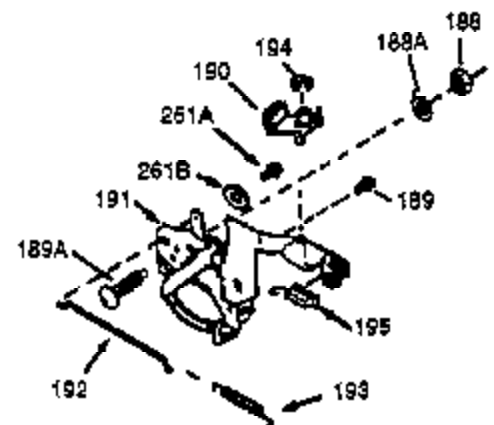
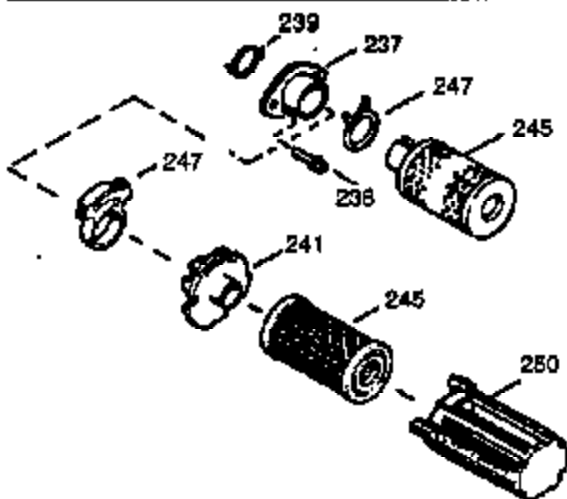
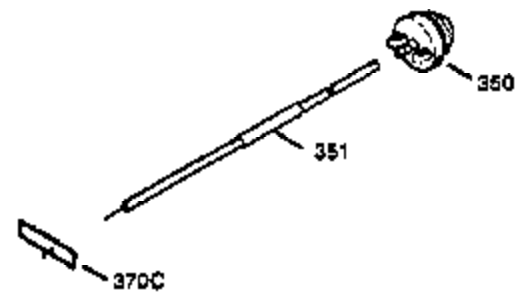
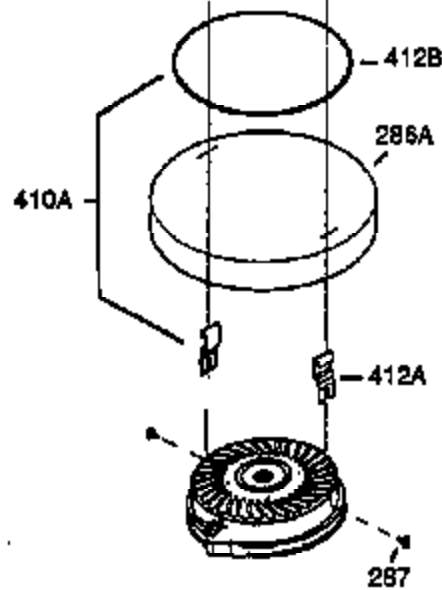
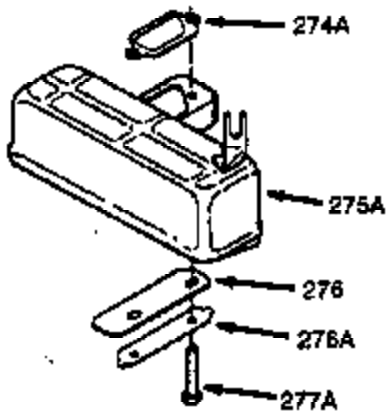
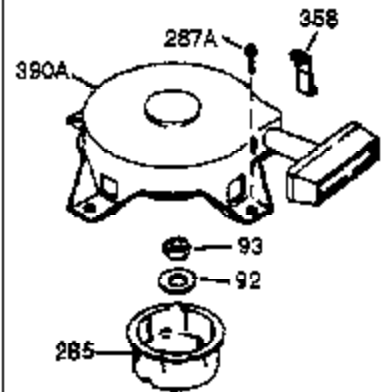
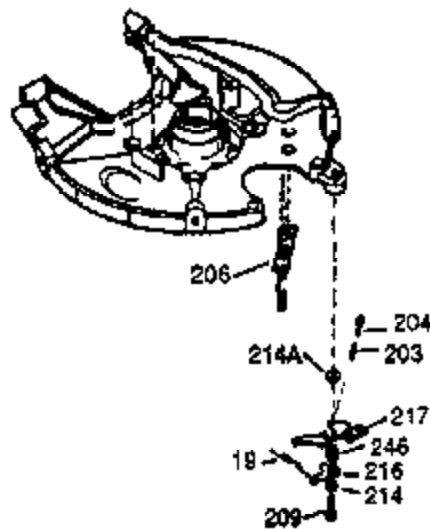
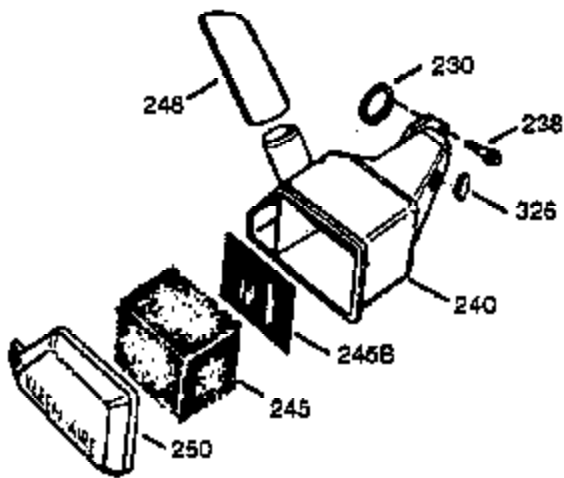


Ref #	Part Number	Qty	Description
		1	Hang Tag (Brazilian)
1	0	1	Cylinder (Order S/B if replacement is needed)
20	510319	1	Oil Seal
24	530110	1	Ball Bearing
29A	530104A	1	Cartridge Bearing
29	530150	1	Needle Bearing & Liner Set (37 Needle s)
30	290646	1	Crankshaft
33	330177	1	Adapter Plate
33	330177	1	Engine Mounting Adaptor
34	650797	4	Screw, 5/16-18 x 1/2"
41	310283A	1	Piston & Pin Ass'y. (Incl. 43)
42	310289	2	Ring Set
43	310167	2	Piston Pin Retaining Ring
45	310235B	1	Connecting Rod Ass'y. (Incl. 29, 29A & 46)
46	650633	2	Connecting Rod Bolt
69	510292A	1	* Cylinder Cover Gasket
75	28427	1	Oil Seal
77	780097	1	Cartridge Bearing
89A	611032	1	Adapter Sleeve
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650390	1	Flywheel Nut
100	34443B	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, T-15, 10-24 x 15/16"
110	611061	1	Ground Wire
119	510274A	1	* Cylinder Head Gasket
120	250240B	1	Cylinder Head
122	570641	1	Retaining Ring
130	650477	6	Screw, T-30, 1/4-20 x 3/4"
135	33636	1	Resistor Spark Plug (RJ17LM)
169	510323A	1	* Cover Plate Gasket
170	470152A	1	Reed & Cover Plate (Incl. 178)
174	650579	4	Screw, T-25, 10-24 x 1/2"
177	651076	2	Screw, 1/4-28 X 1-1/8"
178	29752	2	Nut & Lock Washer, 1/4-28
184	510110A	1	* Carburetor Gasket
220	570640	1	Control Knob
238	650806	2	Screw, 10-32 x 5/8"
240	450234	1	Air Cleaner Body
245B	450235	1	Air Cleaner Filter
245	450236	1	Air Cleaner Filter
250	33007	1	Air Cleaner Cover
257	650911	4	Screw, T-30, 1/4-20 x 5/8"
257	650911	1	Screw, T-30, 1/4-20 X 5/8"
258	350427	1	Blower Housing Base (Incl. 20)
260	350458	1	Blower Housing
261	650831	3	Screw, 1/4-20 x 7/16"
261B	650854	1	Washer
261C	650773	1	Screw, 1/4-20 x 1/2"
274	510314A	1	Gasket
275	390300	1	Muffler
277	650911	2	Screw, T-30, 1/4-20 x 5/8"
287	650926	4	Screw, 8-32 x 21/64"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650803	2	Screw, 10-32 x 7/8"
300	410241	1	Fuel Tank (Incl. 301)

Ref #	Part Number	Qty	Description
301	410238	1	Fuel Cap
370A	36261	1	Lubrication Decal (Replaces 64-831)
370K	36695	1	Starter Decal (Replaces 64-1771-76)
370B	550224	1	Control Decal
370	550212	1	Fuel Mix Decal
370I	550213	1	Warning Decal
380	632783	1	Carburetor (Incl. 184)
390	590737	1	Recoil Starter (NOTE: This engine could have been built with 590738 starter. Individual starter parts do not interchange.)
400	510295A	1	* Gasket Set (Incl. items marked PK in notes)
420	730227A	1	2-Cycle Oil (8 oz.)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 2



Ref #	Part Number	Qty	Description
		1	Hang Tag (Brazilian)
92	650815	1	Belleville Washer
93	650390	1	Flywheel Nut
189	650773	1	Screw, 1/4-20 X 1/2"
191	570671	1	SE Break Bracket
230	34338	1	Air Cleaner Gasket
238	650806	2	Screw, 10-32 x 5/8"
240	450234	1	Air Cleaner Body
245B	450235	1	Air Cleaner Filter
245	450236	1	Air Cleaner Filter
248	33008	1	Air Cleaner Tube
250	33007	1	Air Cleaner Cover
261A	650853	1	Screw, T-30, 1/4-20 X 1/2"
261B	650854	1	Washer
285	590551A	1	Starter Cup
326	450237	1	Plug
350	570682A	1	Primer Ass'y. (Black)
351	570656	1	Primer Line Ass'y
370C	36260	1	Primer Decal
370I	550213	1	Warning Decal
370K	36695	1	Starter Decal (Replaces 64-1771-76)