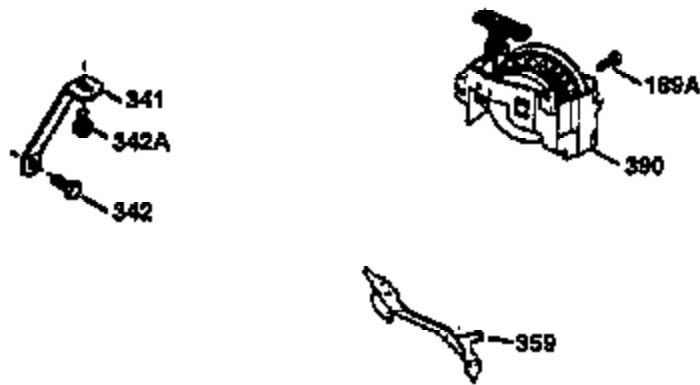




Ref #	Part Number	Qty	Description
	1 36470A	1	Cylinder (Incl. 2,7,20,125,169,172,17 4)
	2 26727	2	Dowel Pin
	6 33734	1	Breather Element
	7 36557	1	Breather Ass'y. (Incl. 6 & 12A)
12A	36558	1	Breather Cover & Tube
	14 28277	1	Washer
	15 31513	1	Governor Rod (Incl. 14)
	16 34839A	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 651018	1	Screw, Torx T-15, 8-32 x 19/64"
	19 35998	1	Extension Spring
	20 32600	1	Oil Seal
	30 34759B	1	Crankshaft
	40 34514	1	Piston, Pin & Ring Set (Std.)
	40 34515	1	Piston, Pin & Ring Set (.010" OS)
	40 34516	1	Piston, Pin & Ring Set (.020" OS)
	41 32538B	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 32548B	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 32549B	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 28986	1	Ring Set (Std.)
	42 28987	1	Ring Set (.010" OS)
	42 28988	1	Ring Set (.020" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 30963B	1	Connecting Rod Ass'y. (Incl. 46)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	50 35990	1	Camshaft (BCR)
	52 29914	1	Oil Pump Ass'y.
	69 35261	1	* Mounting Flange Gasket
	70 33521E	1	Mounting Flange (Incl.58,72 thru 83)
	72 36083	1	Oil Drain Plug
	75 26208	1	Oil Seal
	80 30574A	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	86 650488	5	Screw, 1/4-20 x 1-1/4"
	89 611004	1	Flywheel Key
	90 611112	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 651007	2	Screw, Torx T-15, 10-24 x 15/16"
	110 34961	1	Ground Wire
	119 36437	1	* Cylinder Head Gasket
	120 36474	1	Cylinder Head
	125 36471	1	Exhaust Valve (Std.) (Incl. 151)
	125 36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
	126 29314B	1	Intake Valve (Std.) (Incl. 151)
	126 29315C	1	Intake Valve (1/32" OS) (Incl. 151)
	127 650691	2	Washer
130A	650818	2	Screw, 5/16-18 x 1-1/2"
	130 6021A	6	Screw, 5/16-18 x 1-1/2"
	135 35395	1	Resistor Spark Plug (RJ19LM)
	150 35991	2	Valve Spring
	151 31673	2	Valve Spring Cap
	169 27234A	1	* Valve Cover Gasket

Ref #	Part Number	Qty	Description
172	32755	1	Valve Cover
174	30200	1	Screw, 10-24 x 9/16"
174A	651024	1	Stud, 10-24 x 1-5/64"
178	29752	2	Nut & Lock Washer, 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	36255	1	Governor Link
189	650839	1	Screw, 1/4-20 x 3/8"
189A	650844	1	Screw, 1/4-20 x 3/4"
191	36568	1	S.E. Brake Bracket (Incl. 195)
195	610973	1	Terminal
200	35999	1	Control Bracket
207	36200	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	34858	1	Air Cleaner Body
245	34340	1	Air Cleaner Filter
250	34341B	1	Air Cleaner Cover
260	36612	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
275	36456A	1	Muffler (Incl. 277)
275A	36664	1	Spark Arrestor Muffler (Optional) (Incl. 284,284A,416,417)
277	650988	2	Screw, 1/4-20 x 2-5/16"
279A	30200	1	Screw, 10-24 x 9/16"
285	35000A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	35586	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
305	35577	1	Oil Fill Tube
306	34265	1	* "O" Ring
307	35499	1	"O"-Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35578	1	Dipstick
313	34080	1	Spacer
370A	36261	1	Lubrication Decal
370K	36695	1	Starter Decal
380	632733	1	Carburetor (Incl. 184)
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
400	36475	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26756 (1), 27234A (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1), 36437 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (1 Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
130A	650818	2	Screw, 5/16-18 x 1-1/2"
189A	650844	1	Screw, 1/4-20 x 3/4"
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
245	34340	1	Air Cleaner Filter
250	34341B	1	Air Cleaner Cover
260	36612	1	Blower Housing
275A	36664	1	Spark Arrestor Muffler (Optional) (Incl. 284,284A,416,417)
287	650926	2	Screw, 8-32 x 21/64"
300	35586	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
359	36609	1	Starter Guard
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).

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Ref #	Part Number	Qty	Description
	19 35998	1	Extension Spring
	53 31745	1	Tang Washer
	54 31747	1	Washer
	55 35667	1	P.T.O. Shaft
	56 31746	1	L.H. Worm Gear
	57 31749	1	Retainer Ring
	58 31744	1	Oil Seal
	59 31787	1	Washer
	69 35261	1	* Mounting Flange Gasket
	70 33521E	1	Mounting Flange (Incl.58,72 thru 83)
	87 650492	1	Screw, 1/4-20 x 2-1/4"
	90 611112	1	Flywheel
130A	650818	2	Screw, 5/16-18 x 1-1/2"
	182 6201	2	Screw, 1/4-28 x 7/8"
	185 31384A	1	Intake Pipe (Incl. 224)
	186 36255	1	Governor Link
	200 35999	1	Control Bracket
	209 30200	2	Screw, 10-24 x 9/16"
	223 650451	2	Screw, 1/4-20 x 1"
	238 650806	2	Screw, 10-32 x 5/8"
	245 34340	1	Air Cleaner Filter
	250 34341B	1	Air Cleaner Cover
	275 36456A	1	Muffler (Incl. 277)
275A	36664	1	Spark Arrestor Muffler (Optional) (Incl. 284,284A,416,417)
	277 650988	2	Screw, 1/4-20 x 2-5/16"
	279 30063	2	Screw, 1/4-20 x 1/2"
	280 37010	1	Heat Shield
284A	650760	1	Screw, 8-32 x 3/8" (Optional)
	284 36663	1	Muffler Deflector (Incl. 284A)(Option al)
	416 36085	1	Spark Arrestor Kit (Incl. 417)(Option al)
	417 650760	1	Screw, 8-32 x 3/8" (Optional)