



Ref #	Part Number	Qty	Description
1	33027B		Cylinder (Incl. 2, 8, 9 & 20) (2-5/8" Bore)
2	26727		Pin, Dowel
14	28277		Washer, Flat
15	31513		Rod, Governor
16	31383A		Lever, Governor
17	31335		Clamp, Governor lever (Clamp is positioned towardspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.)
18	650548		Screw, 8-32 x 5/16"
19	31386		Spring, Governor
20	32600		Seal, Oil
30	32989A		Crankshaft
40	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
40	34852		Piston, Pin & Ring Set (.010" OS)
40	34853		Piston, Pin & Ring Set (.020" OS)
41	32603B		Piston & Pin Ass'y.(Std.)(Incl. 43)(2 -5/8")
41	32604B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	32605B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34854		Ring Set (Std.) (2-5/8" Bore)
42	34855		Ring Set (.010" OS)
42	34856		Ring Set (.020" OS)
43	20381		Ring, Piston pin retaining
45	32875		Rod Assy., Connecting (Incl. 18)
46A	32609		Plate, Lock (Do not use with 32610A locking type screw)
46	32610		Connecting Rod Bolt (Early Production )
46	32610A		Bolt, Connecting rod
48A	32646		Lifter, Intake valve
48	27241		Lifter, Exhaust valve
50	32647		Camshaft (MCR)
52	29914		Pump Assy., Oil
60	29745		Extension, Blower housing
66	30063		Screw, Torx T-30, 1/4-20 x 1/2"
69	35261		* Gasket, Mounting flange
70	33521D		Flange Ass'y. (Incl. 58, 72, 75, 80 & 306)
72	30572		Plug, Oil drain (Incl. 73)
72A	9556		Oil Drain Plug (Use as required)
73	28833		* Drain Plug Gasket (Do not use w/plastic plug)
75	26208		Seal, Oil
80	30574		Shaft, Mechanical governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650488		Screw, 1/4-20 x 1-1/4"
89	610951		Key, Flywheel
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
103	650489		Screw, 1/4-20 x 5/8"
110	35349		Ground Wire
119	33015A		* Gasket, Cylinder head
120	33016A		Head, Cylinder (Incl. 131)
125	32644A		Intake Valve (STD)(Incl.151) (Inverted Ports)
125	32645A		Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)
126	29313C		Exhaust Valve (STD)(Incl. 151) (Inverted Ports)
126	29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)
127	26073		Washer (Not used in late production)
127	650691		Washer (Used on late production)

Ref #	Part Number	Qty	Description
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
130	650818		Screw, 5/16-18 x 1-1/2" (Use as required)
131	650694A		Screw, 5/16-18 x 2" (Use as required)
131	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
135	33636		Spark Plug (J-8C)
149	31671		Valve Spring Cap (Used in early production)
150	31672		Spring, Valve
151	31673		Cap, Lower valve spring
169	31619A		* Gasket, Valve spring cover
170	31337A		Body Assy., Breather (Incl. 169 & 171 )
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
181	6201		Screw, 1/4-28 x 7/8"
182	6201		Screw, 1/4-28 x 7/8"
184	31688A		* Gasket, Carburetor
185	32656		Pipe, Intake
186	32653		Link, Governor spring
200	32415		Control Bracket (Incl. 203, 204 & 206 )
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
206	610973		Terminal Assy.
207	32652		Link, Governor-to-throttle
209	30200		Screw, 10-24 x 9/16"
223	650517		Screw, 1/4-20 x 13/16"
224	32649A		* Gasket, Intake
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
260	32455B		Housing, Blower NOTE: Replacement hardware may differ when servicing starter Assy. or blower housing. Refer to Service Bulletin 508.
261	650561		Screw, 1/4 20 x 5/8"
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
287	29716		Screw, 1/4-28 x 7/16" (Use as required)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" dia.)
287A	29752		Nut & Lockwasher, 1/4-28 (Use as required)
290B	29774		Connector, Fuel line (Braided 8-1/4") (21cm)
290A	31400		Fuel Line (Metal 3-3/8")
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (17 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
300	32170A		Fuel Tank (Incl. 292 & 301)
301	410144B		Fuel Cap (Std.) (Use as required)
301	33032		Fuel Cap (Use as required)
301	34210		Fuel Cap (use as required)
305	32750		Oil Fill Tube
325A	27275		Clip, Hi-tension wire (Use as required)
370A	550223		Name & Instruction Decal
370	34346		Decal, Instruction
375	610755		Magneto (W/Ring Gear) NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page24 or Fiche 6, Grid F-11 for breakdown)
377	30547A		Contact Assy., Breaker

Ref #	Part Number	Qty	Description
378	30548B		Condenser
379	630932A		Inlet Needle, Seat, Gasket & Spring A ssy.
400	33238D		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)
1102	29553A		Gauge, Visual fuel



Ref #	Part Number	Qty	Description
19	31386		Spring, Governor
53	31745		Washer, Tang
54	31787		Washer, Flat
55	31766		PTO Shaft (Incl. 54)
55B	31493		Pin, P.T.O. shaft
56	31746		Gear, Worm
57	31749		Ring, Retaining
58	31744		Seal, Oil
59	31747		Washer, Flat
87	650492		Screw, 1/4-20 x 2-1/4"
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
182	6201		Screw, 1/4-28 x 7/8"
261	650561		Screw, 1/4 20 x 5/8"
262	650561		Screw, 1/4-20 x 5/8"
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
305	32750		Oil Fill Tube
306	34282		"O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
306	30139		"O" Ring
307	29985		"O" Ring
309	650562		Screw, 10-32 x 1/2"
310	30140		Dipstick (Incl. 307)
370A	550223		Name & Instruction Decal
370	34346		Decal, Instruction
379A	630978		Diaphragm Assy. (Incl. gasket)
379	630932A		Inlet Needle, Seat, Gasket & Spring A ssy.
380A	631448		Carburetor (Incl. 184) (Refer to Division 5, Section A, page 96 or Fiche 6, Grid D-11 for breakdown)
392	590343		Rope Assy., Starter
393	34461		Pulley, Starter
395	32721		Electric Side Mount Motor (12 Volt) (Refer to Division 5, Section D, page 12 or Fiche 6, Grid G-8 for breakdown)
1136	32692		Cap, Pulley
1142	33045		Bracket, Starter mounting
1143	27261		Washer (Use as required)
1145	650561		Screw, 1/4-20 x 5/8"
1146	650802		Screw, 1/4-20 x 5/8"
1147	650675		Washer, Flat
1148	28212		Spacer
1149	32636		Key & Chain Assy.
1150	32659		Charger, Battery (110 Volt) (Domestic )
1150	32861		Charger, Battery (220 Volt) (Export O nly)
1151	32725		Bracket, Battery box
1152	32726		Switch Box Clamp (3/4")
1152	32733		Switch Box Clamp (7/8")
1153	590152		Screw, Retainer
1154	32962		"U" Clip
1155	32986		Starter Cord Assy. (56")
1156	33022		Terminal, Charging
1157	33026		Wire, Terminal
1158	650710		Screw, 8-14 x 3-1/2"
1159	33024		Box, Battery

Ref #	Part Number	Qty	Description
1160	33023		Plug, Output
1161	33021		Battery Cover Ass'y.(Incl. 1156, 1157 & 1160)
1162	32635A		Battery Box Assy.(Incl.1154 & 1156 th ru 1161)
1175	590441		Bracket Ass'y. (Use as required)
1176	650639		Open End Rivet (Use as required)





Ref #	Part Number	Qty	Description
	19 31386		Spring, Governor
	169 31619A		* Gasket, Valve spring cover
	171 31410		Element, Breather
	174 650128		Screw, 10-24 x 1/2"
	182 6201		Screw, 1/4-28 x 7/8"
	217 32405		Lever, Carburetor control
	220A 32406		Knob, Control
	238 28820		Screw, 10-32 x 1/2"
	240A 31312		Body, Air cleaner
	245B 29962		Screen, Air cleaner
	246 29961		Element, Air cleaner
	250 30585		Cover, Air cleaner
	262 650561		Screw, 1/4-20 x 5/8"
	275A 30911		Muffler
	277 30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	287 29716		Screw, 1/4-28 x 7/16" (Use as require d)
	287 30513		Screw & Lockwasher, 1/4-28 x 1/2"
	287		Pop Rivet (Purchase locally) (3/16" d ia.)
	290 29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	290 34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	290 30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
	292 26460		Fuel Line Clamp (Use as required)
	305 32750		Oil Fill Tube
	350 570629A		Primer Assy. (Incl. 185, 186 & 187)
	351 32180C		Line, Primer
	367 27675		Nut, Conduit
	370B 30002		Decal, Air cleaner
	415 730162		Muffler Adapter Kit (Incl. 274 & 277A ) (Inverted Ports)
	1130 650627		Screw, 8-32 x 1/2"
	1131 32309		Ring, Retaining
	1132 650626		Washer, Flat
	1133 32308		Spring, Compression