

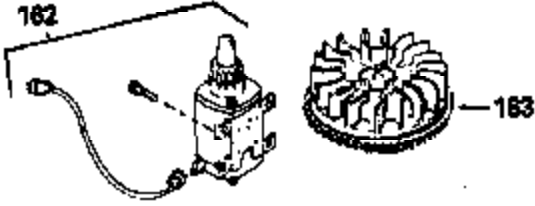
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



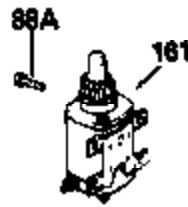
Ref #	Part Number	Qty	Description
	1 34913A	1	Cylinder (Incl. 2 & 20)
	2 27652	2	Dowel Pin
	14 28277	1	Washer
	15 30669	1	Governor Rod (Incl. 14)
	16 31357	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 650548	1	Screw, 10-32 x 5/16"
	19 31361	1	Extension Spring
	20 32630	1	Oil Seal
	25 29536	1	Blower Housing Baffle
	26 650561	2	Screw, 1/4-20 x 5/8"
	30 35209	1	Crankshaft
	40 34531	1	Piston, Pin & Ring Set (Std.)
	40 34532	1	Piston, Pin & Ring Set (.010" OS)
	40 34533	1	Piston, Pin & Ring Set (.020" OS)
	41 33312B	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 33313B	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 33314B	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 34854	1	Ring Set (Std.)
	42 34855	1	Ring Set (.010" OS)
	42 34856	1	Ring Set (.020" OS)
	43 27888	2	Piston Pin Retaining Ring
	48 34034	2	Valve Lifter
	50 32114	1	Camshaft (MCR)
	52 31356	1	Oil Pump Ass'y.
	60 30622A	1	Blower Housing Extension
	64 30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
	65 650128	2	Screw, 10-24 x 1/2"
	69 30684	1	* Mounting Flange Gasket
	70 35579	1	Mounting Flange (Incl. 72, 75 & 80)
	72 27642	1	Oil Drain Plug
	75 27897	1	Oil Seal
	80 30668	1	Governor Shaft
	81 30590A	2	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	84 29193	2	Retaining Ring
	86 650488	7	Screw, 1/4-20 x 1-4/4"
	88 31707A	1	Spacer (Incl. 81)
	89 32589	1	Flywheel Key
	90 611084	1	Flywheel
	92 650815	1	Lock Washer
	93 8116	1	Flywheel Nut
	125 27878A	1	Exhaust Valve (Std.) (Incl. 149A)
	125 27880A	1	Exhaust Valve (1/32" OS) (Incl. 149A)
	126 32783	1	Intake Valve (Std.) (Incl. 149A)
	126 34036	1	Intake Valve (1/32" OS) (Incl. 149A)
	127 650691	8	Washer
	128 650690	8	Belleville Washer
	135 33636	1	Resistor Spark Plug (RJ17LM)
149A	35862	1	Valve Spring Cap
	149 27882	2	Valve Spring Cap
	150 27881	2	Valve Spring
	151 32581	2	Valve Spring Keeper
	169 27896A	2	* Valve Cover Gasket
	170 28423	1	Breather Body
	171 28424	1	Breather Element
	172 28425	1	Valve Cover

Ref #	Part Number	Qty	Description
173	35350	1	Breather Tube
174	650128	2	Screw, 10-24 x 1/2"
178	650517	2	Screw, 1/4-20 x 27/32"
182	650378	2	Screw, 5/16-18 x 1-1/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	32632	1	Intake Pipe
186	32582	1	Governor Link
200	32181A	1	Control Bracket (Incl. 203 & 204)
203	31342	1	Compression Spring
204	650549	1	Screw, 6-32 x 1-1/8"
207	31823	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
224	27915A	1	* Intake Pipe Gasket
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	31691	1	Air Cleaner Body (Incl. 239)
243	650152	2	Screw, 8-32 x 3/8"
245	30727	1	Air Cleaner Filter
250	31715	1	Air Cleaner Cover
260	35892	1	Blower Housing
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
265	30939A	1	Cylinder Head Cover
274	35865	1	* Muffler Gasket
275	30901	1	Muffler
276	31588	1	Locking Plate
277	650696	2	Screw, 5/16-18 x 2-3/4"
285	35287A	1	Starter Cup
287	650926	4	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line (2.00")
300	32926	1	Fuel Tank (Incl. 301)
301	36228	1	Fuel Cap
305	35574	1	Oil Fill Tube
325	29443	1	Wire Clip
327	35392	1	Starter Plug
337	33548	1	Fuel Deflector
370	34686	1	Name Decal
370A	36261	1	Instruction Decal
380	632233A	1	Carburetor (Incl. 184)
390	590688	1	Rewind Starter
400	36447	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262 (1), 36448 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)
435	33549	1	Hold Down Clamp

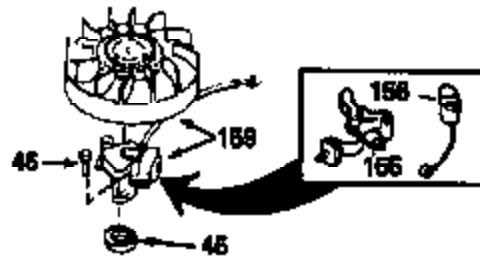
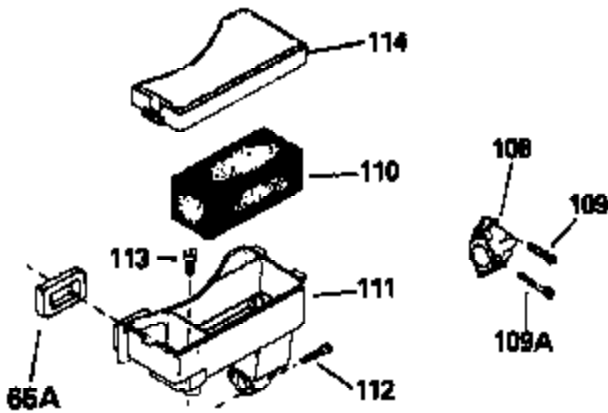
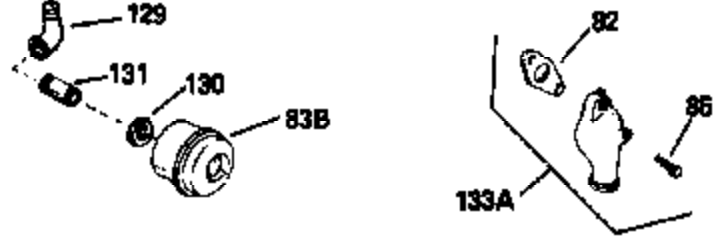
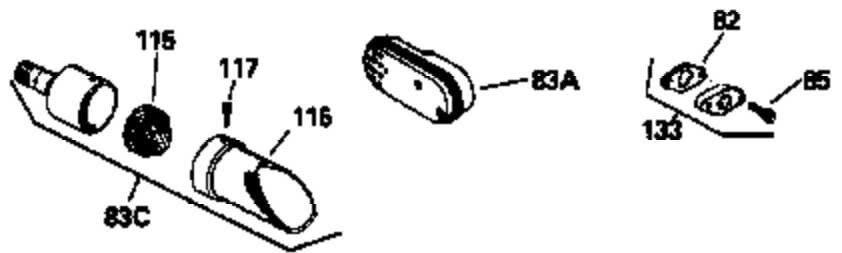
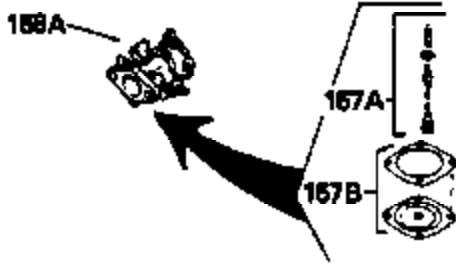
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



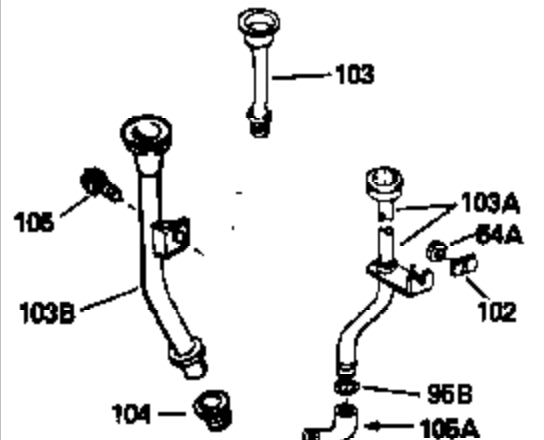
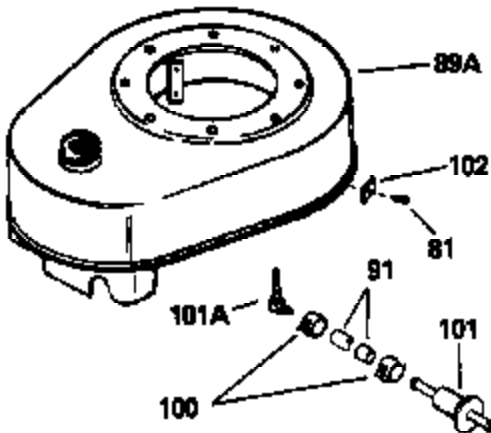
OPTIONAL 110 - 120 VOLT  
STARTER MOTOR KIT



VIEW 2 of 2



STD. POINT



Ref #	Part Number	Qty	Description
45	31380C	1	Connecting Rod Ass'y. (Incl. 46)
46	650662C	1	Connecting Rod Bolt (2 Each)
81	30590A	2	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110	35195A	1	Ground Wire
119	36445	1	* Cylinder Head Gasket
120	36446	1	Cylinder Head
149A	35862	1	Valve Spring Cap
149	27882	2	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	2	Screw, 10-24 x 1/2"
178	650517	2	Screw, 1/4-20 x 27/32"
182	650378	2	Screw, 5/16-18 x 1-1/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	32632	1	Intake Pipe
186	32582	1	Governor Link
200	32181A	1	Control Bracket (Incl. 203 & 204)
203	31342	1	Compression Spring
204	650549	1	Screw, 6-32 x 1-1/8"
207	31823	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
224	27915A	1	* Intake Pipe Gasket
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	31691	1	Air Cleaner Body (Incl. 239)
243	650152	2	Screw, 8-32 x 3/8"
245	30727	1	Air Cleaner Filter
250	31715	1	Air Cleaner Cover
260	35892	1	Blower Housing
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
265	30939A	1	Cylinder Head Cover
274	35865	1	* Muffler Gasket
275	30901	1	Muffler
276	31588	1	Locking Plate
277	650696	2	Screw, 5/16-18 x 2-3/4"
285	35287A	1	Starter Cup
287	650926	4	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line (2.00")
300	32926	1	Fuel Tank (Incl. 301)
301	36228	1	Fuel Cap
305	35574	1	Oil Fill Tube
325	29443	1	Wire Clip
327	35392	1	Starter Plug
337	33548	1	Fuel Deflector
370A	36261	1	Instruction Decal
370	34686	1	Name Decal

Ref #	Part Number	Qty	Description
380	632233A	1	Carburetor (Incl. 184)
390	590688	1	Rewind Starter
400	36447	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262 (1), 36448 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)
435	33549	1	Hold Down Clamp