



Ref #	Part Number	Qty	Description
	2 27652	2	Dowel Pin
	14 28277	1	Washer
	15 30699C	1	Governor Rod Ass'y (Incl. 15A & 15B)
	15B 650494	1	Screw, 6-40 x 5/16"
	15A 30700	1	Governor Yoke
	20 35319	1	Oil Seal
	30 37737	1	Crankshaft
	38 29642	1	Retaining Ring
	40 40049	1	Piston, Pin & Ring Set (Std.)
	40 40050	1	Piston, Pin & Ring Set (.010" OS)
	41 40047	1	Piston & Pin Ass'y (Std.) (Incl. 43)
	41 40048	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
	42 40013	1	Ring Set (Std.)
	42 40014	1	Ring Set (.010" OS)
	43 27888	2	Piston Pin Retaining Ring
	45 36897	1	Connecting Rod Ass'y (Incl. 47 & 49)
	47 651033	2	Connecting Rod Bolt
	48 35313	2	Valve Lifter
	49 36896	1	Oil Dipper
	50 37517	1	Camshaft (MCR)
	69 37342	1	* Cylinder Cover Gasket
	70 35376A	1	Cylinder Cover (Incl. 71,75,80-84)
	71 35377	1	Crankshaft Bearing
	72 27642	2	Oil Drain Plug
	75 37648	1	Oil Seal
	80 37587	1	Governor Shaft
	81 651080	1	Washer
	82 37588	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	84 29193	1	Retaining Ring
	86 650833	7	Screw, 1/4-20 x 1-3/16"
	87 650832	1	Screw, 1/4-20 x 1-11/16"
	94 651016	1	Lock Nut, 10-32
	96 30845A	1	R.P.M. Adjusting Bolt
	111C 36857	1	Oil Sensor Cover (Incl. 112)
	112 35967A	1	* Low Oil shut-Down Gasket
	113 650950	4	Screw, T-25, 10-24 x 5/8"
	119 37256	1	Cylinder Head Gasket
	139 33369	1	Governor Gear Bracket
	140 650836	2	Screw, 10-24 x 1/2"
	159 35952	1	Rocker Arm Cover Gasket
	169 27896A	2	* Valve Cover Gasket
	170 28423	1	Breather Body
	171 28424	1	Breather Element
	172 37555	1	Valve Cover
	173 37556	1	Breather Tube
	174 650128	2	Screw, 10-24 x 1/2"
	184 36352	1	Carburetor To Intake Pipe Gasket
	224 33515A	1	Intake Pipe Gasket
	239 36358	1	Air Cleaner Gasket
	269 35762	2	Exhaust Gasket
	400 37257A	1	*Gasket Set (Incl. items marked PK in notes)
	420 730225A	1	SAE 30 4-Cycle Engine Oil (Quart)