cap, Lower valve spring
169	31619A		* Gasket, Valve spring cover
170	31337A		Body Assy., Breather (Incl. 169 & 171 )
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
181	6201		Screw, 1/4-28 x 7/8"
182	6201		Screw, 1/4-28 x 7/8"
184	31688A		* Gasket, Carburetor
185	32656		Pipe, Intake
186	32653		Link, Governor spring
200	32415		Control Bracket (Incl. 203, 204 & 206 )
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
206	610973		Terminal Assy.
207	32652		Link, Governor-to-throttle
209	30200		Screw, 10-24 x 9/16"
223	650517		Screw, 1/4-20 x 13/16"
224	32649A		* Gasket, Intake
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
260	32455B		Housing, Blower NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508.
261	650561		Screw, 1/4 20 x 5/8"
274	26754A		* Gasket, Exhaust
275	35771		Muffler (Incl. 274)
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
287A	29752		Nut & Lockwasher, 1/4-28 (Use as required)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" dia.)
287	29716		Screw, 1/4-28 x 7/16" (Use as required)
290B	29774		Connector, Fuel line (Braided 8-1/4") (21cm)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
290A	31400		Fuel Line (Metal 3-3/8")
292	26460		Fuel Line Clamp (Use as required)
300	31862A		Fuel Tank (Incl. 301)
301	410144B		Fuel Cap (Std.) (Use as required)
301	33032		Fuel Cap (Use as required)
301	34210		Fuel Cap (use as required)
305	32750		Oil Fill Tube
325A	27275		Clip, Hi-tension wire (Use as required)
370	31353		Decal, Instruction
379	630932A		Inlet Needle, Seat, Gasket & Spring Assy.
400	33238D		* Gasket Set (Incl. items marked *)

Ref #	Part Number	Qty	Description
420	730225		SAE 30 4-Cycle Engine Oil (Quart)
1102	29553A		Gauge, Visual fuel
1180	32815		Wire Assy., Primer
1181	610792		Transformer
1182	32814		Clip, Primary wire
1183	30992		Cam Breaker (Solid State)

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Ref #	Part Number	Qty	Description
	19 31386		Spring, Governor
	32 32323		Washer, Thrust
	90A 32517		Flywheel
	92 650815		Washer, Belleville
	93 650607		Nut, Flywheel
	100B 610775		Magneto (Solid State)
	182 6201		Screw, 1/4-28 x 7/8"
	261 650561		Screw, 1/4 20 x 5/8"
	262 650561		Screw, 1/4-20 x 5/8"
	286A 32237		Screen, Flywheel
	287 30513		Screw & Lockwasher, 1/4-28 x 1/2"
	287		Pop Rivet (Purchase locally) (3/16" d ia.)
	287 29716		Screw, 1/4-28 x 7/16" (Use as require d)
	305 32750		Oil Fill Tube
	306 34282		"O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
	306 30139		"O" Ring
	307 29985		"O" Ring
	309 650562		Screw, 10-32 x 1/2"
	310 30140		Dipstick (Incl. 307)
	370 31353		Decal, Instruction
	379A 630978		Diaphragm Assy. (Incl. gasket)
	379 630932A		Inlet Needle, Seat, Gasket & Spring A ssy.
	380A 631448		Carburetor (Incl. 184) (Refer to Division 5, Section A, page 96 or Fiche 6, Grid D-11 for breakdown)
	390A 590429A		Side Mount Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 27 or Fiche 6, Grid G-4 for breakdown)
	1171 30063		Screw, 1/4-20 x 1/2"
	1175 590441		Bracket Ass'y. (Use as required)
	1176 650639		Open End Rivet (Use as required)
	1180 32815		Wire Assy., Primer
	1181 610792		Transformer
	1182 32814		Clip, Primary wire
	1183 30992		Cam Breaker (Solid State)

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19	31386		Spring, Governor
32	32323		Washer, Thrust
90A	32517		Flywheel
100B	610775		Magneto (Solid State)
169	31619A		* Gasket, Valve spring cover
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
182	6201		Screw, 1/4-28 x 7/8"
217	32405		Lever, Carburetor control
220	34077		Knob, Control
238	28820		Screw, 10-32 x 1/2"
240A	31312		Body, Air cleaner
245B	29962		Screen, Air cleaner
246	29961		Element, Air cleaner
262	650561		Screw, 1/4-20 x 5/8"
274	26754A		* Gasket, Exhaust
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
277A	650774		Screw, 1/4-20 x 2-3/8"
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
305	32750		Oil Fill Tube
350	570629A		Primer Assy. (Incl. 185, 186 & 187)
351	32180C		Line, Primer
370B	30002		Decal, Air cleaner
415	730162		Muffler Adapter Kit (Incl. 274 & 277A ) (Inverted Ports)
1130	650627		Screw, 8-32 x 1/2"
1131	32309		Ring, Retaining
1132	650626		Washer, Flat
1133	32308		Spring, Compression
1180	32815		Wire Assy., Primer
1181	610792		Transformer
1182	32814		Clip, Primary wire
1183	30992		Cam Breaker (Solid State)
1210	730510		Pre-cleaner Kit (Incl. 245A, 1211 thr u 1213)
1211	450124		Bag, Pre-cleaner
1212	31612		Cover, Air cleaner
1213	450150		Spring, Pre-cleaner bag