



Ref #	Part Number	Qty	Description
1	34975	1	Cylinder (Incl. 2, 8, 9 & 20)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	34214A	1	Breather Ass'y. (Incl.6,8,9,12 & 12B)
8	33735	1	* Breather Gasket
9	30200	2	Screw, 10-24 x 9/16"
12	33886	1	Breather Tube
12B	34695	1	Breather Tube Elbow
14	28277	1	Washer
15	31513	1	Governor Rod
16	31383A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	31361	1	Extension Spring
20	32600	1	Oil Seal
30	34450	1	Crankshaft (Machined)
40	34514	1	Piston, Pin & Ring Set (Std.)
40	34515	1	Piston, Pin & Ring Set (.010" OS)
40	34516	1	Piston, Pin & Ring Set (.020" OS)
41	32538B	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	32548B	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	32549B	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	28986	1	Ring Set (Std.)
42	28987	1	Ring Set (.010" OS)
42	28988	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	33148A	1	Camshaft
52	29914	1	Oil Pump Ass'y.
69	35261	1	* Mounting Flange Gasket
70	35609	1	Mounting Flange (Incl.58,72,75,80,311 & 312)
72	36083	1	Oil Drain Plug
75	26208	1	Oil Seal
80	30574	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	2	Retaining Ring
86	650488	5	Screw, 1/4-20 x 1-1/4"
89	611004	1	Flywheel Key
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
103	650814	2	Screw, Torx T-15, 10-24 x 1"
119	29953C	1	* Cylinder Head Gasket
120	34335	1	Cylinder Head
125	29313C	1	Exhaust Valve (Std.) (Incl. 151)
125	29315C	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
134A	34437	1	Stop Lever Ass'y.
134B	34438	1	Stop Lever Spring
134C	34439	1	Stop Lever Clip
135	35395	1	Resistor Spark Plug (RJ19LM)

Ref #	Part Number	Qty	Description
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	650128	2	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	32653	1	Governor Link
207	34336	1	Throttle Link
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
239	34338	1	* Air Cleaner Gasket
245	35066	1	Air Cleaner Filter
250	35065	1	Air Cleaner Cover
260	35478	1	Blower Housing
261	30200	1	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
275	27181B	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"
285	35000	1	Starter Cup
287	650884	2	Screw, 8-32 x 1/2"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	32170B	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap
311	27625	1	Oil Fill Plug (Incl. 312)
312	29673	1	Oil Fill Plug Gasket
313	34080	1	Spacer
327	35392	1	Starter Plug
370B	34407	1	Stop Control Decal
370A	34365	1	Instruction Decal
380	632046A	1	Carburetor (Incl. 184)
390	590688	1	Rewind Starter
400	36206	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26756 (1), 27234A (1), 29953C (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
134A	34437	1	Stop Lever Ass'y.
134B	34438	1	Stop Lever Spring
134C	34439	1	Stop Lever Clip
239	34338	1	* Air Cleaner Gasket
243	650932	2	Screw, 10-32 x 49/64"
245	35066	1	Air Cleaner Filter
250	35065	1	Air Cleaner Cover
260	35478	1	Blower Housing
287	650884	2	Screw, 8-32 x 1/2"
300	32170B	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap
370	34144	1	Primer Decal
390	590688	1	Rewind Starter

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
19	31361	1	Extension Spring
53	31745	1	Tang Washer
54	31787	1	Thrust Washer
55	33774	1	PTO Shaft
56	33401	1	Right Hand Worm Gear
57	31749	1	Retaining Ring
58	31744	1	Oil Seal
59	31747	1	Washer
69	35261	1	* Mounting Flange Gasket
70	35609	1	Mounting Flange (Incl.58,72,75,80,311 & 312)
87	650492	1	Screw, 1/4-20 x 2-1/4"
90	611112	1	Flywheel
134A	34437	1	Stop Lever Ass'y.
134B	34438	1	Stop Lever Spring
134C	34439	1	Stop Lever Clip
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	32653	1	Governor Link
216	33086	1	R.P.M. Adjusting Lever
223	650451	2	Screw, 1/4-20 x 1"
241	35797	1	Air Cleaner Collar
245	35066	1	Air Cleaner Filter
250	35065	1	Air Cleaner Cover
275	27181B	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"