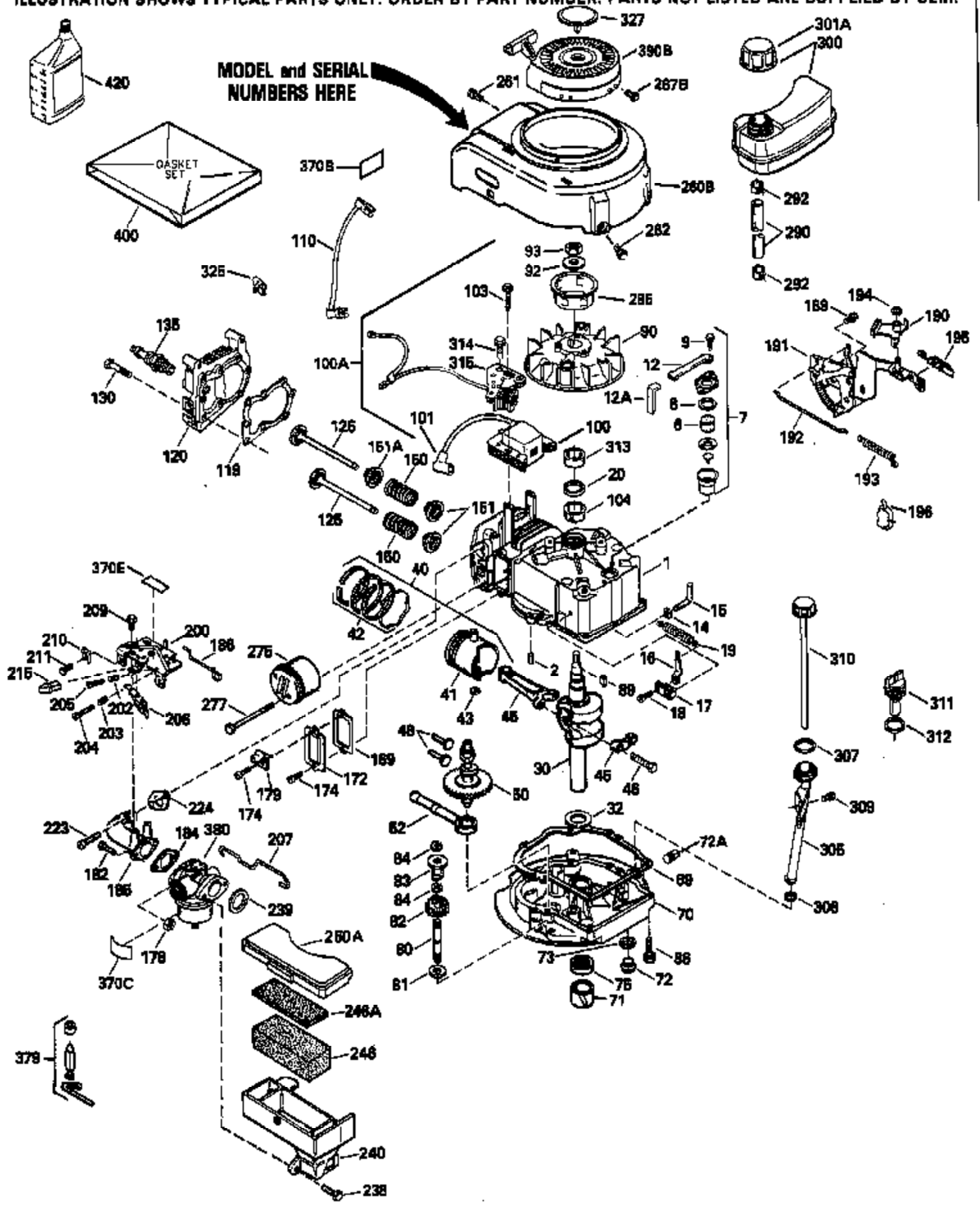


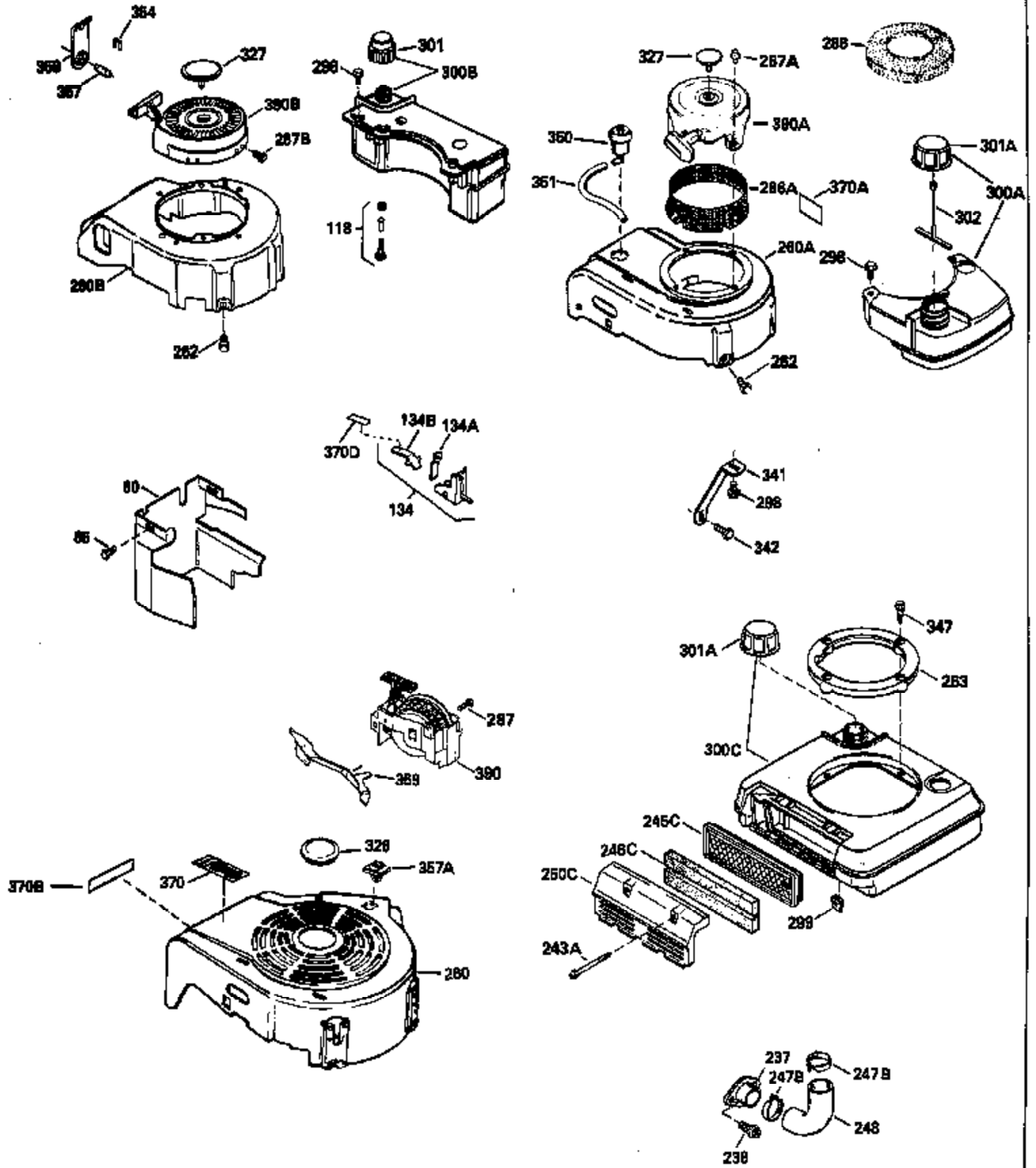
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



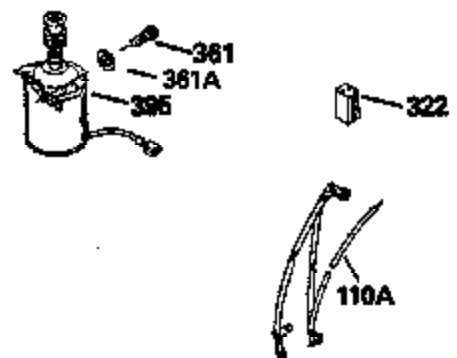
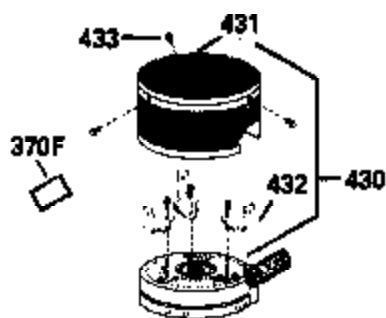
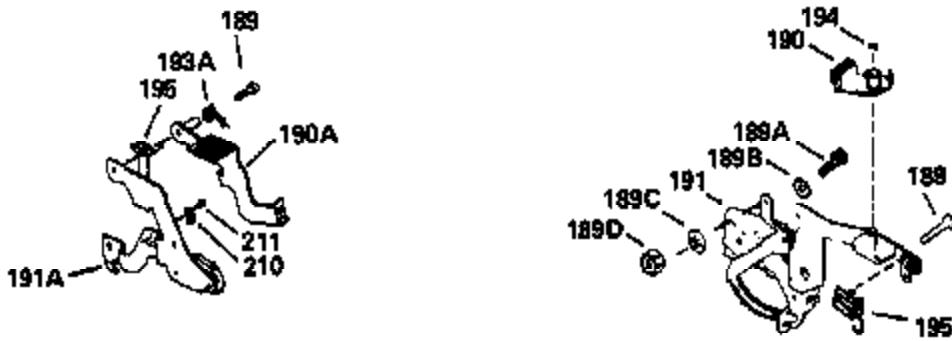
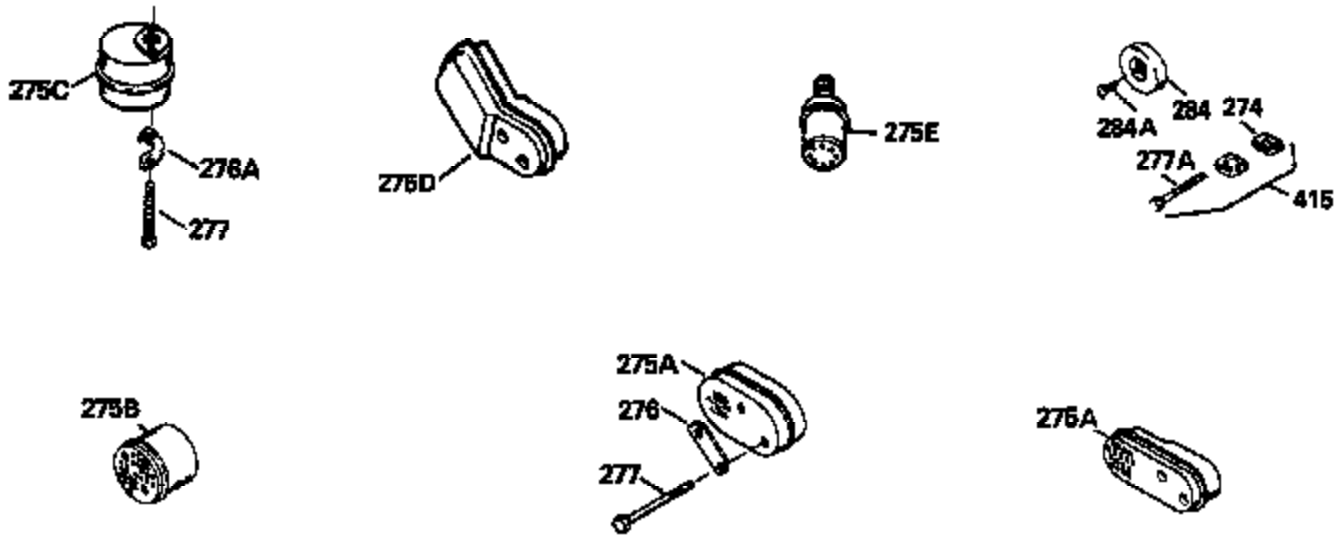
Ref #	Part Number	Qty	Description
	1 34975		Cylinder Ass'y. (Incl. 2, 8, 9 & 20) (2-1/2")
	2 26727		Pin, Dowel
	6 33734		Element, Breather
	7 34214A		Breather Ass'y. (Incl. 6, 8, 9, 12 & 12A)
	8 33735		* Gasket, Breather
	9 30200		Screw, 10-24 x 9/16"
	12A 34695		Elbow, Breather tube
	12 33886		Tube, Breather
	14 28277		Washer
	15 30589		Rod, Governor (Incl. 14)
	16 31383A		Lever, Governor
	17 31335		Clamp, Governor lever
	18 650548		Screw, 8-32 x 5/16"
	19 31361		Spring, Extension
	20 32600		Seal, Oil
	30 34805		Crankshaft Ass'y.
	40 34514		Piston, Pin & Ring Set (Std.) (2-1/2" Bore)
	40 34515		Piston, Pin & Ring Set (.010" OS)
	40 34516		Piston, Pin & Ring Set (.020" OS)
	41 32538B		Piston & Pin Ass'y. (Incl. 43)(Std.)( 2-1/2")
	41 32548B		Piston & Pin Ass'y. (Incl. 43) (.010" OS)
	41 32549B		Piston & Pin Ass'y. (Incl. 43) (.020" OS)
	42 28986		Ring Set (Std.) (2-1/2" Bore)
	42 28987		Ring Set (.010" OS)
	42 28988		Ring Set (.020" OS)
	43 20381		Ring, Piston pin retaining
	45 30963B		Rod Assy., Connecting (Incl. 46)
	46 32610A		Bolt, Connecting rod
	48 27241		Lifter, Valve
	50 33148A		Camshaft
	52 29914		Oil Pump Assy.
	69 35261		* Gasket, Mounting flange
	70 34831		Mounting Flange (Incl. 72, 72A, 73, 7 5 & 80)
	72A 9556		Plug, Pipe
	72 30572		Plug, Oil drain (Incl. 73)
	73 28833		* Drain Plug Gasket (Not req. W/plastic plug)
	75 26208		Seal, Oil
	80 30574		Shaft, Governor
	81 30590A		Washer, Flat
	82 30591		Gear Assy., Governor (Incl. 81)
	83 30588A		Spool, Governor
	84 29193		Ring, Retaining
	86 650488		Screw, 1/4-20 x 1-1/4"
	89 611004		Flywheel Key
	90 611028		Flywheel
	92 650815		Washer, Belleville
	93 650816		Nut, Flywheel
	100 730207		Magneto-to-Solid State Conversion Kit (Includes solid state module, solid state flywheel key, and instructions.)(Use as required on external ignition engines only.)
	100 34443A		Solid State Assy.
	103 650814		Screw, Torx T-15, 10-24 x 1"
	119 29953C		* Gasket, Cylinder head
	120 34335		Head, Cylinder
	125 29313C		Exhaust Valve (Std.) (Incl. 151)
	125 29315C		Exhaust Valve (1/32" OS) (Incl. 151)
	126 29314B		Intake Valve (Std.) (Incl. 151)

Ref #	Part Number	Qty	Description
126	29315C		Intake Valve (1/32" OS) (Incl. 151)
130	6021A		Screw, 5/16-18 x 1-1/2"
135	35395		Resistor Spark Plug (RJ19LM)
150	31672		Spring, Valve
151	31673		Cap, Lower valve spring
169	27234A		* Gasket, Valve spring box
172	32755		Cover, Valve spring box
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
179	30593		Clip, Magneto wire
182	6201		Screw, 1/4-28 x 7/8"
184	26756		* Gasket, Carburetor
185	31384A		Pipe, Intake (Incl. 224)
186	32653		Link, Governor spring
206	610973		Terminal (Use as required)
207	34336		Link, Throttle
223	650451		Screw, 1/4-20 x 1"
224	34690A		* Gasket, Intake pipe
261	30200		Screw, 10-24 x 9/16"
262	650831		Screw, 1/4-20 x 15/32"
275	27181B		Muffler Kit (Incl. 274 & 277)
277	650795		Screw, 1/4-20 x 2-1/4"
290	34357		Fuel Line (Epichlorohydrin 6-3/4") (1 7cm)
290	29774		Fuel Line (Braided 8-1/4")(21cm)(Use as req.)
290	30705		Fuel Line (Braided 16")(40cm)(Use as req.)
290	30962		Fuel Line (Braided 32")(81cm)(Use as req.)
292	26460		Clamp, Fuel line
300	32170A		Fuel Tank (Incl. 292 & 301)
305	34264		Oil Fill Tube
306	34265		Gasket, Oil fill tube
306	34282		"O" Ring (This "O" ring is required with metal fill tube only when replacement mounting flange with .777 dia. oil fill hole has been used.)
307	33590		"O" Ring
309	650562		Screw, 10-32 x 1/2"
310	34267		Dipstick (Incl. 307)
313	34080		Spacer, Flywheel key
379	631021		Inlet Needle, Seat & Clip Assy.
380	632053		Carburetor (Incl. 184) (Refer to Division 5, Section A2-4, page 142 or Fiche 8, Grid E-13 for breakdown)
400	33238C		* Gasket Set (Incl. items marked *)
420	730225		SAE 30, 4-Cycle Engine Oil (Quart)

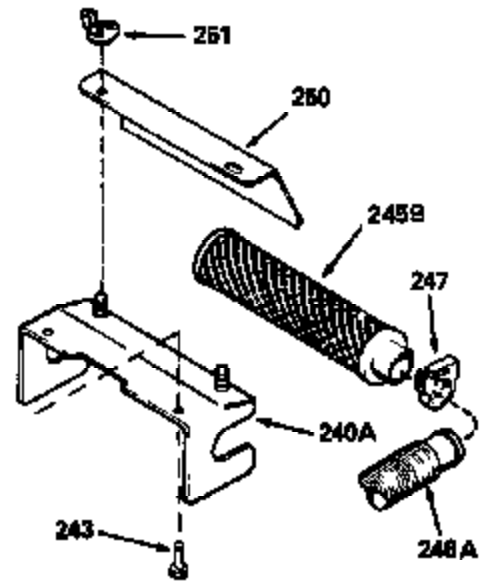
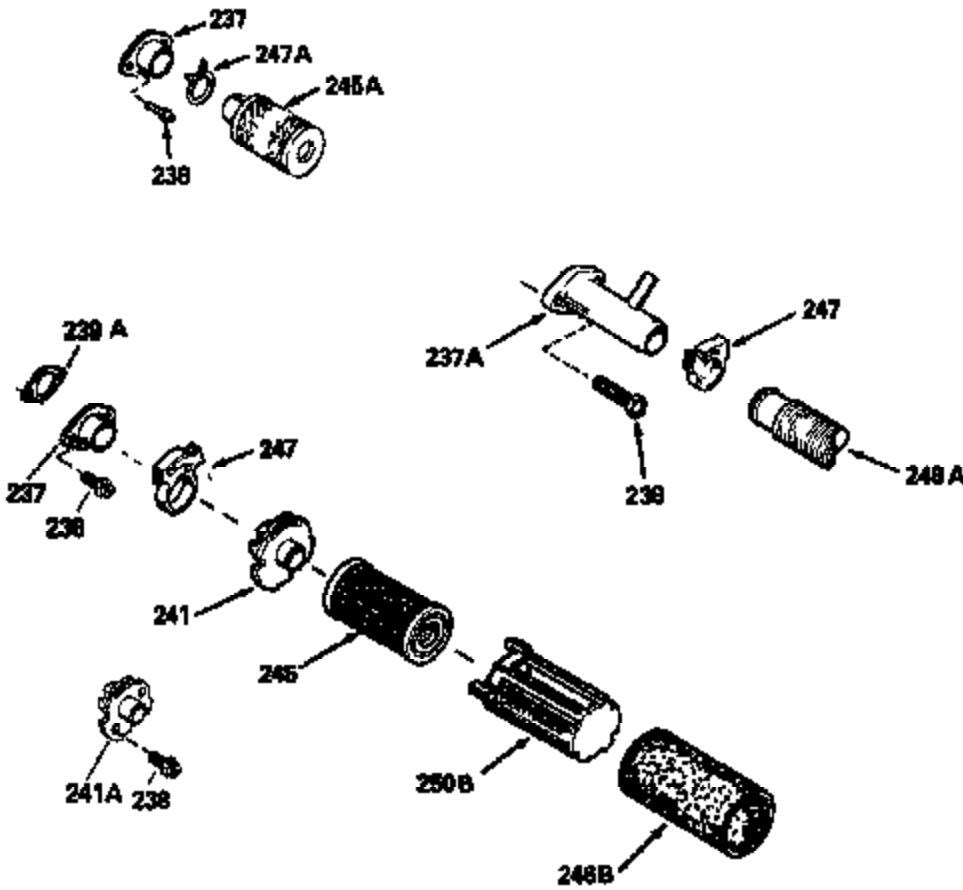
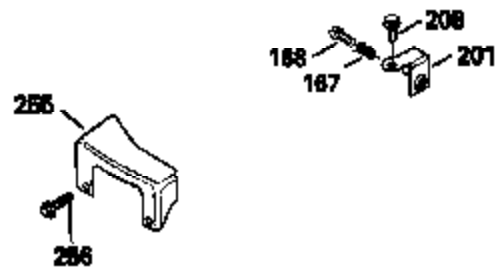
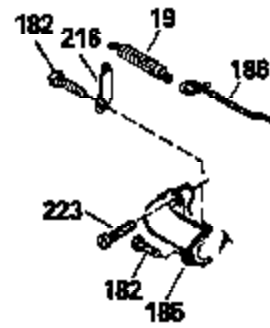
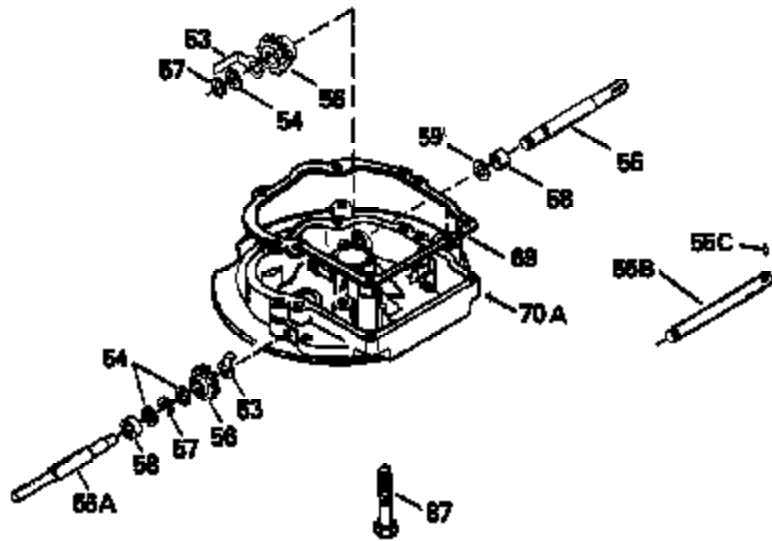
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Ref #	Part Number	Qty	Description
118	730194		Rope Guide Kit (Use as required with 34476 fuel tank)
134A	34438		Spring, Stop switch
134B	34439		Clip, Stop switch
134	34657		Spark Plug Stop Lever (Incl. 134A & 1 34B)
246C	35705		Filter, Pre-Air (Optional)
260	34367		Housing, Blower
262	650831		Screw, 1/4-20 x 15/32"
287	650802		Screw, 1/4-20 x 5/8"
287A	650735		Screw, 10-24 x 3/8" (Use as required)
287A			Pop Rivet, (3/16" Dia.)(Purchase locally)
301	33032		Fuel Cap
326	34113		Plug, Screen
350	34353		Primer Assy.
351	32180C		Line, Fuel primer
370A	34365		Decal, Instruction
370D	34407		Decal, Stop control
390	590531		Side Mount Rewind Starter (Refer to Division 5, Section C, page 32 or Fiche 8, Grid G-8 for breakdown)



Ref #	Part Number	Qty	Description
274	26754A		* Gasket, Exhaust (Use as required)
277	650795		Screw, 1/4-20 x 2-1/4"
277A	30063		Screw, 1/4-20 x 1/2" (Use as required )
370F	34387		Decal, Instruction (Optional)
415	730162		Muffler Adap.Kit(Incl.274,277A)(Use a s req.)
430	730574		Debris Screen Kit (Incl. 370F,431-433 )(Opt.)
431	35596		Screen, Debris (Optional)
432	35597		Bracket, Debris screen (Optional)
433	650910		Screw, 8-32 x 1/4" (Optional)





Ref #	Part Number	Qty	Description
19	31361		Spring, Extension
69	35261		* Gasket, Mounting flange
182	6201		Screw, 1/4-28 x 7/8"
185	31384A		Pipe, Intake (Incl. 224)
186	32653		Link, Governor spring
216	33086		Lever, Speed adjusting
223	650451		Screw, 1/4-20 x 1"
241	35067		Collar, Air cleaner (Black)
245	35066		Filter, Air cleaner
246B	35435		Filter, Pre-Air (Use as required)
247A	35068		Clamp, Air cleaner
250B	35065		Air Cleaner Cover Ass'y.