



Ref #	Part Number	Qty	Description
	1 34975		Cylinder (Incl. 2,8,9 & 20)(2-1/2" Bo re)
	2 26727	2	Dowel Pin
	6 33734	1	Breather Element
	7 34214A	1	Breather Ass'y. (Incl.6,8,9 & 12)
	8 33735	1	* Breather Gasket
	9 30200	2	Screw, 10-24 x 9/16"
	12 33886	1	Breather Tube
	14 28277	1	Washer
	15 31513	1	Governor Rod (Incl. 14)
	16 31383A	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 650548	1	Screw, 8-32 x 5/16"
	19 31361	1	Extension Spring
	20 32600	1	Oil Seal
	30 34769A	1	Crankshaft
	40 34514	1	Piston, Pin & Ring Set (Std.)
	40 34515	1	Piston, Pin & Ring Set (.010 OS)
	40 34516	1	Piston, Pin & Ring Set (.020 OS)
	41 32538B	1	Piston & Pin Ass'y. (Std.)(Incl. 43)
	41 32548B	1	Piston & Pin Ass'y. (.010 OS)(Incl. 4 3)
	41 32549B	1	Piston & Pin Ass'y. (.020 OS)(Incl. 4 3)
	42 28986	1	Ring Set (Std.)
	42 28987	1	Ring Set (.010 OS)
	42 28988	1	Ring Set (.020 OS)
	43 20381	2	Piston Pin Retaining Ring
	45 30963B	1	Connecting Rod Ass'y. (Incl. 46)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	50 33639	1	Camshaft (BCR)
	52 29914	1	Oil Pump Ass'y.
	69 35261	1	* Mounting Flange Gasket
	70 33535B	1	Mounting Flange (Incl.58,72,72A,73,75 & 80)
	72A 28534	1	Oil Drain Plug
	72 30572	1	Oil Drain Plug
	75 26208	1	Oil Seal
	80 30574	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	84 29193	2	Retaining Ring
	86 650488	5	Screw, 1/4-20 x 1-1/4"
	89 611004	1	Flywheel Key
	90 611112	1	Flywheel
	92 650815	1	Lock Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 650814	2	Screw, Torx T-15, 10-24 x 1"
	110 34961	1	Ground Wire
	119 29953C	1	* Cylinder Head Gasket
	120 34335	1	Cylinder Head
	125 29313C	1	Exhaust Valve (Std.)(Incl. 151)
	125 29315C	1	Exhaust Valve (1/32" OS)(Incl. 151)
	126 29314B	1	Intake Valve (Std.)(Incl. 151)
	126 29315C	1	Intake Valve (1/32" OS)(Incl. 151)
	130 6021A	8	Screw, 5/16-18 x 1-1/2"
	135 35395	1	Resistor Spark Plug (RJ19LM)
	150 31672	2	Valve Spring

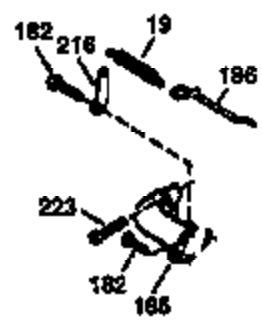
Ref #	Part Number	Qty	Description
151	31673	2	Valve Spring Cap
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	650128	2	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lockwasher 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34358	1	Governor Link
189	650839	2	Screw, 1/4-20 x 3/8"
190	35831	1	Brake Lever
191	35040	1	S.E. Brake Bracket (Incl. 195)
192	34966	1	Brake Control Link
193	34965	1	Brake Spring
194	32309	1	Retaining Ring
195	610973		Terminal
200	35610	1	Control Bracket (Incl. 202 thru 205)
202	33802	1	Compression Spring
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
205	650777	1	Screw, 6-32 x 21/32"
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
240	34858	1	Air Cleaner Body
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
260	35484	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 15/32"
275	35708	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"
285	35000	1	Starter Cup
287	650884	2	Screw, 8-32 x 1/2"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	34476	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
305	35577	1	Oil Fill Tube
306	34265	1	* "O"-Ring
307	35499	1	"O"-Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35578	1	Dipstick
313	34080	1	Spacer
327	35932	1	Starter Plug
370B	34144	1	Primer Decal
370A	34346	1	Lubrication Decal
380	632046A	1	Carburetor (Incl. 184)
390	590621	1	Rewind Starter
400	36206	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26756 (1), 27234A (1), 29953C (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
260	35484	1	Blower Housing
287	650884	2	Screw, 8-32 x 1/2"
298	28763	3	Screw, 10-32 x 35/64"
300	34476	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
370	550223	1	Instruction Decal
390	590621	1	Rewind Starter

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
19	31361	1	Extension Spring
53	31745	1	Tang Washer
54	31747	1	Washer
55	33640	1	P.T.O. Shaft
56	33401	1	R.H. Worm Gear
57	33537	1	Retaining Ring
58	31744	1	Oil Seal
69	35261	1	* Mounting Flange Gasket
70	33535B	1	Mounting Flange (Incl.58,72,72A,73,75 & 80)
87	650492	1	Screw, 1/4-20 x 2-1/4"
90	611112	1	Flywheel
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34358	1	Governor Link
200	35610	1	Control Bracket (Incl. 202 thru 205)
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
238	650932	2	Screw, 10-32 x 49/64"
245	34340	1	Air Cleaner Filter
250	34341A	1	Air Cleaner Cover
275	35708	1	Muffler (Incl. 277)
277	650795	2	Screw, 1/4-20 x 2-1/4"