

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

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Ref #	Part Number	Qty	Description
1	34648A		Cylinder (Incl. 2, 4 & 33) (3-5/8" Bore)
2	31927		Pipe Plug, 3/8-18 sq. head
4	27652		Pin, Dowel
5	34019A		Crankshaft (Incl. 6 thru 9, 140 & 141 ) NOTE: When using this crankshaft to repair older units equipped with straight cut cam and governor gears, it will be necessary to order 34751 helical governor gear assembly and 34752 helical camshaft in order to complete the repair.
6	29783		Pin, Crankshaft gear
7	34692		Gear Crankshaft (Helical)
8	31932		Bearing, Tapered roller
9	31928		Cup, Bearing
10A	34223		Bearing & Seal Assy., Needle
10	34222		Bearing, Needle
11	34624		Piston, Pin & Ring Set (Std.) (3-5/8" Bore)
11	34625		Piston, Pin & Ring Set (.010" OS)
11	34626		Piston, Pin & Ring Set (.020" OS)
11A	34629		Piston & Pin Ass'y. (Std.)(3-5/8")(Incl. 12)
11A	34630		Piston & Pin Ass'y. (.010" OS) (Incl. 12)
11A	34631		Piston & Pin Ass'y. (.020" OS) (Incl. 12)
12	34634		Ring, Piston pin retaining
13	34635		Ring Set (Std.) (3-5/8" Bore)
13	34636		Ring Set (.010" OS)
13	34637		Ring Set (.020" OS)
14	34640		Connecting Rod Assy. (Incl. 15, 16 & 17)
14	35243		Connecting Rod Assy. (.010" OS)(Incl. 15, 16, 17)
14	35244		Connecting Rod Assy. (.020" OS)(Incl. 15, 16, 17)
15	32077		Bolt, Connecting rod
16	26073		Washer, Connecting rod
17	28264		Nut Assy.
18	34752		Camshaft (MCR) (Helical)
19	33472		Lifter, Valve
20	33471		Rod, Push
21	34643		Intake Valve (Std.)
21	34644		Intake Valve (1/32" OS)
22	33506		Exhaust Valve (Std.)
22	33646		Exhaust Valve (1/32" OS)
23	33507		Spring, Valve
24	33508		Retainer & Cap Set, Keeper valve
25	33509		* "O" Ring (Intake only) (Also Incl. in 251)
25A	34410		* "O" Ring (Exhaust only) (Also Incl. in 251)
26	33510		Cap, Valve
27	34751		Governor Gear Ass'y. (Helical)
28	650745		Washer, Flat
29	35479		Washer, Flat (Use with 35322 spool)
30	35322		Spool, Governor
31	31956B		* Gasket, Cylinder cover
32	34221		Cylinder Cover Assy. (Incl. 10, 10A, 33, 36, 37, 38, 93, 194 & 196)
33	31950		* Seal, Oil
34	650451		Screw, 1/4-20 x 1"
35	650588		Screw, 1/4-20 x 2"
36	32425		Rod Assy., Governor
37	32426		Spacer, Governor rod
38	29193		Ring, Retaining
39	650736		Screw, 10-16 x 3/8"
40	33495		Cover, Cylinder head

Ref #	Part Number	Qty	Description
41	34641A		* Gasket, Cylinder head
42	34771		Head, Cylinder
43	31980		Pulley, Starter
44	32046		Rope Assy., Starter
45	34645		Resistor Spark Plug (RN-4C)
46A	650691		Washer, Flat
46	650690		Washer, Belleville
47A	650746		Screw, 5/16-18 x 1-3/8"
47	650692		Screw, 5/16-18 x 1-3/4"
48	730218		Valve Guide Kit (Incl. 49)
49	792035		Ring, Retaining
50	33515A		* Gasket, Intake pipe
51	33475		Pipe, Intake
52	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
53	792028		Screw, 5/16-18 x 7/8"
54	33476A		* Gasket, Carburetor
55	33477A		Baffle, Air cleaner
56	792075		Nut, Lock 5/16-24 (Used in early production)
57	33478		Link, Governor lever-to-throttle lever
58	31963		Lever, Governor
59	31964		Clamp, Governor lever
60	650518		Lockwasher, No. 10 E.T.
61	30312		Screw, 10-32 x 1/2"
62	650544		Screw, Torx T-25, 10-24 x 7/8"
63	7975		Nut, 10-24
64	31965		Plate, Governor spring
65	31984A		Lever Assy., Control
66	28558		Washer, Wave
67	31966		Bushing, Governor lever
68	650597		Screw, 10-24 x 5/8"
69	31967		Spring, Governor
70	650591		Screw, 10-24 x 2"
71	33099		Spring
72	32599		"O" Ring (Incl. in 251)
73	650666		Washer, Lock
74	32579		Baffle, Blower housing
75	650561		Screw, 1/4-20 x 5/8"
76	650592		Key, Flywheel
77A	730201		Trigger Pin Kit (Use as required)
77	610967		Flywheel (w/ring gear)
78	650594		Nut, Flywheel
79	610906		Solid State Magneto (Incl. 158 thru 1 61)
80	650661		Screw, 1/4-20 x 3/4"
81	33479		Extension, Blower housing
83	650751		Screw, 1/4-20 x 7/16"
84	34314B		Blower Hsg.(For electric starter)
85A	8274		Washer, Lock
85	8274		Washer, Lock
86	650595		Screw, 5/16-24 x 3/8"
86A	650595		Screw, 5/16-24 x 3/8"
87	650752		Screw, 1/4-20 x 7/16"
88	35475		Tube, Push rod
89	33481		* "O" Ring (Also Incl. in 251)
90	34754		Housing, Rocker arm
93	8345		Washer, Flat
94	33484		* "O" Ring (Also Incl. in 251)
95	650168		Washer, Flat
96	32610A		Screw, 1/4-20 x 29/32"

Ref #	Part Number	Qty	Description
97	33485		Arm, Rocker
98	33486		Ring, Retaining
99	650755		Screw, 1/4-20 x 3/4"
100	650864		Nut, Hex, 1/4-20
101	650756		Stud, Rocker arm
102	33487		* "O" Ring (Also Incl. in 251)
103	33488		Cover, Rocker arm
104	31958A		* Gasket, Breather (Also Incl. in 251)
105	33489		Body Assy., Breather
106	33490		Tube, Breather
107	30102		* Screw, 10-32 x 5/8" (Also Incl. in 25 1)
108	650738		Screw, 1/4-20 x 5/8"
111	35471		* Gasket, Air cleaner
112	35472		Bracket, Air cleaner
114	650399		Screw, 10-32 x 5/8"
115	32008		Element, Air cleaner
116A	32810		Cover, Air cleaner
117	650513		Nut, Wing
119	31992		Spacer, Screen
120	33776		Screen, Pulley
122	650680		Screw, 1/4-20 x 1-1/2"
123	27070		Washer, Lock
125	650590		Nut, Conduit
127	32143		Nipple, Exhaust
146	32577		Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder, which can be from .001" up to .007", in which case no shim gaskets will be required. Use of gaskets must be limited to a combined total of .010" thick. Steel spacers must be used as required to eli
147	792028		Screw, 5/16-18 x 7/8"
155	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap betw een the cover and the machined surface on the cylinder, which can be from .001" up to .007", in which case no shim gaskets will be required. Use of gaskets must be limited to a combined total of .010" thick. Steel spacers must be used
156	31972		* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap betw een the cover and the machined surface on the cylinder, which can be from .001" up to .007", in which case no shim gaskets will be required. Use of gaskets must be limited to a combined total of .010" thick. Steel spacers must be used
157	32031		* Spacer, Steel (.010 thick) NOTE: Determine the gap betw een the cover and the machined surface on the cylinder, which can be from .001" up to .007, in which case no shim gaskets will be required. Use of gaskets must be limited to a combined total of .010" thick. Steel spacers must be used as re
158	610118		Cover, Spark plug
159	610750		Grommet, Lead wire
160	610408		Nut, 8-32
161	610908		Terminal, Female
171	29634		Fitting, Fuel Line
189	33068		Dipstick (Incl. 190)
190	29985		"O" Ring
191	32352		Tube, Oil Filler

Ref #	Part Number	Qty	Description
192	29673		* Gasket, Oil Filler Tube
244	34346		Decal, Instruction
244B	31752		Decal, Air cleaner
244A	35532		Decal, Name
246	631687		Valve, Seat & Spring Assy.
247	632456		Carburetor (Incl. 54 & 246) (Refer to Division 5, Section A, page 192 for breakdown)
250	33516F		* Gasket Set (Incl. items marked *)
251	35075A		"O" Ring Kit (Incl. 25,25A,89,94,102, 104,107)

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Ref #	Part Number	Qty	Description
	39 650736		Screw, 10-16 x 3/8"
	126A 35731		Muffler (Incl. 126B)
	126B 35732		Clamp, Muffler
	148 610902		Alt. Coil Assy (Incl. 162,163 & 163A) (20 Amp)
	149 650521		Screw, 10-32 x 1-1/8"
	151A 610996		Regulator Rectifier (Incl. 212 thru 218)
	153 650781		Screw, 5/16-18 x 11/16" (Use w/33835 st r. motor)
	154A 34393		Cord Assy, Alternator Adapter
	162 610903		Connector, Flat
	163 610904		Terminal
	163A 610905		Terminal
	209 730178A		Exh. Adapter Kit (Incl. 210 & 211) (As required)
	210 34102B		Gasket, Exhaust (Use as required)
	211 30196		Screw, 5/16-18 x 3/4" (Use as required)
	212 610990		Connector, Male
	213 610921		Connector
	214 610922		Terminal
	215 610989		Terminal
	216 610992		Terminal, Female
	217 610991		Terminal, Female
	218 30063		Screw, 1/4-20 x 1/2"
	225 730198		Elec Starter Switch Kit (Incl. 226 thru 237)
	226 34614		Bracket, Starter Button
	227 34616		Switch, Starter
	228 34615		Switch, Toggle
	229 792026		Screw, 1/4-20 x 7/8"
	230 27513		Lockwasher, Split
	231 650864		Nut, Hex
	232 34618		Wire Assy, Starter
	233 34619		Wire Assy, Guard
	234 34620		Wire & Fuse Assy
	235 8274		Lockwasher, Split (Incl. in 251)
	236 650586		Nut, Jam
	237 34617		Adapter Cord Assy
	238 730212		Adapter Plate Kit (Optional) NOTE: If you are having mounting problems in using an HH100 thru OH180 in place of a large frame competitive brand, we would like to call your attention to 730212 adapter plate kit. The kit converts the bottom mounting system found on HH100 thru OH180 to a top mountin
	249 33835		Electric Starter Motor (12 Volt) (Refer to Division 5, Section D, page 20 for breakdown)





Ref #	Part Number	Qty	Description
114	650399		Screw, 10-32 x 5/8"
115	32008		Element, Air cleaner
117	650513		Nut, Wing
119	31992		Spacer, Screen
122	650680		Screw, 1/4-20 x 1-1/2"
123	27070		Washer, Lock
142	34148		Spring, Fuel Line
143	29774		Fuel Line (Braided 8.25")(21 cm)
143	30962		Fuel Line (Braided 32")(81 cm)
144	33715		Pump, Impulse Fuel
145	33010		Repair Kit, Impulse Fuel Pump
171C	29683		Valve, Fuel Strainer & Shut-off
177	33979		Fuel Tank (Incl. 178)
178	410144B		Fuel Cap (White Plastic)(Std)(As required)
180	33980		Strap, Fuel Tank
181	33978		Bracket, Fuel Tank
182	650787		Washer, Belleville
183	650786		Screw, 1/4-20 x 5/8"
184	650785		Screw, 5/16-18 x 5/8"
185	650488		Screw, 1/4-20 x 1-1/4"
186	650456		Nut, Lock
196	26460		Clamp, Fuel line (Use as required)
220	650561		Screw, 1/4-20 x 5/8"
221	34403		Speed Control Assy
222A	650641		Nut, Hex
222	34404		Bracket, Control
245	730134		Rewind Starter Kit (Incl.120A, 121, 122, 187, 188 & 248) (Use as required)