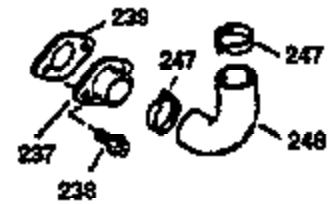
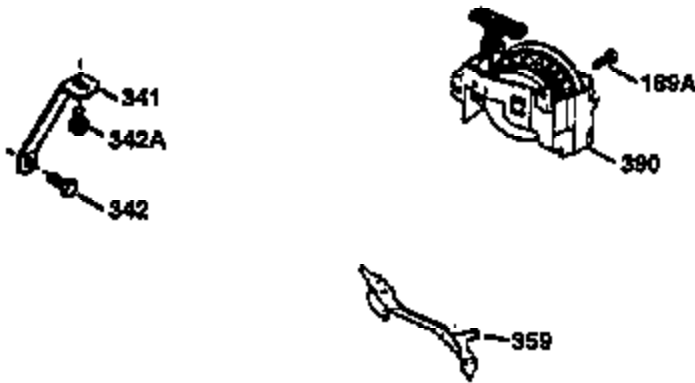
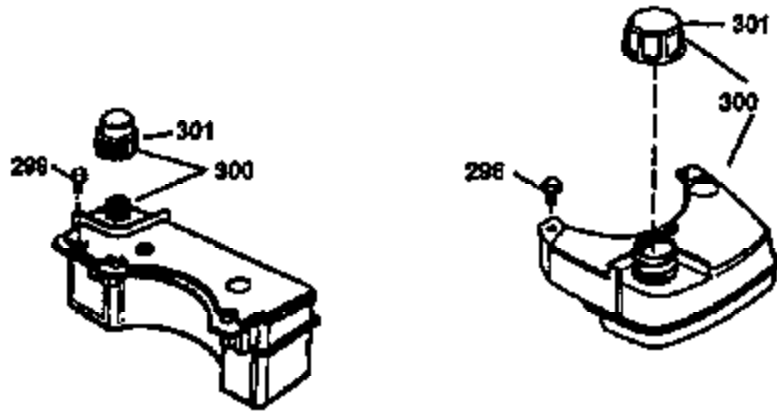




Ref #	Part Number	Qty	Description
1	36470A	1	Cylinder (Incl. 2,7,20 & 125)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	36557	1	Breather Body Ass'y. (Incl. 6 & 12)
12	36558	1	Breather Cover & Tube
14	28277	1	Washer
15	30589	1	Governor Rod (Incl. 14)
16	31383A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	36281	1	Extension Spring
20	32600	1	Oil Seal
30	36231	1	Crankshaft
40	34514	1	Piston, Pin & Ring Set (Std.)
40	34515	1	Piston, Pin & Ring Set (.010" OS)
40	34516	1	Piston, Pin & Ring Set (.020" OS)
41	32538B	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	32548B	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	32549B	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	28986	1	Ring Set (Std.)
42	28987	1	Ring Set (.010" OS)
42	28988	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	35990	1	Camshaft (BCR)
52	29914	1	Oil Pump Ass'y.
69	35261	1	* Mounting Flange Gasket
70	36232A	1	Mounting Flange (Incl.72 thru 83)
72A	9556	1	Oil Drain Plug
72	30572	1	Oil Drain Plug
73	28833	1	Drain Plug Gasket
75	27897	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	6	Screw, 1/4-20 x 1-1/4"
89	611004	1	Flywheel Key
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110	36230	1	Ground Wire
119	36437	1	* Cylinder Head Gasket
120	36474	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	35991	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover

Ref #	Part Number	Qty	Description
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	35727	1	Control Bracket (Incl. 202 thru 206)
202	36482	1	Compression Spring
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
205	650777	1	Screw, 6-32 x 21/32"
206	610973	1	Terminal
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	34858	1	Air Cleaner Body
245	34340	1	Air Cleaner Filter
250	34341B	1	Air Cleaner Cover
260	35491	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
275	36456A	1	Muffler (Incl. 277)
275A	36424	1	Spark Arrestor Muffler (Optional)
277A	650795	2	Screw, 1/4-20 x 2-1/4" (Optional)
277	650988	2	Screw, 1/4-20 x 2-5/16"
285	35000A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	35586	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
311	27625	1	Oil Fill Plug (Incl. 312)
312	29673	1	Oil Fill Plug Gasket
313	34080	1	Spacer
327	35392	1	Starter Plug
370B	36507	1	Control Decal
370A	36261	1	Lubrication Decal
380	632670	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590688 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
400	36475	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26756 (1), 27234A (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1), 36437 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (1 Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
245	34340	1	Air Cleaner Filter
250	34341B	1	Air Cleaner Cover
260	35491	1	Blower Housing
275A	36424	1	Spark Arrestor Muffler (Optional)
277A	650795	2	Screw, 1/4-20 x 2-1/4" (Optional)
287	650926	2	Screw, 8-32 x 21/64"
300	35586	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590688 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
19	36281	1	Extension Spring
69	35261	1	* Mounting Flange Gasket
70	36232A	1	Mounting Flange (Incl.72 thru 83)
90	611112	1	Flywheel
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	35727	1	Control Bracket (Incl. 202 thru 206)
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
238	650806	2	Screw, 10-32 x 5/8"
245	34340	1	Air Cleaner Filter
250	34341B	1	Air Cleaner Cover
275	36456A	1	Muffler (Incl. 277)
275A	36424	1	Spark Arrestor Muffler (Optional)
276	33753	1	Locking Plate (Optional)
277A	650795	2	Screw, 1/4-20 x 2-1/4" (Optional)
277	650988	2	Screw, 1/4-20 x 2-5/16"