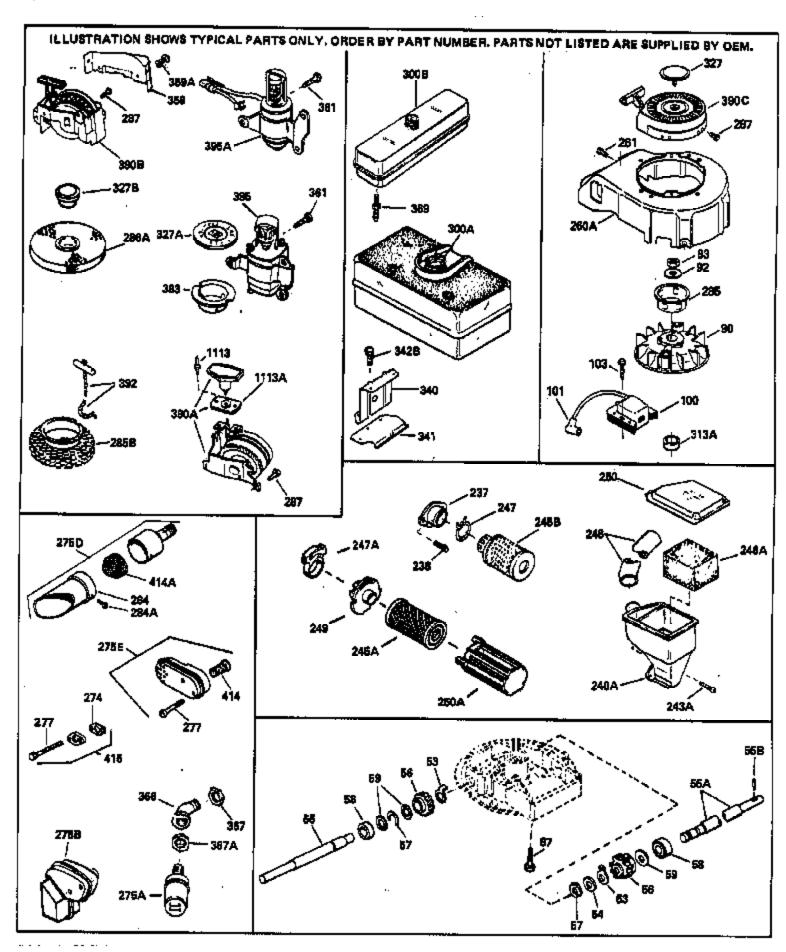


Ref if Part Number				
2 26727 6 33734 7 34214A 7 34214A 8 33735 7 36244B 8 33735 9 30200 Screw, 10-24 x 916° 12 33886 14 28277 15 30589 Rod, Governor (Ind. 14) Lever, Ind. Ind. Ind. Ind. Ind. Ind. Ind. Ind.	Ref #	Part Number	Qty	Description
2 26727 6 33734 7 34214A 7 34214A 8 33735 7 36244B 8 33735 9 30200 Screw, 10-24 x 916° 12 33886 14 28277 15 30589 Rod, Governor (Ind. 14) Lever, Ind. Ind. Ind. Ind. Ind. Ind. Ind. Ind.	1	33729A		Cylinder (Incl. 2 & 20) (2-13/16" Bor e)
6 33734 7 34214A 8 33735 7 34214A 8 33735 9 30000 Sorew, 10-24 x 9/16 12 33886 Tube, Breather 13 26897 15 30589 Rod, Governor (Incl. 14) Lever, Governor (Clamp is positioned towardsspark plug end on 97.78 and laternoedles. It is positioned opposite spark plugend on earlier models.) 18 650548 19 31335 Clamp, Governor (Clamp is positioned towardsspark plug end on 97.78 and laternoedles. It is positioned opposite spark plugend on earlier models.) 18 650548 19 31396 Sorew, 8-32 x 5716" 19 31396 Sorew, 8-32 x 5716" Spring, Governor Seal, Oil Trankshaft Assy. Washer, Thurst NOTE: This thrust washer maynot be required if a new cranishafthras been installed. Check the proper Mechanics Handbook for acceptable end play. Use this. 010" thrust washer if excess end play is measured. 40 34535 40 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6") Piston, Pin & Ring Set (1010" OS) 40 34536 Piston, Pin & Ring Set (1010" OS) Piston, Pin & Ring Set (1010" OS) Piston, Pin & Ring Set (1020" OS) Piston, Pin & Ring Set (1020" OS) Piston & Pin Assy, (1020" OS) (Incl. 43) Piston & Pin Assy, (1020" OS) Piston & Pi				
7 34214A Breather Assy. (Incl. 6, 8, 9 & 12) 8 33735				·
8 33735				·
9 302000 12 33886 14 28277 15 30589 16 32651 17 31335 18 660548 19 31386 20 32600 30 373304 20 32233 22 3233 23 2334 24 34535 25 25 25 25 25 25 25 25 25 25 25 25 25 2				·
12 33886 Tube, Breather 14 22277 Washer, Flat 15 30589 Rod, Governor (Incl. 14) 16 32651 Lever, Gowernor 17 31335 Clare, Gowernor 18 650548 Screw, 8-32 x 5/16* 19 31336 Spring, Gowernor 20 32600 Seal, Oil 30 33730A Seal, Oil 30 33730A Seal, Oil 30 33730A Seal, Oil 30 33730A Piston, Pin & Ring Set (Sdl.) (2-13/16*) 40 34535 Piston, Pin & Ring Set (100*) CS) 41 33564B Piston, Pin & Ring Set (100*) CS) 41 335652B Piston, Pin & Ring Set (100*) CS) 41 335652B Piston, Pin & Ring Set (100*) CS) 42 33563 Piston, Pin & Ring Set (100*) CS) 43 33564B Piston, Pin & Ring Set (100*) CS) 41 335654B Piston, Pin & Ring Set (100*) CS) 42 33567 Ring Set (100*) CS) 43 3239 Ring Set (100*) CS) 43 3239 Ring Set (100*) CS) 43 3239 Ring Set (100*) CS) 44 33564 Piston, Pin & Ring Set (100*) CS) 45 3256 Piston & Pin Assy, (100*) CS) (Incl. 43) 46 33567 Ring Set (100*) CS) 47 33569 Ring Set (100*) CS) 48 32675 Ring Set (100*) CS) 49 32676 Ring Set (100*) CS) 40 32676 Ring Set (100*) CS 40 32676 Ring Set (100*) CS 41 33569 Ring Set (100*) CS 42 33569 Ring Set (100*) CS 43 3269 Piston & Pin Assy, (100*) CS (Incl. 43) 45 32676 Ring Set (100*) CS 46 32610 Bolt, Connecting rod (Early Production) 46 32610 Bolt, Connecting rod (Early Production) 47 23672 Piston Pin Piston Pin Relating Ring 48 3269 Piston Ring Set (100*) Cos (Incl. 73) 49 32612 Ring Set (100*) Cos (Incl. 73) 40 32612 Ring Set (100*) Cos (Incl. 73) 41 335684 Ring Ring Ring Ring Ring Ring Ring Ring				·
14 28277 15 30589 16 32651 17 31335 Ro, Covernor (Incl. 14) Lever, Governor Clamp, Governor (Clamp is positioned towardsspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 660548 Soriew, 8-32 x 5/16* 19 31386 Soriew, 8-32 x 5/16* 20 32600 Seat. Oil Crankshaff Assy.  Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .0/10* flunts wisher if excess end play is measured.  40 34535 Piston, Pin & Ring Set (301/ (2-13/1-6") 140 34536 Piston, Pin & Ring Set (101" OS) 141 335638 Piston, Pin & Ring Set (101" OS) 141 335638 Piston & Pin Assy (101" OS) (Incl. 43) 143 335649 Piston & Pin Assy (101" OS) (Incl. 43) Piston & Pin Assy (101" OS) Pin Osition & Pin Assy (101" OS) Pin Osition & Pin Assy (101" OS) Pin Osition Pin Pin Re Ring Set (101" OS) Pin Osition Pin Pin Re Ring Set (101"	9	30200		Screw, 10-24 x 9/16"
14 28277 15 30589 16 32651 17 31335 Ro, Covernor (Incl. 14) Lever, Governor Clamp, Governor (Clamp is positioned towardsspark plug end on 1977-78 and latermodels. It is positioned opposite spark plugend on earlier models.) 18 660548 Soriew, 8-32 x 5/16* 19 31386 Soriew, 8-32 x 5/16* 20 32600 Seat. Oil Crankshaff Assy.  Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .0/10* flunts wisher if excess end play is measured.  40 34535 Piston, Pin & Ring Set (301/ (2-13/1-6") 140 34536 Piston, Pin & Ring Set (101" OS) 141 335638 Piston, Pin & Ring Set (101" OS) 141 335638 Piston & Pin Assy (101" OS) (Incl. 43) 143 335649 Piston & Pin Assy (101" OS) (Incl. 43) Piston & Pin Assy (101" OS) Pin Osition & Pin Assy (101" OS) Pin Osition & Pin Assy (101" OS) Pin Osition Pin Pin Re Ring Set (101" OS) Pin Osition Pin Pin Re Ring Set (101"	12	33886		Tube, Breather
15 30689				
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Clamp. Governor (Clamp is positioned towardsspark plug end on 1977-78 and latermodels.) It is positioned opposite spark plugend on earlier models.)				,
on 1977-78 and latermodels.)  18 650548 19 31366 20 32600 30 33730A 32 32323  Crankshaft Assy, Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this, 010° thrust washer if excess end play is measured.  40 34535 40 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6") 41 33563B Piston, Pin & Ring Set (101° OS) 41 33563B Piston & Pin Assy, (101° OS) (Incl. 43) 42 33567 Piston & Pin Assy, (101° OS) (Incl. 43) 42 33568 Piston & Pin Assy, (101° OS) (Incl. 43) 43 32363 Piston & Pin Assy, (101° OS) 43 20331 Ring Set (0.020° OS) (Incl. 43) 45 32675 Ring Set (0.020° OS) 46 32610 Ring Set (0.020° OS) Ring Set (0.010° OS) Ring Ring Ring Ring Ring Ring Ring Ring				
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19 31386   Spring, Governor   Seal, Oil   Orankshaft Assy.   Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .010" thrust washer if excess end play is measured.				plugend on earlier models.)
19 31386   Spring, Governor   Seal, Oil   Orankshaft Assy.   Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .010" thrust washer if excess end play is measured.	40	050540		0 000 5/400
20 32600 30 33730A Crankshaft Ass'y. Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this. 010" thrust washer if excess end play is measured.  40 34535 40 34536 Piston, Pin & Ring Set (1010" OS) 40 34536 Piston, Pin & Ring Set (1010" OS) 41 33563B Piston & Pin Assy', (1010" OS) 41 33563B Piston & Pin Assy', (1010" OS) 42 33567 Ring Set (301) (2.13/16") 43 33568 Ring Set (1010" OS) Ring S				
30 33730A Crankshaft Assy, Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play, Use this, 301° thrust washer if excess end play is measured.  40 34535 Piston, Pin & Ring Set (Std.) (2-13/16°) 40 34536 Piston, Pin & Ring Set (O10° OS) 41 33562B Piston, Pin & Ring Set (O20° OS) 41 33563B Piston & Pin Assy, (Std)(Incl. 43)(2-13/16°) 42 33567 Piston & Pin Assy, (O20° OS) (Incl. 43) 42 33568 Piston & Pin Assy, (O20° OS) (Incl. 43) 42 33568 Ring Set (Std.) (2-13/16° Bore) 43 32368 Ring Set (O10° OS) 43 32368 Ring Set (O10° OS) 44 3269 Ring Set (O20° OS) 45 32875 Rod Assy, Connecting (Incl. 18) 46 32610 Bott, Connecting rof (Early Production) 46 32610A Bott, Connecting rof (Early Production) 46 32610A Bott, Connecting rof (Early Production) 47 32612A Punp Assy, (Oil Cash) 48 27241 Uffer Valve 50 33154 Camshaft 50 33626 Ring Set (O10° OS) 50572 Plug, Oil drain (Incl. 72, 75 & 80) 50572 Plug, Oil drain (Incl. 72, 75 & 80) 50574 Shaft, Mechanical governor 50591 Seat, Oil Shaft, Mechanical governor 50591 Retaining 50591 Re				Spring, Governor
30 33730A Crankshaft Assy. Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this. 301° thrust washer if excess end play is measured.  40 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6") 40 34536 Piston, Pin & Ring Set (O10" OS) 41 33562B Piston, Pin & Ring Set (O20" OS) 41 33563B Piston & Pin Assy. (Std)(Incl. 43)(2-13/16") 42 33567 Piston & Pin Assy. (Jo20" OS) (Incl. 43) 42 33568 Piston & Pin Assy. (Jo20" OS) (Incl. 43) 42 33568 Ring Set (Std.) (2-13/16" Bore) 42 33569 Ring Set (O10" OS) 43 32368 Ring Set (O10" OS) 44 32569 Ring Set (O10" OS) 45 32875 Rod Assy., Connecting (Incl. 18) 46 32610 Bott, Connecting rof (Early Production) 46 32610 Bott, Connecting rof (Early Production) 46 32610A Bott, Connecting rof (Early Production) 47 32612A Punp Assy., Oil 48 32521 Punp Assy., Oil 49 32521 Ping Gasket, Mounting flange 51 70 32612A Flange Assy. (Incl. 72, 75 & 80) 52 7897 Set (O10" OS) 53 83 So574 Shaft, Mechanical governor 54 Washer, Flat 59 30591 Retaining 50 30574 Shaft, Mechanical governor 69 40304 Ping, Pittorian (Incl. 31) 60 50504 Ring, Retaining 60 60048 Screw, 14-20 x 1-1/4" 60 34231 Ring, Retaining 60 60048 Screw, 14-20 x 1-1/4" 60 34231 Wire, Ground 61 34231 Wire, Ground 62 Gasket, Cylinder (Incl. 131)	20	32600		Seal, Oil
32 3233 Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this. 010° thrust washer if excess end play is measured.  40 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6°)  40 34536 Piston, Pin & Ring Set (Cotl0° OS)  40 34537 Piston, Pin & Ring Set (Cotl0° OS)  41 33562B Piston, Pin & Ring Set (Cotl0° OS)  41 33563B Piston & Pin Assy. (Std)(Incl. 43)(2-13/16")  42 33568 Piston & Pin Assy. (101° OS) (Incl. 43)  43 33567 Ring Set (Std.) (2-13/16" Bore)  42 33569 Ring Set (0310) (2-13/16" Bore)  43 20381 Ring Set (010° OS)  43 20381 Ring Set (010° OS)  44 32609 Ring Set (020° OS)  45 32609 Piate, Look (Do not use with No. 32610A locking type bolt.)  46 32610 Bolt, Connecting rod (Early Production)  46 32610 Bolt, Connecting rod (Early Production)  48 27241 Lifter, Valve  50 33154 Camshaft  50 29914 Pump Assy., Oil  69 35261 "Gasket, Mounting flange  70 32612A Flange Assy., Oil  69 35261 "Gasket, Mounting flange  71 32633 "Drain Plug Gasket(Not used w/ plastic plug)  72 30572 Plug, Oil drain (Incl. 73)  73 28833 "Drain Plug Gasket(Not used w/ plastic plug)  75 27897 Seal, Oil  76 30584 Saren, 1/4-20 x 1-1/4"  77 30591 Gear Assy., Governor (Incl. 81)  78 30590 Screw, 1/4-20 x 1-1/4"  79 360489 Screw, 1/4-20 x 1-1/4"  70 34231 Wire, Ground  70 34231 Wire, Ground  70 34264 Wire, Ground	30	33730A		
required if a new crankshathtas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this. 3010' thrust washer if excess end play is measured.  40 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6") 40 34537 Piston, Pin & Ring Set (C010" OS) 41 33562B Piston, Pin & Ring Set (C020" OS) 41 33562B Piston & Pin & Ring Set (C020" OS) 41 33563B Piston & Pin Ass'y. (Std)(Incl. 43)(2-13/16") 41 33564B Piston & Pin Ass'y. (O10" OS) (Incl. 43) 42 33566 Ring Set (Std.) (2-13/16" Bore) 42 33568 Ring Set (Std.) (2-13/16" Bore) 43 20361 Ring Set (O10" OS) 43 20361 Ring Set (C020" OS) 43 20361 Ring Piston pin retaining 45 32875 Rod Assy., Connecting (Incl. 18) 46A 32609 Piston & Pinterior of (Early Production) 46 32610 Bolt, Connecting rod (Early Production) 48 27241 Lifter, Valve 50 33154 Camshaff 52 29914 Pump Assy., Oil 69 35261 Gasket, Mounting flange 70 32612A Flange Assy. (Incl. 72, 75 & 80) 71 20572 Piug, Oil drain (Incl. 73) 72 38833 Pinterior Set (Not used w/ plastic plug) 75 27997 Seal, Oil 80 30574 Shafi, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Screw, 1/4-20 x 1-1/4" 84 29193 Ring, Retaining 86 650489 Screw, 1/4-20 x 5/8" 100 34231 Wire, Ground 101 34231 Wire, Ground 102 30516A Head, Oylinder (Incl. 131)				
proper Mechanic's Handbook for acceptable end play. Use this .010" thrust washer if excess end play is measured.  40 34535	02	02020		•
this .010" thrust washer if excess end play is measured.  40 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6")  40 34536 Piston, Pin & Ring Set (.010" OS)  40 34537 Piston, Pin & Ring Set (.020" OS)  41 33562B Piston & Pin Assy, (Std)(Incl. 43)(2-13/16")  41 33563B Piston & Pin Assy, (.010" OS) (Incl. 43)  41 33564B Piston & Pin Assy, (.020" OS) (Incl. 43)  42 33567 Ring Set (Std.) (2-13/16" Bore)  42 33568 Ring Set (.010" OS)  42 33569 Ring Set (.010" OS)  43 20381 Ring, Piston pin retaining  45 32875 Rod Assy, . Connecting (Incl. 18)  46A 32609 Plate, Lock (Do not use with No. 32610A locking type bolt.)  46 32610 Bolt, Connecting rod (Early Production)  48 27241 Lifter, Valve  50 33154 Camshaft  52 29914 Pump Assy, (.01  * Gasket, Mounting flange  70 32612A Flange Assy, (Incl. 72, 75 & 80)  Plug, Oil drain (Incl. 73)  73 28833 Plug Gain Assy, Spool  80 30574 Shaft, Mechanical governor  81 30590A Washer, Flat  82 30591 Gear Assy, Governor (Incl. 81)  83 30588A Spool, Governor  84 29193 Ring, Retaining  86 650488 Screw, 14-20 x 1-1/4"  89 610951 Washer, Flat  93 650607 Nut, Flywheel  10 34231 Wire, Ground  11 33554A Flack (Vylinder head  120 33016A Head, Cylinder (Incl. 131)				
40 34535 40 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6") 40 34537 Piston, Pin & Ring Set (O10" OS) 40 34537 Piston & Pin & Ring Set (O10" OS) 41 33562B Piston & Pin Assy, (C500" OS) (Incl. 43) 41 33563B Piston & Pin Assy, (C020" OS) (Incl. 43) 42 33567 Ring Set (Std.) (2-13/16" Bore) 42 33568 Ring Set (O20" OS) (Incl. 43) Ring Set (Std.) (2-13/16" Bore) 43 20381 Ring Set (O20" OS) 43 20381 Ring Set (O20" OS) (Incl. 43) Ring Retaining Ring Rict Cylinder Ring Ring Retaining Ring Rict Cylinder Ring Ring Rict Cylinder Ring Ring Retaining Ring Rict Cylinder Ring Ring Retaining Ring Retaining Ring Retaining				
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40 34536 40 34537 Piston, Pin & Ring Set (.010" OS) 41 33562B Piston & Pin Assy, (.910" OS) (Incl. 43) 41 33563B Piston & Pin Assy, (.910" OS) (Incl. 43) 41 33564B Piston & Pin Assy, (.020" OS) (Incl. 43) 42 33567 Ring Set (Std.) (2.13" 16" Bore) 42 33568 Ring Set (.020" OS) 43 20381 Ring Set (.020" OS) 43 20381 Ring Set (.020" OS) 46 32610 Ring, Piston in retaining 46 32610 Rod Assy, Connecting (Incl. 18) 46 32610 Rod Assy, Connecting rod (Early Production) 46 32610A Rod Set (.020" OS) Rod Set (.020" OS) Rod Set (.020" OS) Ring Retaining Ring Retaining Retain	40	2/525		Dicton Din & Ding Cat (Std.) (2.12/1.6")
40 34537				
41 33562B Piston & Pin Ass y, (Std)(Incl. 43)(2- 13/16") 41 33563B Piston & Pin Ass y, (.010" OS) (Incl. 43) 41 33564B Piston & Pin Ass y, (.010" OS) (Incl. 43) 42 33567 Ring Set (Std.) (2-13/16" Bore) 42 33568 Ring Set (.010" OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy, Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with No. 32610A locking type bolt.) 46 32610 Bolt, Connecting rod (Early Production) 46 32610A Bolt, Connecting rod 48 27241 Lifter, Valve 50 33154 Camshaft 52 29914 Pump Assy, Oil 69 35261 *Gasket, Mounting flange 70 32612A Plange Ass'y, (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 73 28833 *Drain Plug Gasket(Not used w/ plastic plug) 52 7897 Seal, Oil 53 30580A Spool, Governor (Incl. 81) 53 30580A Spool, Governor (Incl. 81) 59 650815 Washer, Flat 69 650489 Screw, 1/4-20 x 1-1/4" 69 420 33016A Head, Cylinder (Incl. 131)				
41 33563B Piston & Pin Ass'y. (010" OS) (incl. 43) 41 33564B Piston & Pin Ass'y. (020" OS) (incl. 43) 42 33567 Ring Set (Nat) (2-13/16" Bore) 42 33568 Ring Set (010" OS) 43 20381 Ring Set (020" OS) 43 20381 Ring, Piston pin retaining 45 32875 Rod Assy., Connecting (Incl. 18) 46A 32609 Plate, Lock (Do not use with No. 32610A locking type bolt.) 46 32610A Bolt, Connecting rod (Early Production) 46 32610A Bolt, Connecting rod 48 27241 Lifter, Valve 50 33154 Camshaft 52 29914 Pump Assy., Oil 69 35261 *Gasket, Mounting flange 70 32612A Flange Assy., (Incl. 72, 75 & 80) 72 30572 Plug, Oil drain (Incl. 73) 73 28833 *Drain Plug Gasket(Not used w/ plastic plug) 75 27897 Seal, Oil 80 30574 Shaft, Mechanical governor 81 30590A Washer, Flat 82 30591 Gear Assy., Governor (Incl. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650488 Screw, 1/4-20 x 1-1/4" 89 610951 Washer, Belleville 103 650489 Screw, 1/4-20 x 5/8" 110 34231 Wire, Ground 119 33554A Flead, Cylinder (Incl. 131)				
41 33564B 42 33667 42 33668 42 33668 42 33669 43 20381 45 32875 46 32609 46 32610 47 32610A 48 27241 49 33544 40 33564 40 32620 40 32610A 41 27241 41 203814 42 33668 43 27241 43 27241 44 272 27 5 8 80) 45 32610 46 32610 47 32610A 48 27241 50 33154 50 3315	41	33562B		Piston & Pin Ass'y.(Std)(Incl. 43)(2- 13/16")
41 33564B 42 33667 42 33668 42 33668 42 33669 43 20381 45 32875 46 32609 46 32610 47 32610A 48 27241 49 33544 40 33564 40 32620 40 32610A 41 27241 41 203814 42 33668 43 27241 43 27241 44 272 27 5 8 80) 45 32610 46 32610 47 32610A 48 27241 50 33154 50 3315	41	33563B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
42 33567 42 33568 42 33569 43 20381 44 Ring Set (.010" OS) 43 20381 45 32875 46A 32609 46 32610 47 32610A 48 27241 49 35261 49 35261 40 32610 40 32610 41 27241 42 33568 43 2031 45 32875 46A 32609 46 32610A 47 32610A 48 27241 49 35261 40 32610A 40 32610A 41 27241 41 2144 42 29914 43 25610 45 35261 46 35261 47 32612A 48 27272 49 20572 49 20572 49 20 20572 40 20572 41 20572 42 30572 43 30597 45 30597 46 30590A 47 30590A 48 272897 49 30591 40 30591 41 30590A 42 21933 43 21933 44 29133 45 260007 46 32610 47 32612A 48 30591 49 30591 40 30591 41 30590A 42 2193 43 30588A 44 29193 45 260007 46 32612 46 32612 47 32612 48 32612 49 32612 40 32612 41 30590 41 30590 42 30591 43 30580 44 29193 45 30591 46 32612 47 32612 48 30591 49 30591 40 30591 41 30590A 41 30590A 42 30591 43 30588A 44 29193 45 30581 46 32610 47 32612 47 32612 48 30591 49 30588A 49 29193 40 30588A 40 29193 41 30590A 41 30590A 42 30591 43 30588A 44 29193 45 30588A 46 29193 47 30588A 47 29193 48 650488 49 307ew, 1/4-20 x 1-1/4" 48 89 610951 49 420 x 1-1/4" 40 420 x 1-1/4" 40 420 x 5/8" 40 420 x 5/8				
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48       27241       Lifter, Valve         50       33154       Camshaft         52       29914       Pump Assy., Oil         69       35261       * Gasket, Mounting flange         70       32612A       Flange Ass'y. (Incl. 72, 75 & 80)         72       30572       Plug, Oil drain (Incl. 73)         73       28833       * Drain Plug Gasket(Not used w/ plastic plug)         75       27897       Seal, Oil         80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				,
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73       28833       * Drain Plug Gasket(Not used w/ plastic plug)         75       27897       Seal, Oil         80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
75       27897       Seal, Oil         80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
80       30574       Shaft, Mechanical governor         81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
81       30590A       Washer, Flat         82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
82       30591       Gear Assy., Governor (Incl. 81)         83       30588A       Spool, Governor         84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
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84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)	82	30591		Gear Assy., Governor (Incl. 81)
84       29193       Ring, Retaining         86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)	83	30588A		Spool, Governor
86       650488       Screw, 1/4-20 x 1-1/4"         89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
89       610951       Key, Flywheel         92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
92       650815       Washer, Belleville         93       650607       Nut, Flywheel         103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
93 650607 Nut, Flywheel 103A 650489 Screw, 1/4-20 x 5/8" 110 34231 Wire, Ground 119 33554A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131)				
103A       650489       Screw, 1/4-20 x 5/8"         110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
110       34231       Wire, Ground         119       33554A       * Gasket, Cylinder head         120       33016A       Head, Cylinder (Incl. 131)				
119 33554A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131)				
119 33554A * Gasket, Cylinder head 120 33016A Head, Cylinder (Incl. 131)	110	34231		Wire, Ground
120 33016A Head, Cylinder (Incl. 131)				
				· · · · · · · · · · · · · · · · · · ·
125 32047A IIIIdke Valve (Siu.) (IIId. 131) (IIIvelleu POIIS)				
	120	ULUTIA		mano vaive (ola.) (mol. 101) (miverieu FOIS)

Ref # Part Number	Qty Description
125 32645A 126 29313C 126 29315C 127 26073 127 650691 130 650818 130 6021A 131 650694A 135 33636 149 31671 149A 33678 150 31672 151 31673 167 32924 168 650688 169 27234A 170 32755 174 650128 178 29752 179 30593 182 30088A 185 33739 186 33151 200 33155A 201 33150 206 610973 207 33133 209 30200 210 27793 211 28942 223 650142 224 33751A	Intake Valve (1/32" OS) (Incl. 151) (Inverted Ports) Exhaust Valve (Std.) (Incl. 151) (Inverted Ports) Exhaust Valve (1/32" OS) (Incl. 151) (Inverted Ports) Washer, Flat (Not used on late production) Washer, Flat (Use as required) Screw, 5/16-18 x 1-1/2" (Use as required) Screw, 5/16-18 x 2" (Use as required) Plug, Spark (J-8C) Upper Cap (Int. & Ex.)(Early Production) Cap, Upper valve spring (Exhaust) Spring, Valve Cap, Lower valve spring Spring, Compression Screw, 10-32 x 1" * Gasket, Valve spring cover Cover, Valve spring box Screw, 10-24 x 1/2" Nut & Lockwasher Assy. Clip, Magneto wire Screw, 1/4-28 x 1" Pipe, Intake Link, Governor spring Control Assy., Speed (Incl. 206) Bracket, Control Terminal Assy. (Use as required) Link, Throttle Screw, 10-32 x 3/8" Screw, 1/4-20 x 1-1/8" * Gasket, Intake  * Gasket, Intake
224 33751A 238 28820 239 27272A 240 31715 241 31691 243 650152 244 730164 245 30727 260 33738D	* Gasket, Intake Screw, 10-32 x 1/2"  * Gasket, Air cleaner Body, Air cleaner Bracket, Air cleaner Screw, 8-32 x 3/8" Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) Element, Air cleaner Housing, Blower NOTE: Replacement hardware may differ
261 650561 274 26754A 274 33670A 275 35771 277 30063 277 650774 285 33667 286 33668 287B 29752 290 29774 290 30705 291 33754 292 26460 300 32671 301 410144B	when servicing starter assy. or blower housing. Refer to Service Bulletin 508.  Screw, 1/4-20 x 5/8"  * Gasket, Exhaust (Use as required)  * Gasket, Exhaust  Muffler (Incl. 274)  Screw, 1/4-20 x 1/2" (Use as required )  Screw, 1/4-20 x 2-3/8"  Cup, Starter  Screen, Starter cup  Nut & Lockwasher 1/4-28 (Use as requi red)  Fuel Line (Braided 8-1/4") (21 cm)  Fuel Line (Braided 16") (40 cm)  Line, Fuel (Metal 3.360")  Clamp, Fuel line  Tank Assy., Fuel (Incl. 292 & 301)  Cap, Fuel (Standard) (Use as required )

Ref #	Part Number	Qty	Description
	33032 34282	•	Cap, Fuel (Use as required) "O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
312 313 325 325 370B 370A 370	27625 29673 33876 27275 33685 31752 550223 34346 610942A		Plug, Oil filler (Incl. 312)  * Gasket, Filler plug Gasket, Stator Clip, Wire retaining Clip, Wire retaining (Early Productio n) Decal, Air cleaner Decal, Name Decal, Instruction Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 35 or Fiche 6 Grid F-13 for breakdown)
378 379	30547A 30548B 631021 631716		Contact Assy., Breaker Condenser Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page 122 or Fiche 6 Grid E-7 for breakdown)
390	590420		Starter, Rewind NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
	33740D 730225		* Gasket Set (Incl. items marked *) SAE 30, 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty D	Description
92	650815	V	Vasher, Belleville
93	650607	N	Nut, Flywheel
238	28820	S	Screw, 10-32 x 1/2"
261	650561	S	Screw, 1/4-20 x 5/8"
274	26754A	*	Gasket, Exhaust (Use as required)
274	33670A	*	Gasket, Exhaust
275D	391026	n	Muffler (Incl. 284, 284A & 414A) (This spark arrester mufflercan be used on any model with a 3/4-14 tapped exhaust port.)
277	30063	S	Screw, 1/4-20 x 1/2" (Use as required )
277	650774	S	Screw, 1/4-20 x 2-3/8"
284A	650578	S	Screw, 8-18 x 3/8" (Use as required)
284	33700		Cover & Tube, Muffler (Use as require d)
	33667		Cup, Starter
287			Pop Rivet(Purchase locally)(Use as re quired)
	33323		Screen, Muffler (Use as required)
	730162		Muffler Adapter Kit (Incl. 121 & 128) (Conventional Ports)
415	730165	a	Muffler Adapter Kit (Incl. 274 & 277) NOTE: This muffler adapter can be used only on models which haveexhaust port on top (above intake). (Inverted Ports)
1113		R	Rivet, Open end (Can be purchased loc ally)