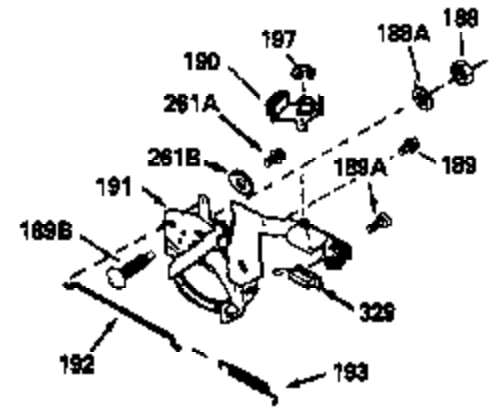
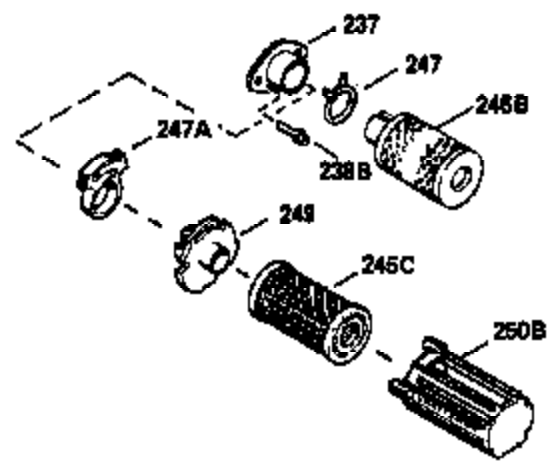
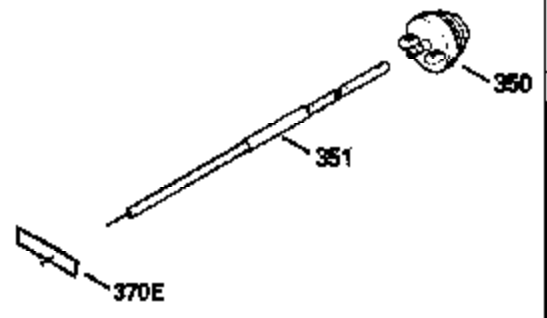
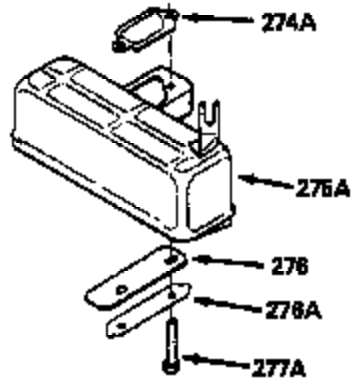
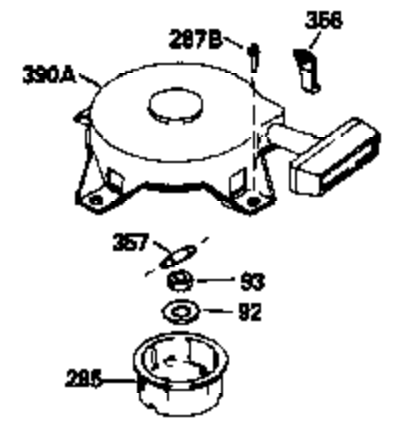
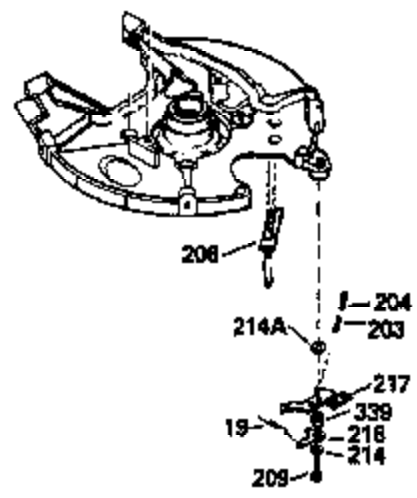
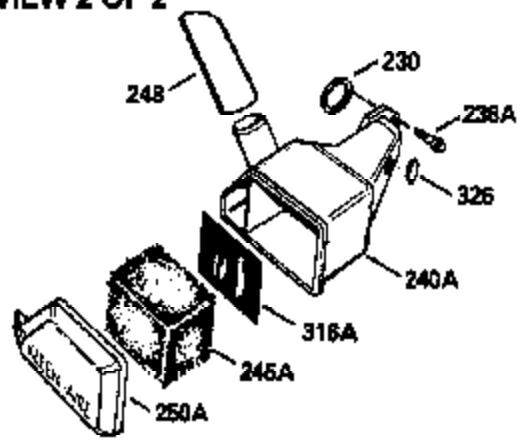


Ref #	Part Number	Qty	Description
	1		Cylinder (Order s/b if replacement is req.)
24	530110		Ball Bearing
27	510319		Oil Seal
28	28427		Oil Seal
29	530151		Needle Bearing & Liner Set (30 Needle s)
29A	530104A		Cartridge Bearing
30	290577		Crankshaft & Rod Ass'y. (Incl. 45)
33	330175		Adapter Plate (8" B.C.)
34	650797		Screw, 5/16-18 x 1/2"
41	310272A		Piston & Pin Ass'y. (.010" OS)
41	310283A		Piston & Pin Ass'y. (Std.)(Incl. 43)
42	310190		Ring Set (Std.)
42	310273		Ring Set (.010" OS)
43	310167		Piston Pin Retaining Ring
45	310263		Connecting Rod Ass'y. (Incl. 29, 29A & 46)
46	650633		Connecting Rod Bolt
69	510292A		* Cylinder Cover Gasket
77	780097		Cartridge Bearing
89A	611014A		Adapter Sleeve
90	611046A		Flywheel
92	650815		Belleville Washer
93	650390		Flywheel Nut
100	34431		Lamination & Coil Ass'y. (This coil has been superseded to 730207 solid state conversion kit.)
100	730207		Magneto to Solid State Conversion Kit (Includes solid state module, solid state flywheel key, and instructions.)(Use as required on external ignition engines only.)
101	610118		Spark Plug Cover
103A	650747		Screw, 1/4-20 x 3/4"
110	611018		Ground Wire
119	510274A		* Cylinder Head Gasket
120	250240B		Cylinder Head
122	570641		Retaining Ring
130	650477		Screw, Torx T-30, 1/4-20 x 3/4"
135	33636		Resistor Spark Plug
169	510323A		* Cover Plate Gasket
170	470152A		Reed & Cover Plate (Incl. 178)
174	650579		Screw, Torx T-25, 10-24 x 1/2"
178	650456		Nut, 1/4-20
184	510110A		* Carburetor Gasket
220	570640		Control Knob
257	650561		Screw, 1/4-20 x 5/8"
258	350409		Blower Housing Base (Incl. 27)
260	350410		Blower Housing
261B	650854		Washer
261	650958		Screw, 114-20 x 7/16"
274	510314		Exhaust Gasket
275	390297		Muffler
277	650911		Screw, Torx T-30, 1/4-20 x 5/8"
290	29774		Fuel Line
292	26460		Fuel Line Clamp
298	650803		Screw, 10-32 x 7/8"
300	410241		Fuel Tank (Incl. 301)
301	410238		Fuel Cap

Ref #	Part Number	Qty	Description
380	632132A		Carburetor (Incl. 184) (Refer to 632335 carburetor except use 632188 float bowl nut, Division 5, Section A, page A1-42 or Fiche 23B, Grid F-13 for breakdown)
400	510295A		* Gasket Set (Incl. items marked *)
422	730227A		2-Cycle Oil (8 oz.)
436	611006		Stator Plate Ass'y. (Incl. 437 thru 4 48)
437	30551		Breaker Box Cover Spring
438	610947		Dust Cover
439	610948		Dust Cover Gasket
440	30547A		Breaker Contact
441	30552		Breaker Cam
442	610385		Washer
443	610408		Nut, 8 32
444	29181		Breaker Point Screw
445	610593		Screw, 8-32 x 13/16"
446	33356		Ground Terminal
447	30548B		Condenser
448	30549		Felt Cam Wiper

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 2



Ref #	Part Number	Qty	Description
	92 650815		Belleville Washer
	93 650390		Flywheel Nut
189A	650911		Screw, Torx T-30, 1/4-20 x 5/8" (As r eq.)
	230 34338		Air Cleaner Gasket
238A	650806		Screw, 10-32 x 5/8"
240A	450234		Air Cleaner Body
245A	450236		Air Cleaner Element
	248 33008		Air Cleaner Tube
250A	33007		Air Cleaner Cover
261B	650854		Washer
	285 590551		Starter Cup
287B			Rivet (Can be purchased locally)
316A	450235		Mesh Screen
	326 450237		Button Plug
390A	590420		Rewind Starter (Refer to Division 5, Section C, page 25 or Fiche 23B, Grid G-11 for breakdown)