

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 1 OF 3

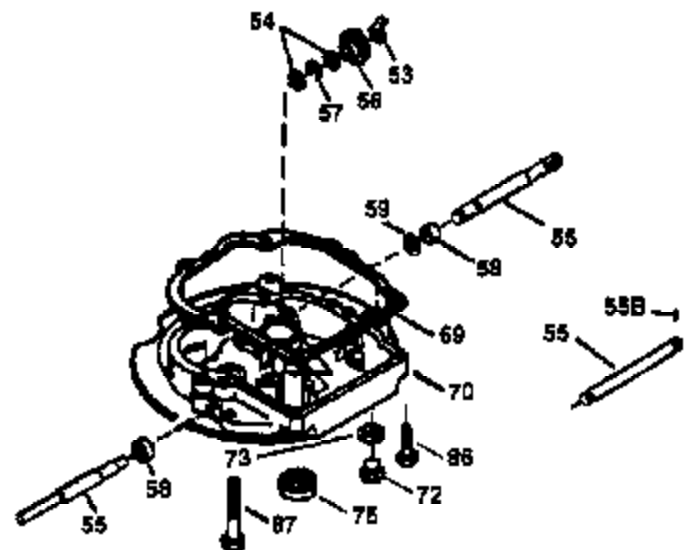
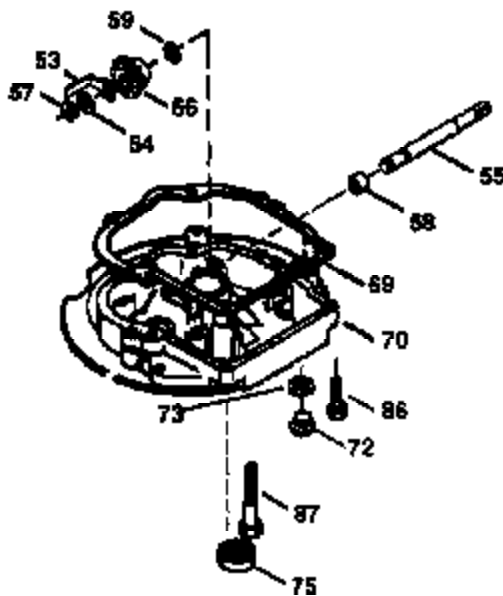
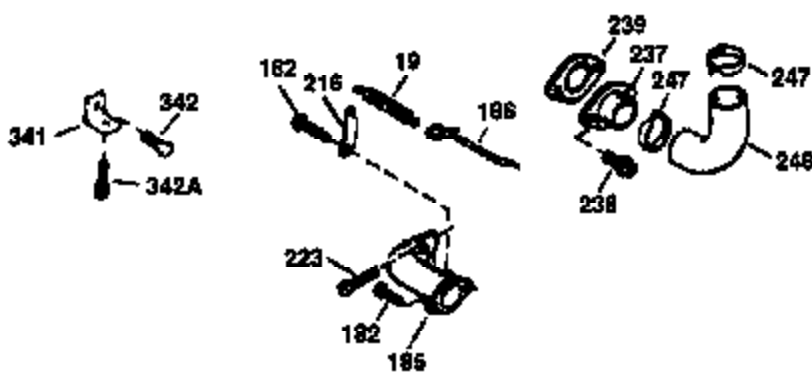


Ref #	Part Number	Qty	Description
	1 36478A	1	Cylinder (Incl. 2,7,20 & 125)
	2 26727	2	Dowel Pin
	6 33734	1	Breather Element
	7 36557	1	Breather Ass'y. (Incl. 6 & 12A)
12A	36558	1	Breather Cover & Tube
	14 28277	1	Washer
	15 30589	1	Governor Rod (Incl. 14)
	16 31383A	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 651018	1	Screw, Torx T-10, 8-32 x 19/64"
	19 31361	1	Extension Spring
	20 32600	1	Oil Seal
	30 36231	1	Crankshaft
	40 36073	1	Piston, Pin & Ring Set (Std.)
	40 36074	1	Piston, Pin & Ring Set (.010" OS)
	40 36075	1	Piston, Pin & Ring Set (.020" OS)
	41 36070	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 36071	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 36072	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 36076	1	Ring Set (Std.)
	42 36077	1	Ring Set (.010" OS)
	42 36078	1	Ring Set (.020" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 30963B	1	Connecting Rod Ass'y. (Incl. 46)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	50 35992	1	Camshaft (MCR)
	52 29914	1	Oil Pump Ass'y.
	69 35261	1	Mounting Flange Gasket
	70 34311D	1	Mounting Flange (Incl. 72 thru 83)
	72 36083	1	Oil Drain Plug
	75 27897	1	Oil Seal
	80 30574A	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	86 650488	6	Screw, 1/4-20 x 1-1/4"
	89 611004	1	Flywheel Key
	90 611044	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 651007	2	Screw, Torx T-15, 10-24 x 1"
	110 34961	1	Ground Wire
110B	34978	1	D.C. Starter Wire
	119 36477	1	* Cylinder Head Gasket
	120 36476	1	Cylinder Head
	125 36471	1	Exhaust Valve (Std.) (Incl. 151)
	125 36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
	126 29314B	1	Intake Valve (Std.) (Incl. 151)
	126 29315C	1	Intake Valve (1/32" OS) (Incl. 151)
	127 650691	1	Washer
130B	650818	1	Screw, 5/16-18 x 1-1/2"
	130 6021A	7	Screw, 5/16-18 x 1-1/2"
	135 35395	1	Resistor Spark Plug (RJ19LM)
	150 35991	2	Valve Spring
	151 31673	2	Valve Spring Cap

Ref #	Part Number	Qty	Description
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	32653	1	Governor Link
189B	650841	2	Washer
189	650831	2	Screw, 1/4-20 x 1/2"
190	35831	1	Brake Lever
191	35015B	1	S.E. Brake Bracket (Incl. 195)
192	34966	1	Control Link
193	34965	1	Extension Spring
194	32309	1	Retaining Ring
195	610973	1	Terminal
207	34336	1	Throttle Link
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650806	2	Screw, 10-32 x 5/8"
240	34858	1	Air Cleaner Body
245A	35605	1	Air Cleaner Filter
245B	34927	1	Air Cleaner Filter
245	35604	1	Air Cleaner Filter
250	35665	1	Air Cleaner Cover
260	35724	1	Blower Housing
261A	650784	1	Screw, 10-24 x 11/16"
262	650831	2	Screw, 1/4-20 x 1/2"
275	36491	1	Muffler (Incl. 277)
277	650988	2	Screw, 1/4-20 x 2-5/16"
285	35000A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	34979A	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
305	35577	1	Oil Fill Tube
306	36832	1	* "O"-Ring
307	35499	1	"O"-Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35578	1	Dipstick
313	34080	1	Spacer
350	35769	1	Primer Ass'y.
351	32180C	1	Primer Line
357	36412	1	Starter Rope Retainer
370K	36695	1	Starter Decal
370A	36261	1	Lubrication Decal
380	632524	1	Carburetor (Incl. 184)
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter).
400	36481	1	* Gasket Set (Incl. items marked PK in notes). Incl. Part #s 26756 (1), 27234A (1), 33735 (1), 36832 (1), 34338 (1), 34690A (1), 35261 (1), 36477 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 3



Ref #	Part Number	Qty	Description
12A	36558	1	Breather Cover & Tube
19	31361	1	Extension Spring
69	35261	1	Mounting Flange Gasket
70	34311D	1	Mounting Flange (Incl. 72 thru 83)
72	36083	1	Oil Drain Plug
75	27897	1	Oil Seal
86	650488	6	Screw, 1/4-20 x 1-1/4"
130B	650818	1	Screw, 5/16-18 x 1-1/2"
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	32653	1	Governor Link
216	33086	1	R.P.M. Adjusting Lever
223	650451	2	Screw, 1/4-20 x 1"
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
245	35604	1	Air Cleaner Filter
245A	35605	1	Air Cleaner Filter
250	35665	1	Air Cleaner Cover
287	650926	2	Screw, 8-32 x 21/64"
298	28763	3	Screw, 10-32 x 35/64"
300	34979A	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
370K	36695	1	Starter Decal
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter).

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 3 OF 3



Ref #	Part Number	Qty	Description
12A	36558	1	Breather Cover & Tube
90	611044	1	Flywheel
110A	34970	1	Ground Wire
130B	650818	1	Screw, 5/16-18 x 1-1/2"
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	34858	1	Air Cleaner Body
245B	34927	1	Air Cleaner Filter
245	35604	1	Air Cleaner Filter
245A	35605	1	Air Cleaner Filter
250	35665	1	Air Cleaner Cover
275A	36664	1	Spark Arrestor Muffler (Optional) (Incl. 284,284A,416,417)
275	36491	1	Muffler (Incl. 277)
277	650988	2	Screw, 1/4-20 x 2-5/16"
278	8345	1	Washer
279	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
280	35726	1	Heat Shield
284A	650760	1	Screw, 8-32 x 3/8" (Optional)
284	36663	1	Muffler Deflector (Incl. 284A)(Optional)
314	650767	2	Screw, 8-32 x 27/64"
315	34960	1	Alternator Coil
322	34977	1	Connector Body
370K	36695	1	Starter Decal
416	36085	1	Spark Arrestor Kit (Incl. 417)(Optional)
417	650760	1	Screw, 8-32 x 3/8" (Optional)