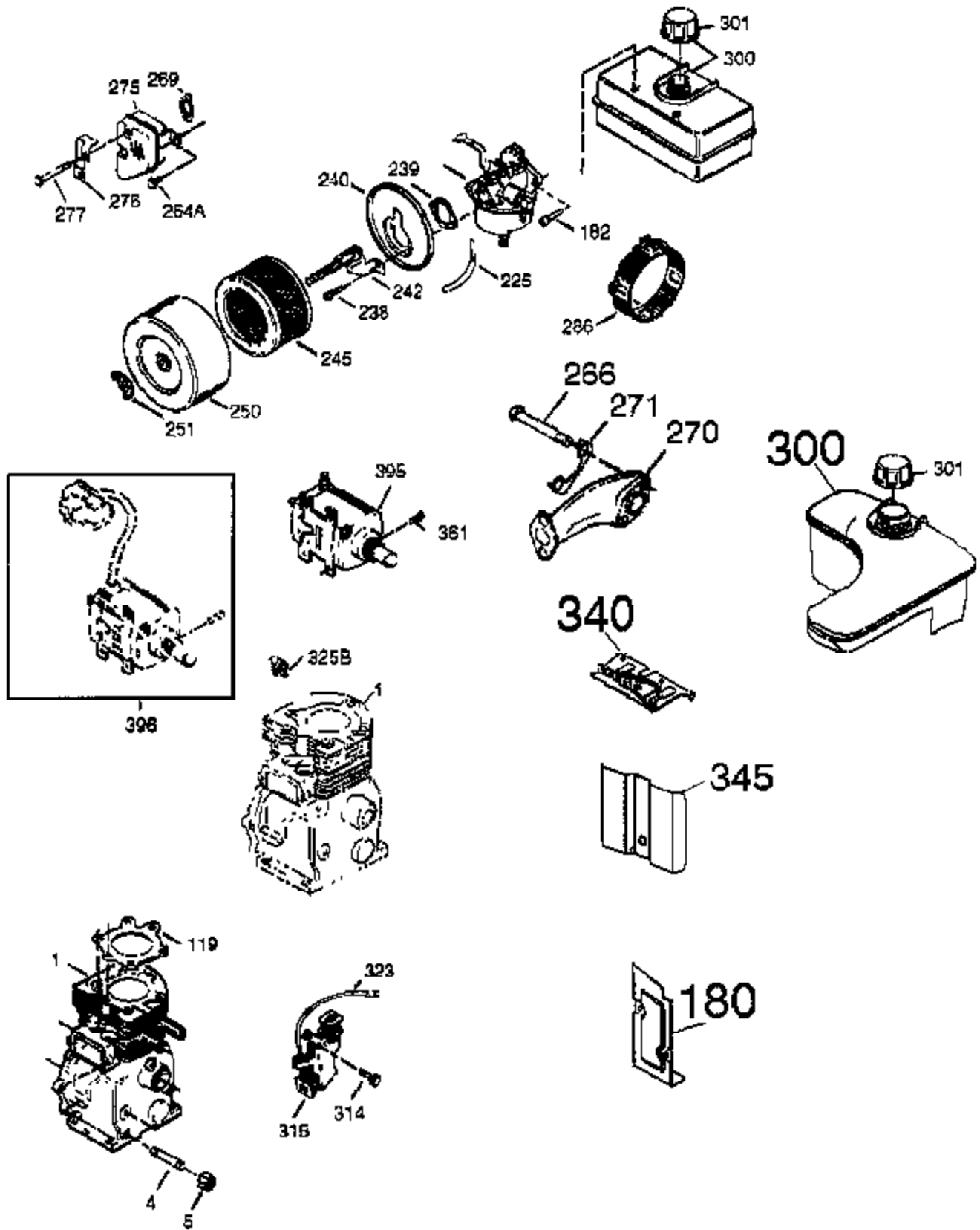


Ref #	Part Number	Qty	Description
1	37083	1	Cylinder (Incl. 2, 20 & 80)
2	27652	2	Dowel Pin
3	650820	2	Screw, 1/4-20 x 1/2"
14	28277	1	Washer
14A	651057	1	Washer
15	35685	1	Governor Rod (Incl. 14 & 38)
16	35686	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	651028	1	Screw, Torx T-15, 8-32 x 3/8"
19	35688	1	Extension Spring
20	35319	1	Oil Seal
25	36460	1	Blower Housing Baffle
26	650561	2	Screw, 1/4-20 x 5/8"
28	30322	1	Lock Nut, 10-32
30	36706	1	Crankshaft
31	35327	1	Counterbalance Gear
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	3	Retaining Ring
40	35776A	1	Piston, Pin & Ring Set (Std.)
40	35777A	1	Piston, Pin & Ring Set (.010" OS)
40	35778A	1	Piston, Pin & Ring Set (.020" OS)
41	35773A	1	Piston & Pin Ass'y (Std.) (Incl. 43)
41	35774A	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
41	35775A	1	Piston & Pin Ass'y (.020" OS) (Incl. 43)
42	35779	1	Ring Set (Std.)
42	35780	1	Ring Set (.010" OS)
42	35781	1	Ring Set (.020" OS)
43	35772	2	Piston Pin Retaining Ring
45	36898	1	Connecting Rod Ass'y (Incl. 47)
47	651033	2	Connecting Rod Bolt
48	35313	2	Valve Lifter
50	35682A	1	Camshaft (MCR)
51	35315A	1	Counterbalance Weight
60	35316A	1	Blower Housing Extension
65	30200	1	Screw, 10-24 x 9/16"
66	650561	1	Screw, 1/4-20 x 19/32"
69	35683	1	* Cylinder Cover Gasket
70	35684A	1	Cylinder Cover (Incl. 14,15,38,71,75)
71	35377	1	Crankshaft Bushing
72	27642	1	Oil Drain Plug
75	35319	1	Oil Seal
80	35751	1	Governor Shaft
81	35479	2	Washer
82	35321	1	Governor Gear Ass'y
83	35322	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611094	1	Flywheel (W/Ring Gear)
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	651024	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"

Ref #	Part Number	Qty	Description
110	35187	1	Ground Wire
110A	36874	1	Ground Wire
119	36932	1	* Cylinder Head Gasket
120	37084	1	Cylinder Head
125	36934	1	Exhaust Valve (Std.)
125	36936	1	Exhaust Valve (1/32" OS)
126	36935	1	Intake Valve (Std.)
126	36937	1	Intake Valve (1/32" OS)
127	650691	6	Washer
128	650690	6	Belleville Washer
130A	650990	1	Screw, Torx T-30, 1/4-20 x 15/32"
130	650697A	6	Screw, 5/16-18 x 2-1/2"
135	34645	1	Spark Plug (RN4C)
150	33507	2	Valve Spring
151	33508	2	Valve Spring Keeper
153	35949	1	Push Rod Guide
154	650945	2	Rocker Arm Stud
155	35950	2	Rocker Arm
157	650947	2	Jam Nut
158	35466	2	Push Rod
159	35952	1	* Rocker Arm Cover Gasket
160	35953A	1	Rocker Arm Housing
161	30063	4	Screw, Torx T-30, 1/4-20 x 1/2"
163	650890	2	Lock Washer
169	27896A	2	* Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	2	Screw, 10-24 x 1/2"
179	30593	1	Retainer Clip
180	35954	1	Blower Housing Extension
181	30200	2	Lock Nut, 10-32
182	650517	2	Screw, 1/4-20 x 27/32"
183	34583A	1	Choke Bracket
184	33263	1	* Carburetor To Intake Pipe Gasket
185	37085	1	Intake Pipe
186B	36653	1	Choke Spring
186	35691	1	Governor Link
200	35702	1	Control Bracket (Incl.203, 204 & 206)
202	36482	1	Compression Spring
203	31342	1	Compression Spring
204	651029	1	Screw, Torx T-10, 5-40 x 7/16"
205	651019	1	Screw, Torx T-10, 6-32 x 41/64"
206	610973	1	Terminal
207	35692	1	Throttle Link
209	650821	2	Screw, 10-32 x 1/2"
212	30773A	1	Bushing
213	650930	1	Screw, 10-32 x 5/8"
215	35438	1	Choke Knob
216	35679	1	R.P.M. Adjusting Lever
219	35689	1	Choke Rod
220	35440	1	Control Knob
222	28820	2	Screw, 10-32 x 1/2"
223	650971	2	Screw, Torx T-30, 5/16-18 x 7/8"
224	33515A	1	* Intake Pipe Gasket
260	35694	1	Blower Housing
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"

Ref #	Part Number	Qty	Description
264A	650738	1	Screw, 1/4-20 x 5/8"
265	37086	1	Cylinder Head Cover
266	650876	2	Screw, 5/16-18 x 1-1/4"
269	35762	2	* Exhaust Gasket
270	35870	1	Exhaust Manifold
270A	35829A	1	Exhaust Port Liner
271	35293	1	Locking Plate (Manifold)
275	37264	1	Muffler
276	35348	1	Locking Plate
276A	31588	1	Locking Plate
277	650877	2	Screw, 5/16-18 x 4-1/2"
279	650821	4	Screw, 10-32 X 1/2"
280	37265	1	Heat Shield
280A	37106	1	Radiation Heat Shield
281	33013	1	Starter Bubble Cover
282	650760	1	Screw, 8-32 x 3/8"
285	35985B	1	Starter Cup
287	29752	4	Nut & Lock Washer, 1/4-28
290	30962	1	Fuel Line
291A	29774	1	Fuel Line
292	26460	1	Fuel Line Clamp
292	26460	4	Fuel Line Clamp
295	35857	1	Fuel Shut-Off Valve
298	650665		Screw, 1/4-15 x 3/4"
300	37290	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
305	35574	1	Oil Fill Tube
307	35499	1	"O" Ring
308	35539	1	Fill Tube Clip
310	35700	1	Dipstick
314	650873	1	Screw, 1/4-20 x 3/4"
315	611104	1	Alternator Coil (3/5 Split (Incl. 321 - 323)
321	611161	1	Diode
322	611142	1	Connector Body
323	611118	2	Terminal
328	35062	2	Key Switch
329	610973	1	Terminal
334	650257	2	Screw, 8-32 x 5/16"
335A	37087	1	Carburetor Cover (Black)
335	35698	1	Carburetor Cover (Front)
336	650765	1	Screw, 10-32 X 1/2"
338	650821	2	Screw, 10-32 x 1/2"
341	35697	1	Fuel Tank Bracket
342	792028	1	Screw, 5/16-18 x 7/8"
345A	650876	2	Screw, 5/16-18 x 1-9/32"
345	35699	1	Heat Baffle
350	570682A	1	Primer Ass'y
351	32180C	1	Primer Line
355	590574	1	Starter Handle
370I	37119	1	Warning Decal
370B	36253	1	Control Decal
370J	35703	1	Throttle Decal
370K	36695	1	Starter Decal
370C	36501	1	Primer Decal
380	640105	1	Carburetor (Incl. 184)
390	590749	1	Rewind Starter (Note: This engine could have been built with 590733 starter.

Ref #	Part Number	Qty	Description
400	36947A	1	*Gasket Set (Incl. items marked PK in notes) Incl. part #'s 27896A (2),33263 (1),33515A (1),35317 (1),35683 (1),35762 (2),35952 (1), 36333 (1),36352 (1),36358 (1),36832 (1),36930 (1),36932 (1),36942 (1)
420	730226	1	SAE 5W30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
	1 37083	1	Cylinder (Incl. 2, 20 & 80)
	72 27642	1	Oil Drain Plug
	119 36932	1	* Cylinder Head Gasket
	180 35954	1	Blower Housing Extension
	182 650517	2	Screw, 1/4-20 x 27/32"
	264A 650738	1	Screw, 1/4-20 x 5/8"
	266 650876	2	Screw, 5/16-18 x 1-1/4"
	269 35762	2	* Exhaust Gasket
	270 35870	1	Exhaust Manifold
	271 35293	1	Locking Plate (Manifold)
	275 37264	1	Muffler
	276 35348	1	Locking Plate
	276A 31588	1	Locking Plate
	277 650877	2	Screw, 5/16-18 x 4-1/2"
	281 33013	1	Starter Bubble Cover
	282 650760	1	Screw, 8-32 x 3/8"
	291A 29774	1	Fuel Line
	300 37290	1	Fuel Tank (Incl. 292 & 301)
	301 36246	1	Fuel Cap
	314 650873	1	Screw, 1/4-20 x 3/4"
	315 611104	1	Alternator Coil (3/5 Split (Incl. 321 - 323)
	321 611161	1	Diode
	322 611142	1	Connector Body
	323 611118	2	Terminal
	336 650765	1	Screw, 10-32 X 1/2"
	340 35696	1	Fuel Tank Bracket
	345 35699	1	Heat Baffle
	370I 37119	1	Warning Decal