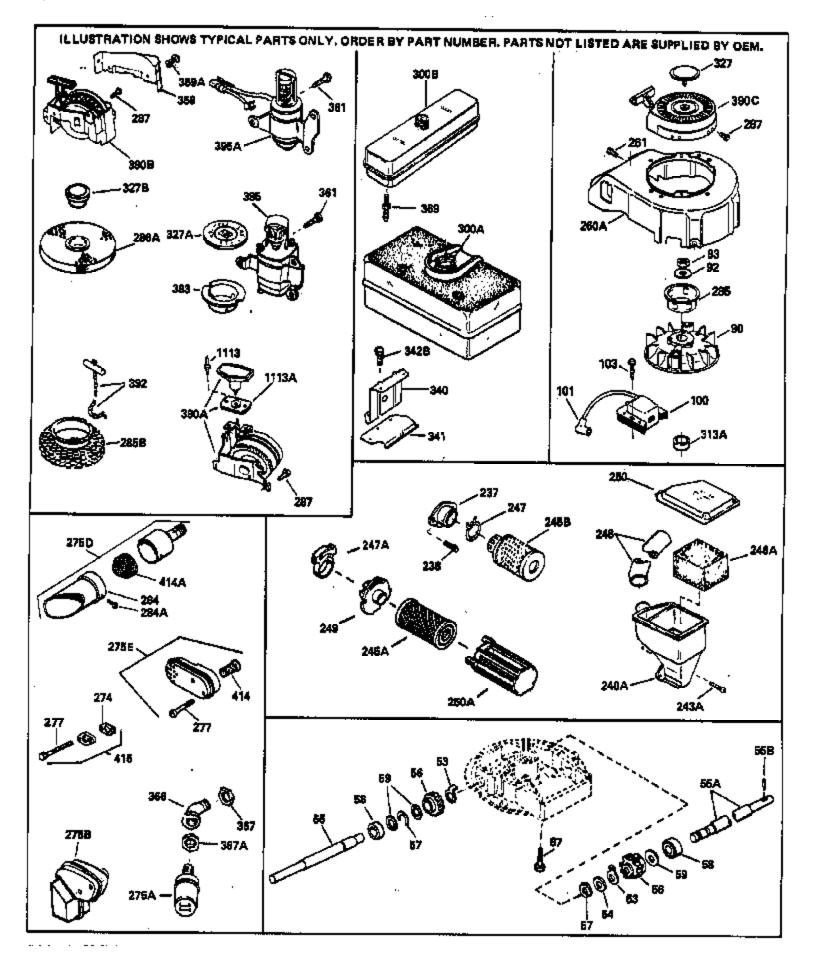


	Part Number	Description
1	33729A	 Cylinder (Incl. 2 & 20) (2-13/16" Bor e)
2	26727	Pin, Dowel
	33734	Element, Breather
	34214A	Breather Ass'y. (Incl. 6, 8, 9 & 12)
	33735	* Gasket, Breather
	30200	Screw, 10-24 x 9/16"
	33886	Tube, Breather
	28277	Washer, Flat
15	30589	Rod, Governor (Incl. 14)
16	32651	Lever, Governor
17	31335	Clamp, Governor (Clamp is positioned towardsspark plug end
		on 1977-78 and latermodels. It is positioned opposite spark
		plugend on earlier models.)
18	650548	Screw, 8-32 x 5/16"
19	31386	Spring, Governor
20	32600	Seal, Oil
	33938	Crankshaft Ass'y.
	32323	Washer, Thrust NOTE: This thrust washer maynot be
JZ JZ	52525	required if a new crankshafthas been installed. Check the
		proper Mechanic's Handbook for acceptable end play. Use
		this .010" thrust washer if excess end play is measured.
40	34535	Piston, Pin & Ring Set (Std.) (2-13/1 6")
	34536	Piston, Pin & Ring Set (.010" OS)
	34537	Piston, Pin & Ring Set (.020" OS)
	33562B	Piston & Pin Ass'y.(Std)(Incl. 43)(2-13/16")
	33563B	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	33564B	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	33567	Ring Set (Std.) (2-13/16" Bore)
42	33568	Ring Set (.010" OS)
42	33569	Ring Set (.020" OS)
43	20381	Ring, Piston pin retaining
	32875	Rod Assy., Connecting (Incl. 18)
	32610	Bolt, Connecting rod (Early Productio n)
	32610A	Bolt, Connecting rod
	32609	Plate, Lock (Do not use with No. 32610A locking type bolt.)
	27241	Lifter, Valve
	33154	Camshaft
	29914	Pump Assy., Oil
69	35261	* Gasket, Mounting flange
70	32612A	Flange Ass'y. (Incl. 72, 75 & 80)
72	30572	Plug, Oil drain (Incl. 73)
	28833	* Drain Plug Gasket(Not used w/ plastic plug)
	27897	Seal, Oil
	30574	Shaft, Mechanical governor
		•
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
86	650488	Screw, 1/4-20 x 1-1/4"
	610951	Key, Flywheel
	650815	Washer, Belleville
	650607	Nut, Flywheel
101A		
		Cover, Spark plug
	650489	Screw, 1/4-20 x 5/8"
	35232	Wire, Ground
119	33554A 33016A	* Gasket, Cylinder head Head, Cylinder (Incl. 131)

125 32645A Intake Valve (1/32' CS) (Incl. 151) (Inverted Ports) 126 23315C Exhaust Valve (3/32' CS) (Incl. 151) (Inverted Ports) 127 26073 Washer, Flat (Not used on late production) 127 26073 Washer, Flat (Not used on late production) 130 650818 Screw, 5/16-18 x 1-1/2' (Use as required) 130 6021A Screw, 5/16-18 x 1-1/2' (Use as required) 131 650694A Screw, 5/16-18 x 2'' (Use as required) 133 6021A Screw, 5/16-18 x 2'' (Use as required) 149 33676 Cap. Upper Valve spring (Exhaust) 149 33673 Cap. Upper valve spring (Exhaust) 150 31672 Spring, Compression 161 31673 Cap. Upper valve spring (Exhaust) 153 31673 Cap. Upper valve spring cover 163 32675 Cover, Valve spring cover 170 32755 Cover, Valve spring box 174 660128 Screw, 10-24 x 11/2" 178 29752 Nut & Lockwasher Assy. 179 30593 Clip, Magneto wire 182 303088A Screw, 10-24 x			Qty	
126 28313C Exhaust Valve (132'') (Northerd Ports) 127 26073 Washer, Flat (Not used on late product ion) 127 650691 Washer, Flat (Not used on late product ion) 130 650618 Screw, 5716-18 x 1-12'' (Use as required) 131 650694 Screw, 5716-18 x 1-12'' (Use as required) 133 65056 Plug, Spark (J+8C) 149 31671 Upper Cap (Int. & Ex.)(Early Production) 149 31673 Cap. Upper valve spring (Exhaust) 150 31673 Cap. Upper valve spring (Exhaust) 167 32924 Spring, Compression 168 506088 Screw, 10-32 x 11' 179 22755 Cover, Voles spring box 170 32752 Nut & Lockwasher Assy. 171 23756 Cover, Voles spring box 182 30583 Clip, Magneto wire 183 30758 Cap. Upper Spring 184 20750 * Gasket, Carburetor 185 30783 Pipe, Intake 186 34383 Link, Covernor spring 200 31550 Bracket, Art Ceanner </td <td></td> <td></td> <td></td> <td>Intake Valve (Std.) (Incl. 151) (Inverted Ports)</td>				Intake Valve (Std.) (Incl. 151) (Inverted Ports)
126 28313C Exhaust Valve (132'') (Northerd Ports) 127 26073 Washer, Flat (Not used on late product ion) 127 650691 Washer, Flat (Not used on late product ion) 130 650618 Screw, 5716-18 x 1-12'' (Use as required) 131 650694 Screw, 5716-18 x 1-12'' (Use as required) 133 65056 Plug, Spark (J+8C) 149 31671 Upper Cap (Int. & Ex.)(Early Production) 149 31673 Cap. Upper valve spring (Exhaust) 150 31673 Cap. Upper valve spring (Exhaust) 167 32924 Spring, Compression 168 506088 Screw, 10-32 x 11' 179 22755 Cover, Voles spring box 170 32752 Nut & Lockwasher Assy. 171 23756 Cover, Voles spring box 182 30583 Clip, Magneto wire 183 30758 Cap. Upper Spring 184 20750 * Gasket, Carburetor 185 30783 Pipe, Intake 186 34383 Link, Covernor spring 200 31550 Bracket, Art Ceanner </td <td>125</td> <td>32645A</td> <td></td> <td>Intake Valve (1/32" OS) (Incl. 151) (Inverted Ports)</td>	125	32645A		Intake Valve (1/32" OS) (Incl. 151) (Inverted Ports)
126 22315C Exhaust Valve (132 ² CS) (Ind. 131) (Inverted Ports) 127 26073 Washer, Flat (Not use as required) 130 600818 Screw, 5/16-18 x 1-12" (Use as required) 131 600814 Screw, 5/16-18 x 1-12" (Use as required) 132 36363 Pug, Spark (H2C) 143 16071 Upper Cap (Int. 8 Ex.)(Early Product on) 144 36772 Spring, Valve 153 31673 Cap, Upper valve spring (Exhaust) 153 31673 Cap, Upper valve spring (Schaust) 153 31673 Cap, Upper valve spring (Schaust) 166 260688 Screw, 10-32 x 1" 168 600688 Screw, 10-32 x 1" 174 660128 Screw, 10-32 x 1" 178 23752 Nut & Lockwasher Assy. 179 30563 Clip, Magneto wire 186 34388 Link Covernor spring 186 34388 Link Covernor spring 200 Screw, 10-32 x 102 Screw, 10-32 x 102 201 27733 Cip, Conduit	126	29313C		Exhaust Valve (Std.) (Incl. 151) (Inverted Ports)
127 26073 Washer, Flat (Not used on late product ion) 130 650818 Screw, 5/16-18x 1-1/2? (Use as required) 130 650814 Screw, 5/16-18x 1-1/2? (Use as required) 131 650804A Screw, 5/16-18x 1-1/2? (Use as required) 135 33636 Plug, Spark (USC) 149 31671 Upper Cap (Int, & E.X.)(Early Producti on) 149A 33673 Cap, Upper valve spring (Exhaus) 151 31672 Spring, Valve 168 660888 Screw, 10-32 x 11" 169 22234A Gasket, Valve spring cover 170 32755 Cover, Valve spring cover 170 32755 Cover, Valve spring cover 173 30693 Clp, Magneto vire 182 30756 Gesenor spring 183 33739 Pipe, Intake 183 3350 Bracket, Carburetor 193 3053 Clp, Magneto vire 203 3155A Control Assy, Speed (Incl. 206) 203 3155A Control Assy, Speed (Incl. 206) 203 3150 Bracket, Control	126	29315C		
127 650691 Washer, Flat (Use as required) 130 60091A Screw, 5/16-18 x 1-12" (Use as required) 131 650694A Screw, 5/16-18 x 1-12" (Use as required) 135 33636 Plug, Spark (U-RC) 140 36771 Upper Cap (Int, 8 Ex)(Early Production) 140A 36782 Cap, Upper valve spring (Exhaust) 150 31672 Spring, Valve 151 31672 Spring, Compression 168 600686 Screw, 10-32 x 11" 169 27254A "Gasket, Valve spring cover" 173 25752 Nut & Lockwasher Assy. 173 30593 Clip, Magneto wire 184 20068A Screw, 10-24 x 1/2" 174 820752 Nut & Lockwasher Assy. 173 30533 Clip, Magneto wire 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Corntol Assy. Speed (Ind. 206) 201 33150 Bracket, Control 202 27733 Clip, Conduit 203 27754				
130 650318 Screw, 5/16/18 x 1-1/2" (Use as required) 131 650594A Screw, 5/16/18 x 2" (Use as required) 133 650594A Screw, 5/16/18 x 2" (Use as required) 143 31671 Upper Cap (Int. & Ex)(Early Production) 149 31672 Spring, Valve 150 31672 Spring, Compression 161 650588 Screw, 10-24 x 1" 168 650588 Screw, 10-24 x 1" 169 27234A "Gasket, Valve spring cover 170 32755 Cover, Valve spring cover 171 32755 Cover, Valve spring cover 172 32755 Cover, Valve spring cover 173 32755 Cover, Valve spring cover 174 650128 Screw, 10-24 x 1" 178 29752 Nut & Lockwasher Assy, 179 30533 Cip, Intake 184 26756 "Gasket, Carburdor 185 33739 Pipe, Intake 186 34358 Link, Throttle 200 Screw, 10-22 x 38" Screw, 10-22 x 38" 201 31150				
130 6021A Screw, 5/16-18 x 1-1/2" (Use as required) 131 550694A Screw, 5/16-18 x 2" (Use as required) 149 31671 Upper Cap (Int. & Ex.)(Early Production) 149A 36676 Cap, Upper valve spring (Exhaust) 150 31672 Spring, Valve 151 31673 Cap, Upper valve spring 166 506688 Screw, 10-32 x 1" 170 2755 Cover, Valve spring box 174 650128 Screw, 10-32 x 1" 178 29752 Nut & Lockwasher Assy, 179 30593 Cip, Magneto wire 180 34358 Corburlor 181 36766 * Gasket, Carburetor 182 30989A Screw, 14-28 x 1" 184 26756 * Gasket, Corburetor 185 34358 Link, Corean spring 200 Sarate, Corburetor Screw, 14-28 x 1" 184 26756 * Gasket, Corburetor 203 31550 Backet, Corbortor 204 Sarate, Corbortor Screw, 10-32 x 38" 2050142 Screw, 10-32 x 38" <td></td> <td></td> <td></td> <td></td>				
131 650694A Screw, 5716-18 x 2" (Use as required) 149 31671 Upper Cap (Int. & Ex.)(Early Production) 149A 33673 Cap. Upper valve spring (Exhaust) 150 31672 Spring, Valve 151 31673 Cap. Lower valve spring (Exhaust) 166 650688 Screw, 10-32 x 1" 169 27234A "Gasket, Valve spring cover 170 32755 Cover, Valve spring cover 170 32755 Cover, Valve spring cover 171 32755 Cover, Valve spring cover 172 39533 Clip. Magneto wire 173 30533 Clip. Indake 186 37339 Pipe, Intake 186 33739 Pipe, Intake 186 33739 Pipe, Control 200 Screw, 10-24 x 9'16" Colo 201 33155A Control 206 Fild973 Terminal Assy, Use as required) 201 27783 Clip. Condut 210 27783 Clip. Condut 211 2842 Screw, 10-32 x 38"				
185 33636 Plug, Spart (J-8C) 149 31677 Upper cap (int, & Ex)(Early Production) 149 33678 Cap, Upper valve spring (Exhaust) 150 31672 Spring, Ualve 151 31673 Cap, Lower valve spring 166 32224 Spring, Compression 170 32755 Cover, Valve spring box 171 8605088 Screw, 10-32 x 11" 178 23752 Nut & Lockwasher Assy. 179 30583 Clip, Magneto wire 180 30584 Screw, 14-28 x 11" 181 26756 "Casket, Caburetor 182 30358 Link, Governor spring 200 31550 Barcket, Control 201 33150 Barcket, Control 203 32504 Screw, 10-32 x 38" 210 27733 Clip, Conduit 211 2842 Screw, 10-32 x 38" 212 Screw, 10-32 x 38" Screw, 10-32 x 38" 210 27733 Clip, Conduit 211 2842 Screw, 10-32 x 38" 223				
149 3671 Upper Cap (Int. & Ex)(Early Production) 149A 33678 Cap (Upper valve spring (Exhaust) 150 31672 Spring, Valve 151 31673 Cap, Lower valve spring 166 650688 Screw, 10-32 x 1" 168 650689 Screw, 10-32 x 1" 170 32755 Cover, Valve spring box 174 660128 Screw, 10-24 x 1/2" 178 29752 Nut & Lookwasher Assy. 179 30593 Clip, Magreto wire 182 30086A Screw, 14/28 x 1" 184 20565 Cover, Valve spring box 185 33739 Pipe, Intake 186 34356 Control Assy, Speed (Ind. 206) 201 33155A Control Assy, Speed (Ind. 206) 202 33200 Screw, 10-32 x 1/2" 203 30200 Screw, 10-32 x 1/2" 211 2842 Screw, 10-32 x 1/2" 223 250142 Screw, 10-32 x 1/2" 224 3751A "Gasket, Air cleaner 243 3715 Body, Air cleaner <t< td=""><td></td><td></td><td></td><td></td></t<>				
1494, 33678 Cap, Upper valve spring (Exhaust) 150 31672 Spring, Valve 151 31673 Cap, Lower valve spring 167 32924 Spring, Compression 168 650688 Screw, 10-32 x 1' 169 27234A * Gasket, Valve spring box 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher Assy, 179 30593 Clip, Magneto wire 182 30088A Screw, 10-24 x 1/2" 184 20756 " Gasket, Caburetor 185 33739 Pipe, Intake 186 3438 Link, Governor spring 200 33150 Bracket, Control 201 33150 Bracket, Control 203 33150 Bracket, Intake 204 33751A Clip, Conduit 211 2942 Screw, 10-32 x 3/8" 223 650142 Screw, 10-32 x 1/2" 238 260142 Screw, 10-32 x 3/8" 224 33751A * Gasket, Intake 239 27272A * Gasket, In				
160 31672 Spring, Uvalve 151 31673 Cap, Lower valve spring 167 32924 Spring, Compression 168 60068 Screw. 10-52 x 1" 170 32755 Cover, Valve spring cover 170 32752 Nut & Lockwasher Assy. 178 29752 Nut & Lockwasher Assy. 178 29752 Nut & Lockwasher Assy. 184 20756 * Gasket, Calvertor write 184 20756 * Gasket, Calvertor 185 33739 Pipe, Intake 186 3436 Link, Governor spring 200 3155A Control Assy. Speed (Incl. 206) 201 33155A Control Assy. Speed (Incl. 206) 202 Strew, 10-32 x 9416° 203 3200 Screw, 10-32 x 12" 204 33751A * Gasket, Air cleaner 211 28942 Screw, 10-32 x 1/2" 223 2820 Screw, 10-32 x 1/2" 224 33751A * Gasket, Air cleaner 244 30161 Bracket, Air cleaner 244 3	149	31671		Upper Cap (Int. & Ex.)(Early Producti on)
160 31672 Spring, Valve 161 31673 Cap, Lower valve spring 167 32924 Spring, Compression 168 650688 Screw, 10-32 x 1" 170 32755 Cover, Valve spring cover 171 32752 Nut & Lockwasher Assy, 178 29752 Nut & Lockwasher Assy, 178 29756 Casket, Cathwerkow vire 182 30080A Screw, 10-24 x 102" 184 26756 Casket, Cathwerkow vire 184 2008563 Clip, Magneto wire 2003155A Control Assy, Speed (Incl. 206) 201 33155A Control Assy, Speed (Incl. 206) 201 33155A Control Assy, Speed (Incl. 206) 202 Straw, 10-24 x 9/16" Control Assy, Speed (Incl. 206) 203 3155A Control Assy, Speed (Incl. 206) 201 33150 Bracket, Control 202 Straw, 10-22 x 3/8" Clip, Conduit 211 23942 Screw, 10-32 x 1/2" 223 550142 Screw, 10-32 x 1/2" 224 33751A Casket,	149A	33678		Cap, Upper valve spring (Exhaust)
161 31673 Cap Lover valve spring 167 32924 Spring, Compression 168 660688 Screw, 10-32 x 1" 170 32755 Cover, Valve spring box 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher Assy, 179 30593 Clip, Magneto wire 182 30088A Screw, 10-24 x 1" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 33739 Pipe, Intake 200 331550 Bracket, Control 201 33150 Bracket, Control 202 30200 Screw, 10-24 x 9/16" 210 27733 Clip, Conduit 211 28942 Screw, 10-32 x 38" 223 650142 Screw, 10-32 x 38" 224 33751A * Gasket, Intake 239 22727A * Gasket, Air cleaner 240 31715 Body, Air cleaner 241 31691 Bracket, Air clea	150	31672		
167 32924 Sping, Compression 168 650688 Screw, 10-32 x 1" 170 32755 Cover, Valve spring box 171 32755 Cover, Valve spring box 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher Assy. 179 30583 Clip, Magneto wire 182 30088A Screw, 114-28 x 1" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Control Assy, Speed (Incl. 206) 200 33155A Control Assy, Speed (Incl. 206) 201 33150 Bracket, Control 206 610973 Terminal Assy, (Use as required) 201 23356 Clip, Conduit 201 27933 Clip, Conduit 210 27773 Clip, Conduit 224 3751A * Gasket, Intake 238 28620 Screw, 11-420 x 1-1/8" 243 360152 Screw, 10-32 x 1/2" 239 27272A * Gasket, Air cleaner 243 <				
168 650688 Srew, 10-32 x 1" 169 27234A * Gasket, Valve spring cover 170 32755 Cover, Valve spring box 174 650128 Screw, 10-24 x 1/2" 179 30583 Clip, Magneto wire 182 30088A Screw, 1/4-28 x 1" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 3358 Link, Governor spring 200 33155A Control Assy, Speed (Incl. 206) 201 33150 Bracket, Control 203 3336 Link, Throttle 209 30200 Screw, 10-32 x 9/16" 210 27733 Clip, Conduit 211 28942 Screw, 10-32 x 1/2" 223 650142 Screw, 10-32 x 1/2" 23820 Screw, 10-32 x 1/2" 243 3751A * Gasket, Intake 252 27272A * Gasket, Air cleaner 240 31715 Body, Air cleaner 241 360152 Screw, 14-20 x 12" 244 730164 Cleaner Kif (I				
169 27234A * Gasket, Valve spring box 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher Assy. 179 30533 Clip, Magneto wire 182 30088A Screw, 10-24 x 1/2" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 34356 Control Assy, Speed (Incl. 206) 201 33150 Bracket, Control 202 34366 Link, Governor spring 200 3155A Control Assy, Use as required) 207 34336 Link, Throttle 209 30200 Screw, 10-24 x 9/16" 210 27733 Clip, Conduit 211 2942 Screw, 10-32 x 38" 223 650142 Screw, 10-32 x 1/2" 234 3751A * Gasket, Intake 235 28820 Screw, 10-32 x 38" 244 37015 Body, Air cleaner 243 650152 Screw, 10-32 x 38" 244 730164 Cleaner Kt Incleaner 245 30727 <td></td> <td></td> <td></td> <td></td>				
170 32755 Cover, Valve spring box 174 650128 Screw, 10-24 x 112" 178 32752 Nut & Lockwasher Assy. 179 30593 Clip, Magneto wire 182 30088A Screw, 11-428 x 1" 184 26756 " Gasket, Carburetor 185 33739 Pipe, Intake 188 34358 Link, Gowenor spring 200 33155A Control Assy., Speed (Ind. 206) 207 3436 Link, Throttle 209 30200 Screw, 10-24 x 91/6" 210 27793 Clip, Conduit 211 28942 Screw, 10-32 x 36" 223 650142 Screw, 10-32 x 12" 239 27272A " Gasket, Air cleaner 240 31715 Body, Air Celeaner 241 31691 Bracket, Air cleaner 243 650152 Screw, 8-32 x 36" 244 30727 Element, Air cleaner 243 650152 Screw, 12-42 x 56" 274 26754A " Gasket, Exhaust (Use as required) 274 <td< td=""><td></td><td></td><td></td><td></td></td<>				
174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher Assy. 179 30593 Clip, Magneto wire 182 30088A Screw, 1/4-28 x 1" 184 26756 "Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 3155A Control Assy., Speed (Ind. 206) 201 33150 Bracket, Control 206 610973 Terminal Assy. (Use as required) 207 3436 Link, Throttle 209 30200 Screw, 10-32 x 3/8" 210 277733 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 223 650142 Screw, 10-32 x 3/8" 224 33751A "Gasket, Intake 238 28250 Screw, 10-32 x 3/8" 241 31691 Bracket, Air cleaner 243 31715 Body, Air cleaner 243 31761 Bracket, Air cleaner 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) <td></td> <td></td> <td></td> <td></td>				
178 29752 Nut & Lockwasher Assy. 179 30593 Clip, Magneto wire 182 30088A Screw, 1/4-28 x 1" 184 26756 "Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 202 610973 Terminal Assy. (Use as required) 203 2020 Screw, 10-24 x 9/16" 201 27733 Clip, Conduit 202 360142 Screw, 10-32 x 3/8" 223 650142 Screw, 10-32 x 1/2" 224 3751A "Gasket, Intake 238 28820 Screw, 10-32 x 1/2" 239 27272A "Gasket, Air cleaner 240 31715 Body, Air cleaner 241 31691 Bracket, Air cleaner 244 730164 Cleaner K1 (Incl. 238 thru 245 & 370 B) (Use as required) 244 730164 Cleaner Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" 274 </td <td></td> <td></td> <td></td> <td></td>				
179 30583 Clip, Magneto wite 182 30088A Screw, 1/4-28 x 1" 184 26756 "Gasket, Carburetor 185 33739 Pipe, Intake 186 34368 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 206 610973 Terminal Assy. (Use as required) 207 34336 Link, Throttle 209 30200 Screw, 10-24 x 91/6" 210 27733 Clip, Conduit 211 29942 Screw, 10-32 x 1/2" 223 650142 Screw, 10-32 x 1/2" 224 33751A "Gasket, Air cleaner 240 31715 Body, Air cleaner 240 31715 Body, Air cleaner 243 560142 Screw, 10-32 x 1/2" 239 27272A "Gasket, Air cleaner 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) 243 50727 Element, Air cleaner Screw, 14-20 x 5/8" 274 26754A				•
182 30088A Screw, 1/4-28 x 1" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 202 34366 Link, Throttle 203 30200 Screw, 10-24 x 9/16" 201 27733 Clip, Conduit 202 550142 Screw, 10-32 x 3/8" 211 2942 Screw, 10-32 x 1/2" 223 650142 Screw, 10-32 x 1/2" 223 650142 Screw, 10-32 x 1/2" 238 2820 Screw, 10-32 x 1/2" 239 27272A * Gasket, Air deaner 240 31715 Body, Air cleaner 241 31631 Bracket, Air cleaner 243 650152 Screw, 10-32 x 3/8" 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) 245 3727 Element, Air cleaner 260 33738D 261 650561 <t< td=""><td>178</td><td>29752</td><td></td><td>Nut & Lockwasher Assy.</td></t<>	178	29752		Nut & Lockwasher Assy.
182 30088A Screw, 1/4-28 x 1" 184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 202 610973 Terminal Assy., Use as required) 203 30200 Screw, 10-24 x 9/16" 204 27733 Clip, Conduit 211 2942 Screw, 10-32 x 3/8" 223 650142 Screw, 10-32 x 1/2" 224 33751A * Gasket, Intake 238 28820 Screw, 10-32 x 1/2" 239 27272A * Gasket, Air cleaner 240 31715 Body, Air cleaner 243 650152 Screw, 10-32 x 3/8" 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) 243 65051 Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required) 245 36727 Element, Air cleaner	179	30593		Clip, Magneto wire
184 26756 * Gasket, Carburetor 185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 200 3436 Link, Throttle 209 32000 Screw, 10-24 x 9/16" 201 27733 Clip, Conduit 211 2842 Screw, 10-32 x 38" 223 650142 Screw, 14-20 x 1-1/8" 224 33751A * Gasket, Air cleaner 229 27727A * Gasket, Air cleaner 240 31715 Body, Air cleaner 243 650152 Screw, 10-32 x 3/8" 244 730164 Cleaner Ki (Incl. 238 thru 245 & 370 B) (Use as required 243 650152 Screw, 14-20 x 5/8" (Use as required 244 730164 Cleaner Ki (Incl. 238 thru 245 & 370 B) (Use as required 245 30727 Element, Air cleaner Screw, 14-20 x 5/8" 244 730164 Cleaner Ki (Incl. 238 thru 245 & 370 B) (Use as required) <t< td=""><td>182</td><td>30088A</td><td></td><td></td></t<>	182	30088A		
185 33739 Pipe, Intake 186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Ind. 206) 201 33150 Bracket, Control 206 610973 Terminal Assy. (Use as required) 207 34336 Link, Throttle 209 30200 Screw, 10-32 x 3/8" 210 27793 Clip, Conduit 211 2842 Screw, 10-32 x 4/8" 223 650142 Screw, 10-32 x 1/2" 224 3751A Gasket, Intake 238 28820 Screw, 10-32 x 1/2" 240 31715 Body, Air cleaner 241 31691 Bracket, Air cleaner 243 650152 Screw, 8-32 x 3/8" 244 30727 Element, Air cleaner 243 36051 Cleaner Kit (Ind. 238 thru 245 & 370 B) (Use as required) 244 3360A Housing, Blower NOTE: Replacement hardware may differ when servicing statre assy. or blower housing. Refer to Service Bulletin 508. 261 650561 Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 2-38" 277				
186 34358 Link, Governor spring 200 33155A Control Assy., Speed (Incl. 206) 201 33150 Bracket, Control 206 610973 Terminal Assy. (Use as required) 207 3436 Link, Throttle 208 30200 Screw, 10-24 x 9/16" 210 27793 Clip, Conduit 211 2842 Screw, 11-32 x 38" 223 650142 Screw, 11-32 x 12" 224 33751A * Gasket, Intake 238 28820 Screw, 10-32 x 12" 239 Z2727A * Gasket, Air cleaner 240 31715 Body, Air cleaner 241 31691 Bracket, Air cleaner 243 650152 Screw, 8-32 x 38" 244 730164 Cleaner Kit (Incl. 238 thru 245 & 370 B) (Use as required 245 30727 Element, Air cleaner when servicing starter assy. or blower housing. Refer to Service Bulletin 508. 216 650561 Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" 274 26754A * Gasket, Exhaust Muffler 275				
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291 33754 Line, Fuel (Metal 3.360")				
	LJL	20.00		

	Part Number	Qty Description
301	410144B 33032 34282	Cap, Fuel (Standard) (Use as required) Cap, Fuel (Use as required) "O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
312 313 325 325 370 370B	27625 29673 33876 27275 33685 34346 31752 610942A	 Plug, Oil filler (Incl. 312) * Gasket, Filler plug Gasket, Stator Clip, Wire retaining Clip, Wire retaining (Early Productio n) Decal, Instruction Decal, Air cleaner Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 35 or Fiche 6 Grid F-13 for breakdown)
378 379	30547A 30548B 631021 631716	Contact Assy., Breaker Condenser Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page 122 or Fiche 6 Grid E-7 for breakdown)
390	590420	Starter, Rewind NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. (Refer to Division 5, Section C, page 25 or Fiche 6, Grid G-3 for breakdown)
	33740D 730225	* Gasket Set (Incl. items marked *) SAE 30, 4-Cycle Engine Oil (Quart)



Ref #	Part Number Qty	Description
92	650815	Washer, Belleville
93	650607	Nut, Flywheel
238	28820	Screw, 10-32 x 1/2"
261	650561	Screw, 1/4-20 x 5/8"
274	26754A	* Gasket, Exhaust (Use as required)
274	33670A	* Gasket, Exhaust
275D	391026	Muffler (Incl. 284, 284A & 414A) (This spark arrester mufflercan be used on any model with a 3/4-14 tapped exhaust port.)
277	650774	Screw, 1/4-20 x 2-3/8"
277	30063	Screw, 1/4-20 x 1/2" (Use as required)
284A	650578	Screw, 8-18 x 3/8" (Use as required)
284	33700	Cover & Tube, Muffler (Use as require d)
285	33667	Cup, Starter
287		Pop Rivet(Purchase locally)(Use as re quired)
414A	33323	Screen, Muffler (Use as required)
415	730162	Muffler Adapter Kit (Incl. 121 & 128) (Conventional Ports)
415	730165	Muffler Adapter Kit (Incl. 274 & 277) NOTE: This muffler adapter can be used only on models which haveexhaust port on top (above intake). (Inverted Ports)
1113		Rivet, Open end (Can be purchased loc ally)