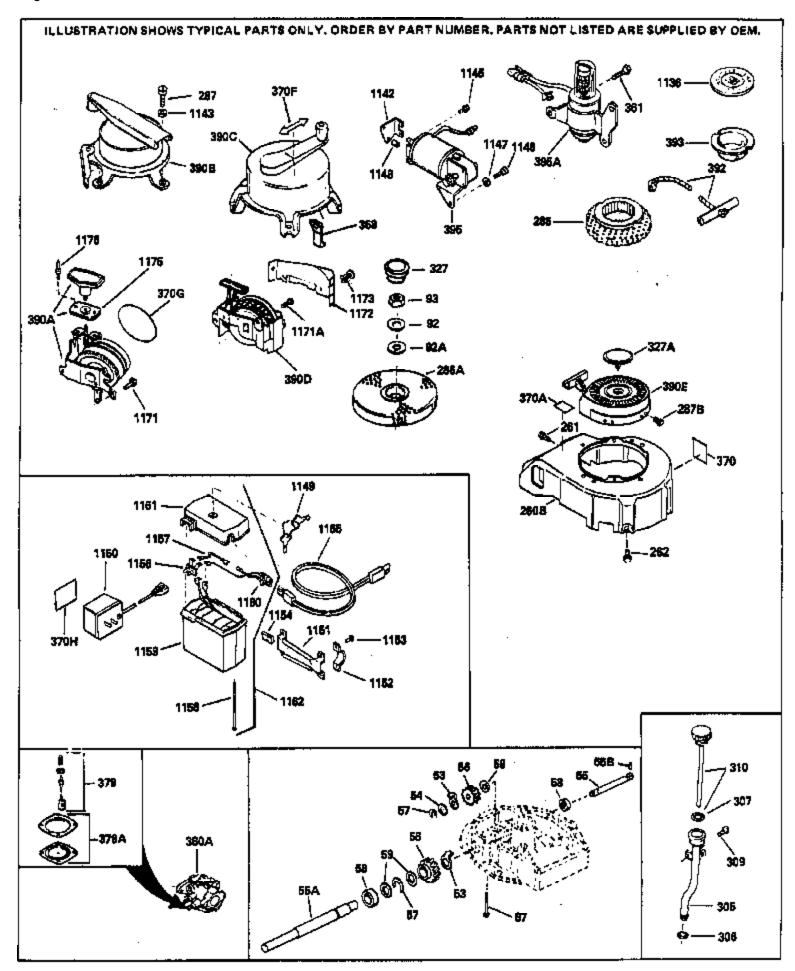


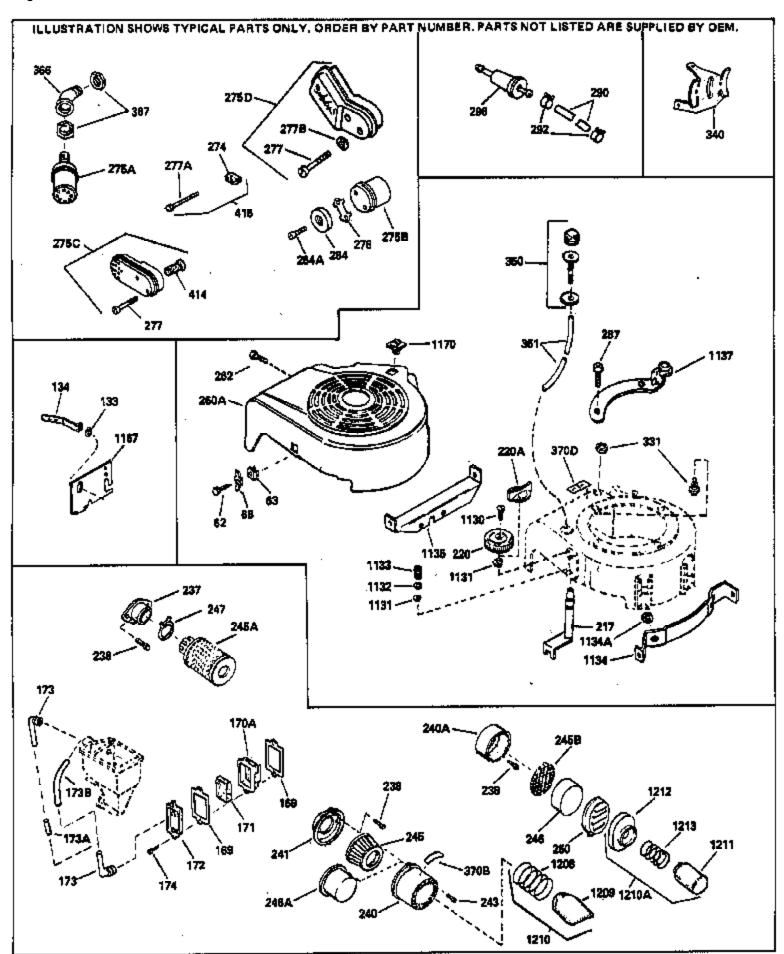
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plug end on 1977-78 and latermodels. It is positioned opocosite spark plugate on earlier models.)  18 650548 19 313366 20 32600 30 32882A 21 Crankshaft 32 32323 40 34851 40 34852 41 34852 42 78150 43 34852 43 34853 41 32603B 41 32603B 41 32604B 41 32604B 41 32605B 41 32605B 41 32605B 42 34854 43 34855 44 32855 45 32875 46 32875 47 32875 48 32875 48 32875 48 32875 48 32646 49 48 327241 49 48 32646 40 32647 40 48 32646 40 32610 40 48 32647 50 32647 50 32647 50 32647 50 32647 50 32612A 50 32613 50 5094 50 32614 50 32610 50 32614 50 32617 50 32614 50 32617 50				
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## 1 32604B ## 1 32605B ## 1 32605 ## 2 34854 ## 2 34855 ## 2 34855 ## 2 34856 ## 3 20381 ## 2 32815 ## 2 32815 ## 2 32815 ## 2 32816 ## 3 22815 ## 3 23811 #				
## 1 32605B ## 2 34854 ## 2 34855 ## Ring Set (S1d.) (2-5/8" Bore) ## 2 34855 ## Ring Set (Colto" OS) ## 2 34856 ## Ring Set (Loto" OS) ## 3 2875 ## Rod Assy., Connecting (Incl. 18) ## 32875 ## Rod Assy., Connecting (Incl. 18) ## 32610 ## 32610 ## 32610 ## 32640 ## Bolt, Connecting Rod Bolt (Early Production ) ## 32646 ## 27241 ## Bolt, Connecting Rod Bolt (Early Production ) ## 32646 ## 27241 ## Lifter, Exhaust valve ## 1 29914 ## Pump Assy., Oil ## 29914 ## Pump Assy., Oil ## 29914 ## Pump Assy., Oil ## 2006 ## 32626				
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66 30063 Screw, Torx T-30, 1/4-20 x 1/2" 69 35261 70 32612A Flange Assly, (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Vasher, Belleville 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 103 365489 Screw, 1/4-20 x 5/8" Tround Wire 19 33015A Gear Assy., Governor (Incl. 131) 125 32644A Intake Valve (STD)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports) Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
69 35261 * Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Key, Flywheel 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 93 650489 Screw, 1/4-20 x 5/8" 110 35349 Ground Wire 119 33015A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131) 125 32644A Intake Valve (Incl. 131) (Inverted Ports) 126 29313C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (STD)(Incl. 151) (Inverted Ports)				
Flange Ass'y. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 * Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Washer, Belleville 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 94 650607 Nut, Flywheel 103 650489 Ground Wire 119 33015A Flange Ass'y. (Incl. 72, 75 & 80) Plug, Oil drain (Incl. 73) Seal, Oil Plug Gasket (Do not use w/plast ic plug) Seal, Oil Vasher, Flat Gear Assy., Governor (Incl. 81) Spool, Governor Ring, Retaining Screw, 1/4-20 x 1-1/4" Sealeville Washer, Belleville Nut, Flywheel Screw, 1/4-20 x 5/8" Ground Wire 119 33015A Flange Ass'y. (Incl. 131) Flug Clare Associated Flange Ass'y. (Incl. 131) Flug Clare Associated Flange Ass'y. (Incl. 151) (Inverted Ports) Flug Clare Associated Flange Associated Flug Clare				
72 30572				
72A 9556				
73       28833       * Drain Plug Gasket (Do not use w/plast ic plug)         75       27897       Seal, Oil         80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
75       27897       Seal, Oil         80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         93       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Key, Flywheel 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 103 650489 Screw, 1/4-20 x 5/8" 110 35349 Ground Wire 119 33015A Fasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131) 125 32644A Intake Valve (STD)(Incl.151) (Inverted Ports) 126 29313C Exhaust Valve (STD)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Key, Flywheel 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 94 650489 Screw, 1/4-20 x 5/8" 110 35349 Ground Wire 119 33015A *Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131) 125 32644A Intake Valve (STD)(Incl.151) (Inverted Ports) 126 29313C Exhaust Valve (STD)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Key, Flywheel 92 650815 Washer, Belleville 93 650607 Nut, Flywheel 103 650489 Screw, 1/4-20 x 5/8" 110 35349 Ground Wire 119 33015A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131) 125 32644A Intake Valve (STD)(Incl.151) (Inverted Ports) 126 29313C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				· ,
86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				Spool, Governor
89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)	84	29193		Ring, Retaining
92 650815	86	650488		Screw, 1/4-20 x 1-1/4"
93 650607 103 650489 110 35349 119 33015A 120 33016A 125 32644A 126 29313C 126 29315C  Nut, Flywheel Screw, 1/4-20 x 5/8" Ground Wire * Gasket, Cylinder head Head, Cylinder (Incl. 131) Intake Valve (STD)(Incl.151) (Inverte d Ports) Intake Valve (1/32" OS)(Incl.151) (Inverted Ports) Exhaust Valve (STD)(Incl. 151) (Inverted Ports) Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports) Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)	89	610951		Key, Flywheel
93 650607 Nut, Flywheel 103 650489 Screw, 1/4-20 x 5/8" 110 35349 Ground Wire 119 33015A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131) 125 32644A Intake Valve (STD)(Incl.151) (Inverte d Ports) 126 29313C Exhaust Valve (STD)(Incl. 151) (Inverted Ports) 126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports) Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)	92	650815		Washer, Belleville
103       650489       Screw, 1/4-20 x 5/8"         110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
110       35349       Ground Wire         119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverte d Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				· · ·
119       33015A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverte d Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
120       33016A       Head, Cylinder (Incl. 131)         125       32644A       Intake Valve (STD)(Incl.151) (Inverted d Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
125       32644A       Intake Valve (STD)(Incl.151) (Inverte d Ports)         125       32645A       Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
125       32645A       Intake Valve (1/32 OS)(Incl.151) (Inverted Ports)         126       29313C       Exhaust Valve (STD)(Incl. 151) (Inverted Ports)         126       29315C       Exhaust Valve (1/32 OS)(Incl. 151) (Inverted Ports)				
126 29313C Exhaust Valve (STD)(Incl. 151) (Inverted Ports)  126 29315C Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)				
126 29315C Exhaust Valve (1/32 OS)(Incl. 151) (Inverted Ports)				
127 26073 Washer (Not used in late production)				
	127	26073		Washer (Not used in late production)

		Qty	Description Weeker (Llead on lete production)
	650691		Washer (Used on late production)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
	650818		Screw, 5/16-18 x 1-1/2" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	33636		Spark Plug (J-8C)
	31671		Valve Spring Cap) (Used in early prod uction)
	31672		Spring, Valve
	31673		Cap, Lower valve spring
169	31619A		* Gasket, Valve spring cover
170	31337A		Body Assy., Breather (Incl. 169 & 171)
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
	29752		Nut & Lockwasher, 1/4-28
	6201		Screw, 1/4-28 x 7/8"
	6201		Screw, 1/4-28 x 7/8"
	31688A		* Gasket, Carburetor
	32650		Pipe, Intake
	32653		Link, Governor spring
	32264A		Control Bracket (Incl. 203, 204 & 206 )
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
			•
	610973		Terminal Assy.
	32652		Link, Governor-to-throttle
	30200		Screw, 10-24 x 9/16"
	650664		Screw, 1/4-20 x 1-19/32"
	32649A		* Gasket, Intake
	650707		Screw, 10-32 x 5/8"
	33051		* Gasket, Air cleaner
	33005		Body, Air cleaner
	33006		Element, Air cleaner
	33007		Cover, Air cleaner
260	32455B		Housing, Blower NOTE: Replacement hardware may differ
			when servicing starter assy. or blower housing. Refer to
			Service Bulletin 508.
261	CEOEC1		Carous 1/4 20 x E/0"
	650561		Screw, 1/4 20 x 5/8"  * Coolean Falsonian
	26754A		* Gasket, Exhaust
	35771		Muffler (Incl. 274)
	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	590416		Cup, Starter
	590417		Screen, Starter cup
	29752		Nut & Lockwasher, 1/4-28 (Use as required)
	29716		Screw, 1/4-28 x 7/16" (Use as require d)
	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
	32671		Fuel Tank (Incl. 292 & 301)
	410144B		Fuel Cap (Std.) (Use as required)
	33032		Fuel Cap (Use as required)
	34210		Fuel Cap (use as required)
	27625		Plug, Oil filler (Incl. 312)
	29673		* Gasket, Oil filler
	27275		Clip, Hi-tension wire (Use as require d)
	35344		Decal, Speed control
3/00	JJJ <del>TT</del>		Devai, Opeca contion

Rof #	Part Number	Qty	Description
	550223	Qty	Name & Instruction Decal
370	34346		Decal, Instruction
375	610755		Magneto (W/Ring Gear) NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page24 or Fiche 6, Grid F-11 for breakdown)
377	30547A		Contact Assy., Breaker
	30548B		Condenser
380	631597		Carburetor (Incl. 184) Refer to Division 5, SectionA, page 104 or Fiche 6, Grid E-1 for breakdown)
390	590420A		Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
400	33238D		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
19	31386		Spring, Governor
32	32323		Washer, Thrust
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
182	6201		Screw, 1/4-28 x 7/8"
261	650561		Screw, 1/4 20 x 5/8"
262	650561		Screw, 1/4-20 x 5/8"
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
306	34282		"O" Ring (This "O" ring is required with metal fill tube only
			when replacement mounting flange with .777 dia. oil fill hole
			has been used.)
370	34346		Decal, Instruction
370A	550223		Name & Instruction Decal
1175	590441		Bracket Ass'y. (Use as required)
1176	650639		Open End Rivet (Use as required)



Ref #	Part Number (	Qty	Description
19	31386	•	Spring, Governor
32	32323		Washer, Thrust
169	31619A		* Gasket, Valve spring cover
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
182	6201		Screw, 1/4-28 x 7/8"
238	650707		Screw, 10-32 x 5/8"
262	650561		Screw, 1/4-20 x 5/8"
274	26754A		* Gasket, Exhaust
277A	650774		Screw, 1/4-20 x 2-3/8"
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
415	730162		Muffler Adapter Kit (Incl. 274 & 277A ) (Inverted Ports)