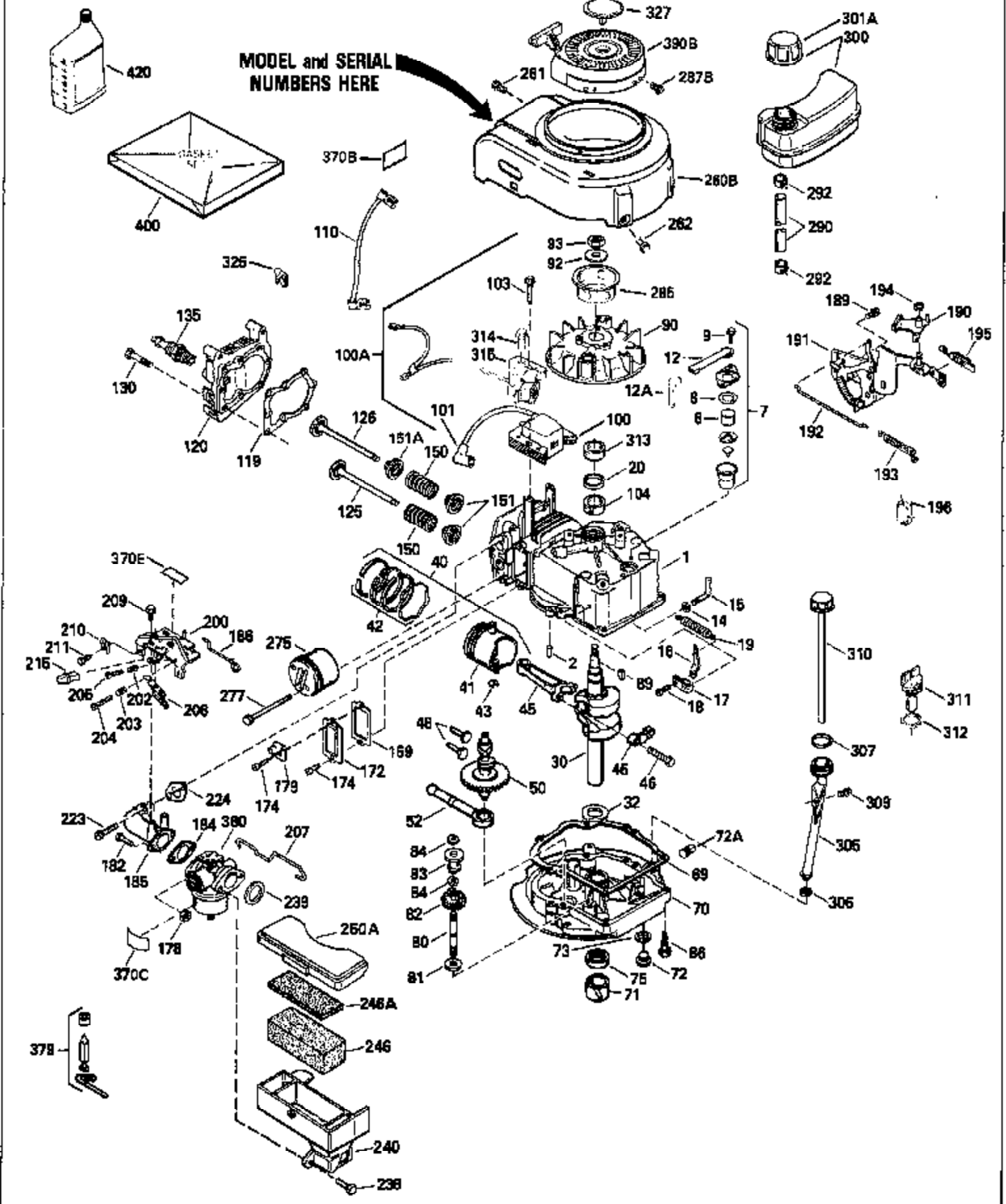


ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

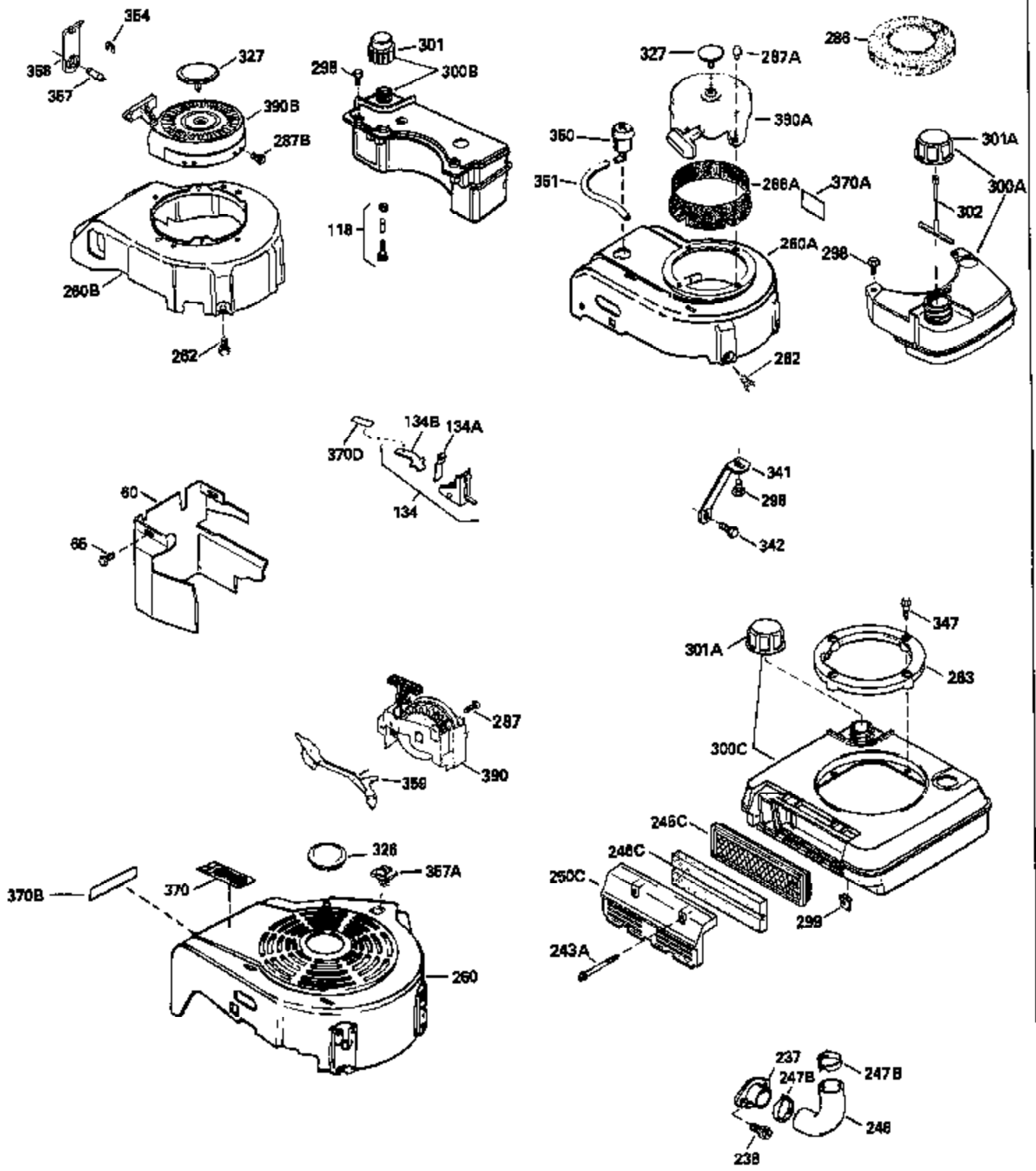
MODEL and SERIAL
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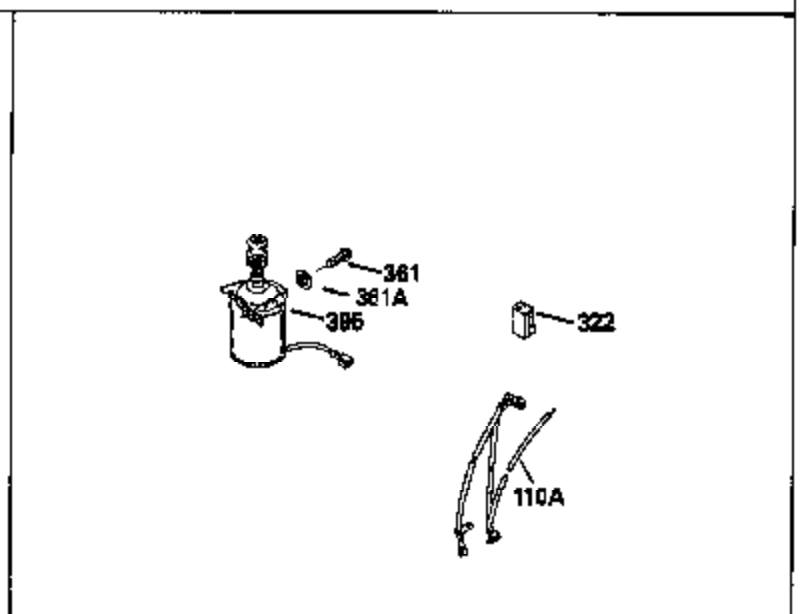
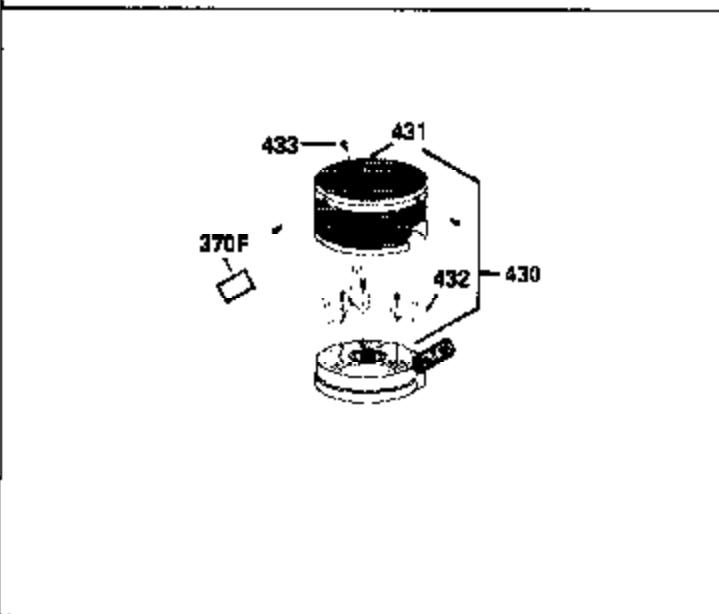
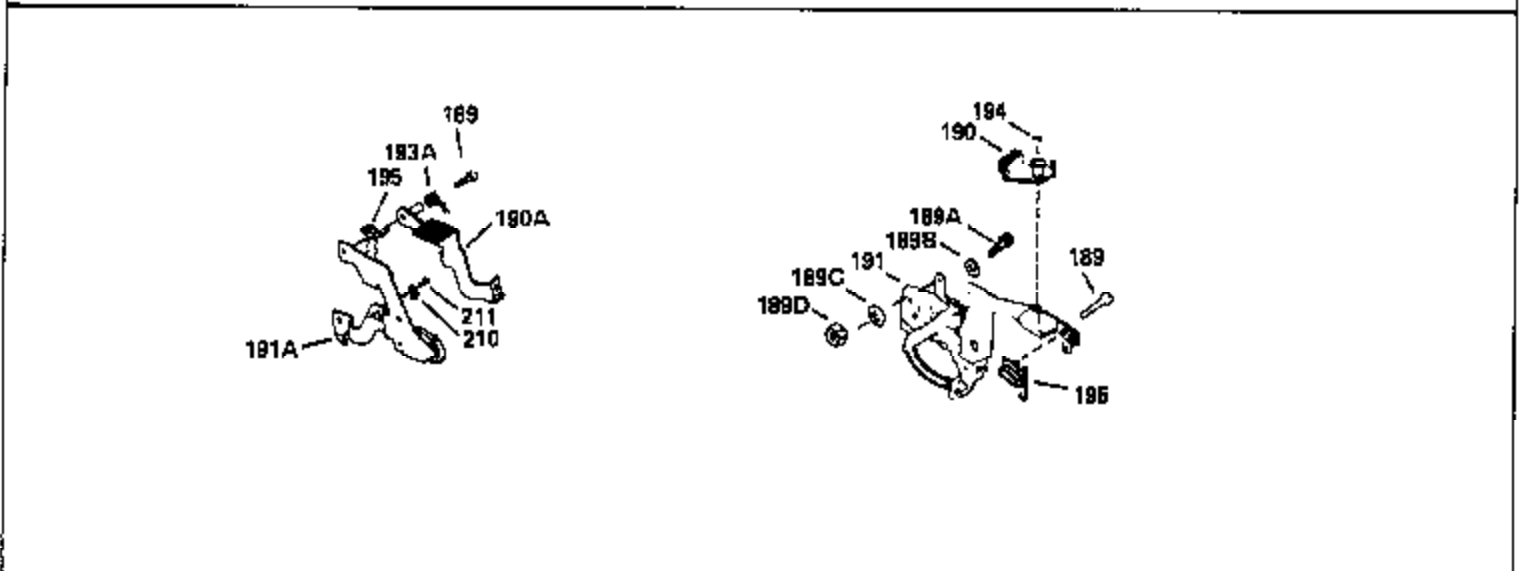
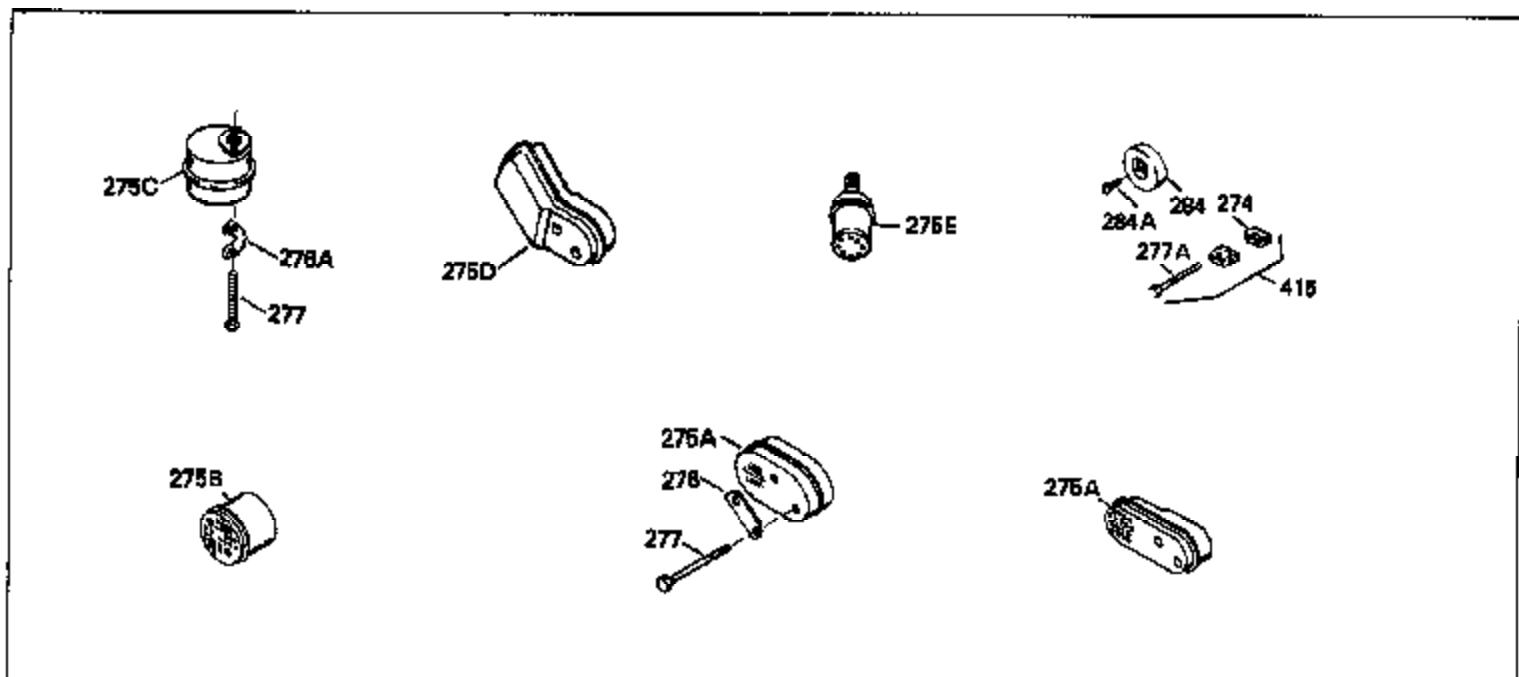
Ref #	Part Number	Qty	Description
1	36479	1	Cylinder (Incl. 2 & 20)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	34214A	1	Breather Ass'y. (Incl. 6, 8, 9 & 12)
8	33735	1	* Breather Gasket
9	30200	2	Screw, 10-24 x 9/16"
12B	34695	1	Breather Tube Elbow
12A	33886	1	Breather Tube
14	28277	1	Washer
15	31513	1	Governor Rod (Incl. 14)
16	31383A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	31361	1	Extension Spring
20	32600	1	Oil Seal
30	34451	1	Crankshaft
40	35544A	1	Piston, Pin & Ring Set (Std.)
40	35545A	1	Piston, Pin & Ring Set (.010" OS)
40	35546	1	Piston, Pin & Ring Set (.020" OS)
41	35541	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	35542	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	35543	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	35547A	1	Ring Set (Std.)
42	35548A	1	Ring Set (.010" OS)
42	35549	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	35990	1	Camshaft (BCR)
52	29914	1	Oil Pump Ass'y.
69	35261	1	* Mounting Flange Gasket
70	33521E	1	Mounting Flange (Incl. 72 thru 83, 31 1 & 312)
72	36083	1	Oil Drain Plug
75	26208	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	5	Screw, 1/4-20 x 1-1/4"
89	611004	1	Flywheel Key
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110	36230	1	Ground Wire (8.940")
119	36440	1	* Cylinder Head Gasket
120	36476	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	35991	2	Valve Spring
151	31673	2	Valve Spring Cap

Ref #	Part Number	Qty	Description
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	35727	1	Control Bracket
202	36482	1	Compression Spring
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
205	650777	1	Screw, 6-32 x 21/32
206	610973	1	Terminal
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
285	35000	1	Starter Cup
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	34369B	1	Fuel Tank (Incl. 292 & 301)
305	35647	1	Oil Fill Tube
306	34265	1	* Fill Tube Gasket
307	35499	1	"O" Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35648	1	Dipstick
313	34080	1	Spacer
325A	34246	1	Wire Clip
325	29443	1	Wire Clip
327	35392	1	Starter Plug
380	632046A	1	Carburetor (Incl. 184)
400	36480	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s: 26756 (1), 27234A (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1), 36440 (1).

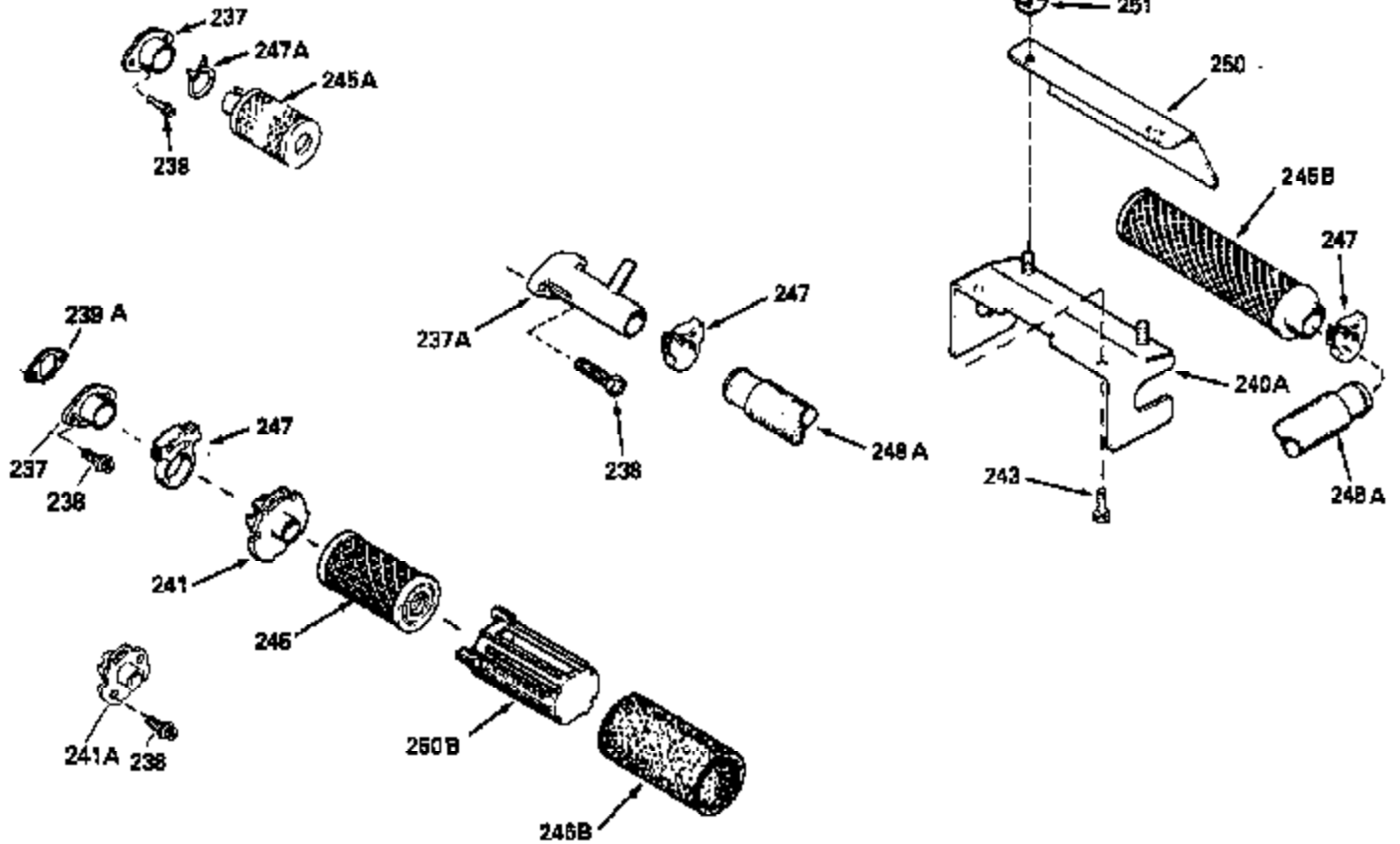
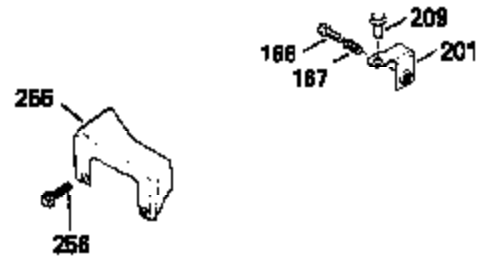
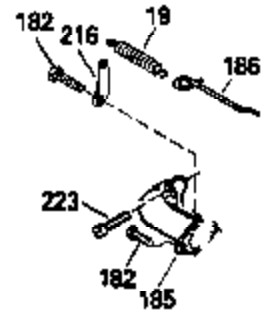
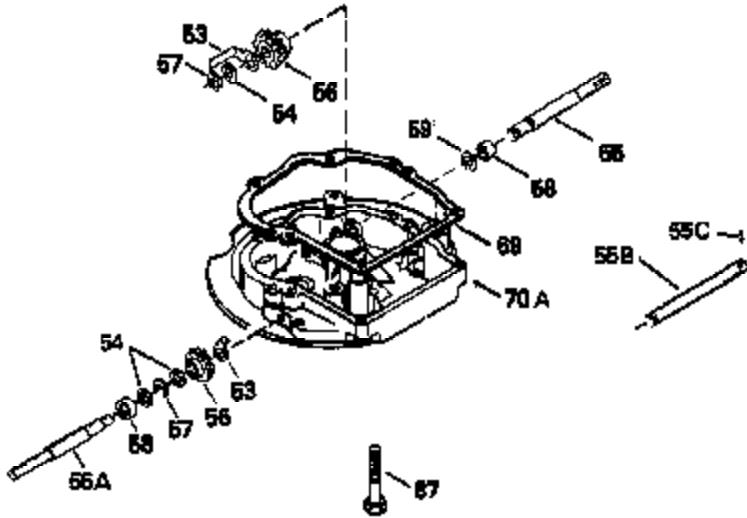
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
238	650932	2	Screw, 10-32 x 49/64"
260	36420A	1	Blower Housing
262	650831	2	Screw, 1/4-20 x 1/2"
287	650926	2	Screw, 8-32 x 21/64"
298	28763	3	Screw, 10-32 x 35/64"
301	35355	1	Fuel Cap
325A	34246	1	Wire Clip
327	35392	1	Starter Plug
370A	36261	1	Lubrication Decal
390	590688	1	Rewind Starter (NOTE: This engine could have been built with 590686 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)



Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
110A	34084	1	Ground Wire (10.345")
325A	34246	1	Wire Clip



Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
19	31361	1	Extension Spring
53	31745	1	Tang Washer
54	31787	1	Washer
55	31748	1	P.T.O. Shaft
56	31746	1	L.H. Worm Gear
57	31749	1	Retaining Ring
58	31744	1	Oil Seal
59	31747	1	Washer
69	35261	1	* Mounting Flange Gasket
87	650492	1	Screw, 1/4-20 x 2-1/4"
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
238	650932	2	Screw, 10-32 x 49/64"
241	35797	1	Air Cleaner Collar
245	35066	1	Air Cleaner Filter
250	35065	1	Air Cleaner Cover
255	35177	1	Steed Control Cover
256	650807	2	Screw, 10-32 x 27/64"
325A	34246	1	Wire Clip