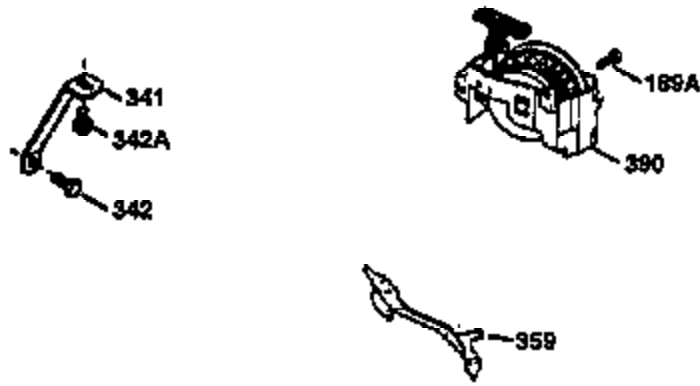
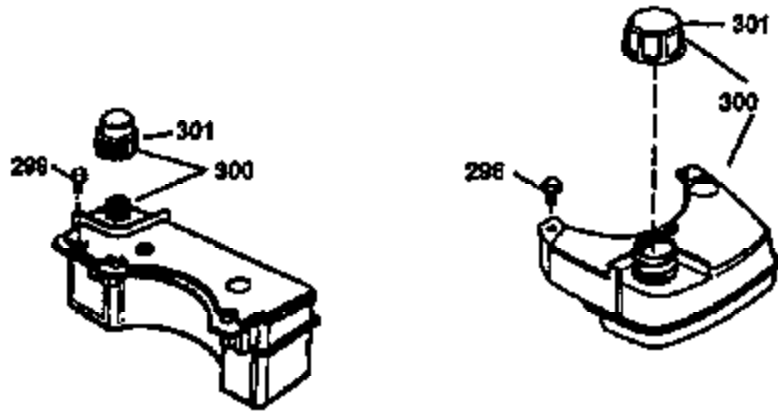


Ref #	Part Number	Qty	Description
	1 34975		Cylinder (Incl. 2,8,9 & 20)(2-1/2" Bo re)
	2 26727	2	Dowel Pin
	6 33734	1	Breather Element
	7 34214A	1	Breather Ass'y. (Incl. 6,8,9 & 12)
	8 33735	1	* Breather Gasket
	9 30200	2	Screw, 10-24 x 9/16"
	12 33886	1	Breather Tube
	14 28277	1	Washer
	15 30589	1	Governor Rod (Incl. 14)
	16 31383A	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 650548	1	Screw, 8-32 x 5/16"
	19 31386	1	Extension Spring
	20 32600	1	Oil Seal
	30 34764	1	Crankshaft
	40 34514	1	Piston, Pin & Ring Set (Std.)
	40 34515	1	Piston, Pin & Ring Set (.010 OS)
	40 34516	1	Piston, Pin & Ring Set (.020 OS)
	41 32538B	1	Piston & Pin Ass'y. (Std.)(Incl. 43)
	41 32548B	1	Piston & Pin Ass'y. (.010 OS)(Incl. 4 3)
	41 32549B	1	Piston & Pin Ass'y. (.020 OS)(Incl. 4 3)
	42 28986	1	Ring Set (Std.)
	42 28987	1	Ring Set (.010 OS)
	42 28988	1	Ring Set (.020 OS)
	43 20381	2	Piston Pin Retaining Ring
	45 30963B	1	Connecting Rod Ass'y. (Incl. 46)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	50 33148A	1	Camshaft (BCR)
	52 29914	1	Oil Pump Ass'y.
	69 35261	1	* Mounting Flange Gasket
	70 30571A	1	Mounting Flange (Incl.72,75,80 & 311)
	72 30572	1	Oil Drain Plug
	72A 9556	1	Oil Drain Plug
	75 26208	1	Oil Seal
	80 30574	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	84 29193	2	Retaining Ring
	86 650488	6	Screw, 1/4-20 x 1-1/4"
	89 610961	1	Flywheel Key
	90 611123	1	Flywheel
	92 650815	1	Lock Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 650814	2	Screw, Torx T-15, 10-24 x 1"
	110 34231	1	Ground Wire
	119 29953C	1	* Cylinder Head Gasket
	120 34335	1	Cylinder Head
	125 29313C	1	Exhaust Valve (Std.)(Incl. 151)
	125 29315C	1	Exhaust Valve (1/32" OS)(Incl. 151)
	126 29314B	1	Intake Valve (Std.)(Incl. 151)
	126 29315C	1	Intake Valve (1/32" OS)(Incl. 151)
	130 6021A	8	Screw, 5/16-18 x 1-1/2"
	135 35395	1	Resistor Spark Plug (RJ19LM)
	150 31672	2	Valve Spring

Ref #	Part Number	Qty	Description
151	31673	2	Valve Spring Cap
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	650128	2	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lockwasher 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	33152A	1	Control Bracket (Incl. 206)
206	610973	1	Terminal
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	34858	1	Air Cleaner Body
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
260	35757	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 15/32"
275	35708	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"
285	35000	1	Starter Cup
287	650884	2	Screw, 8-32 x 1/2"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	32170A	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap
311	27625	1	Oil Fill Plug (Incl. 312)
312	29673	1	Oil Fill Plug Gasket
313	34080	1	Spacer
327	35932	1	Starter Plug
370A	35344	1	Control Decal
380	631581	1	Carburetor (Incl. 184)
390	590635	1	Rewind Starter
400	36206	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26756 (1), 27234A (1), 29953C (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
260	35757	1	Blower Housing
287	650884	2	Screw, 8-32 x 1/2"
300	32170A	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap
370	34346	1	Instruction Decal
390	590635	1	Rewind Starter

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Ref #	Part Number	Qty	Description
19	31386	1	Extension Spring
69	35261	1	* Mounting Flange Gasket
70	30571A	1	Mounting Flange (Incl.72,75,80 & 311)
90	611123	1	Flywheel
167	32924	1	Speed Adjusting Spring
168	650688	1	Screw, 10-32 x 1"
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	33152A	1	Control Bracket (Incl. 206)
201	33150	1	Override Control Bracket
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
238	650806	2	Screw, 10-32 x 5/8"
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
275	35708	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"