



| Ref # | Part Number | Qty | Description   |
|-------|-------------|-----|---|
|       | 1 37465     | 1   | Cylinder (Incl. 2,20 & 150)                         |
|       | 2 26727     | 2   | Dowel Pin   |
|       | 6 33734     | 1   | Breather Element                                    |
|       | 7 37247     | 1   | Breather Ass'y. (Incl. 6 & 12A)                     |
|       | 12A 36558   | 1   | Breather Cover & Tube                               |
|       | 12B 36694   | 1   | Breather Tube Elbow                                 |
|       | 12 37944    | 1   | Breather Tube                                       |
|       | 14 28277    | 1   | Washer  |
|       | 15 30589    | 1   | Governor Rod (Incl. 14)                             |
|       | 16 34839A   | 1   | Governor Lever                                      |
|       | 17 31335    | 1   | Governor Lever Clamp                                |
|       | 18 651018   | 1   | Screw, T-15, 8-32 x 19/64"                          |
|       | 19 36281    | 1   | Extension Spring                                    |
|       | 20 32600    | 1   | Oil Seal  |
|       | 30 37527    | 1   | Crankshaft  |
|       | 40 40044    | 1   | Piston, Pin & Ring Set (Std.)(Incl. 4 1,42 & 43)    |
|       | 40 40045    | 1   | Piston, Pin & Ring Set (.010" OS)(Incl. 41,42 & 43) |
|       | 41 40042    | 1   | Piston & Pin Ass'y. (Std.) (Incl. 43)               |
|       | 41 40043    | 1   | Piston & Pin Ass'y. (.010" OS)(Incl. 43)            |
|       | 42 40006    | 1   | Ring Set (Std.)                                     |
|       | 43 20381    | 2   | Piston Pin Retaining Ring                           |
|       | 45 36777    | 1   | Connecting Rod Ass'y. (Incl. 46)                    |
|       | 46 32610A   | 2   | Connecting Rod Bolt                                 |
|       | 48 27241    | 2   | Valve Lifter  |
|       | 50 37460    | 1   | Camshaft (Exhaust MCR)(Incl. 104)                   |
|       | 52 29914    | 1   | Oil Pump Ass'y.                                     |
|       | 69 37797    | 1   | * Mounting Flange Gasket                            |
|       | 70 37639    | 1   | Mounting Flange (Incl. 72-83,306,309A & 311A)       |
|       | 72 37614    | 1   | Oil Drain Plug                                      |
|       | 72A 28534   | 1   | Oil Drain Plug                                      |
|       | 75 27897    | 1   | Oil Seal  |
|       | 80 30574A   | 1   | Governor Shaft                                      |
|       | 81 30590A   | 1   | Washer  |
|       | 82 30591    | 1   | Governor Gear Ass'y. (Incl. 81)                     |
|       | 83 30588A   | 1   | Governor Spool                                      |
|       | 86 650488   | 6   | Screw, 1/4-20 x 1-1/4"                              |
|       | 89 611298   | 1   | Flywheel Key  |
|       | 90 611213   | 1   | Flywheel  |
|       | 92 650815   | 1   | Belleville Washer                                   |
|       | 93 650816   | 1   | Flywheel Nut  |
|       | 100 34443C  | 1   | Solid State Ignition                                |
|       | 101 610118  | 1   | Spark Plug Cover                                    |
|       | 103 651007  | 2   | Screw, T-15, 10-24 x 15/16"                         |
|       | 104 37480   | 1   | Cam Bushing   |
|       | 110 37574   | 1   | Ground Wire   |
|       | 119 37796   | 1   | * Cylinder Head Gasket                              |
|       | 120 37714   | 1   | Cylinder Head                                       |
|       | 125 37288   | 1   | Exhaust Valve (Std.) (Incl. 151)                    |
|       | 126 37289   | 1   | Intake Valve (Std.)(Incl. 151 & 151A)               |
|       | 130 6021A   | 8   | Screw, 5/16-18 x 1-7/16"                            |
|       | 135 35395   | 1   | Resistor Spark Plug (RJ19LM)                        |
|       | 150 31672   | 2   | Valve Spring  |
|       | 151 31673   | 2   | Valve Spring Cap                                    |
|       | 151A 40017  | 1   | Intake Valve Seal                                   |
|       | 169 36783   | 1   | * Valve Cover Gasket                                |
|       | 172 36784   | 1   | Valve Cover   |
|       | 174 30200   | 2   | Screw, 10-24 x 9/16"                                |
|       | 178 29752   | 2   | Nut & Lock Washer, 1/4-28                           |

| Ref # | Part Number | Qty | Description   |
|-------|-------------|-----|---|
| 179   | 30593       | 1   | Retainer Clip   |
| 182   | 6201        | 2   | Screw, 1/4-28 x 7/8"  |
| 184   | 26756       | 1   | * Carburetor To Intake Pipe Gasket  |
| 185   | 37466       | 1   | Intake Pipe   |
| 186   | 34337       | 1   | Governor Link   |
| 200   | 32264A      | 1   | Control Bracket (Incl. 203,204 & 206)   |
| 203   | 31342       | 1   | Compression Spring  |
| 204   | 651029      | 1   | Screw, T-10, 5-40 x 7/16"   |
| 206   | 610973      | 1   | Terminal  |
| 207   | 34336A      | 1   | Throttle Link   |
| 209   | 30200       | 2   | Screw, 10-24 x 9/16"  |
| 215   | 32410       | 1   | Control Knob  |
| 223   | 650451      | 2   | Screw, 1/4-20 x 1"  |
| 224   | 36786       | 1   | * Intake Pipe Gasket  |
| 238   | 650932      | 2   | Screw, 10-32 x 49/64"   |
| 239   | 34338       | 1   | * Air Cleaner Gasket  |
| 245   | 36905       | 1   | Air Cleaner Filter  |
| 250   | 37122       | 1   | Air Cleaner Cover   |
| 260   | 36798       | 1   | Blower Housing  |
| 261   | 30200       | 1   | Screw, 10-24 x 9/16"  |
| 262   | 650831      | 2   | Screw, 1/4-20 x 1/2"  |
| 275   | 37192A      | 1   | Muffler   |
| 277   | 650988      | 2   | Screw, 1/4-20 x 2-9/32"   |
| 279A  | 650902      | 1   | Screw, 10-32 x 7/16"  |
| 279B  | 30200       | 1   | Screw, 10-24 x 9/16"  |
| 279   | 650737      | 1   | Screw, 1/4-20 x 1/2"  |
| 280   | 37171A      | 1   | Heat Shield   |
| 285   | 35000A      | 1   | Starter Cup   |
| 287   | 650926      | 2   | Screw, 8-32 x 21/64"  |
| 290   | 29774       | 1   | Fuel Line   |
| 292   | 26460       | 2   | Fuel Line Clamp   |
| 300   | 37947       | 1   | Fuel Tank (Incl. 292 & 301)   |
| 301   | 37845       | 1   | Fuel Cap  |
| 305   | 35647A      | 1   | Oil Fill Tube (Incl. 306)   |
| 306   | 37610       | 1   | * "O"-Ring  |
| 307   | 35499       | 1   | "O"-Ring  |
| 309A  | 650783      | 1   | Screw, 10-24 x 3/4"   |
| 309   | 650562      | 1   | Screw, 10-32 x 1/2"   |
| 310   | 35648       | 1   | Dipstick  |
| 311A  | 37611       | 1   | Hold Down Bracket   |
| 313   | 34080       | 1   | Spacer  |
| 324   | 33177       | 1   | Terminal  |
| 370B  | 36507       | 1   | Control Decal   |
| 370A  | 36261       | 1   | Lubrication Decal   |
| 370C  | 37318       | 1   | Primer Decal  |
| 370K  | 36695       | 1   | Starter Decal   |
| 380   | 640343      | 1   | Carburetor (Incl. 184)  |
| 390   | 590737      | 1   | Rewind Starter (NOTE: This engine could have been built with 590694 starter.) |
| 400   | 37814A      | 1   | * Gasket Set (Incl. items marked PK in notes)                                 |
| 416   | 36838A      | 1   | Spark Arrestor Kit (Incl. 417)(Optional)                                      |
| 417   | 650760      | 1   | Screw, 8-32 x 3/8" (Optional)   |
| 420   | 730225A     | 1   | SAE 30 4-Cycle Engine Oil (Quart)   |
| 900   | 750898      | 1   | Replacement Engine order from 71-999  |
| 900   | 750856C     | 1   | Rep. Short Block order from 71-999  |



| Ref # | Part Number | Qty | Description                              |
|-------|-------------|-----|--|
|       | 19 36281    | 1   | Extension Spring                         |
|       | 41 40042    | 1   | Piston & Pin Ass'y. (Std.) (Incl. 43)    |
|       | 41 40043    | 1   | Piston & Pin Ass'y. (.010" OS)(Incl. 43) |
|       | 69 37797    | 1   | * Mounting Flange Gasket                 |
|       | 72 37614    | 1   | Oil Drain Plug                           |
|       | 75 27897    | 1   | Oil Seal                                 |
|       | 86 650488   | 6   | Screw, 1/4-20 x 1-1/4"                   |
|       | 90 611213   | 1   | Flywheel                                 |
| 110A  | 37331       | 1   | Ground Wire                              |
| 182   | 6201        | 2   | Screw, 1/4-28 x 7/8"                     |
| 185   | 37466       | 1   | Intake Pipe                              |
| 186   | 34337       | 1   | Governor Link                            |
| 223   | 650451      | 2   | Screw, 1/4-20 x 1"                       |
| 238   | 650932      | 2   | Screw, 10-32 x 49/64"                    |
| 239   | 34338       | 1   | * Air Cleaner Gasket                     |
| 241   | 36919       | 1   | Air Cleaner Collar                       |
| 245   | 36905       | 1   | Air Cleaner Filter                       |
| 250   | 37122       | 1   | Air Cleaner Cover                        |
| 260   | 36798       | 1   | Blower Housing                           |
| 261   | 30200       | 1   | Screw, 10-24 x 9/16"                     |
| 262   | 650831      | 2   | Screw, 1/4-20 x 1/2"                     |
| 275A  | 36837A      | 1   | Spark Arrestor Muffler                   |
| 300   | 37947       | 1   | Fuel Tank (Incl. 292 & 301)              |
| 301   | 37845       | 1   | Fuel Cap                                 |
| 370A  | 36261       | 1   | Lubrication Decal                        |
| 416   | 36838A      | 1   | Spark Arrestor Kit (Incl. 417)(Optional) |
| 417   | 650760      | 1   | Screw, 8-32 x 3/8" (Optional)            |
| 900   | 750898      | 1   | Replacement Engine order from 71-999     |
| 900   | 750856C     | 1   | Rep. Short Block order from 71-999       |