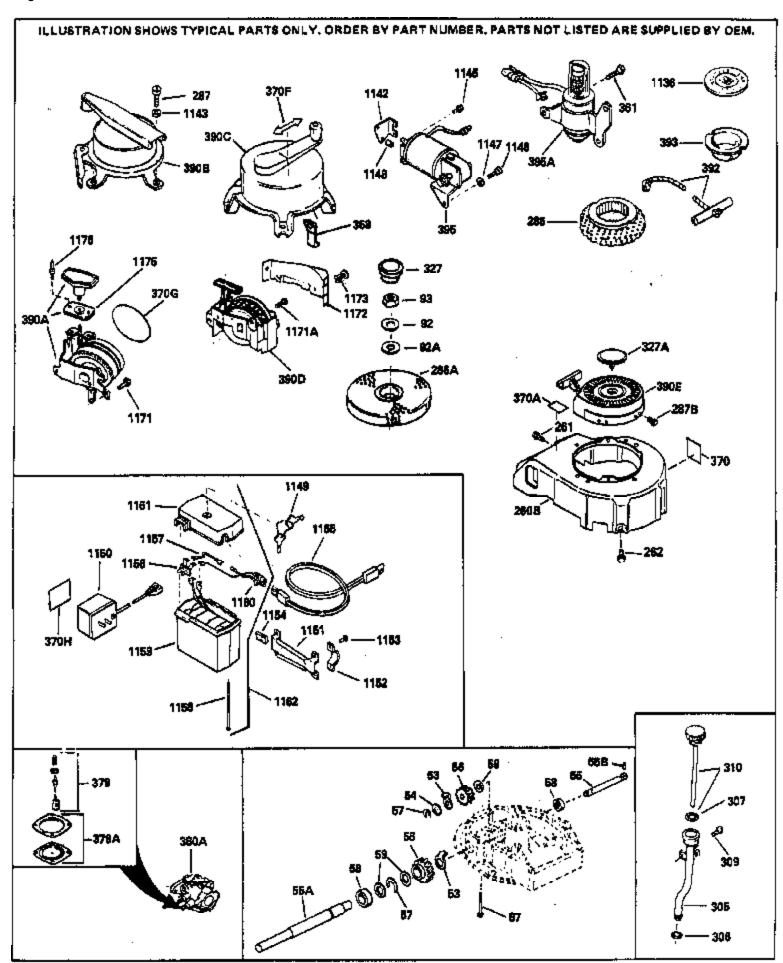


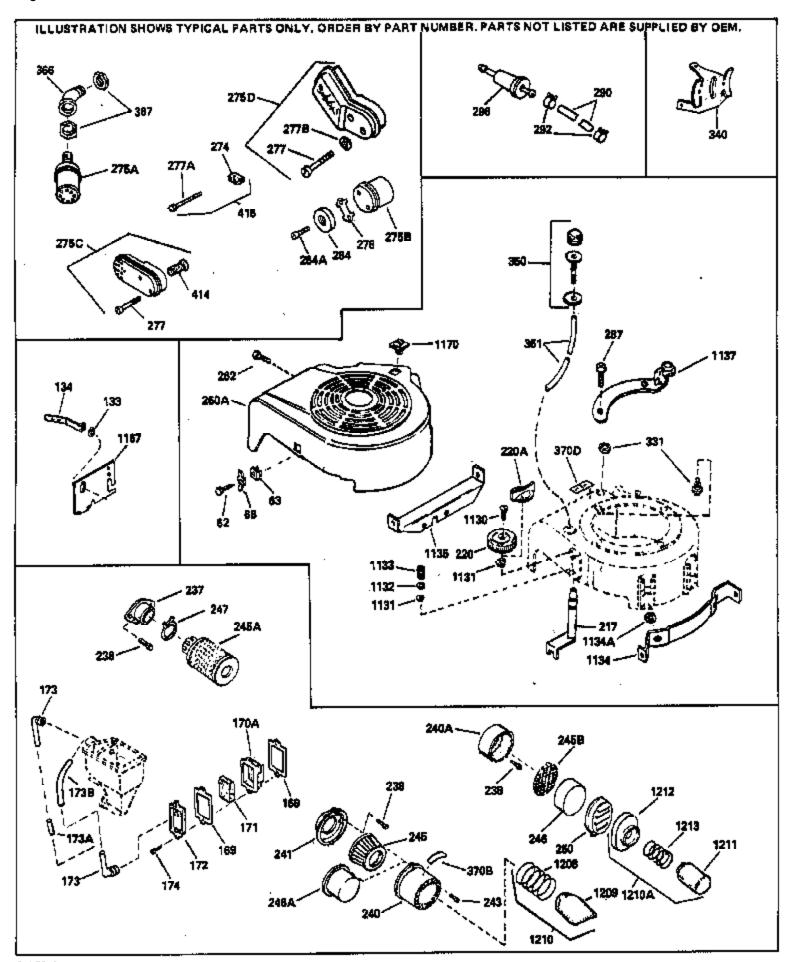
1 3002/77	Pof #	Part Number Qty	Description
2 26727 6 33734 7 34214A 7 34214A 8 33735 8 1			
6 33734 Element, Breather 7 34214A Breather Assy. (Incl. 6, 8, 9 & 12) 8 33735 "Gasket, Breather 9 30200 Screw, 10-24 x 9*16" 12 33886 Tube, Breather 14 28277 Washer, Flat 15 30589 Rod, Governor (Incl. 14) Lever, Governor (Incl. 14) Satisfaction (Incl. 14) Lever, Governor (Incl. 14) Satisfaction (Incl. 14) Lever, Governor (Incl. 15) Lever, Flora (In			
7 342/14A 8 1 33735 8 33735 9 30200 Screw, 10-24 x 91'6' 12 33986 14 28277 Washer, Flat 15 30589 Rod, Covernor (Incl. 14) Lever, Governor (Incl. 18) Lever,			·
8 33735			,
9 30200 Screw, 10-24 x 91 fc* 12 33986 14 28277 Washer, Flat 15 30589 Rod. Governor (Incl. 14) Lever, Governor (Incl. 18) Lever,			
12 33886 Tube, Breather 14 28277 Washer, Flat 15 30589 Rod. Governor (Incl. 14) 16 32561 17 31335 Rod. Governor (Incl. 14) 18 650548 Screw, 8-32 x 5/16* 19 31336 Screw, 8-32 x 5/16* 10 32500 Seat, Oil 20 32600 Seat, Oil 20 32600 Seat, Oil 20 32600 Seat, Oil 20 32601 Seat, Oil 20 32602 Seat, Oil 20 32603 Piston, Pin & Ring Set (Std.) (2-5/8* Bore) 14 32604B Piston, Pin & Ring Set (COTO*OS) 14 32604B Piston, Pin & Ring Set (COTO*OS) 14 32604B Piston & Pin Assy; (O10*OS) (Incl. 43) 14 32604B Piston & Pin Assy; (O10*OS) (Incl. 43) 14 32604B Piston & Pin Assy; (O10*OS) (Incl. 43) 14 32604B Piston & Pin Assy; (O20*OS) (Incl. 43) 15 32675 Ring Set (O10*OS) 16 32675 Ring Set (O10*OS) 16 32610 Botton Pin Etalning 16 32610 Botton Pin Etalning 16 32610 Botton Pin Etalning 17 32610 Connecting Rod Bott (Early Production) 18 32610 Botton Pin Etalning 18 32610 Connecting Rod Bott (Early Production) 19 3154 Connecting Rod Bott (Early Production) 19 3154 Connecting Rod Bott (Early Production) 19 32610 Botton Pin Etalning 10 29745 Extension, Blower housing 10 20572 Plug, Oil drain (Ind. 73) 10 20572 Plug, Oil drain (Ind. 73) 10 20574 Plug, Oil drain (Ind. 73) 10 20674 Seate, Mounting Range 13 30688A Spool, Governor (Ind. 81) 10 30636 Screw, Torx T-30, 1/4-20 x 1/2* 11 30690 Retains Retaining 18 650488 Screw, 1/4-20 x 1/4* 19 30691 Screw, Torx T-30, 1/4-20 x 1/4* 19 306961 Key, Plywfeel 19 20 650815 Malk Retaining 10 10 10118			·
14 28277 15 30589 16 32651 17 31335 Rocknemor (Ind. 14) Lever, Governor (Ind. 15) Lever, Ind. Leve	9	30200	Screw, 10-24 x 9/16"
15 90589	12	33886	Tube, Breather
Lever, Governor Lever (Clamp is positioned towardsspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 660648 Screw, 8-32 x 5/16* 19 31336 Spring, Governor 20 32600 Seat, Oil 30 34667 Crankshaft 32 3223 Washer. Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-58* Bore) 40 34852 Piston, Pin & Ring Set (Std.) (2-58* Bore) 41 32603B Piston, Pin & Ring Set (100* OS) 41 32603B Piston & Pin Assy (Std.) (Ind. 43)(2-58*) 41 32603B Piston & Pin Assy (Std.) (Ind. 43)(2-58*) 41 32603B Piston & Pin Assy (100* OS) (Ind. 43) 41 32603B Piston & Pin Assy (100* OS) (Ind. 43) 42 34854 Ring Set (Std.) (2-58* Bore) 43 24855 Ring Set (000* OS) 43 20381 Ring Set (100* OS) 43 20381 Ring Set (100* OS) 44 32875 Rod Assy, Connecting (Ind. 18) 45 32875 Rod Assy, Connecting (Ind. 18) 46 32610 Connecting Rod Bolt (Early Production) 46 32610 Bolt, Connecting Rod Bolt (Early Production) 46 32610 Bolt, Connecting Rod Bolt (Early Production) 46 22741 Lifter, Intake valve 48 277241 Lifter, Exhaust valve 50 33154 Camshaft 50 29914 Pump Assy, Oil 60 29745 Exhaust valve 61 30063 Screw, Torx T-30, 1/4-20 x 1/2* 62 3633 Screw, Torx T-30, 1/4-20 x 1/2* 63 35261 Flatwasher, 1/4* 66 30063 Screw, Torx T-30, 1/4-20 x 1/2* 67 32833 Pin Plug Gasket, Mounting flange 67 32833 Pin Plug Gasket (Do not use wiplast ic plug) 68 30574 Shaft, Mechanical governor 68 40061 Ret, Pywheel 69 30581 Retaining 69 30681 Retaining 60 50488 Screw, 1/4-20 x 1-1/4* 61 305904 Washer, Flat 61 306916 Retaining 60 50481 Retaining 60 50481 Retaining 61 50481 Retaining 61 50481 Retaining	14	28277	Washer, Flat
Lever, Governor Lever (Clamp is positioned towardsspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 660648 Screw, 8-32 x 5/16* 19 31336 Spring, Governor 20 32600 Seat, Oil 30 34667 Crankshaft 32 3223 Washer. Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-58* Bore) 40 34852 Piston, Pin & Ring Set (Std.) (2-58* Bore) 41 32603B Piston, Pin & Ring Set (100* OS) 41 32603B Piston & Pin Assy (Std.) (Ind. 43)(2-58*) 41 32603B Piston & Pin Assy (Std.) (Ind. 43)(2-58*) 41 32603B Piston & Pin Assy (100* OS) (Ind. 43) 41 32603B Piston & Pin Assy (100* OS) (Ind. 43) 42 34854 Ring Set (Std.) (2-58* Bore) 43 24855 Ring Set (000* OS) 43 20381 Ring Set (100* OS) 43 20381 Ring Set (100* OS) 44 32875 Rod Assy, Connecting (Ind. 18) 45 32875 Rod Assy, Connecting (Ind. 18) 46 32610 Connecting Rod Bolt (Early Production) 46 32610 Bolt, Connecting Rod Bolt (Early Production) 46 32610 Bolt, Connecting Rod Bolt (Early Production) 46 22741 Lifter, Intake valve 48 277241 Lifter, Exhaust valve 50 33154 Camshaft 50 29914 Pump Assy, Oil 60 29745 Exhaust valve 61 30063 Screw, Torx T-30, 1/4-20 x 1/2* 62 3633 Screw, Torx T-30, 1/4-20 x 1/2* 63 35261 Flatwasher, 1/4* 66 30063 Screw, Torx T-30, 1/4-20 x 1/2* 67 32833 Pin Plug Gasket, Mounting flange 67 32833 Pin Plug Gasket (Do not use wiplast ic plug) 68 30574 Shaft, Mechanical governor 68 40061 Ret, Pywheel 69 30581 Retaining 69 30681 Retaining 60 50488 Screw, 1/4-20 x 1-1/4* 61 305904 Washer, Flat 61 306916 Retaining 60 50481 Retaining 60 50481 Retaining 61 50481 Retaining 61 50481 Retaining	15	30589	Rod, Governor (Incl. 14)
Clamp, Governor lever (Clamp is positioned towardsspark plug end on 1977-78 and laternodels.) It is positioned opposite spark plugend on earlier models.)			
plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 650548 Screw, 8-32 x 6/16" 19 31336 Spring, Governor Seal, Oil 30 34567 Crankshaft 32 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set (1010" OS) 41 32603B Piston Pin Say, (1010" OS) 41 32603B Piston & Pin Assiy, (1010" OS) (Incl. 43)(2-5/6") 41 32603B Piston & Pin Assiy, (1010" OS) 41 32603B Piston & Pin Assiy, (1010" OS) (Incl. 43)(2-5/6") 42 34854 Ring Set (020" OS) 43 20381 Ring, Set (020" OS) 43 20381 Ring, Set (020" OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy, Connecting (Incl. 18) 46 32610 46 32610 46 32610 46 32610 46 32610 46 32610 46 32610 46 32610 46 32610 47241 48 27241 48 27241 49 27241 40 27241 41 Lifter, Exhaust valve Camshaft 52 29914 Pump Assy, Oil 64 30063 Screw, Torx T-30, 1/4-20 x 1/2" 72 30572 Pung Assy, Control use wiplast ic plug) 8 5261 Rod Sasser, Mounting flange 70 32612A Rasser, Flat 8 30584 Screw, Torx T-30, 1/4-20 x 1/2" 8 Gasket, Mounting flange 70 32612A 71 28636 72 28637 Flang Assy, (Incl. 72, 75 & 80) Plug, Oil drain (Incl. 73) Plug, Oil drain (Incl. 72, 75 & 80) Plug, Oil drain (Incl. 73) Plug, Oil drain (Incl. 73) Plug, Oil drain (Incl. 73) Plug, Oil			·
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19 31386 Spring Governor 20 32600 Seal, Oil 20 32600 Seal, Oil 20 32600 Seal, Oil 21 Oranishafit 22 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set ((Std.) (2-5/8" Bore) 40 34852 Piston, Pin & Ring Set ((O10" OS) 41 32603B Piston & Pin Assiy, (Std.) (Incl. 43) (2-5/8") 41 32604B Piston & Pin Assiy, (O10" OS) (Incl. 43) 41 32604B Piston & Pin Assiy, (O10" OS) (Incl. 43) 41 32605B Piston & Pin Assiy, (O20" OS) 42 34854 Ring Set ((Std.) (2-5/8" Bore) 42 34855 Ring Set (Std.) (2-5/8" Bore) 43 20381 Ring Set (O20" OS) 43 20381 Ring Set (O20" OS) 43 20381 Ring Set (O20" OS) 46 32610 Connecting Rod Assiy, Connecting (Incl. 18) 46 32610 Connecting Rod Bott (Early Production) 46 32610 Connecting Rod Bott (Early Production) 46 32610 Connecting Rod Bott (Early Production) 46 327241 Lifter, Intake valve 48 27241 Lifter, Exhaust valve 50 33154 Camshaft 50 29745 Camshaft 60 29745 Extension, Blower housing 50 29745 Extension, Blower housing 60 29745 Extension, Blower housing 61 30063 Screw, Torx T-30, 1/4-20 x 1/2" 62 30572 Pilug, Oil drain (Incl. 73) 70 32612A Piange Assy, (Incl. 72, 75 & 80) 71 32637 Rod 72 38633 Ping Ret (Incl. 73) 72 A 9656 Oil Drain Plug (Use as required) 73 28833 Ping Ret (Incl. 73) 74 Ses66 Oil Drain Plug (Use as required) 75 27897 Seal, Oil 76 30590A Washer, Flat 77 30604 Screw, Torx T-30, 1/4-20 x 1/2" 83 30588A Spool, Governor 84 29193 Ring, Retaining 85 65048B Screw, Torx Ping, Retaining 86 65048B Screw, Torx Ping, Retaining 87 Screw, Torx Ping, Retaining 87 Screw, Torx Ping, Retaining 88 65046B Screw, Torx Ping, Retaining 89 610961 Screw, Torx Ping, Retaining 80 65046B Screw, Torx Ping, Retaining 80 65048B Screw, Torx Ping, Retaining 80 65046B Screw, Torx Ping, Retaining 80 65046B Screw, Torx Ping, Retaining 81 Screw, Torx Ping,			opposite spark plugeriu on eanier models.)
20 32600 30 34567 Crankshaft 22 32323 Washer, Thrust Washer, Dal Washer, Sup Set (0.10" OS) Washer, Sea (0.10" OS	18	650548	Screw, 8-32 x 5/16"
20 32600 Seal, Oil 30 34567 Crankshaft 32 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Ot0" OS) 40 34852 Piston, Pin & Ring Set (Ot0" OS) 41 32603B Piston, Pin & Ring Set (O20" OS) 41 32603B Piston & Pin Assy, (Coll, Oil, 43)(2 -5/8") 41 32604B Piston & Pin Assy, (Coll, Oil, 43)(2 -5/8") 41 32604B Piston & Pin Assy, (Coll, Oil, 43)(2 -5/8") 42 34854 Piston & Pin Assy, (Coll, Oil, 43) 43 32605B Piston & Pin Assy, (Coll, Oil, 43) 42 34856 Ring Set (O10" OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy,, Connecting (Incl. 18) 46 32610 Connecting Rod Bott (Early Production) 46 32610A Bolt, Connecting Rod Bott (Early Production) 46 32610A Bolt, Connecting Rod Bott (Early Production) 48A 27241 Liffer, Enhaust valve 48A 27241 Liffer, Enhaust valve 50 33154 Carmshaft 51 29914 Pump Assy., Oil 51 29914 Pump Assy., Oil 52 29914 Pump Assy., Oil 52 29914 Pump Assy., Oil 53 3063 Screw, Tox T-30, 1/4-20 x 1/2" 54 34856 Screw, Tox T-30, 1/4-20 x 1/2" 55 3612A Flatwasher, 1/4" 56 30063 Screw, Tox T-30, 1/4-20 x 1/2" 57 32833 Ping, Piston pin retaining 66 30063 Screw, Tox T-30, 1/4-20 x 1/2" 67 32833 Ping, Piston pin retaining 67 32833 Ping, Piston pin retaining 68 650488 Screw, Tox T-30, 1/4-20 x 1/2" 69 35261 Sasket, Mounting flange 79 32831 Ping, Oil drain (Incl. 73) 79 566 Oil Drain Plug (Use as required) 70 30591 Seal, Oil 71 30590 Read Screw, Tox T-30, 1/4-20 x 1/4" 71 30590 Read Screw, Tox T-30, 1/4-20 x 1/4" 72 30591 Seal, Oil 73 30591 Seal, Oil 74 Saskar, Flatt Seal, Oil 75 27997 Seal, Oil 76 305015 Washer, Flat 77 Seal, Oil 78 305016 Nut, Flywheel 78 56015 Washer, Fletleville 79 305016 Nut, Flywheel 70 305016 Nut, Flywheel 70 305016 Nut, Flywheel 70 305016 Nut, Flywheel 70 305016 Nut, Flywheel	19	31386	Spring, Governor
30 34567 32 32323 Washer, Thrust 40 34851 Piston, Pin & Ring Set (Std.) (2-5/8" Bore) Piston, Pin & Ring Set (Cl10" OS) 40 34852 Piston, Pin & Ring Set (Cl10" OS) 41 32603B Piston & Pin & Ring Set (Cl20" OS) 41 32604B Piston & Pin Ass'y, (Std.)(Incl. 43)(2-5/8") 41 32606B Piston & Pin Ass'y, (Std.)(Incl. 43)(2-5/8") 42 34854 Ring Set (Gl1) (2-5/8" Bore) 42 34855 Ring Set (Gl1) (2-5/8" Bore) 43 20381 Ring Set (Cl10" OS) 43 32875 Rod Assy, Connecting (Incl. 18) 46 32610 A6 32610 A6 32610 A72241 B7364 B73741 B74741 B7474 B747			
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45 32875 46 32610 46 32610 46 32610 46 32610 46 32609 48A 27241 48 27241 48 27241 49 2741 40 29745 40 3063 40 3063 40 3063 40 32612 40 32612 40 32612 40 32610 40 Bolt, Connecting Rod Bolt (Early Production) 48A 27241 48 27241 49 Lifter, Intake valve 49 27241 40 Lifter, Exhaust valve 40 33154 41 Camshaft 41 Camshaft 42 29745 43 20672 44 Pump Assy., Oil 46 30063 45 Screw, Torx T-30, 1/4-20 x 1/2" 46 30063 46 30063 47 Screw, Torx T-30, 1/4-20 x 1/2" 48 345 49 35261 40 Gasket, Mounting flange 40 30672 40 30672 41 Flange Assy. (Incl. 72, 75 & 80) 41 20 30572 42 9556 43 30574 45 Screw, Torx T-30, 1/4-20 x 1/2" 46 30591 47 30574 48 30591 49 30574 59 30574 59 30574 50 10 Drain Plug (Use as required) 50 30591 50 30574 50 30591 50 Scal, Oil 50 Gasket (Do not use w/plast ic plug) 50 Scal, Oil 50 Gasket (Do not use w/plast ic plug) 50 Scal, Oil 50 Gasket (Do not use W/plast ic plug) 50 Scal, Oil 50 Gasket (Do not use W/plast ic plug) 50 Scal, Oil 50 Gasket (Do not use W/plast ic plug) 50 Scal, Oil 50 Gasket (Do not use W/plast ic plug) 50 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 60 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 60 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 60 Scal, Oil 61 Gasket (Do not use W/plast ic plug) 61 Gasket (Do not use W/plast ic plug) 62 Gasket (Do not use W/plast ic plug) 63 Screw, 1/4-20 x 1-1/4" 64 Screw, 1/4-20 x 1-1/4" 65 Gasket (Do not use W/plast ic plug) 65 Gasket (Do not use W/plast ic plug) 65 Scal, Oil 66 Gasket (Do not use W/plast ic plug) 66 Scal, Oil 67 Gasket (Do not use W/plast ic plug) 68 Goot (Do not use W/plast ic plug) 69 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 69 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 60 Scal, Oil 60 Gasket (Do not use W/plast ic plug) 60 Scal, Oil 61 Gasket (Do not use W/plast ic plug) 61 Gasket (Do not use W/plast ic plug) 62 Gasket (Do not use W/plast ic plug) 63 Gasket (Do not use W/plast ic plug) 64 Scal, Oil 65 Gasket (Do not use W/plast ic plug) 65 Gasket (Do not use W/plast ic plug) 65 Gasket (Do not use W/plast ic	42	34856	Ring Set (.020" OS)
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46 32610 Connecting Rod Bolt (Early Production) 46 32610A Bolt, Connecting rod 46A 32609 Plate, Lock (Do not use with 32610A locking type screw) 48A 27241 Lifter, Intake valve 48 27241 Lifter, Exhaust valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 60 29745 Extension, Blower housing 64 30063 Screw, Torx T-30, 1/4-20 x 1/2" 64A 8345 Flatwasher, 1/4" 66 30063 Screw, Torx T-30, 1/4-20 x 1/2" 69 35261 *Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 72A 9556 Oil Drain Plug (Use as required) 73 28833 *Drain Plug (Use as required) 74 32833 *Drain Plug Gasket (Do not use w/plast ic plug) 75 27897 Seal, Oil 78 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 3059061 Key, Flywheel 85 650815 Washer, Belleville 96 650815 Washer, Belleville 101 610118 Cover, Spark plug	45	32875	
## 8 32610A ## 8 32609 ## 8 32609 ## 9 1241 ## 8 27241 ## 8 27241 ## 8 27241 ## 1			
## A 32609 ## A 32609 ## A 27241 ## B 2724 ##			
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92 650815 Washer, Belleville 93 650816 Nut, Flywheel 101 610118 Cover, Spark plug			·
93 650816 Nut, Flywheel 101 610118 Cover, Spark plug			
101 610118 Cover, Spark plug			
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103A 650516 Screw, 1/4-20 x 1-1/8"			
	103A	650516	Screw, 1/4-20 x 1-1/8"

	Part Number	Qty	Description
	34231		Ground Wire
	33015A		* Gasket, Cylinder head
	33016A		Head, Cylinder (Incl. 131)
	32644A		Intake Valve (STD)(Incl.151) (Inverte d Ports)
	32645A		Intake Valve (1/32" OS)(Incl.151) (Inverted Ports)
	29313C		Exhaust Valve (STD)(Incl. 151) (Inverted Ports)
	29315C		Exhaust Valve (1/32" OS)(Incl. 151) (Inverted Ports)
	26073		Washer (Not used in late production)
	650691		Washer (Used on late production)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
	650818		Screw, 5/16-18 x 1-1/2" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	34251		Resistor Spark Plug (RJ17LM)
149	31671		Valve Spring Cap) (Used in early prod uction)
	31672		Spring, Valve
151	31673		Cap, Lower valve spring
169	27234A		* Gasket, Valve spring cover
174	650128		Screw, 10-24 x 1/2"
	29752		Nut & Lockwasher, 1/4-28
	30593		Clip, Magneto wire
	6201		Screw, 1/4-28 x 7/8"
182	6201		Screw, 1/4-28 x 7/8"
	26756		* Gasket, Carburetor
	32650		Pipe, Intake
	34337		Link, Governor spring
	32264A		Control Bracket (Incl. 203, 204 & 206)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy.
	34336		Link, Governor-to-throttle
	30200		Screw, 10-24 x 9/16"
	32410		Knob, Speed control
	650664		Screw, 1/4-20 x 1-19/32"
	32649A		* Gasket, Intake
	34338		* Gasket, Air cleaner
	33005		Body, Air cleaner
	33006		Element, Air cleaner
	33008		Tube, Air cleaner
	33007		Cover, Air cleaner
260	33738D		Blower Housing NOTE: Replacement hardware may differ
			when servicing starter assy. or blower housing. Refer to
			Service Bulletin 508.
261	650561		Screw, 1/4 20 x 5/8"
274	26754A		* Gasket, Exhaust
275	35771		Muffler (Incl. 274)
277	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
285A	34694		Cup, Starter
286	33668		Screen, Starter cup
287A	29752		Nut & Lockwasher, 1/4-28 (Use as required)
287	29716		Screw, 1/4-28 x 7/16" (Use as require d)
287	30513		Screw & Lockwasher, 1/4-28 x 1/2"
287			Pop Rivet (Purchase locally) (3/16" d ia.)
290	29774		Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705		Fuel Line (Braided 16")(40 cm)(Úse as req.)
	26460		Fuel Line Clamp (Use as required)
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Ref #	Part Number	Qty	Description
300	32671	·	Fuel Tank (Incl. 292 & 301)
301	410144B		Fuel Cap (Std.) (Use as required)
301	33032		Fuel Cap (Use as required)
301	34210		Fuel Cap (use as required)
311	27625		Plug, Oil filler (Incl. 312)
312	29673		* Gasket, Oil filler
	33876		Gasket, Stator
	27275		Clip, Hi-tension wire (Use as require d)
	35016		Bracket, Tank
	650665		Screw, 1/4-15 x 7/8"
	650735		Screw, 10-24 x 3/8"
	34346		Decal, Instruction
	35344		Decal, Speed control
	550223		Name & Instruction Decal
3/5	611027		Magneto NOTE: This magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts breakdown. Refer to Division 5, Section B, page38 or Fiche 6, Grid F-14 for breakdown)
377	30547A		Contact Assy., Breaker
	30548B		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
380	631597		Carburetor (Incl. 184) Refer to Division 5, SectionA, page 104 or Fiche 6, Grid E-1 for breakdown)
390	590420A		Rewind Starter NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
400	33238D		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty [Description
19	31386		Spring, Governor
32	32323	V	Washer, Thrust
92	650815	V	Washer, Belleville
93	650816	1	Nut, Flywheel
103A	650516	5	Screw, 1/4-20 x 1-1/8"
182	6201	5	Screw, 1/4-28 x 7/8"
261	650561	5	Screw, 1/4 20 x 5/8"
262	650831	5	Screw, 1/4-20 x 15/32"
287	29716	5	Screw, 1/4-28 x 7/16" (Use as require d)
287	30513	5	Screw & Lockwasher, 1/4-28 x 1/2"
287		F	Pop Rivet (Purchase locally) (3/16" d ia.)
306	34282	"	'O" Ring (This "O" ring is required with metal fill tube only
		٧	when replacement mounting flange with .777 dia. oil fill hole
		r	nas been used.)
370A	550223	1	Name & Instruction Decal
370	34346		Decal, Instruction
379	631021	l	nlet Needle, Seat & Clip Assy.
1175	590441	E	Bracket Ass'y. (Use as required)
1176	650639		Open End Rivet (Use as required)



Ref #	Part Number Qt	/ Description
19	31386	Spring, Governor
32	32323	Washer, Thrust
103A	650516	Screw, 1/4-20 x 1-1/8"
169	27234A	* Gasket, Valve spring cover
172	32755	Cover, Valve spring box
174	650128	Screw, 10-24 x 1/2"
182	6201	Screw, 1/4-28 x 7/8"
243	650806	Screw, 10-32 x 5/8"
262	650831	Screw, 1/4-20 x 15/32"
274	26754A	* Gasket, Exhaust
277	30063	Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
277A	650774	Screw, 1/4-20 x 2-3/8"
287	29716	Screw, 1/4-28 x 7/16" (Use as require d)
287	30513	Screw & Lockwasher, 1/4-28 x 1/2"
287		Pop Rivet (Purchase locally) (3/16" d ia.)
290	29774	Fuel Line(Braided 8-1/4")(21 cm)(Use as req.)
290	34357	Fuel Line (Epichlorohydrin 6-3/4") (1 7 cm)
290	30705	Fuel Line (Braided 16")(40 cm)(Use as req.)
292	26460	Fuel Line Clamp (Use as required)
415	730162	Muffler Adapter Kit (Incl. 274 & 277A) (Inverted Ports)