

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 1 OF 2



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| | 1 250288 | 1 | Cylinder (Incl. 67, 75A, 105, 106 & 1 38) |
| 16A | 490304 | 1 | Governor Lever |
| 16 | 490306 | 1 | Governor Lever |
| 19A | 490307 | 1 | Backlash Spring |
| 19 | 490308 | 1 | Extension Spring |
| 20 | 510340 | 1 | Oil Seal |
| 21 | 570673 | 3 | Ball Bearing |
| 22 | 510338 | 1 | Slide Ring |
| 23 | 530158 | 1 | Ball Bearing |
| 24 | 530161 | 1 | Ball Bearing |
| 27 | 530159 | 1 | Bearing Retainer |
| 29 | 530164 | 1 | Bearing Strip (31 Needles) |
| 30 | 290573B | 1 | Crankshaft (Incl. 29) |
| 33 | 330179 | 1 | Adapter Plate |
| 34 | 792067 | 3 | Screw, 5/16-18 x 1" |
| 35 | 29826 | 1 | Screw, 10-32 x 3/4" |
| 35A | 650506 | 2 | Screw, 4-40 x 1/4" |
| 37 | 29216 | 1 | Lock Nut, 10-32 |
| 39 | 310277B | 1 | Piston & Rod Ass'y. (Incl. 29 & 42) |
| 42 | 310278 | 2 | Ring Set |
| 67 | 430233 | 1 | Fuel Filter |
| 75A | 510337 | 1 | Oil Seal |
| 75 | 510339 | 1 | Oil Seal |
| 80 | 490305 | 1 | Governor Shaft |
| 89 | 611107 | 1 | Flywheel Key |
| 90 | 611109 | 1 | Flywheel |
| 92 | 650815 | 1 | Belleville Washer |
| 93 | 650816 | 1 | Flywheel Nut |
| 100 | 34443A | 1 | Solid State Ignition |
| 101 | 610118 | 1 | Spark Plug Cover |
| 103 | 651007 | 2 | Screw, Torx T-15, 10-24 x 15/16" |
| 105 | 650892 | 2 | Screw, 5/16-18 x 2-3/16" |
| 106 | 650891 | 2 | Screw, 5/16-18 x 1-5/8" |
| 110 | 611106 | 1 | Ground Wire |
| 135 | 35395 | 1 | Resistor Spark Plug (RJ19LM) |
| 138 | 570683 | 2 | Port Cover |
| 164 | 510341 | 1 | "O" Ring |
| 165 | 510342 | 1 | "O" Ring |
| 182 | 792067 | 2 | Screw, 5/16-18 x 1" |
| 184A | 27110 | 2 | Washer |
| 185 | 570674 | 1 | Intake Pipe (Incl. 164 & 165) |
| 186 | 490309 | 1 | Governor Link |
| 200 | 570675A | 1 | Control Bracket (Incl. 202 thru 206) |
| 202 | 32924 | 1 | Compression Spring |
| 203 | 31342 | 1 | Compression Spring |
| 204 | 650549 | 1 | Screw, 5-40 x 7/16" |
| 205 | 650606 | 1 | Screw, 10-32 x 1-1/8" |
| 206 | 610973 | 1 | Terminal |
| 209A | 650867 | 2 | Screw, 10-24 x 1/2" |
| 209 | 650735 | 1 | Screw, 10-24 x 3/8" |
| 210 | 27793 | 1 | Conduit Clip |
| 211 | 650837 | 1 | Screw, 10-32 x 1/4" |
| 226 | 730575B | 1 | Air Cleaner Kit (Incl. items marked # # sign) |
| 227 | 450249A | 1 | ## A/C Elbow (Incl. items marked with # sign) |
| 228 | 650901 | 1 | # Stud, 1/4-20 x 4.89" |
| 232 | 0 | 2 | # Pop Rivet (Can be purchased locally) |
| 238 | 650940 | 2 | ## Screw, 10-32 x 3/4" |
| 239A | 34698A | 1 | # Air Cleaner Gasket |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 239 | 35815 | 1 | ## Air Cleaner Gasket |
| 241 | 34699 | 1 | # Air Cleaner Collar |
| 245A | 34783 | 1 | ##Air Cleaner Filter |
| 245 | 34782A | 1 | ## Air Cleaner Filter |
| 250 | 34781 | 1 | Air Cleaner Cover |
| 251 | 650513 | 1 | ## Wing Nut, 1/4-20 |
| 260 | 350430 | 1 | Blower Housing |
| 261 | 650894 | 4 | Screw, 5/16-18 x 5/8" |
| 274 | 510343A | 1 | Exhaust Gasket |
| 275 | 390316 | 1 | Muffler |
| 277 | 650893 | 2 | Screw, 5/16-18 x 3-13/64" |
| 278 | 28537 | 1 | Washer |
| 279 | 650837 | 3 | Screw, 10-32 x 1/4" |
| 280 | 390307A | 1 | Heat Shield |
| 283 | 390315 | 1 | E.G.R. Tube |
| 285 | 34449A | 1 | Starter Cup |
| 287 | 650926 | 4 | Screw, 8-32 x 21/64" |
| 290 | 29774 | 1 | Fuel Line |
| 292 | 26460 | 2 | Fuel Line Clamp |
| 298 | 650895 | 3 | Screw, 10-32 x 5/8" |
| 300 | 410258 | 1 | Fuel Tank |
| 301 | 410259A | 1 | Fuel Cap |
| 344A | 650894 | 1 | # Screw, 5/16-18 x 5/8" |
| 344 | 450256 | 1 | # Air Cleaner Brace |
| 370K | 36695 | 1 | Starter Decal |
| 370A | 36261 | 1 | Lubrication Decal |
| 370C | 550234 | 1 | Bowl Nut Decal |
| 370B | 34704 | 1 | ## Instruction Decal |
| 380 | 632434 | 1 | Carburetor (Incl. 164) |
| 390 | 590732 | 1 | Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange.) |
| 399 | 510334 | 1 | Gasket Eliminator (Loctite 515) |
| 420 | 730227A | 1 | 2-Cycle Oil (8 oz.) |

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 2



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 200 | 570675A | 1 | Control Bracket (Incl. 202 thru 206) |
| 202 | 32924 | 1 | Compression Spring |
| 205 | 650606 | 1 | Screw, 10-32 x 1-1/8" |
| 209A | 650867 | 2 | Screw, 10-24 x 1/2" |
| 209 | 650735 | 1 | Screw, 10-24 x 3/8" |
| 245 | 34782A | 1 | ## Air Cleaner Filter |
| 245A | 34783 | 1 | ##Air Cleaner Filter |
| 287 | 650926 | 4 | Screw, 8-32 x 21/64" |
| 290 | 29774 | 1 | Fuel Line |
| 292 | 26460 | 2 | Fuel Line Clamp |
| 370K | 36695 | 1 | Starter Decal |
| 390 | 590732 | 1 | Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange.) |