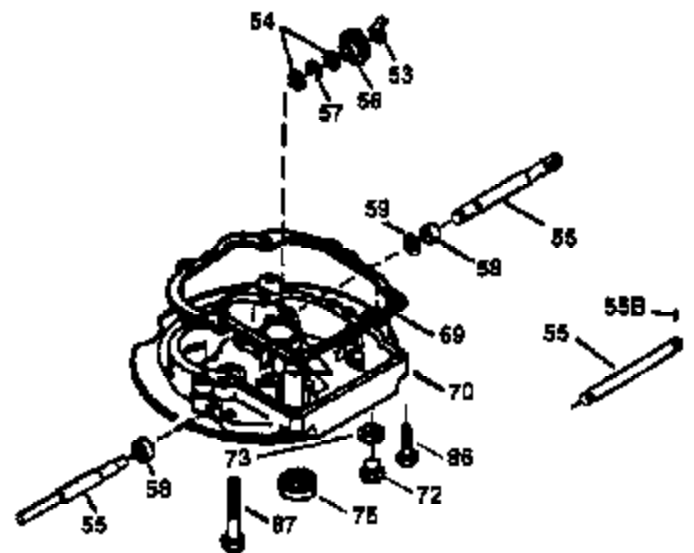


Ref #	Part Number	Qty	Description
1	36478	1	Cylinder (Incl. 2,20 & 125)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	34214A	1	Breather Ass'y. (Incl. 6, 8, 9 & 12)
8	33735	1	* Breather Gasket
9	30200	2	Screw, 10-24 x 9/16"
12	35496	1	Breather Tube
14	28277	1	Washer
15	30589	1	Governor Rod (Incl. 14)
16	31383A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	33578	1	Extension Spring
20	32600	1	Oil Seal
30	36237A	1	Crankshaft
40	36073	1	Piston, Pin & Ring Set (Std.)
40	36074	1	Piston, Pin & Ring Set (.010" OS)
40	36075	1	Piston, Pin & Ring Set (.020" OS)
41	36070	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	36071	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	36072	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	36076	1	Ring Set (Std.)
42	36077	1	Ring Set (.010" OS)
42	36078	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	35990	1	Camshaft (BCR)
52	29914	1	Oil Pump Ass'y.
69	35261	1	Mounting Flange Gasket
70	34311D	1	Mounting Flange (Incl. 72 thru 83)
72A	9556	1	Oil Drain Plug
72	36083	1	Oil Drain Plug
75	27897	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl.81)
83	30588A	1	Governor Spool
86	650488	6	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
90	611123	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110	36230	1	Ground Wire
119	36477	1	* Cylinder Head Gasket
120	36476	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	35991	2	Valve Spring
151	31673	2	Valve Spring Cap

Ref #	Part Number	Qty	Description
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34358	1	Governor Link
200	32181A	1	Control Bracket (Incl. 203,204 & 206)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650709	2	Screw, 10-32 x 7/16"
245	35500	1	Air Cleaner Filter
250	35503	1	Air Cleaner Cover
260	35497	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
263	35502	1	Trim Ring
275	36473	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-5/16"
285	35000	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	35501A	1	Shroud & Tank Ass'y. (Incl. 301)
301	35355	1	Fuel Cap
305	35498	1	Oil Fill Tube
306	34265	1	* "O" Ring
307	35499	1	"O" Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35507	1	Dipstick
313	34080	1	Spacer
327	35392	1	Starter Plug
370	36261	1	Instruction Decal
380	632090	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590688 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
400	36481	1	* Gasket Set (Incl. items marked PK i n notes)Includes Part #s: 26756 (1), 27234A (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1), 36477 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

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Ref #	Part Number	Qty	Description
19	33578	1	Extension Spring
69	35261	1	Mounting Flange Gasket
70	34311D	1	Mounting Flange (Incl. 72 thru 83)
72	36083	1	Oil Drain Plug
75	27897	1	Oil Seal
86	650488	6	Screw, 1/4-20 x 1-1/4"
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34358	1	Governor Link
223	650451	2	Screw, 1/4-20 x 1"
237	32971	1	Air Cleaner Adaptor
238	650709	2	Screw, 10-32 x 7/16"
239	35815	1	Air Cleaner Filter
243	650899	2	Screw, 10-32 x 2-3/32"
245	35500	1	Air Cleaner Filter
247	35505	2	Air Cleaner Tube Clamp
248	35504	1	Air Cleaner Tube
250	35503	1	Air Cleaner Cover
263	35502	1	Trim Ring
287	650926	2	Screw, 8-32 x 21/64"
299	650900	2	"U" Type Nut, 10-32
300	35501A	1	Shroud & Tank Ass'y. (Incl. 301)
301	35355	1	Fuel Cap
347	650898	4	Screw, 10-32 x 27/32"
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590688 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)

Ref #	Part Number	Qty	Description
90	611123	1	Flywheel
238	650709	2	Screw, 10-32 x 7/16"
239	35815	1	Air Cleaner Filter
243	650899	2	Screw, 10-32 x 2-3/32"
245	35500	1	Air Cleaner Filter
250	35503	1	Air Cleaner Cover
275	36473	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-5/16"