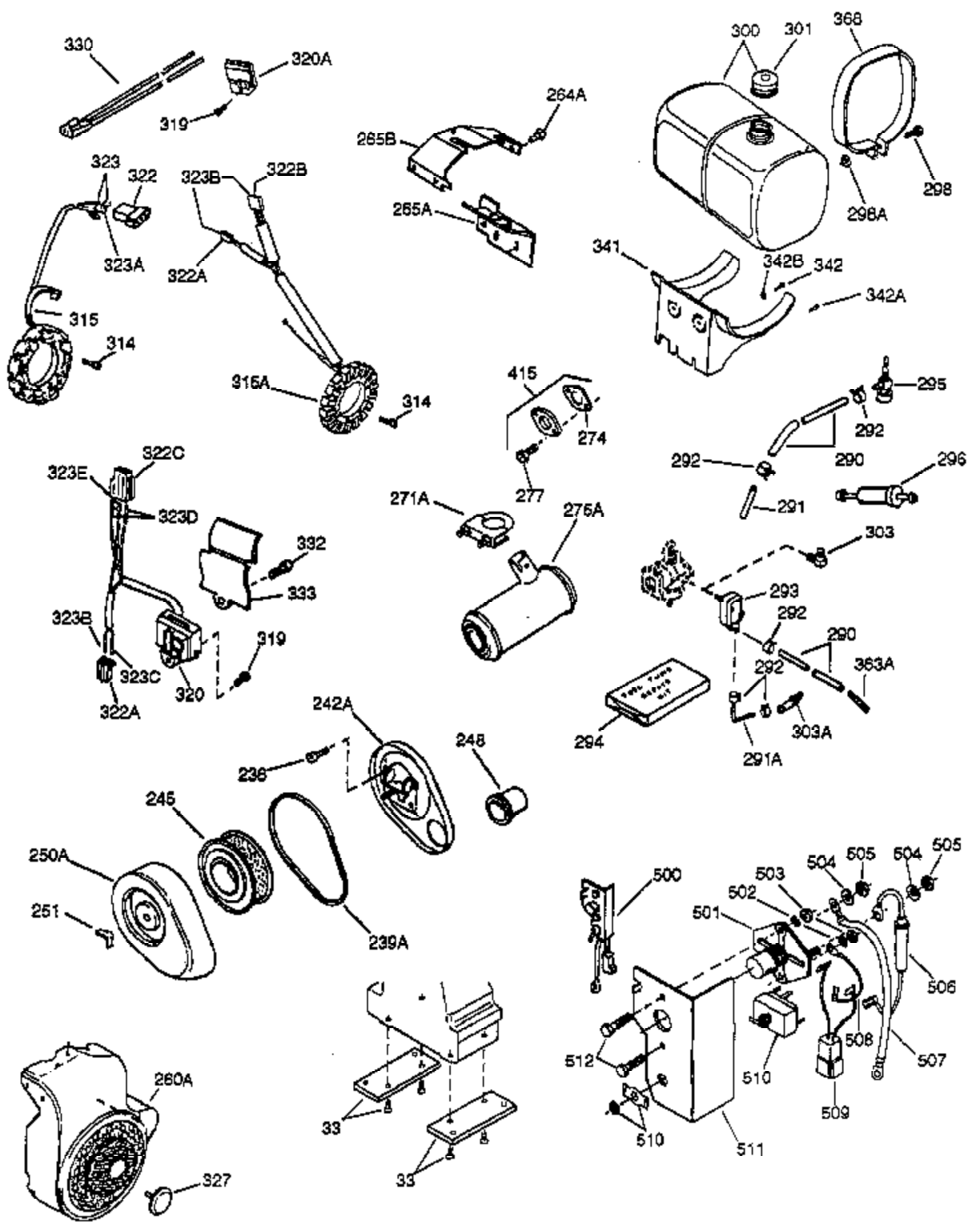


Ref #	Part Number	Qty	Description
	1 34648A	1	Cylinder (Incl. 2, 72 & 75)
	2 27652	2	Dowel Pin
	14A 28558	1	Washer
	15 32425	1	Governor Rod
	16A 31965	1	Governor Spring Plate
	16 31963	1	Governor Lever
	17 31964	1	Governor Lever Clamp
	18 650544	1	Screw, Torx T-25, 10-24 x 7/8"
	19 31967	1	Extension Spring
	20A 32599	1	* "O" Ring
	20 31950	1	* Oil Seal
	24A 31928	2	Bearing Cup
	24 31932	2	Tapered Roller Bearing
	25B 651031	1	Screw, 1/4-20 x 9/16"
	25 32579	1	Blower Housing Baffle
	25A 33477A	1	Air Baffle
	26 650561	3	Screw, 1/4-20 x 5/8"
	30 34169A	1	Crankshaft
	35 30312	1	Screw, 10-32 x 1/2"
	37 7975	1	Lock Nut, 10-24
	38A 650518	1	Washer
	38 29193	1	Retaining Ring
	40 34624	1	Piston, Pin & Ring Set (Std.)
	40 34625	1	Piston, Pin & Ring Set (.010" OS)
	40 34626	1	Piston, Pin & Ring Set (.020" OS)
	41 34629	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 34630	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 34631	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 34635	1	Ring Set (Std.)
	42 34636	1	Ring Set (.010" OS)
	42 34637	1	Ring Set (.020" OS)
	43 34634	2	Piston Pin Retaining Ring
	45 34640	1	Connecting Rod Ass'y. (Incl.46 - 46B)
	45 35243	1	Connecting Rod Ass'y.(.010" US)(Incl. 46-46B)
	45 35244	1	Connecting Rod Ass'y.(.020" US)(Incl. 46-46B)
	46B 28264	2	Nut
	46A 26073	2	Washer
	46 32077	2	Connecting Rod Bolt
	48 33472	2	Valve Lifter
	50 34752	1	Camshaft (MCR)
	60 33479	1	Blower Housing Extension
	62 650760	1	Screw, 8-32 x 3/8"
	63 28545	1	Grommet
	68 33356	1	Ground Terminal
	69 31956B	1	* Cylinder Cover Gasket
	70A 32577	1	Cylinder Cover (See Ref. #'s 480-482)
	70 32685	1	Cylinder Cover (Incl. 15,20,38,72,88)
	72 31927	2	Oil Drain Plug
	75 31950	1	Oil Seal
	81 35479A	1	Flat Washer
	81A 650745	1	Washer
	82 34751	1	Governor Gear Ass'y.
	83 35322	1	Governor Spool
	86 650588	1	Screw, 1/4-20 x 2"
	86A 792028	3	Screw, 5/16-18 x 7/8"
	87 650451	8	Screw, 1/4-20 x 1"
	88 32426	1	Spacer
	89 650592	1	Flywheel Key

Ref #	Part Number	Qty	Description
90	611000	1	Flywheel (Incl. 90A)
90A	730201	1	Trigger Pin Kit
92	650666	1	Washer
93	650594	1	Flywheel Nut
100	610906	1	Solid State Ignition
101A	610750	1	Grommet
101	610118	1	Spark Plug Cover
103	650661	2	Screw, 1/4-20 x 3/4"
108	29783	1	Crankshaft Pin
109	34692	1	Crankshaft Gear
119	34641A	1	* Cylinder Head Gasket
120	36466	1	Cylinder Head
121	730218	2	Valve Guide Kit (Incl. 2 of 122)
122	792035	2	Retaining Ring
125	33506	1	Exhaust Valve (Std.) (Incl. 151)
125	34643	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	33505	1	Intake Valve (Std.) (Incl. 151)
126	33645	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	6	Washer
128	650690	6	Belleville Washer
129	650692	4	Screw, 5/16-18 x 1-3/4"
130	650746	2	Screw, 5/16-18 x 1-3/8"
133A	26073	1	Washer
133C	650624	1	Screw, 5/16-24 x 9/16"
133	650890	1	Lock Washer, 5/16
134	32039	1	Shorting Clip
135	34645	1	Resistor Spark Plug (RN4C)
141	33481	4	* "O" Ring (Also Incl. in 401)
142	35475	2	Push Rod Tube
143	34754	1	Rocker Arm Housing
144	33484	3	* "O" Ring (Also Incl. in 401)
145	650168	3	Washer
146	32610A	3	Screw, 1/4-20 x 29/32"
147	33509	1	* "O" Ring (Also Incl. in 401)
148	34410	1	* "O" Ring (Also Incl. in 401)
149	33510	2	Valve Spring Cap
150	33507	2	Valve Spring
151	33508	2	Valve Spring Keeper
154	650755	2	Screw, 1/4-20 x 3/4"
155	33485	2	Rocker Arm
157	33486	2	Retaining Ring
158	33471	2	Push Rod
159	33487	1	* "O" Ring (Also Incl. in 401)
160	33488	1	Rocker Arm Housing
161	650756	2	Rocker Arm Stud
162	650864	2	Nut, 1/4-20
169	31958A	1	* Valve Cover Gasket (Also Incl. in 401)
170	33489	1	Breather Body
173	33490	1	Breather Tube
174	30102	2	* Screw, 10-32 x 5/8" (Also Incl. in 40 1)
182	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
184	33476A	2	* Carburetor To Intake Pipe Gasket
185	33475	1	Intake Pipe
186	33478	1	Governor Link
203	33099	1	Compression Spring
204	650591	1	Screw, 10-24 x 2"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"

Ref #	Part Number	Qty	Description
212	31966	1	Bushing
213	650597	1	Screw, 10-24 x 5/8"
216	31984A	1	R.P.M. Adjusting Lever
223	650971	2	Screw, Torx T-30, 5/16-18 x 7/8"
224	33515A	1	* Intake Pipe Gasket
238	650399	4	Screw, 10-32 x 5/8"
239	35471	1	* Air Cleaner Gasket
242	35473	1	Air Cleaner Bracket
245	32008	1	Air Cleaner Filter
250	34193	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
260	34195B	1	Blower Housing
261	650752	1	Screw, 1/4-20 x 7/16"
261A	650751	1	Screw, 1/4-20 x 7/16"
264	650736	1	Screw 10-16 x 3/8"
265	33495	1	Cylinder Head Cover
275	35731	1	Muffler
281	33013	1	Starter Bubble Cover
282	650701	1	Screw, 8-18 x 7/16"
286	33776	1	Starter Screen
287	27070	3	Lock Washer
287A	650795	3	Screw, 1/4-20 x 2-1/4"
305	32352	1	Oil Fill Tube
306	29673	1	* Fill Tube Gasket
307	29985	1	"O" Ring
310	33068	1	Oil Dipstick
319A	8274	1	Lock Washer
324A	610408	2	Nut, 8-32
324	610908	1	Terminal
325	29443	1	Wire Clip
366A	32143	1	Muffler Nipple
367	650590	1	Nut
370	36261	1	Instruction Decal
370B	35274	1	Instruction Decal
380	632477	1	Carburetor (Incl. 184)
392	32046	1	Starter Rope Assy
393	36465	1	Starter Pulley
400	33516G	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 29673 (1), 30 102 (2), 31950 (2), 31956B (1), 31958A (1), 31971 (2), 31972 (1), 32031 (1), 32599 (1), 33476A (2), 33481 (4), 33484 (3), 33487 (1), 33509 (1), 33515A (1), 34302A (1), 34641A (1), 35471 (1)
401	35075A	1	* "O" Ring Set (Also Incl. in 400) 30102 (2), 31958A (1), 33481 (4), 33484 (3), 33487 (1), 33509 (1), 34410 (1)
409	31992	3	Pulley Screen Spacer
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)
436A	650399	2	Screw, 10-32 x 5/8"
436	610965	1	Stator Plate Ass'y.
480	31971	1	* Shim Gasket (.004/.005) (See Repair M anual)
481	31972	1	* Shim Gasket (.005/.007) (See Repair M anual)
482	32031	1	* Steel Spacer (.010) (See Repair Manua l)



Ref #	Part Number	Qty	Description
	238 650399	4	Screw, 10-32 x 5/8"
	239A 34197	1	Air Cleaner Gasket
	245 32008	1	Air Cleaner Filter
	248 34194A	1	Carburetor Tube
	251 650513	1	Wing Nut, 1/4-20
	261A 650751	1	Screw, 1/4-20 x 7/16"
	271A 35732	1	Muffler Clamp
	290 29774	1	Fuel Line (2.00")
	291 30962	1	Fuel Line (17.00")
	292 26460	4	Fuel Line Clamp
	295 29683	1	Fuel Shut-Off Valve
	296 34279B	1	Fuel Filter
	298A 650456	2	Lock Nut 1/4-20
	298 650488	2	Screw 1/4-20 x 1-1/4
	300 33979	1	Fuel Tank (Incl. 301)
	303 28566	1	Fuel Fitting
	319 650595	1	Screw, 5/16-24 x 3/8"
	332 650736	1	Screw, 10-16 x 3/8"
	333 34276	1	Regulator Cover
	341 33978	1	Fuel Tank Bracket
	342 650786	2	Screw, 1/4-20 x 5/8"
	342B 650787	2	Belleville Washer
	342A 650785	2	Screw, 5/16-18 x 5/8"
	368 33980	2	Fuel Tank Strap