

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
1	33027B		Cylinder (Incl. 2, 8, 9 & 20) (2-5/8" Bore)
2	26727		Pin, Dowel
14	28277		Washer, Flat
15	31513		Rod, Governor
16	32651		Lever, Governor
17	31335		Clamp, Governor lever (Clamp is positioned towardspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.)
18	650548		Screw, 8-32 x 5/16"
19	31386		Spring, Governor
20	32600		Seal, Oil
30	32883A		Crankshaft
40	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
40	34852		Piston, Pin & Ring Set (.010" OS)
40	34853		Piston, Pin & Ring Set (.020" OS)
41	32603B		Piston & Pin Ass'y.(Std.)(Incl. 43)(2 -5/8")
41	32604B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	32605B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34854		Ring Set (Std.) (2-5/8" Bore)
42	34855		Ring Set (.010" OS)
42	34856		Ring Set (.020" OS)
43	20381		Ring, Piston pin retaining
45	32875		Rod Assy., Connecting (Incl. 18)
46A	32609		Plate, Lock (Do not use with 32610A locking type screw)
46	32610		Connecting Rod Bolt (Early Production)
46	32610A		Bolt, Connecting rod
48A	27241		Lifter, Intake valve
48	27241		Lifter, Exhaust valve
50	33154		Camshaft
52	29914		Pump Assy., Oil
60	29745		Extension, Blower housing
66	30063		Screw, Torx T-30, 1/4-20 x 1/2"
69	35261		* Gasket, Mounting flange
70	33530B		Flange Ass'y.(Incl. 58, 72,A, 75, 80 & 311)
72	30572		Plug, Oil drain (Incl. 73)
72A	9556		Oil Drain Plug (Use as required)
73	28833		* Drain Plug Gasket (Do not use w/plast ic plug)
75	26208		Seal, Oil
80	30574		Shaft, Mechanical governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650488		Screw, 1/4-20 x 1-1/4"
89	610951		Key, Flywheel
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
101	27276		Cover, Spark plug
103	650489		Screw, 1/4-20 x 5/8"
110	35349		Ground Wire
119	33015A		* Gasket, Cylinder head
120	33016A		Head, Cylinder (Incl. 131)
125	32644A		Intake Valve (STD)(Incl.151) (Inverte d Ports)
125	32645A		Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)
126	29313C		Exhaust Valve (STD)(Incl. 151) (Inverted Ports)
126	29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)
127	26073		Washer (Not used in late production)

Ref #	Part Number	Qty	Description
127	650691		Washer (Used on late production)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
130	650818		Screw, 5/16-18 x 1-1/2" (Use as requi red)
131	650694A		Screw, 5/16-18 x 2" (Use as required)
131	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
135	33636		Spark Plug (J-8C)
149	31671		Valve Spring Cap) (Used in early prod uction)
150	31672		Spring, Valve
151	31673		Cap, Lower valve spring
167	32924		Spring, Speed adj. screw
168	650688		Screw, 10-32 x 1"
169	31619A		* Gasket, Valve spring cover
170	31337A		Body Assy., Breather (Incl. 169 & 171)
171	31410		Element, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
181	6201		Screw, 1/4-28 x 7/8"
182	6201		Screw, 1/4-28 x 7/8"
184	26756		* Gasket, Carburetor
185	32650		Pipe, Intake
186	33151		Link, Governor spring
200	33155A		Control Bracket (Incl. 206)
201	33150		Bracket, Control
206	610973		Terminal Assy.
207	33133		Link, Governor-to-throttle
209	30200		Screw, 10-24 x 9/16"
210	27793		Clip, Conduit
211	28942		Screw, 10-32 x 3/8"
223	650664		Screw, 1/4-20 x 1-19/32"
224	32649A		* Gasket, Intake
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
260	33738D		Blower Housing NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508.
261	650561		Screw, 1/4 20 x 5/8"
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
285A	33667		Cup, Starter
286	33668		Screen, Starter cup
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
287A	29752		Nut & Lockwasher, 1/4-28 (Use as requ ired)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460		Fuel Line Clamp (Use as required)
301	410144B		Fuel Cap (Std.) (Use as required)
301	33032		Fuel Cap (Use as required)
301	34210		Fuel Cap (use as required)
311	27625		Plug, Oil filler (Incl. 312)
312	29673		* Gasket, Oil filler
325A	27275		Clip, Hi-tension wire (Use as require d)
370	34346		Decal, Instruction
370A	550223		Name & Instruction Decal

Ref #	Part Number	Qty	Description
375	610862		Magneto NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page30 or Fiche 6, Grid F-12 for breakdown)
377	30547A		Contact Assy., Breaker
378	30548B		Condenser
379	631021		Inlet Needle, Seat & Clip Assy.
380	631597		Carburetor (Incl. 184) Refer to Division 5, SectionA, page 104 or Fiche 6, Grid E-1 for breakdown)
390	590420A		Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
400	33238D		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)

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19	31386		Spring, Governor
53	31745		Washer, Tang
54	31787		Washer, Flat
55B	31493		Pin, P.T.O. shaft
55	31766		PTO Shaft (Incl. 54)
56	31746		Gear, Worm
57	31749		Ring, Retaining
58	31744		Seal, Oil
59	31747		Washer, Flat
87	650492		Screw, 1/4-20 x 2-1/4"
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
167	32924		Spring, Speed adj. screw
168	650688		Screw, 10-32 x 1"
182	6201		Screw, 1/4-28 x 7/8"
201	33150		Bracket, Control
261	650561		Screw, 1/4 20 x 5/8"
262	650561		Screw, 1/4-20 x 5/8"
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
306	34282		"O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
370	34346		Decal, Instruction
370A	550223		Name & Instruction Decal
379	631021		Inlet Needle, Seat & Clip Assy.
1175	590441		Bracket Ass'y. (Use as required)
1176	650639		Open End Rivet (Use as required)

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	167 32924		Spring, Speed adj. screw
	168 650688		Screw, 10-32 x 1"
	169 31619A		* Gasket, Valve spring cover
	171 31410		Element, Breather
	174 650128		Screw, 10-24 x 1/2"
	182 6201		Screw, 1/4-28 x 7/8"
	201 33150		Bracket, Control
	238 28820		Screw, 10-32 x 1/2"
	240 31715		Body, Air cleaner
	241 31914		Bracket, Air cleaner
	243 650152		Screw, 8-32 x 3/8"
	245 30727		Air Cleaner Filter
	262 650561		Screw, 1/4-20 x 5/8"
275A	30911		Muffler
	277 30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	287 29716		Screw, 1/4-28 x 7/16" (Use as require d)
	287 30513		Screw & Lockwasher, 1/4-28 x 1/2"
	287		Pop Rivet (Purchase locally) (3/16" d ia.)
	290 29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	290 34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	290 30705		Fuel Line (Braided 16")(40 cm)(Use as req.)
	292 26460		Fuel Line Clamp (Use as required)
	366 30617		Muffler Elbow
	367 27675		Nut, Conduit
370B	31752		Decal, Air cleaner
	415 730162		Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)