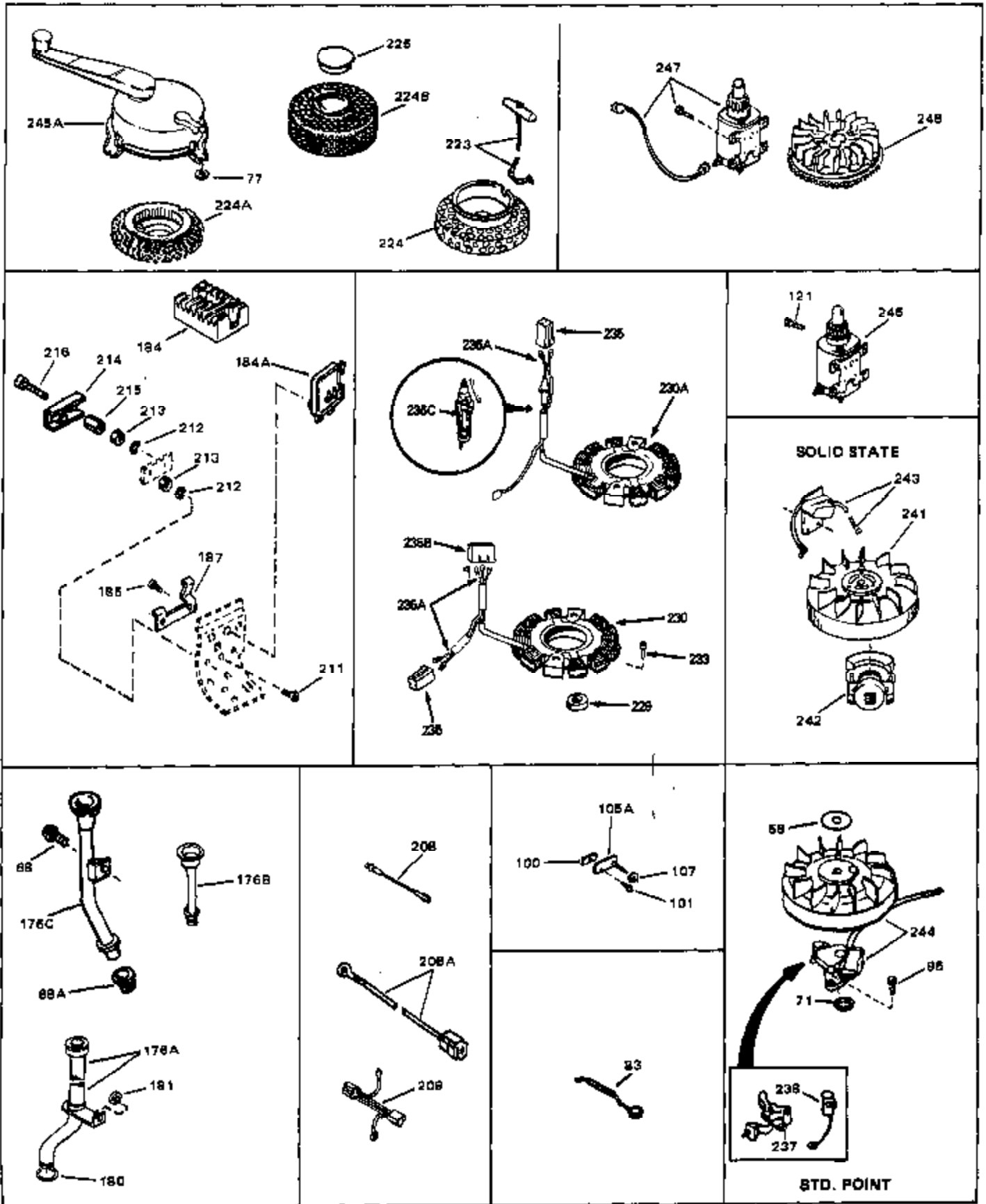


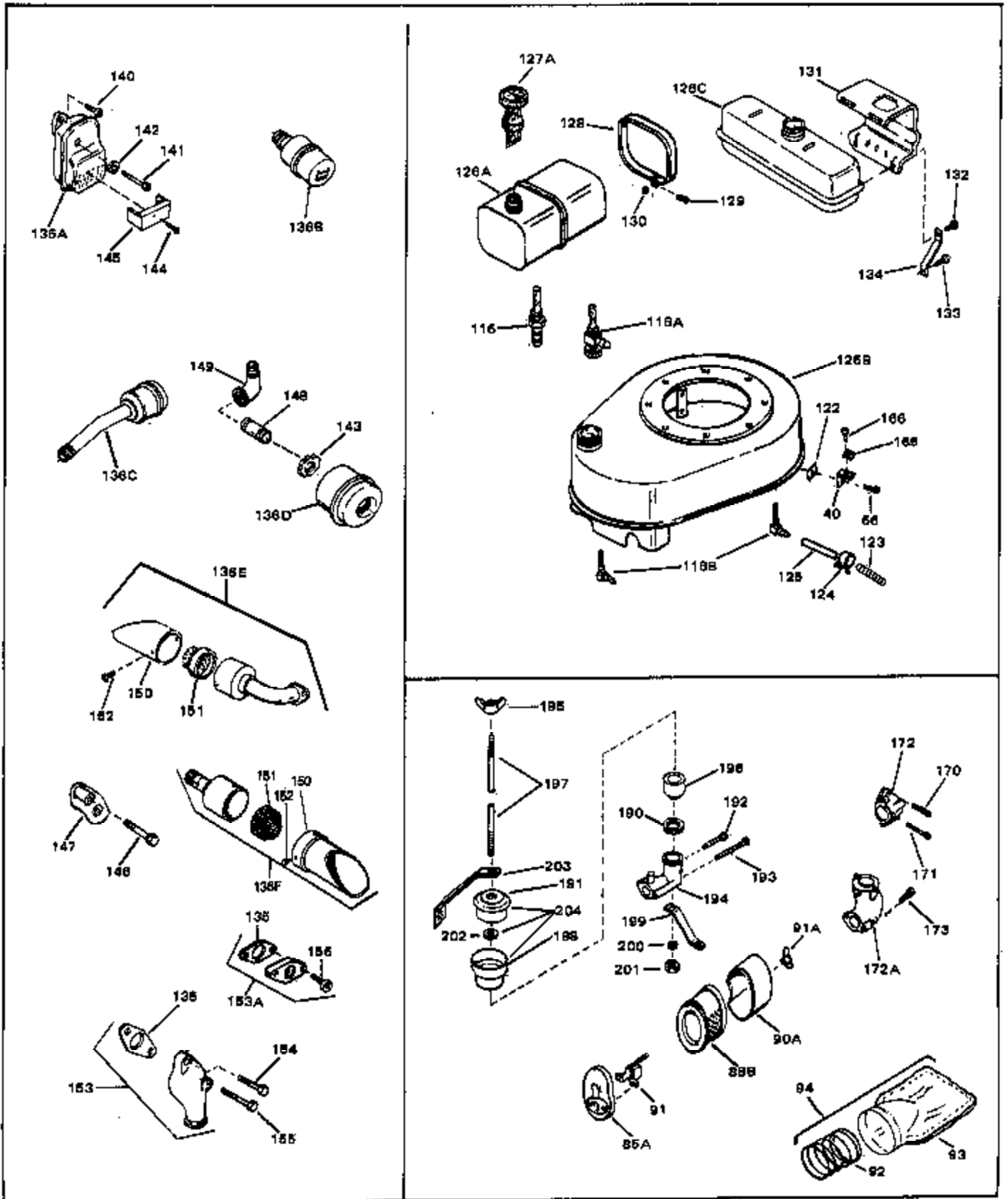
Ref #	Part Number	Qty	Description
	1 32711A	0	Cylinder Assy. (Cast iron liner) (2-3/4"
	2 27652	0	Pin, Dowel
	3A 31462	0	Bushing, Crankshaft
	3 31461	0	Bushing, Crankshaft
	4 32630	0	Seal, Oil
	5 32783	0	Valve, Intake (Standard)
	5 32784	0	Valve, Intake (1/32" oversize)
	6 27878A	0	Valve, Intake (Standard)
	6 27880A	0	Valve, Intake (1/32" oversize)
	7 27882	0	Cap, Upper valve spring
	8A 27881	0	Spring, Valve
	8 27881	0	Spring, Valve
	9A 32581	0	Cap, Lower valve spring
	9 32581	0	Cap, Lower valve spring
	10 20810	0	Pin, Valve spring retaining
	11 32987	0	Crankshaft Assy.
	12 29783	0	Pin, Crankshaft gear
	13 27884	0	Gear, Crankshaft
	14 34528	0	Piston, Pin & Ring Assy. (Std.)
	14 34529	0	Piston, Pin & Ring Assy. (.010 oversize)
	14 34530	0	Piston, Pin & Ring Assy. (.020 oversize)
	14A 32770B	0	Piston & Pin Assy. (Std.) (2-3/4"
	14A 32771B	0	Piston & Pin Assy. (.010 oversize)
	14A 32772B	0	Piston & Pin Assy. (.020 oversize)
	15 32595	0	Ring Set, Piston (Std.) (2-3/4"
	15 32596	0	Ring Set, Piston (.010 oversize)
	15 32597	0	Ring Set, Piston (.020 oversize)
	16 27888	0	Ring, Piston pin retaining
	17 32591C	0	Rod Assy., Connecting
	18 650662C	0	Screw, Connecting rod (Two pieces)
	20 650625	0	Washer, Thrust
	21 34034	0	Lifter, Valve
	22 32114	0	Camshaft (Mech. Compression Release)
	24 32221A	0	Flange, Mounting
	25 31355	0	Screen, Oil filter
	26 30684	0	Gasket, Mounting flange
	27 29117	0	Screw
	34 27897	0	Seal, Oil
	35 650548	0	Screw, Hex washer hd., 8-32 x 5/16
	36 31335	0	Clamp, Governor lever
	38 31356	0	Pump Assy., Oil
	39 30564	0	Screw
	43 27275	0	Clip, Hi-tension wire
	43 33685	0	Clip, Hi-tension wire
	44 29443	0	Clip, Fuel line
	45 32704	0	Clip, Fuel line
	47 32631	0	Gasket, Cylinder head
	48 30938A	0	Head, Cylinder
	49 30939A	0	Cover, Cylinder head
	50 610118	0	Cover, Spark plug
	51 650694A	0	Screw, Hex flange hd., 5/16-18 x 2
	52 33636	0	Plug, Spark (Champion J-8 or equivalent)
	52 34251	0	Resistor Spark Plug
	53 27896	0	Gasket, Breather cover
	54 28423	0	Body, Breather
	55 28424	0	Element, Breather
	56 28425	0	Cover, Valve chamber
	57 27627	0	Tube, Breather

Ref #	Part Number	Qty	Description
	59 650128	0	Screw
	60 27915	0	Gasket, Intake pipe
	61 32632	0	Pipe, Intake
	62 30968	0	Nipple, Oil (2-1/2")
	63 30969	0	Cap, Oil drain
	64 650378	0	Screw
	65 26756	0	Gasket, Carburetor
	67 32223A	0	Housing, Blower (5.56 Dia. starter mtg. bolt
69A	650372	0	Screw, Hex hd. Sems, 1/4-20 x 13/16
	69 32633	0	Stud, Intake pipe
	70 29752	0	Nut
	76 27261	0	Washer, Flat
	76 650168	0	Washer, Flat
	78 650690	0	Washer, Belleville
	79 650691	0	Washer, Flat
	84 27272	0	Gasket, Air cleaner
	85 31914	0	Bracket, Air cleaner
	86 28820	0	Screw
	87 650152	0	Screw
	88 30727	0	Element, Air cleaner
	89 730127	0	Cleaner Assy., Air (Poly)
	89 730164	0	Cleaner Assy., Air (Paper)
	90 31715	0	Body, Air cleaner
	95 650489	0	Screw
	95 650516	0	Screw
	96 650561	0	Screw
97A	29536	0	Baffle, Blower housing
97A	35256A	0	Baffle, Blower housing (With electric
	98 32589	0	Key, Flywheel
	103 31361	0	Spring, Governor
	104 32582	0	Link, Governor spring
	105 30669	0	Rod, Governor
	106 31357	0	Lever, Governor
	107 28277	0	Washer, Flat
	108 31823	0	Link, Throttle
	109 31707A	0	Spacer Assy., Governor
	110 30668	0	Shaft, Mechanical governor
	111 30591	0	Gear Assy., Governor
	112 29193	0	Ring, Retaining
	113 30588A	0	Spool, Governor
	117 30622A	0	Extension, Blower housing
	118 650128	0	Screw
	119 30063	0	Screw
	119 30688	0	Screw, Hex hd. Sems, 1/4-20 x 1/2
	127 33032	0	Cap, Fuel filler (Red Plastic) (Spurt
	127 34118	0	Cap, Fuel filler (Red Plastic) (Spurt
	127 34210	0	Cap, Fuel filler (Red Plastic) (Spurt
	127 410144B	0	Cap, Fuel filler (White Plastic) (Std.)
	139 8274	0	Lockwasher
	158 30831	0	Wire, Ground (Female fitting both ends)
	159 610973	0	Terminal Assy.
	161 31342	0	Spring, Compression
	162 650549	0	Screw
	163 30200	0	Screw
	164 32410	0	Knob, Speed control
	165 27793	0	Clip, Conduit
	166 28942	0	Screw
	167 32181A	0	Control Assy., Speed

Ref #	Part Number	Qty	Description
174	29985	0	"O" Ring
175	31569A	0	Dipstick, Oil
219	650815	0	Washer, Belleville
220	8116	0	Nut
236	34346	0	Decal, Instruction
239	631021	0	Inlet Needle, Seat & Clip Assy.
240	631447	0	Carburetor
249	33239	0	Gasket Set



Ref #	Part Number	Qty	Description
77	27656	0	Washer, Flat
95	650489	0	Screw
95	650516	0	Screw
107	28277	0	Washer, Flat
121	30063	0	Screw
121	30688	0	Screw, Hex hd. Sems, 1/4-20 x 1/2
176A	31568	0	Tube, Oil filler
180	30139	0	"O" Ring
181	26073	0	Washer, Connecting rod bolt
209	33018	0	Harness, Adapter
211	28726	0	Screw, Phil. rd. hd., 5-40 x 9/16
212	28727	0	Lockwasher
213	28728	0	Nut
214	30064	0	Cover, Rectifier panel
215	30065	0	Nut, Long 5-40
216	30066	0	Screw
223	590343	0	Rope & Handle Assy., Starter
224	28301	0	Pulley, Starter
237	30547A	0	Contact Assy., Breaker
238	30548B	0	Condenser
244	610681A	0	Magneto, Tecumseh Alternator (w/ring gear)
246	29965	0	Motor, Starter (12 Volt)
246	32468A	0	Motor, Starter (12 Volt)
246	32468B	0	Motor, Starter (12 Volt)
246	33606	0	Motor, Starter (12 Volt)
247	32386	0	Starter Motor Kit (110-120 Volt)
247	32901	0	Starter Motor Kit (110-120 Volt)
247	33328	0	Starter Motor Kit (110-120 Volt)
247	33328A	0	Starter Motor Kit (110-120 Volt)
247	33328B	0	Starter Motor Kit (110-120 Volt)
247	33328C	0	Starter Motor Kit (110-120 Volt)
247	33518	0	Starter Motor Kit (110-120 Volt)
247	33518A	0	Starter Motor Kit (110-120 Volt)
247	33518B	0	Starter Motor Kit (110-120 Volt)
247	33518B	0	Starter Motor Kit (110-120 Volt)
248	30811A	0	Flywheel
248	611042	0	Flywheel (Std. Point) (V70 type letter D)
248	611085	0	Flywheel (Solid state ignition)



Ref #	Part Number	Qty	Description
66	29747B	0	Screw, Phil. Hex hd. Sems, 5/16-24 x 21/32
124	26460	0	Clamp, Fuel line
125	29774	0	Line, Fuel (Braided 8.25")
125	30705	0	Line, Fuel (Braided 16")
125	30962	0	Line, Fuel (Braided 32")
136F	391026	0	Muffler
153	31288	0	Muffler Adapter Kit
153A	730130	0	Muffler Adapter Kit
154	6021A	0	Screw, Hex flange hd., 5/16-18 x 1-1/2
155	650697A	0	Screw, Hex flange hd., 5/16-18 x 2-1/2
156	30196	0	Screw
165	27793	0	Clip, Conduit
166	28942	0	Screw