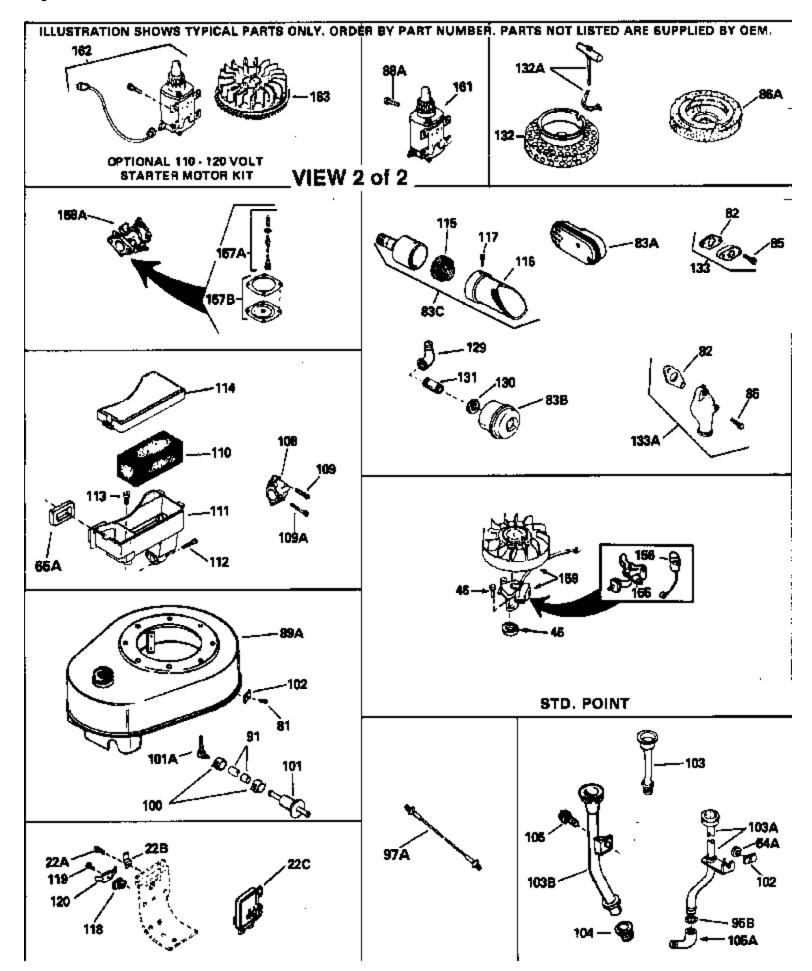


	Part Number Qty	Description
	35137A	Cylinder (Incl.8, 11, 94, 94A)(2-5/8")(CI)
2	28277	Washer, Flat
3	30669	Rod, Governor
4	31357	Lever, Governor
5	31335	Clamp, Governor lever
6	650548	Screw, 8-32 x 5/16"
7	31361	Spring, Governor
8	32630	Seal, Oil
9A	34105	Bracket, Blower housing
10	650561	Screw, 1/4-20 x 5/8"
11	27652	Pin, Dowel
12	35264	Crankshaft (Incl. 13 & 14)
	29783	Pin, Crankshaft gear
	27884	Gear, Crankshaft
	34531	Piston, Pin & Ring Set (2-5/8") (Std.)
	34532	Piston, Pin & Ring Set (.010" OS)
	34533	Piston, Pin & Ring Set (.020" OS)
	33312B	Piston & Pin Ass'y. (Incl.17)(2-5/8") (Std.)
	33313B	Piston & Pin Ass'y. (Incl. 17) (.010" OS)
	33314B	Piston & Pin Ass'y. (Incl. 17) (.020" OS)
	34854	Ring Set (2-5/8") (Std.)
	34855	Ring Set (.010" OS)
	34856	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	31380C	Rod Assy., Connecting (Incl. 19)
	650662C	Bolt, Connecting rod (Incl. 2 pieces)
	34034	Lifter, Valve
	32114	Camshaft (MCR)
	30622A	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	30688	Screw, 1/4-20 x 1/2"
	31356	Pump Assy., Oil
	30684	* Gasket, Cylinder cover
	31471C	Flange Ass'y. (Incl. 29,30,31,33,182 & 183)
	27642	Plug, Pipe (sq.hd, 1/4-28)
	27897	Seal, Oil
	30668	Shaft, Mech. Governor
	31707A	Governor Spacer Assy. (Incl. 33)
	30590A	Washer, Flat (2 required)
	30591	Gear Assy., Governor
	29193	Ring, Retaining
	30588A	Spool, Governor
	31355	Screen, Oil filter (Use as required)
	29117	Screw, 8-32 x 5/16" (Use as required)
	650488	Screw, 1/4-20 x 1-1/4"
	32783	Intake Valve (Std.) (Incl. 44)
	32784	Intake Valve (1/32" OS) (Incl. 44)
	27878A	Exhaust Valve (Std.) (Incl. 44)
	27880A	Exhaust Valve (1/32" OS) (Incl. 44)
	27882	Cap, Upper valve spring
	27881	Spring, Valve
	32581	Cap, Lower valve spring
	650814	Screw, 10-24 x 1"
	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Washer, 1/2-20
	28938B	* Gasket, Head
	30938A	Head, Cylinder (Incl. 54)
31		· · · · · · · · · · · · · · · · · · ·

		Qty	Description
	33636		Resistor Spark Plug (RJ-8)
52	34251		Resistor Spark Plug (RJ-17LM)
53	30939A		Cover Assy., Cylinder head
54	650694A		Screw, 5/16-18 x 2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	26073		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	650691		Washer, Flat (Use as required)
	27896		* Gasket, Breather cover
	28423		Body, Breather
	28424		Element, Breather
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	28425		Cover, Valve spring box
	34568		Spring, Coil
	27627		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	26756		* Gasket, Carburetor
63	32632		Pipe, Intake
65	27272		* Gasket, Air cleaner
66	31691		Bracket, Air cleaner
67	28820		Screw, 10-32 x 1/2"
68A	31700		Element, Air cleaner
	31715		Body, Air cleaner
	650152		Screw, 8-32 x 3/8"
	27915		* Gasket, Intake to cylinder
	650378		Screw, 5/16-18 x 1-1/8"
	31823		Link, Throttle
	32582		Link, Governor spring
	32264A		·
			Control Assy., Speed (Incl. 76, 77 & 78)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Ass'y. (Use as required)
	30200		Screw, 10-24 x 9/16"
	35211		Blower Housing (Incl. 121 & 122) (Ele c. Str.)
	29747B		Screw, 5/16-24 x 21/32"
	27930		* Gasket, Exhaust
83	28921		Muffler
84	31588		Plate, Muffler locking
85	30196		Screw, 5/16-18 x 3/4" (Use as require d)
85	650696		Screw, 5/16-18 x 2-3/4" (Use as requi red)
85	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	33032		Fuel Cap (Use as required)
	34210		Fuel Cap (Use as required)
	29774		Fuel Line (8-1/4") (Use as required)
	30962		Fuel Line (32") (Use as required)
	29673		* Gasket, Oil fill
	34165		Dipstick (Incl. 95A)
	6201		Screw, 1/4-28 x 7/8" (Use as required)
	650372		Screw, 1/4-20 x 13/16" (Use as required)
	35182		Wire, Ground
	33323		Screen, Muffler (Use as required)
	27276		Cover, Spark plug (Use as required)
	610118		Cover, Spark plug (Use as required)
	32410		Knob, Speed control
	27275		Clip, Hi tension wire
133B	730127		A/C Assy. (Incl.65,66,67,68A,69,70,13 4)
134	29443		Clip, Fuel line
	611087		Flywheel (3 Amp w/ring gear)
	34443A		Solid State Assy.
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Ref #	Part Number C	Oty Description
137	650872	Stud, Solid State mounting
138	611096	Alt.Coil (3 Amp, DC)(Incl.139,140,141)
139	610935	Diode
140	610921	Connector Body
141	610922	Female Terminal
142	650873	Screw, 1/4-20 x 3/4"
143	33177	Terminal
144	35189	Spacer, Coil
154	34346	Decal, Instruction
154A	34686	Decal, Name
157	631021	Inlet Needle, Seat & Clip Assy.
158	632258	Carburetor (Incl. 62) (Refer to Division 5, Section A, page 184 for breakdown)
164	33234A	* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
	26073		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	29747B		Screw, 5/16-24 x 21/32"
	27930		* Gasket, Exhaust
83C	391026		Muffler (Incl. 115, 116 & 117) (This spark arrestor mufflercan
			be used on any model)
85	30196		Screw, 5/16-18 x 3/4" (Use as require d)
85	650696		Screw, 5/16-18 x 2-3/4" (Use as requi red)
85	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
86A	29709		Hub & Screen Assy., Starter
88A	30688		Screw, 1/4-20 x 1/2"
91	29774		Fuel Line (8-1/4") (Use as required)
91	30962		Fuel Line (32") (Use as required)
100	26460		Clamp, Fuel line (Use as required)
115	33323		Screen, Muffler (Use as required)
116	33700		Cover & tube, Muffler (Use as require d)
117	650578		Screw, 8-18 x 3/8" (Use as required)
	31288		Muffler Adapter Kit (Incl.82 & 85)(As req.)
	730130		Muffler Adap. Kit (Incl.82 & 85)(As r eq.)
161	33606		Starter Motor (12 volt) (Refer to Division 5, Section D, page 20 for breakdown)
162	33329D		Starter Motor Kit (110-120 volt) (Refer to service number stamped on end cap of motor, or on decal, for identification. For breakdown see Division 5, Section D, Page 16.)
163	611042		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Use on Std. point ignitions)
163	611085		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Use on solid state ignitions)