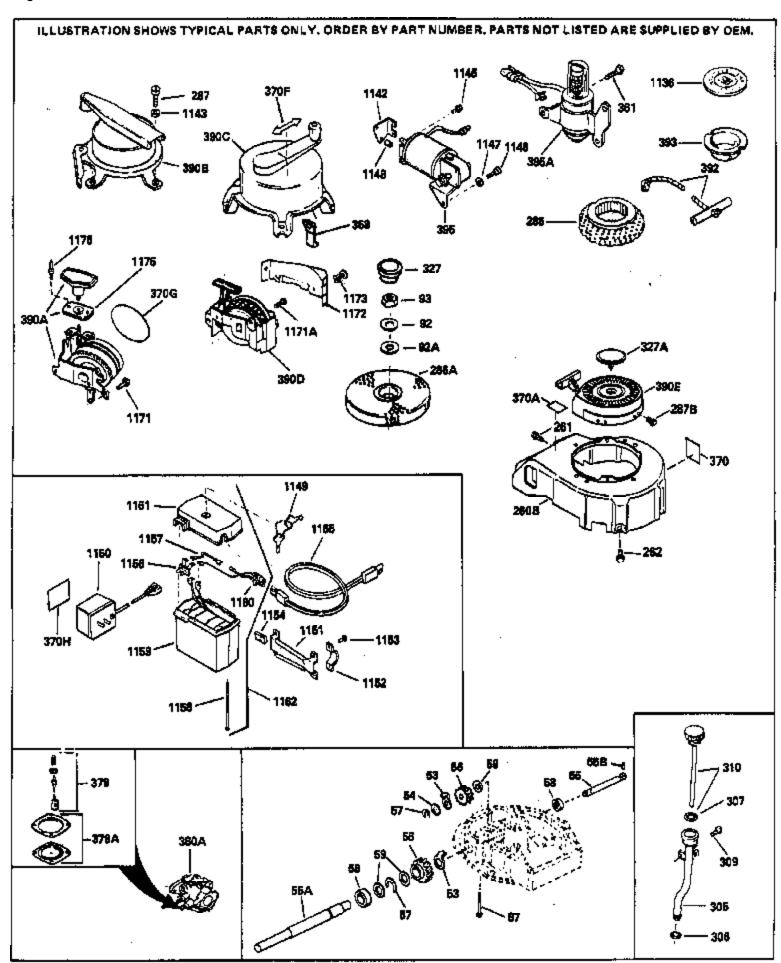


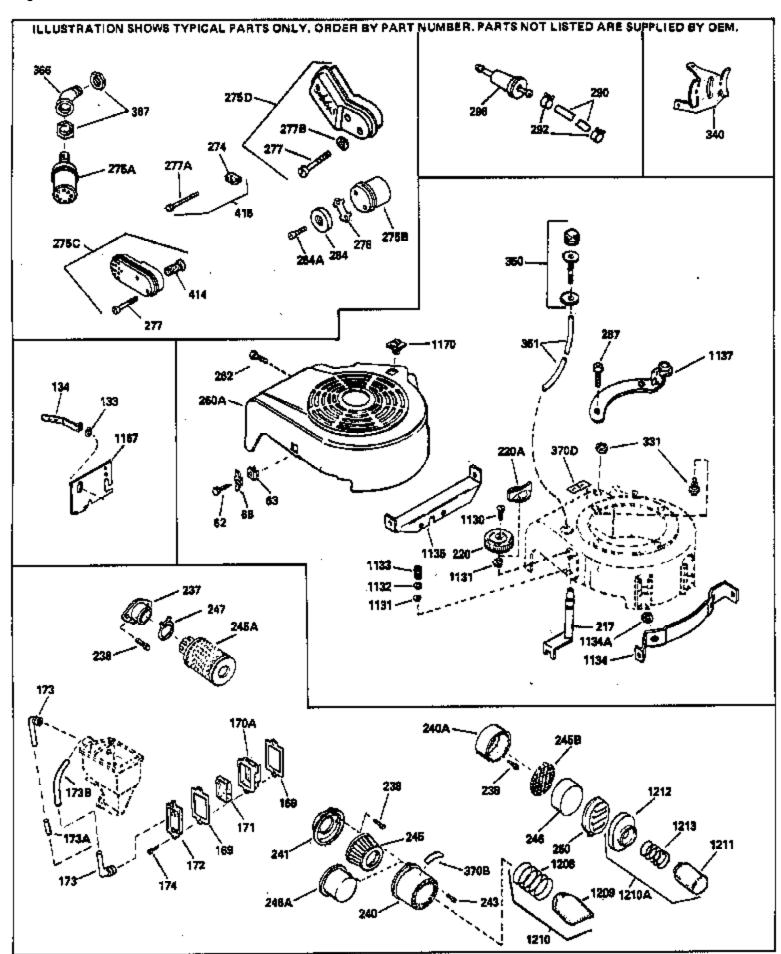
Rof #	Part Number	Otv	Description
	34429A	Giy	Cylinder (Incl. 2 & 20) (2-5/8" Bore)
	26727		
			Pin, Dowel
	28277		Washer, Flat
	30589		Rod, Governor (Incl. 14)
	32651		Lever, Governor
17	31335		Clamp, Governor lever (Clamp is positioned towardsspark
			plug end on 1977-78 and latermodels. It is positioned
			opposite spark plugend on earlier models.)
40	050540		
	650548		Screw, 8-32 x 5/16"
	32863		Spring, Governor
	32600		Seal, Oil
30	33088A		Crankshaft
32	32323		Washer, Thrust
40	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	34852		Piston, Pin & Ring Set (.010" OS)
	34853		Piston, Pin & Ring Set (.020" OS)
	32603B		Piston & Pin Ass'y.(Std.)(Incl. 43)(2 -5/8")
	32604B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	32605B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34854		
			Ring Set (Std.) (2-5/8" Bore)
	34855		Ring Set (.010" OS)
	34856		Ring Set (.020" OS)
	20381		Ring, Piston pin retaining
	32875		Rod Assy., Connecting (Incl. 18)
46A	32609		Plate, Lock (Do not use with 32610A locking type screw)
46	32610		Connecting Rod Bolt (Early Production)
46	32610A		Bolt, Connecting rod
48	27241		Lifter, Exhaust valve
	27241		Lifter, Intake valve
	33148A		Camshaft
	29914		Pump Assy., Oil
	29745		Extension, Blower housing
	30063		Screw, Torx T-30, 1/4-20 x 1/2"
	35261		* Gasket, Mounting flange
	32696B		Flange Ass'y. (Incl. 72, 75, 80, 306 & 311)
	9556		Oil Drain Plug (Use as required)
	30572		Plug, Oil drain (Incl. 73)
	28833		* Drain Plug Gasket (Do not use w/plast ic plug)
	27897		Seal, Oil
	30574		Shaft, Mechanical governor
	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650488		Screw, 1/4-20 x 1-1/4"
	610951		Key, Flywheel
	650815		Washer, Belleville
	650607		Nut, Flywheel
	27276		Cover, Spark plug
	650489		Screw, 1/4-20 x 5/8"
	30831		Ground Wire
	33015A		* Gasket, Cylinder head
	33016A		Head, Cylinder (Incl. 131)
	29313C		Exhaust Valve (STD)(Incl. 151) (Conventional Ports)
	29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Conventional Ports)
	29314B		Intake Valve (STD)(Incl. 151) (Conventional Ports)
126	29315C		Intake Valve (1/32" OS)(Incl. 151) (Conventional Ports)

Ref #	Part Number Qty	Description
	26073	Washer (Not used in late production)
	650691	Washer (Used on late production)
	6021A	Screw, 5/16-18 x 1-1/2" (Use as requi red)
	650818	Screw, 5/16-18 x 1-1/2" (Use as requi red)
131	650694A	Screw, 5/16-18 x 2" (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	33636	Spark Plug (J-8C)
	31671	Valve Spring Cap) (Used in early prod uction)
150	31672	Spring, Valve
151	31673	Cap, Lower valve spring
169	31619A	* Gasket, Valve spring cover
170	31337A	Body Assy., Breather (Incl. 169 & 171)
171	31410	Element, Breather
174	650128	Screw, 10-24 x 1/2"
178	29752	Nut & Lockwasher, 1/4-28
181	6201	Screw, 1/4-28 x 7/8"
182	6201	Screw, 1/4-28 x 7/8"
184	26756	* Gasket, Carburetor
185	33004A	Pipe, Intake (Incl. 224)
186	32653	Link, Governor spring
	32652	Link, Governor-to-throttle
	33086	Lever, Speed adjustment
	650451	Screw, 1/4-20 x 1"
	32649A	* Gasket, Intake
	650707	Screw, 10-32 x 5/8"
	33051	* Gasket, Air cleaner
	33005	Body, Air cleaner
	33006	Element, Air cleaner
	33008	Tube, Air cleaner
	33007	Cover, Air cleaner
260	32455B	Housing, Blower NOTE: Replacement hardware may differ
		when servicing starter assy. or blower housing. Refer to
		Service Bulletin 508.
	650561	Screw, 1/4 20 x 5/8"
	30081A	* Gasket, Exhaust
	30063	Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
	650795	Screw, 1/4-20 x 2-1/4"
287		Pop Rivet (Purchase locally) (3/16" d ia.)
	29716	Screw, 1/4-28 x 7/16" (Use as require d)
	30513	Screw & Lockwasher, 1/4-28 x 1/2"
	29752	Nut & Lockwasher, 1/4-28 (Use as required)
	29774	Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
	34357	Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
	30705	Fuel Line (Braided 16")(40 cm)(Use as req.)
	26460	Fuel Line Clamp (Use as required)
	32170A	Fuel Tank (Incl. 292 & 301)
	410144B	Fuel Cap (Std.) (Use as required)
	33032 34210	Fuel Cap (Use as required)
	34210 32750	Fuel Cap (use as required) Oil Fill Tube
	32750 27275	
	34346	Clip, Hi-tension wire (Use as require d) Decal, Instruction
	610964	Magneto (W/Ring Gear) NOTE: This magneto is not
3/3	U1U2U 1	available as an assembly. The magneto number is shown for
		reference purposes only. Order component parts individually,
		as shown in parts breakdown. Refer to Division 5, Section B,
		page35 or Fiche 6, Grid F-13 for breakdown)
		pages of Fiore of Chair To to broakdowing

Ref #	Part Number	Qty	Description
377	30547A		Contact Assy., Breaker
378	30548B		Condenser
379	631021		Inlet Needle, Seat & Clip Assy.
380	631699		Carburetor (Incl. 184) (Refer to Division 5, Section A, page 112 or Fiche 6, Grid E-5 for breakdown)
	33238D 730225		* Gasket Set (Incl. items marked *) SAE 30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
19	32863		Spring, Governor
32	32323		Washer, Thrust
92	650815		Washer, Belleville
93	650607		Nut, Flywheel
182	6201		Screw, 1/4-28 x 7/8"
216	33086		Lever, Speed adjustment
261	650561		Screw, 1/4 20 x 5/8"
	650561		Screw, 1/4-20 x 5/8"
286A	32237		Screen, Flywheel
287			Pop Rivet (Purchase locally) (3/16" d ia.)
	29716		Screw, 1/4-28 x 7/16" (Use as require d)
	30513		Screw & Lockwasher, 1/4-28 x 1/2"
	32750		Oil Fill Tube
306	34282		"O" Ring (This "O" ring is required with metal fill tube only
			when replacement mounting flange with .777 dia. oil fill hole
			has been used.)
306	30139		"O" Ring
	29985		"O" Ring
	650562		Screw, 10-32 x 1/2"
310	30140		Dipstick (Incl. 307)
327	32236		Plug, Screen
370	34346		Decal, Instruction
379	631021		Inlet Needle, Seat & Clip Assy.
390A	590450A		Side Mount Rewind Starter NOTE: Replacement hardware
			may differ when servicing starter assy. or blower housing.
			Refer to Service Bulletin 508. (Refer to Division 5, Section C,
			page 27 or Fiche 6, Grid G-4 for breakdown)
1171	650737		Screw, 1/4-20 x 1/2"
	590441		Bracket Ass'y. (Use as required)
	650639		Open End Rivet (Use as required)
1110			



19 32863 32 32323 Washer, Thrust 62 650760 Screw, 8-32 x 3/8" 63 28545 Grommet, Plastic 7ab, Ground terminal 169 31619A 171 31410 Element, Breather 174 650128 Screw, 10-24 x 1/2" 182 6201 Screw, 10-24 x 1/2" 216 33086 Lever, Speed adjustment 238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 10-32 x 5/8" 243 650152 Screw, 14-20 x 5/8" 262 650561 Screw, 14-20 x 5/8" 274 30081A Screw, 14-20 x 5/8" 275 30082A Muffler (Incl. 274 & 2777) Plate, Lock Screw, 1/4-20 x 2-1/4" Pop Rivet (Purchase locally) (3/16" d ia.) Screw, 1/4-28 x 7/16" (Use as req.) 287 29716 Screw, 1/4-28 x 7/16" (Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line (Damp (Use as req.) Fuel Line (Damp (Use as req.))	Ref #	Part Number C	y Description
62 650760 63 28545 63 28545 64 Grommet, Plastic 65 33356 65 Tab, Ground terminal 66 31619A 67 31410 68 31619A 68 33356 69 Tab, Ground terminal 69 31619A 69 31619A 69 31628 69 31628 69 31628 69 31629 69 316386 69 40 50 50 50 50 50 50 50 50 50 50 50 50 50	19	32863	
63 28545 Grommet, Plastic 68 33356 Tab, Ground terminal 169 31619A * Gasket, Valve spring cover 171 31410 Element, Breather 174 650128 Screw, 10-24 x 1/2" 182 6201 Screw, 14-28 x 7/8" 216 33086 Lever, Speed adjustment 238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 8-32 x 3/8" 262 650561 Screw, 1/4-20 x 5/8" 274 30081A * Gasket, Exhaust 275B 30082A Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 30705 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube	32	32323	Washer, Thrust
68 33356 Tab, Ground terminal 169 31619A * Gasket, Valve spring cover 171 31410 Element, Breather 174 650128 Screw, 10-24 x 1/2" 182 6201 Screw, 1/4-28 x 7/8" 216 33086 Lever, Speed adjustment 238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 8-32 x 3/8" 262 650561 Screw, 1/4-20 x 5/8" 274 30081A * Gasket, Exhaust Wuffler (Incl. 274 & 277) William (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 Screw, 1/4-28 x 7/16" (Use as require d) 287 Screw, 1/4-28 x 7/16" (Use as require d) 287 Screw, 1/4-28 x 7/16" (Use as require d) 287 Screw, 1/4-28 x 7/16" (Use as req.) 290 39774 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 34357 Fuel Lin	62	650760	Screw, 8-32 x 3/8"
* Gasket, Valve spring cover 171 31410	63	28545	Grommet, Plastic
171 31410 Element, Breather Screw, 10-24 x 1/2" 182 6201 Screw, 10-24 x 1/2" 216 33086 Lever, Speed adjustment 238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 8-32 x 3/8" 262 650561 Screw, 1/4-20 x 5/8" 274 30081A * Gasket, Exhaust Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 30513 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line (Braided 8-1/4")(21 cm) (Use as req.) 290 34357 Fuel Line (Braided 8-1/4")(21 cm) (Use as req.) 292 26460 Fuel Line (Braided 16")(40 cm) (Use as req.) 292 26460 Fuel Line (Braided 16")(40 cm) (Use as req.) 292 26460 Fuel Line (Braided 16")(40 cm) (Use as req.) 292 26460 Fuel Line (Braided 16")(40 cm) (Use as req.) 292 26460 Fuel Line (Braided 16")(40 cm) (Use as req.) 293 30750 Fuel Line (Braided 16")(40 cm) (Use as req.) 294 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 295 29	68	33356	Tab, Ground terminal
174 650128 Screw, 10-24 x 1/2" 182 6201 Screw, 1/4-28 x 7/8" 216 33086 Lever, Speed adjustment 238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 8-32 x 3/8" 262 650561 Screw, 1/4-20 x 5/8" 274 30081A * Gasket, Exhaust 275B 30082A Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 Sorew, 1/4-28 x 7/16" (Use as require d) 287 Sorew & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line(Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line (Camp (Use as required) 305 32750	169	31619A	* Gasket, Valve spring cover
182 6201 216 33086 217	171	31410	Element, Breather
216 33086	174	650128	Screw, 10-24 x 1/2"
238 650707 Screw, 10-32 x 5/8" 243 650152 Screw, 8-32 x 3/8" 262 650561 Screw, 1/4-20 x 5/8" 274 30081A * Gasket, Exhaust 275B 30082A Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line Clamp (Use as required) Oil Fill Tube	182	6201	Screw, 1/4-28 x 7/8"
243 650152 262 650561 274 30081A 275B 30082A 276 30083 277 30063 277 650795 287 287 29716 287 290 29774 290 304357 290 30705 292 26460 305 30705 292 26460 305 3081A 287 Screw, 8-32 x 3/8" 29 3082k Screw, 1/4-20 x 5/8" 29 3082k Muffler (Incl. 274 & 277) 276 4 Casket, Exhaust 277 8 Casket, Exhaust 277 8 Casket, Exhaust 278 Muffler (Incl. 274 & 277) 279 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 280 Screw, 1/4-20 x 2-1/4" 281 Pop Rivet (Purchase locally) (3/16" d ia.) 282 Screw, 1/4-28 x 7/16" (Use as require d) 283 Screw & Lockwasher, 1/4-28 x 1/2" 294 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 295 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 296 Screw & Lockwasher, 1/4-28 x 1/2" 297 Fuel Line (Braided 16")(40 cm)(Use as req.) 298 Fuel Line (Braided 16")(40 cm)(Use as req.) 299 Casket Cockwasher, 1/4-28 x 1/2" 290 Fuel Line (Braided 16")(40 cm)(Use as req.) 290 Screw & Line (Braided 16")(40 cm)(Use as req.) 291 Fuel Line Clamp (Use as required) 292 Casket Cockwasher, 1/4-28 x 1/2" 293 Casket, 277 294 Screw, 1/4-20 x 2-1/4" 295 Screw, 1/4-20 x 1/2" (Use as req.) 296 Screw, 1/4-20 x 2-1/4" 297 Fuel Line (Braided 16")(40 cm)(Use as req.) 298 Screw, 1/4-20 x 2-1/4" 299 Screw, 1/4-20 x 2-1/4" 290 Screw, 1/4-20 x 2-1/4	216	33086	Lever, Speed adjustment
262 650561 274 30081A 275B 30082A 276 30083 277 30063 277 650795 287 29716 287 29716 288 30513 290 29774 290 34357 290 30705 292 26460 305 3081A * Gasket, Exhaust * Gasket, Exhaust * Muffler (Incl. 274 & 277) Plate, Lock Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) Screw, 1/4-20 x 2-1/4" Pop Rivet (Purchase locally) (3/16" d ia.) Screw, 1/4-28 x 7/16" (Use as require d) Screw & Lockwasher, 1/4-28 x 1/2" Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line Clamp (Use as required) Oil Fill Tube	238	650707	Screw, 10-32 x 5/8"
274 30081A * Gasket, Exhaust 275B 30082A Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line(Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			·
275B 30082A Muffler (Incl. 274 & 277) 276 30083 Plate, Lock 277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			·
276 30083			* Gasket, Exhaust
277 30063 Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.) 277 650795 Screw, 1/4-20 x 2-1/4" 287 Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) 287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line(Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			,
277 650795 287 Screw, 1/4-20 x 2-1/4" Pop Rivet (Purchase locally) (3/16" d ia.) 287 29716 Screw, 1/4-28 x 7/16" (Use as require d) Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line(Braided 8-1/4")(21 cm)(Use as req.) Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line Clamp (Use as required) Oil Fill Tube			
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287 29716 287 30513 290 29774 290 34357 290 30705 290 26460 305 32750 Screw, 1/4-28 x 7/16" (Use as require d) Screw & Lockwasher, 1/4-28 x 1/2" Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) Fuel Line (Braided 16")(40 cm)(Use as req.) Fuel Line Clamp (Use as required) Oil Fill Tube		650795	
287 30513 Screw & Lockwasher, 1/4-28 x 1/2" 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			
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290 34357 Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm) 290 30705 Fuel Line (Braided 16")(40 cm)(Use as req.) 292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			
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292 26460 Fuel Line Clamp (Use as required) 305 32750 Oil Fill Tube			
305 32750 Oil Fill Tube			
415 730162 Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)			
	415	730162	Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)