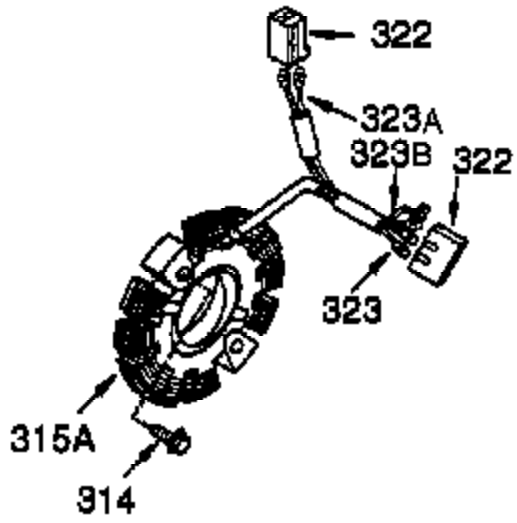
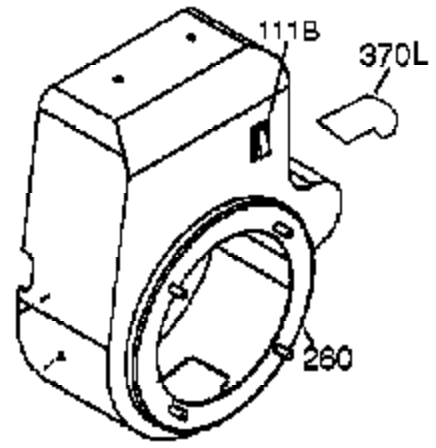
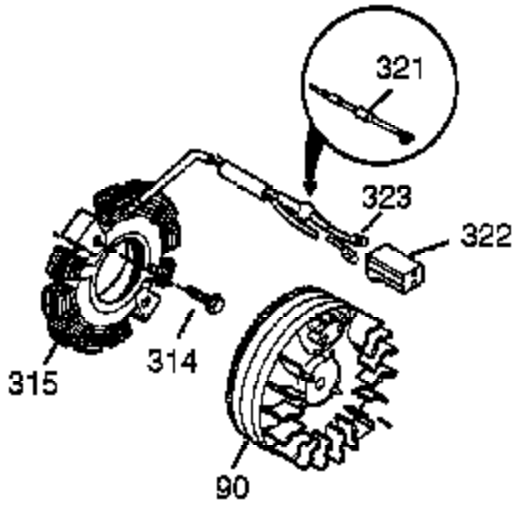


Ref #	Part Number	Qty	Description
1	37251	1	Cylinder (Incl. 2, 20, 72 & 72A)
2	27652	2	Dowel Pin
14A	651057	1	Washer
14	28277	1	Washer
15A	30700	1	Governor Yoke
15B	650494	1	Screw, 6-40 x 5/16"
15	30699C	1	Governor Rod Ass'y (Incl. 15A & 15B)
16	37255A	1	Governor Lever (Incl. 212A)
17	29916	1	Governor Lever Clamp
18	651028	1	Screw, T-15, 8-32 x 3/8"
19	36281	1	Extension Spring
20	35319	1	Oil Seal
25	37706A	1	Blower Housing Baffle
26	650561	2	Screw, 1/4-20 x 19/32"
28	30322	1	Lock Nut, 8-32
30	37252	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
40	40049	1	Piston, Pin & Ring Set (Std.)
40	40050	1	Piston, Pin & Ring Set (.010" OS)
41	40047	1	Piston & Pin Ass'y (Std.) (Incl. 43)
41	40048	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
42	40013	1	Ring Set (Std.)
42	40014	1	Ring Set (.010" OS)
43	27888	2	Piston Pin Retaining Ring
45	36897	1	Connecting Rod Ass'y (Incl. 47 & 49)
47	651033	2	Connecting Rod Bolt
48	35313	2	Valve Lifter
49	36896	1	Oil Dipper
50	37517	1	Camshaft (MCR)
60	35316A	1	Blower Housing Extension
65	30200	1	Screw, 10-24 x 9/16"
66	30063	1	Screw, T-30, 1/4-20 x 1/2"
69	37342	1	* Cylinder Cover Gasket
70	37847	1	Cylinder Cover (Incl. 71,75,80-84)
71	35377	1	Crankshaft Bushing
72A	28582	1	Oil Drain Plug
72	27642	2	Oil Drain Plug
75	35319	1	Oil Seal
80	37587	1	Governor Shaft
81	651080	1	Washer
82	37588	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611090	1	Flywheel (W/Ring Gear)
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
100	35135A	1	Solid State Ignition (Incl. 101)
101	610118	1	Spark Plug Cover
102	651024	2	Solid State Mounting Stud
103	651007	2	Screw, T-15, 10-24 x 15/16"
110	35187	1	Ground Wire
119	37256	1	* Cylinder Head Gasket

Ref #	Part Number	Qty	Description
120	37516	1	Cylinder Head (Incl. 151A & 270A)
125	36934	1	Exhaust Valve (Std.)
125	36936	1	Exhaust Valve (1/32" OS)
126	36935	1	Intake Valve (Std.)
127	650691	6	Washer
128	650690	6	Belleville Washer
130	650697A	6	Screw, 5/16-18 x 2-1/2"
135	34645	1	Spark Plug (RN4C)
139	33369	1	Governor Gear Bracket
140	650836	1	Screw, 10-24 x 1/2"
150	33507	2	Valve Spring
151A	35862	1	Intake Valve Seal
151	33508	2	Valve Spring Keeper
153	35949	1	Push Rod Guide
154	650945	2	Rocker Arm Stud
155	35950	2	Rocker Arm
157	650947	2	Jam Nut
158	35466	2	Push Rod
159	35952	1	* Rocker Arm Cover Gasket
160	35953A	1	Rocker Arm Cover
161	30063	4	Screw, T-30, 1/4-20 x 1/2"
163	650890	2	Lock Washer
169	27896A	2	* Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	37555	1	Valve Cover
173	37556	1	Breather Tube
174	650128	1	Screw, 10-24 x 1/2"
178	650928	2	Nut & Lock Washer, 1/4-20
180	37101	1	Blower Housing Extension
181	30200	2	Screw, 10-24 x 9/16"
182	650925A	2	Carburetor Mounting Stud
184	36352	1	* Carburetor To Intake Pipe Gasket
185	37557A	1	Intake Pipe
186	37261	1	Governor Link
200	35702	1	Control Bracket (Incl.203, 204 & 206)
203	31342	1	Compression Spring
204	651029	1	Screw, T-10, 5-40 x 7/16"
206	610973	1	Terminal
207	37262	1	Throttle Link
209	650821	2	Screw, 10-32 x 1/2"
212	30773A	1	Bushing
212A	36288	1	Bushing
213	651056	1	Screw, 10-24 x 29/32"
217	37260	1	Bellcrank Lever
223	650978	1	Screw, T-30, 5/16-18 x 1-7/16"
223A	650378	1	Screw, T-30, 5/16-18 x 1-3/32"
224	33515A	1	* Intake Pipe Gasket
228	651078	2	Air Cleaner Stud
239	36358	1	* Air Cleaner Gasket
241	37559	1	Air Cleaner Body
245A	36727	1	Air Cleaner Filter
245	37452	1	Air Cleaner Filter
250	37560	1	Air Cleaner Cover
251	650933	2	Wing Nut, 1/4-20
260	37558	1	Blower Housing
262	651084	2	Screw, 5/16-18 x 9/16"
264A	650561	1	Screw, 1/4-20 x 19/32"

Ref #	Part Number	Qty	Description
264A	30063	1	Screw, T-30, 1/4-20 x 1/2"
265	37086	1	Cylinder Head Cover
266	650876	2	Screw, 5/16-18 x 1-9/32"
269	35762	2	* Exhaust Gasket
270	37263	1	Exhaust Manifold
270A	35829A	1	Exhaust Port Liner
271	35293	1	Locking Plate
275	37264	1	Muffler
276	35348	1	Locking Plate
277	650877	2	Screw, 5/16-18 x 4-1/2"
279	650821	5	Screw, 10-32 x 5/16"
280	37561	1	Heat Shield
280A	37106	1	Radiation Heat Shield
281	33013	1	Starter Bubble Cover
282	650760	1	Screw, 8-32 x 3/8"
285	35985C	1	Starter Cup
287	29752	4	Nut & Lock Washer, 1/4-28
290	30962	1	Fuel Line
291	29774	1	Fuel Line
292	26460	4	Fuel Line Clamp
295	35857	1	Fuel Shut-Off Valve (Incl. 292)
298	650665	2	Screw, 1/4-15 x 3/4"
300	37099A	1	Fuel Tank (Incl. 292 & 301)
301	37845	1	Fuel Cap
302	37100	1	Fuel Tank Extension
302A	650821	1	Screw, 10-32 x 1/2"
305	35574	1	Oil Fill Tube
307	35499	1	"O" Ring
308	35539	1	Fill Tube Clip
310	35700	1	Dipstick
341	37093	1	Fuel Tank Bracket
342	792028	2	Screw, 5/16-18 x 7/8"
345	37097	1	Heat Baffle
345A	650821	3	Screw, 10-32 x 1/2"
355	590701	1	Starter Handle
370K	36695	1	Starter Decal
370J	35703	1	Throttle Decal
370W	37562	1	Climate Guard Decal (Summer)
370X	37563	1	Climate Guard Decal (Winter)
380	640329	1	Carburetor (Incl. 184)
390	590746	1	Rewind Starter (Note: This engine could have been built with 590704 starter.)
400	37257A	1	*Gasket Set (Incl. items marked PK in notes)
420	730226A	1	SAE 5W30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
72A	28582	1	Oil Drain Plug
90	611090	1	Flywheel (W/Ring Gear)
178	650928	2	Nut & Lock Washer, 1/4-20
241	37559	1	Air Cleaner Body
260	37558	1	Blower Housing
370J	35703	1	Throttle Decal