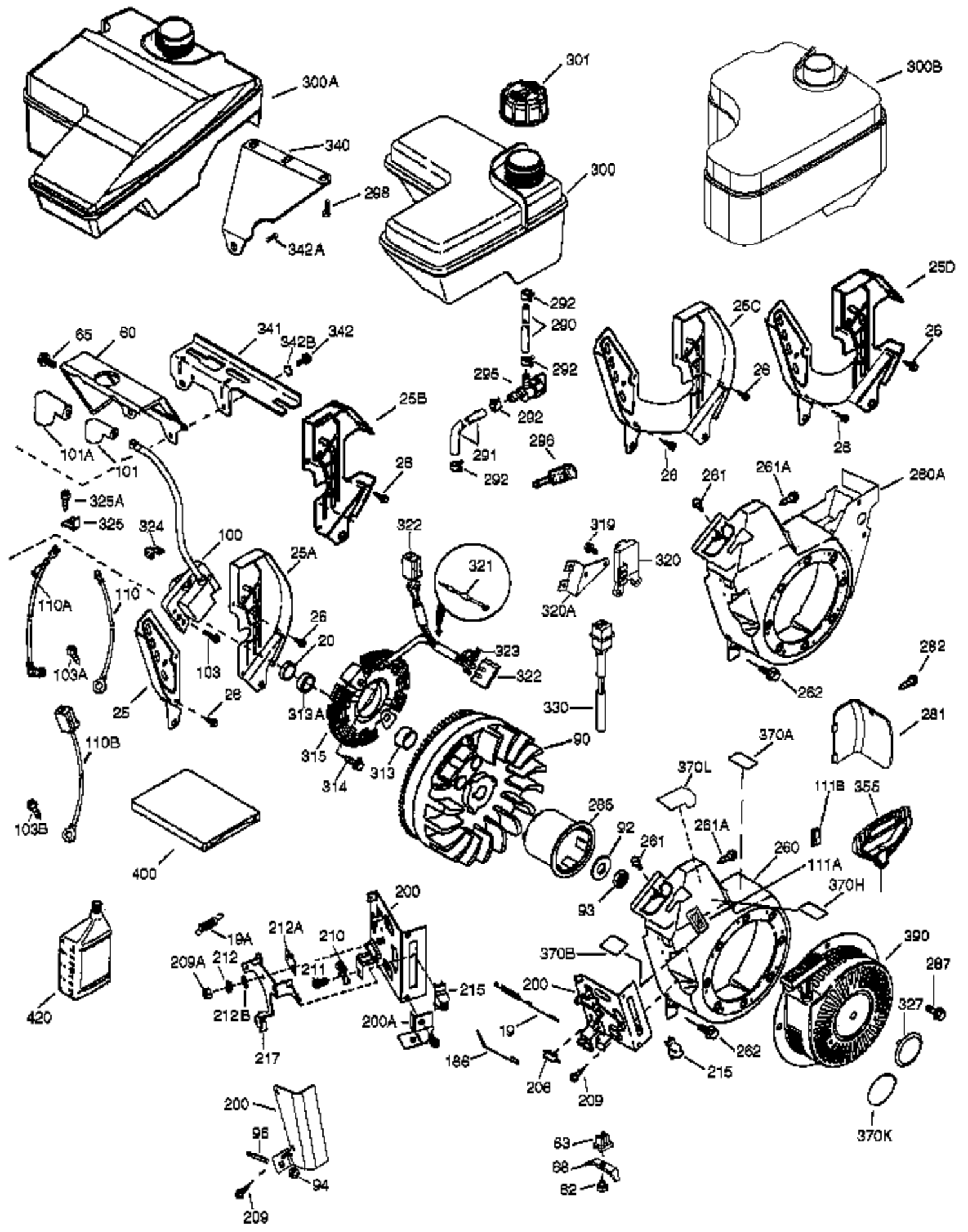


Ref #	Part Number	Qty	Description
	1 37120B	1	Cylinder (Incl. 2, 20, 72 & 72A)
	2 26727	2	Dowel Pin
	14 651052	1	Washer
	15 37158	1	Governor Rod
	16 37162A	1	Governor Lever
	30 36844	1	Crankshaft
	35 651053	1	Screw, T-25, 10-32 x 63/64"
	37 29216	1	Lock Nut, 10-32
	38 37109	1	Retaining Ring
	40 40004	1	Piston, Pin & Ring Set (Std.)
	40 40005	1	Piston, Pin & Ring Set (.010" OS)
	41 36070	1	Piston & Pin Ass'y (Std.) (Incl. 43)
	41 36071	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
	42 40006	1	Ring Set (Std.)
	42 40007	1	Ring Set (.010" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 32875A	1	Connecting Rod Ass'y (Incl. 46 & 49)
	46 32610A	2	Connecting Rod Bolt
	48 35616	2	Valve Lifter
	49 36611	1	Oil Dipper
	50 37671	1	Camshaft
	64 651015	1	Screw, 1/4-20 x 1-1/8"
	69 36624	1	* Cylinder Cover Gasket
	70 37182	1	Cylinder Cover (Incl. 75 thru 83)
	72A 28582	1	Oil Drain Plug
	75 36742	1	Oil Seal
	80 37160	1	Governor Shaft
	81 30590A	1	Washer
	82 37161	1	Governor Gear Assembly (Incl. 81)
	83 35322	1	Governor Spool
	86 650488	8	Screw, 1/4-20 x 1-1/4"
	89 610961	1	Flywheel Key
	119 36719	1	* Cylinder Head Gasket
	120 37747	1	Cylinder Head
	125 37749	1	Exhaust Valve (Std.) (Incl. 151)
	125 36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
	126 37748	1	Intake Valve (Std.) (Incl. 151)
	130A 650999	1	Screw, 5/16-18 x 2-41/64"
	130 650912	4	Screw, 5/16-18 x 1-1/2"
	135 34645	1	Resistor Spark Plug (RN4C)
	150 31672	2	Valve Spring
	151 31673	2	Valve Spring Cap
	151A 40016A	1	Intake Valve Seal
	153 36649	1	Push Rod Guide
	154 650913	2	Rocker Arm Stud
	155 37750	2	Rocker Arm
	157 650914	2	Nut, 1/4-28
	158 36629	2	Push Rod
	159 35626	1	* Rocker Arm Cover Gasket
	160 36630B	1	Rocker Arm Cover
	161A 651012	2	Stud, Heat Shield
	161 651008	4	Screw, 1/4-20 x 31/64"
	173 36675A	1	Breather Tube
	178 650852	2	Nut, 1/4-20
	182 650451	2	Screw, 1/4-20 x 1"
	184 26756	1	* Carburetor To Intake Pipe Gasket
	185 36631	1	Intake Pipe
	207 36632	1	Throttle Link

Ref #	Part Number	Qty	Description
223	650451	2	Screw, 1/4-20 x 1"
224	36581	1	* Intake Pipe Gasket
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	37353	1	Air Cleaner Body (Incl. 239)
245	36046	1	Air Cleaner Filter
245A	36634	1	Air Cleaner Pre-filter
250A	37074	1	Air Cleaner Baffle
250	37073	1	Air Cleaner Cover
251	650886	1	Wing Nut
252	650821	1	Screw, 10-32 x 1/2"
253	36701	1	Compression Release Weight
254	36702	1	Compression Release Spring
275	37595A	1	Muffler
277	650988	2	Screw, Muffler
278	36674	1	Spacer
280	36893	1	Heat Shield
305	36877	1	Oil Fill Tube
307	35499	1	O-ring
310	36878	1	Dipstick
361A	650990	2	Screw, Torx T-30, 1/4-20 x 15/32"
380	640346	1	Carburetor (Incl. 184)
395	33607A	1	Electric Starter Motor (12 Volt)
416	36085	1	Spark Arrestor Kit (Incl. 417) (Optional)
417	650821	1	Screw, 10-32 x 1/2" (Optional)
600	651013	1	Washer



Ref #	Part Number	Qty	Description
	20 32600	1	Oil Seal
	25D 37710	1	Air Baffle (1 pc. electric start)
	26 30200	2	Screw, 10-24 x 9/16"
	60 36623A	1	Blower Housing Extension
	65 30200	1	Screw, 10-24 x 9/16"
	90 611234	1	Flywheel (w-ring gear)
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443C	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103B 651011	1	Screw, 10-32 x 5/16"
	103A 650767	1	Screw, 8-32 x 27/64"
	103 651007	2	Screw, T-15, 10-24 x 15/16"
	110 37451	1	Ground Wire
	110B 37746	1	Ground Wire
	110A 36964	1	Ground Wire
	111B 611224	1	Rocker Switch (On/Off)
	200 37827	1	Control Bracket
	210 27793	1	Conduit Clip
	211 28942	1	Screw, 10-32 x 3/8"
	260 37045	1	Blower Housing
	261 651008	1	Screw, 1/4-20 x 31/64"
	262 651008	2	Screw, 1/4-20 x 31/64"
	285 35985C	1	Starter Cup
	287 651008	4	Screw, 1/4-20 x 31/64"
	290 30705	1	Fuel Line
	292 26460	2	Fuel Line Clamp
	300 37048	1	Fuel Tank (Incl. 292 & 301)
	301 37845	1	Fuel Cap
	313 34080	1	Spacer
	313A 35189	1	Spacer
	314 650873	2	Screw, 1/4-20 x 3/4"
	315 611271	1	Alternator Coil (3 Amp DC 5 Amp AC) (Incl. 321 thru 323)
	321 611161	1	Diode
	322 611142	1	Connector Body
	323 611118	1	Terminal
	341 36644A	1	Fuel Tank Bracket
	342B 651086	2	Rubber Washer
	342 651085	2	Screw, 1/4-20 x 19/32"
	370A 36261	1	Instruction Decal
	370K 36695	1	Starter Decal
	390 590746	1	Rewind Starter (Note: This engine could have been built with the 590704 starter)
	400 36720	1	* Gasket Set (Incl. items marked PK i n notes)
	420 730225A		SAE 30 4-Cycle Engine Oil (Quart)