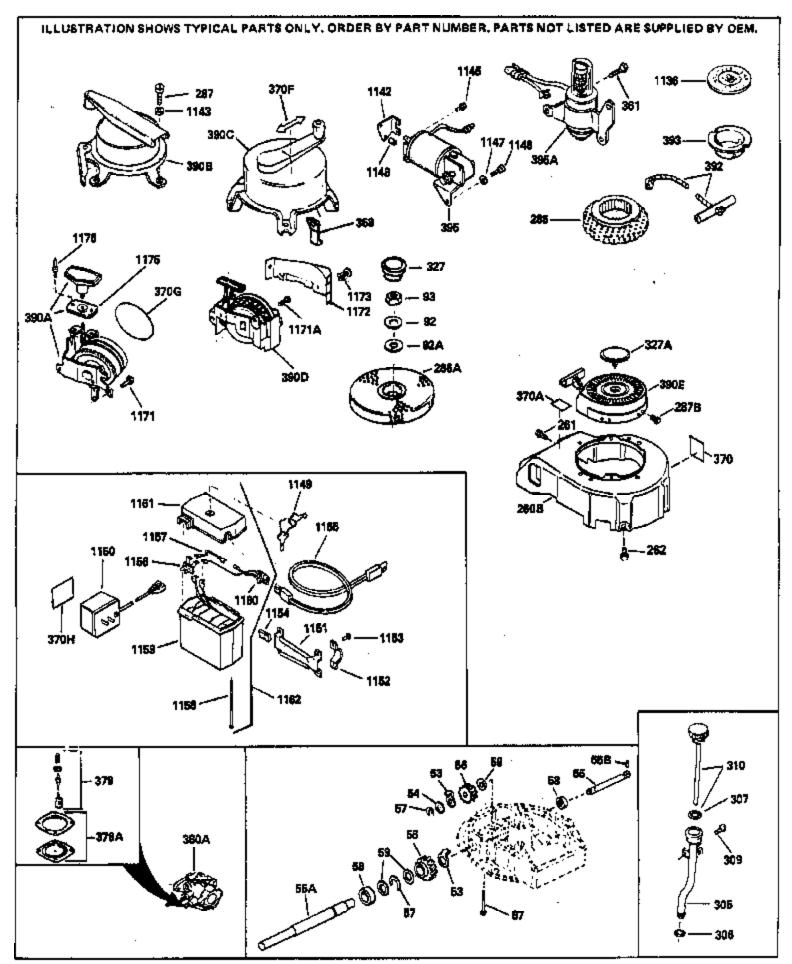


2 26727 Pin, Dowel 14 28277 Washer, Flat 15 30589 Rod, Governor (Incl. 14) 16 32651 Lever, Governor 17 31335 Clamp, Governor lever (Clamp is positioned towardsspark plug end on 1977-78 and latermodels, it is positioned opposite spark plugend on earlier models.) 18 650546 Screw, 8-32, 55/16" 20 32600 Seal, Oll 20 328118 Cankshaft 32 32233 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std) (2-5/8" Bore) 41 32603B Piston, Pin & Ring Set (Std) (2-5/8" Bore) 41 32603B Piston, Pin & Ring Set (Std) (10, 43) 41 32603B Piston, Pin & Ring Set (Std) (10, 43) 42 34856 Ring Set (Std) (2-5/8" Bore) 43 3263B Piston R Pin Assy, (Std) (Incl. 43) 44 334851 Piston & Pin Assy, (Std) (Incl. 43) 45 32605B Ring Set (Std) (2-5/8" Bore) 46 326010 Ring Set (Std) (2-5/8" Bore) 47 34855 Ring Set (Std) (2-5/8" Bore) 48 3287 Ring Set (Std) (2-5/8" Bore) 49 34851 Piston Pin retaining 46 32610 Connecting Rod Dol (Early Production) 47 327241		Part Number	Qty	
14 28277 Washer, Flat 15 30569 Rod, Governor (Incl. 14) 16 32651 Laver, Governor (Incl. 14) 17 31335 Clamp, Governor (Incl. 14) 18 650548 Screw, 8-32 x 5016" 19 31386 Spring, Governor 20 32800 Seal, Oil 20 32800 Seal, Oil 21 328200 Seal, Oil 22 32800 Seal, Oil 23 328281 B Grankshaft 23 322323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (JOL" OS) 41 32603B Piston, Pin & Ring Set (JOL" OS) 41 32604B Piston & Pin Assiv, (JOL" OS) (Incl. 43) 42 34854 Ring Set (MOT" OS) 43 32604B Piston pin retaining 43 32605 Ring Set (MOT" OS) 44 32605 Ring Set (MOT" OS) 42 34856 Ring Set (MOT" OS) 43 32875 Rod Assy, Connecting Indl. 18) 46 32875 Rod Assy, Connecting Indl. 18) 46 32810A Connecting Rod Boit (Early Production) 46 32810A Connecting Indl. 18)				Cylinder (Incl. 2, 8, 9 & 20) (2-5/8" Bore)
15 30589 Rod, Governor (Incl. 14) 16 22651 Lever, Governor 17 31335 Clamp, Governor lever (Clamp is positioned towardsspark plug end on 1977-78 and latermodels.) 18 650548 Screw, 3-32 x 5/16" 19 31386 Spring, Governor 20 32800 Seal, Oil 21 32232 Washer, Thrust 22 32801 Crankshaft 23 22232 Washer, Thrust 40 34851 Piston, Pin & Ring Set (J010" OS) 40 34852 Piston, Pin & Ring Set (J010" OS) 41 326005B Piston & Pin Assy (Std.) (Incl. 43) (12" 56") 41 326005B Piston & Pin Assy (J02" OS) (Incl. 43) 42 34855 Ring Set (J010" OS) 41 32605B Piston & Pin Assy (J02" OS) (Incl. 43) 42 34856 Ring Set (J010" OS) 43 32605B Piston pin retaining 43 32605B Piston pin retaining 43 32657 Rod Assy., Connocting Rod Boit (Early Production) 44 32875 Rod Assy., Connocting Rod Boit (E				
16 32851 Levic, Governor 17 31335 Clamp, Governor lever (Clamp is positioned towardsspark pluger d on 1977-78 and latermodels.) 18 660548 Screw, 8-32 x 516° 19 31386 Spring, Governor 20 322000 Seal, Ol 30 32881B Crankshaft 23 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-5/8° Bore) 40 34852 Piston, Pin & Ring Set (0.00° CS) 41 328008 Piston & Pin Assy, (1010° CS) 41 32804B Piston & Pin Assy, (1010° CS) (incl. 43) 41 32804B Piston & Pin Assy, (1010° CS) (incl. 43) 42 34854 Ring Set (101° CS) 41 32804B Piston & Pin Assy, (101° CS) (incl. 43) 42 34855 Ring Set (0.00° CS) 41 32805 Piston & Pin Assy, (101° CS) 42 34856 Ring Set (0.00° CS) 43 32859 Piate, Lock (Do not use with 32810A looking type screw) 46 32810A Connecting rod 48 227241 Lifter, In	14	28277		Washer, Flat
16 32851 Lever, Governor 17 31335 Clamp, Governor lever (Clamp is positioned towardsspark pluged on a refer models.) 18 660548 Screw, 8-32 x 5/16" 19 31386 Spring, Governor 20 32800 Seal, Oil 30 32881B Crankshaft 23 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set (100" OS) 41 32800B Piston & Pin Assy, (101" OS) (Incl. 43) 42 32805B Piston & Pin Assy, (101" OS) (Incl. 43) 43 32805B Piston & Pin Assy, (101" OS) 41 328005B Piston & Pin Assy, (102" OS) (Incl. 43) 42 34855 Ring Set (101" OS) 43 32805B Piston & Pin Assy, (101" OS) 42 34855 Ring Set (000" OS) 43 32805B Piston & Pin Assy, (102" OS) (Incl. 43) 44 32805B Piston & Pin Assy, (101" OS) 42 34856 Ring Set (010" OS) 43 328059 Piate, Lock (Do not use w	15	30589		Rod, Governor (Incl. 14)
17 31335 Clamp, Governor lever (Clamp) is positioned towardsspark plug end on 197-78 and latermodels. It's positioned opposite spark plugend on earlier models.) 18 660548 Screw, 8-32 x 5/16" 20 32800 Seal, Oli 30 32891B Crankshaft 31 232323 Washer, Thrust 40 34852 Phiston, Pin & Ring Set (010" OS) 40 34852 Phiston, Pin & Ring Set (020" OS) 41 32603B Phiston, Pin & Ring Set (020" OS) 41 32604B Phiston, Pin A Sing Set (020" OS) 41 32605B Phiston & Pin Assy, (020" OS) (Incl. 43) 42 34856 Ring Set (020" OS) 43 32605B Phiston & Pin Assy, (020" OS) (Incl. 43) 42 34856 Ring Set (020" OS) 43 32605B Phiston pin retaining 43 32605B Phiston pin retaining 43 32605B Ring Set (020" OS) 43 32635 Ring Set (020" OS) 442 34856 Ring Set (020" OS) 43 32637	16	32651		Lever, Governor
plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 650548 19 31366 20 36600 20 32881B 30 32881B 31 32233 40 34851 40 34852 40 34853 41 32604B 42 34853 43 32603B 44 32603B 45 32604B 41 32605B 42 34851 43 32605B 44 32605B 45 32605B 46 3265C 75 75 76 76 78 76 78 78 78 78 78 78 78 78 78 78 78 78 78 78 78 78				
opposite spark plugend on earlier models.) 18 650548 Screw, 8-32 x 5/16" 20 32600 Seal, Oil 20 32600 Seal, Oil 30 32831B Crankshaft 32 32233 Washer, Thrust 40 34851 Piston, Pin & Ring Set (010" OS) 41 32603B Piston, Pin & Ring Set (010" OS) 41 32603B Piston & Pin Assy, (5020" OS) 41 32603B Piston & Pin Assy, (5020" OS) 42 34853 Piston & Pin Assy, (5020" OS) 41 32604B Piston & Pin Assy, (5020" OS) 42 34854 Ring Set (101" OS) 42 34856 Ring Set (101" OS) 42 34856 Ring Set (010" OS) 43 20381 Ring Assy, Connecting (Incl. 48) 448 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610A Bolt, Connecting Rod 48 27241 Lifter, Entaket valve 53 Stato, Connecting Rod 1287				
18 650548 Strew, 832 x 5/16" 19 3136 Spring, Governor 20 32600 Scal, Oil 30 32881B Crankshaft 30 328213 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-58" Bore) 40 34852 Piston, Pin & Ring Set (100" OS) 41 32604B Piston & Pin Assy, (Std.) (Icil. 43) (1cil. 43) 41 32604B Piston & Pin Assy, (101" OS) (Icil. 43) 41 32604B Piston & Pin Assy, (101" OS) (Icil. 43) 42 34855 Ring Set (101" OS) 42 34856 Ring Set (101" OS) 42 34856 Ring Set (101" OS) 43 32631 Ring Set (101" OS) 44 32636 Ring Set (101" OS) 45 32875 Rod Assy., Connecting (Icil. 18) 46 32610 Connecting Rod Bolt (Early Production) 46 32610 Connecting Rod Bolt (Early Production) 48 27241 Lifter, Exhaust valve 48				
19 31386 Spring, Governor 20 32800 Seal, Oil 31 23231 Crankshaft 32 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set (O10" OS) 41 32603B Piston & Pin Assy. (Std) (Incl. 43) (2-5/8") 41 32604B Piston & Pin Assy. (Std) (Incl. 43) (2-5/8") 41 32605B Piston & Pin Assy. (Std) (Incl. 43) 42 34854 Ring Set (G10" OS) 42 34855 Ring Set (G10" OS) 42 34856 Ring Set (O10" OS) 43 20381 Ring, Piston pin retaining 45 22875 Rod Assy. Connecting (Incl. 18) 46 32610 Connecting Rod Bolt (Early Production) 46 327241 Lifter, Intake valve 50 33154 Camshaft 61 3063 Screw, Tox 7.30, 1/4-20 x 1/2" 63 3063 Screw, Tox 7.30, 1/4-20 x 1/2" 64 32611 * Casket, Mounting flange 70 32612<				
20 22600 Sela ¹ Oil 30 32881B Crankshaft 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set (020" OS) 41 32604B Piston & Pin Assy, (Std) (Incl. 43) (2-5/8") 41 32604B Piston & Pin Assy, (O10" OS) (Incl. 43) 41 32605B Piston & Pin Assy, (O20" OS) (Incl. 43) 42 34854 Ring Set (Std) (2-5/8" Bore) 42 34855 Ring Set (Std) (2-5/8" Bore) 42 34856 Ring Set (020" OS) 43 20381 Ring Set (020" OS) 44 32875 Rod Assy, Connecting (Incl. 43) 45 32875 Rod Assy, Connecting (Incl. 43) 46 32610 Connecting Rod Bott (Early Production) 46 32610A Bolt, Connecting rod 48 327241 Lifter, Enhase valve 43 33154 Camshaft 52 29914 Pump Assy, Oil 60 33154 Camshaft 52 2914 Pug.Oil drain (I				Screw, 8-32 x 5/16"
30 32881B Crankshaft 32 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-5/8" Bore) 40 34853 Piston, Pin & Ring Set (2010" CS) 41 32603B Piston & Pin Assiy, (501) (Incl. 43) (2-5/8") 41 32604B Piston & Pin Assy, (1010" CS) (Incl. 43) 41 32605B Piston & Pin Assy, (102" CS) (Incl. 43) 42 34855 Ring Set (101" CS) 42 34856 Ring Set (102" CS) 42 34856 Ring Set (102" CS) 43 20381 Ring Set (102" CS) 44 32875 Rod Assy, Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with 326"10A locking type screw) 46 327241 Lifter, Entake valve 48 27241 Lifter, Entake valve 50 33154 Cannecting Rod Bott (Earty Production) 46 3275 Rod Assy, Incl. 7, 7, 5 & 80) 70 32612 Pump Assy, Oil 60 29745 Extension, Blower housing 63 30572 Plug, Oil drain (Incl. 73)	19	31386		Spring, Governor
32 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-58" Bore) 40 34852 Piston, Pin & Ring Set (J010" OS) 41 32603B Piston & Pin Assiy, (Std.) (Incl. 43) (2-578") 41 32604B Piston & Pin Assy, (C02" OS) (Incl. 43) 41 32605B Piston & Pin Assy, (C02" OS) (Incl. 43) 42 34854 Ring Set (J010" OS) (Incl. 43) 42 34856 Ring Set (J010" OS) 42 34856 Ring Set (J010" OS) 43 23875 Rod Assy, Connecting (Incl. 18) 46 32610 Connecting Rod Bott (Early Production) 46 32610 Connecting Rod 48 27241 Lifter, Exhaust valve 484 27241 Lifter, Inake valve 63 33154 Carshaft 63 32610 Carshaft 63 32741 Lifter, Inake valve 63 33154 Carshaft 63 32610 Carshaft 73 32612 * Gasket, Mounting flange 74 3552 Extension, B	20	32600		Seal, Oil
40 34851 Piston, Pin & Ring Set (Std.) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set (020" OS) 41 32603B Piston & Pin & Ring Set (020" OS) 41 32604B Piston & Pin Ass', (010" OS) (Incl. 43) 41 32604B Piston & Pin Ass', (020" OS) (Incl. 43) 41 32604B Piston & Pin Ass', (020" OS) (Incl. 43) 42 34854 Ring Set (C10" OS) 42 34856 Ring Set (C10" OS) 43 20381 Ring, Piston pin retaining 43 32875 Rod Assy, Connecting (Incl. 18) 46 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610 Connecting Rod Bott (Earty Production) 48 27241 Lifter, Exhaust valve 48 27241 Lifter, Linake valve 50 33154 Camshaft 52 29914 Pump Assy, Oil 63 305261 * Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30574 Plauge Assy. (Incl. 72, 75 & 80) 73 32833	30	32881B		Crankshaft
40 34852 Piston, Pin & Ring Set (010° OS) 40 34853 Piston, Pin & Ring Set (020° OS) 41 32603B Piston & Pin Assy, (O10° OS) (Incl. 43) 41 32604B Piston & Pin Assy, (020° OS) 41 32604B Piston & Pin Assy, (020° OS) (Incl. 43) 42 34854 Ring Set (010° OS) 42 34855 Ring Set (010° OS) 42 34856 Ring Set (020° OS) 43 20381 Ring Set (010° OS) 43 32875 Rod Assy, Connecting (Incl. 18) 46 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610A Boli, Connecting rod 48 27241 Lifter, Intake valve 48A 27241 Lifter, Intake valve 50 33154 Carnshaft 63 30663 Screw, Tox T-30, 1/4-20 x 1/2" 63 32610 * Gasket, Mounting flange 70 32612A Flange Assy, (Ind. 73) 724 944 Purp Assy, Oil 60 29745 Extension, Blower housing 723 <t< td=""><td>32</td><td>32323</td><td></td><td>Washer, Thrust</td></t<>	32	32323		Washer, Thrust
40 34852 Piston, Pin & Ring Set (J010" OS) 40 34853 Piston, Pin & Ring Set (J010" OS) 41 32603B Piston & Pin Assy, (O10" OS) (Incl. 43) 41 32604B Piston & Pin Assy, (J010" OS) (Incl. 43) 41 32604B Piston & Pin Assy, (J020" OS) (Incl. 43) 42 34854 Ring Set (J010" OS) 42 34855 Ring Set (J020" OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy, Connecting (Incl. 18) 46 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610A Boit, Connecting rod 48 27241 Lifter, Intake valve 48 27241 Lifter, Intake valve 50 33154 Carnshaft 52 2914 Pump Assy, Oil 60 29745 Extension, Blower housing 66 30063 Screw, Torx T-30, 1/4-20 x 1/2" 70 32612A Flange Assy, (Indl. 73) 723 3257 Plug, Ol drain (Indl. 72, 75 & 80) 72 32656 Oil Drain Plug Gustek (Don tot use	40	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
40 34853 Piston, Pin & Ring Set (020° OS) 41 32603B Piston & Pin Assy. (Std.)(Incl. 43) (2 -5/8") 41 32605B Piston & Pin Assy. (O10° OS) (Incl. 43) 42 34854 Ring Set (101° OS) (Incl. 43) 42 34856 Ring Set (101° OS) 43 20381 Ring Set (101° OS) 44 32610 Connecting Rod Bot (Early Production) 46 32610 Connecting Rod Bot (Early Production) 48 27241 Lifter, Exhaust valve 48A 27241 Lifter, Exhaust valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 63 3063 Screw, Tox 7.30, 1/4-20 x 1/2" 70 32612A Flange Assy. (Incl. 72, 75 & 80) 71 32656 O	40	34852		
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41 32604B Piston & Pin Assý. (1010° OS) (höl. 4.3) 41 32605B Piston & Pin Assý. (1020° OS) (incl. 4.3) 42 34854 Ring Set (Std.) (2-5/8° Bore) 42 34855 Ring Set (010° OS) 42 34856 Ring Set (020° OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy., Connecting (Incl. 18) 46A 32610 Connecting Rod Bolt (Early Production) 46 32610 Connecting Rod Bolt (Early Production) 48A 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 63 32651 * Gasket, Mounting flange 70 32612 Plug, Oil drain (Incl. 73) 72 2956 Oil Drain Plug Gasket (Do not use w/plast ic plug) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 74 9556 Oil Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 81 30590A Washer, Flat				
41 32605B Piston & Pin Assý. (020° OS) (Incl. 43) 42 34854 Ring Set (Std) (2-58° Bore) 42 34855 Ring Set (010° OS) 42 34856 Ring Set (020° OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy., Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610 Connecting rod 48 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 66 30063 Screw, Torx T-30, 1/4-20 x 1/2° 69 35261 * Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 73) 723 20572 Plug, Oil drain (Incl. 73) 724 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug (Use as required) 74 9594 Gear Assy., Govemor 81 30590A <td></td> <td></td> <td></td> <td></td>				
42 34854 Ring Set (Std.) (2 ² 5/8" Bore) 42 34855 Ring Set (101° OS) 43 20381 Ring Set (101° OS) 43 20381 Ring Set (020° OS) 43 20381 Ring Set (020° OS) 44 32875 Rod Assy., Connecting (Incl. 18) 46 32610 Connecting Rod Bolt (Early Production) 46 32610 Connecting Rod Bolt (Early Production) 48 27241 Lifter, Intake valve 48A 27241 Lifter, Intake valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 66 30063 Screw, Tox T-30, 1/4-20 x 1/2" 69 35261 * Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30580A Washer, Flat 82 30591 Gear Assy., Governor (Inc				
42 34855 Ring Set (010° OS) 43 234856 Ring Set (020° OS) 43 20381 Ring Piston pin retaining 45 32875 Rod Assy., Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610A Bolt (Carny Production) 48 27241 Lifter, Intake valve 48A 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 60 30154 Camshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 66 30063 Screw, Torx T-30, 1/4-20 x 1/2" 69 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72 30572 Plug, Oil drain (Incl. 73) 73 28833 * Drain Plug Gasket (Do not use wiplast ic plug) 75 27897 Seal, Oil 80 30590A Washer, Flat 82 30591 Gear Assy., Govemor (Incl. 81) 83 30688A				, , , , , , , , , , , , , , , , , , ,
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45 32875 Rod Assy., Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610 Connecting rod 46 32610A Bolt, Connecting rod 48 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 61 30663 Screw, Torx T-30, 1/4-20 x 1/2" 69 35261 * Gasket, Mounting flange 70 32612A Plage Assy. (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, Ti/4-2				
46A 32609 Plate, Lock (Do not use with 32610A locking type screw) 46 32610 Connecting Rod Bolt (Early Production) 46 32610A Bolt, Connecting rod 48 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 50 33154 Carnshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 63 30663 Screw, Torx T-30, 1/4-20 x 1/2" 69 35261 * Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30580A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 65048				•
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46 32610A Bolt, Connecting rod 48 27241 Lifter, Exhaust valve 48A 27241 Lifter, Intake valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 63 30063 Screw, Torx T-30, 1/4-20 x 1/2" 69 35261 * Gasket, Mounting flange 70 32612A Flange Ass'y. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 703 28833 * Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Washer, Belleville 93 650607 Nut, Flywheel				
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119 33015A * Gasket, Cylinder head				
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120 33016A Head, Cylinder (Incl. 131)				
125 32644A Intake Valve (STD)(Incl.151) (Inverte d Ports)				
12532645AIntake Valve (1/32" OS)(Incl.151) (Inverted Ports)				
126 29313C Exhaust Valve (STD)(Incl. 151) (Inverted Ports)				
126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
127 26073 Washer (Not used in late production)	127	26073		Washer (Not used in late production)

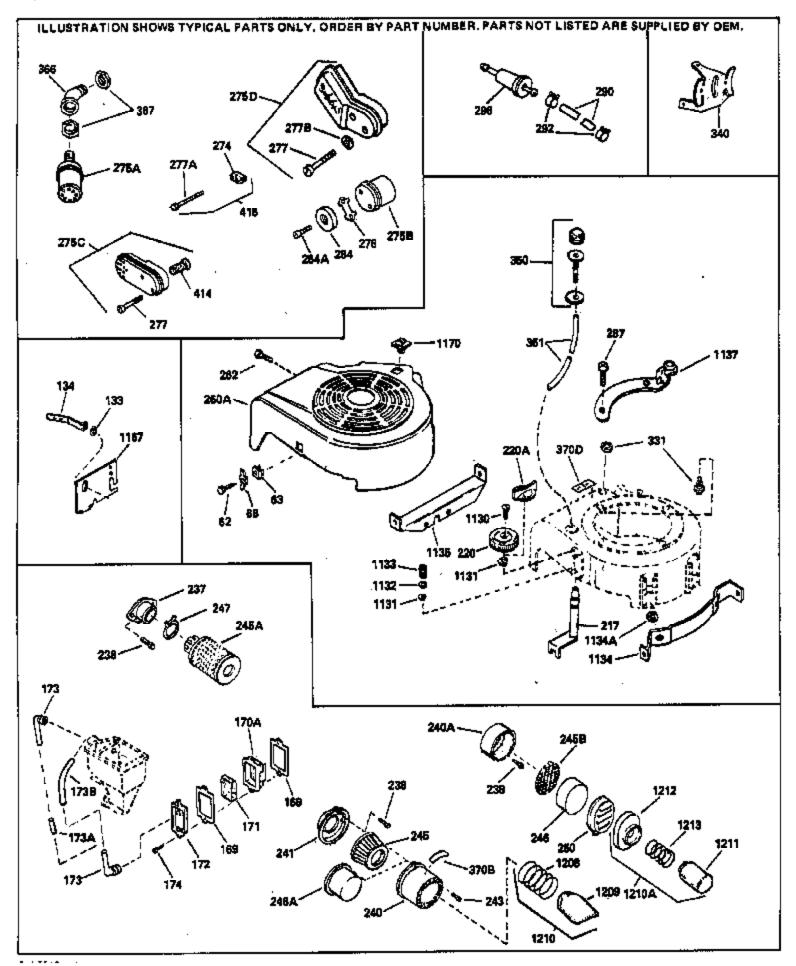
Ref #	Part Number Qt	y Description
127	650691	Washer (Used on late production)
130	6021A	Screw, 5/16-18 x 1-1/2" (Use as requi red)
130	650818	Screw, 5/16-18 x 1-1/2" (Use as required)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as required)
	33636	Spark Plug (J-8C)
	31671	Valve Spring Cap) (Used in early prod uction)
	31672	
		Spring, Valve
	31673	Cap, Lower valve spring
	32924	Spring, Speed adj. screw
	650688	Screw, 10-32 x 1"
	31619A	* Gasket, Valve spring cover
170	31337A	Body Assy., Breather (Incl. 169 & 171)
171	31410	Element, Breather
174	650128	Screw, 10-24 x 1/2"
178	29752	Nut & Lockwasher, 1/4-28
	6201	Screw, 1/4-28 x 7/8"
	6201	Screw, 1/4-28 x 7/8"
	26756	* Gasket, Carburetor
	32650	Pipe, Intake
		• •
	33151	Link, Governor spring
	33155A	Control Bracket (Incl. 206)
	33150	Bracket, Control
	610973	Terminal Assy.
	33133	Link, Governor-to-throttle
209	30200	Screw, 10-24 x 9/16"
210	27793	Clip, Conduit
211	28942	Screw, 10-32 x 3/8"
223	650664	Screw, 1/4-20 x 1-19/32"
224	32649A	* Gasket, Intake
	650707	Screw, 10-32 x 5/8"
	33051	* Gasket, Air cleaner
	33005	Body, Air cleaner
	33006	Element, Air cleaner
	33008	Tube, Air cleaner
	33007 23455D	Cover, Air cleaner
200	32455B	Housing, Blower NOTE: Replacement hardware may differ
		when servicing starter assy. or blower housing. Refer to
		Service Bulletin 508.
261	650561	Screw, 1/4 20 x 5/8"
	26754A	* Gasket, Exhaust
	35771	Muffler (Incl. 274)
	30063	Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	590416	Cup, Starter
	590417	Screen, Starter cup
	29716	Screw, 1/4-28 x 7/16" (Use as require d)
	30513	Screw & Lockwasher, 1/4-28 x 1/2"
287		Pop Rivet (Purchase locally) (3/16" d ia.)
287A	29752	Nut & Lockwasher, 1/4-28 (Use as requ ired)
290	29774	Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	34357	Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	30705	Fuel Line (Braided 16")(40 cm)(Use as req.)
	26460	Fuel Line Clamp (Use as required)
	32671	Fuel Tank (Incl. 292 & 301)
301	410144B	Fuel Cap (Std.) (Use as required) Fuel Cap (Use as required)
204		
301	34210	Fuel Cap (use as required)

Ref #	Part Number	Qty Description
311	27625	Plug, Oil filler (Incl. 312)
312	29673	* Gasket, Oil filler
325A	27275	Clip, Hi-tension wire (Use as require d)
370	34346	Decal, Instruction
370A	550223	Name & Instruction Decal
375	610755	Magneto (W/Ring Gear) NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page24 or Fiche 6, Grid F-11 for breakdown)
378 379	30547A 30548B 631021 631597	Contact Assy., Breaker Condenser Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) Refer to Division 5, SectionA, page 104 or Fiche 6, Grid E-1 for breakdown)
390	590420A	Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
	33238D 730225	* Gasket Set (Incl. items marked *) SAE 30 4-Cycle Engine Oil (Quart)



LAV40-50240C Engine Parts List #2

Ref #	Part Number Qt	/ Description
19	31386	Spring, Governor
32	32323	Washer, Thrust
92	650815	Washer, Belleville
93	650607	Nut, Flywheel
167	32924	Spring, Speed adj. screw
168	650688	Screw, 10-32 x 1"
182	6201	Screw, 1/4-28 x 7/8"
201	33150	Bracket, Control
261	650561	Screw, 1/4 20 x 5/8"
262	650561	Screw, 1/4-20 x 5/8"
287	29716	Screw, 1/4-28 x 7/16" (Use as require d)
287	30513	Screw & Lockwasher, 1/4-28 x 1/2"
287		Pop Rivet (Purchase locally) (3/16" d ia.)
306	34282	"O" Ring (This "O" ring is required with metal fill tube only
		when replacement mounting flange with .777 dia. oil fill hole
		has been used.)
370A	550223	Name & Instruction Decal
	34346	Decal, Instruction
	631021	Inlet Needle, Seat & Clip Assy.
	590441	Bracket Ass'y. (Use as required)
	650639	Open End Rivet (Use as required)



Ref #	Part Number Qty	Description
19	31386	Spring, Governor
32	32323	Washer, Thrust
167	32924	Spring, Speed adj. screw
168	650688	Screw, 10-32 x 1"
169	31619A	* Gasket, Valve spring cover
171	31410	Element, Breather
174	650128	Screw, 10-24 x 1/2"
182	6201	Screw, 1/4-28 x 7/8"
201	33150	Bracket, Control
238	650707	Screw, 10-32 x 5/8"
262	650561	Screw, 1/4-20 x 5/8"
274	26754A	* Gasket, Exhaust
277A	650774	Screw, 1/4-20 x 2-3/8"
277	30063	Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
287	29716	Screw, 1/4-28 x 7/16" (Use as require d)
287	30513	Screw & Lockwasher, 1/4-28 x 1/2"
287		Pop Rivet (Purchase locally) (3/16" d ia.)
290	29774	Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357	Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705	Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460	Fuel Line Clamp (Use as required)
415	730162	Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)