



Ref #	Part Number	Qty	Description
1	36177	1	Cylinder (Incl. 2,10,12,20 & 125)
2	27652	2	Dowel Pin
6	36059	1	Breather Element
9	590568	3	Screw, 10-24 x 3/4"
10	36002	1	Breather Valve Body
11	36003	1	Check Valve
12C	36005A	1	* Breather Cover & Gasket
12	32447	1	Breather Tube
14	28277	1	Washer
15	36006	1	Governor Rod (Machined)
16	36008	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	651018	1	Screw, Torx T-15, 8-32 x 19/64"
19	36103	1	Governor Spring
20	36010	1	Oil Seal
25	36089	1	Blower Housing Baffle (Incl.195)
26	650802	3	Screw, 1/4-20 x 5/8"
30	36184	1	Crankshaft
40	36073	1	Piston,Pin,Ring Set (Std.)
40	36074	1	Piston,Pin,Ring Set (.010 OS)
40	36075	1	Piston,Pin,Ring Set (.020 OS)
41	36070	1	Piston & Pin Ass'y.(Std.) (Incl. 43)
41	36071	1	Piston & Pin Ass'y.(.010 OS)(Incl.43)
41	36072	1	Piston & Pin Ass'y.(.020 OS)(Incl.43)
42	36076	1	Ring Set (Std.)
42	36077	1	Ring Set (.010 OS)
42	36078	1	Ring Set (.020 OS)
43	20381	2	Piston Pin Retaining Ring
45	36023A	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	36030	2	Valve Lifter
50	36031A	1	Camshaft (MCR)
52	29914	1	Oil Pump Ass'y.
69	36032A	1	* Mounting Flange Gasket
70	36151	1	Mounting Flange (Incl. 72 thru 85)
72	36083	1	Oil Drain Plug
75	36010	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl.81)
83	36057	1	Governor Spool
85	36034	1	Idle Gear
86	650924	7	Screw, 1/4-20 x 1-9/16"
89	611154	1	Flywheel Key
90	611155	1	Flywheel
91	611156	1	Flywheel Fan
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	36054	1	Ground Wire
119	36061	1	* Cylinder Head Gasket
120	36120A	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS)

Ref #	Part Number	Qty	Description
130	6021A	7	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	31672	2	Valve Spring
151A	40016	1	Intake Valve Seal
151	31673	2	Lower Valve Spring Cap
152	37075	1	"O"-Ring
169	27234A	1	* Valve Spring Box Gasket
172	32755	1	Valve Spring Box Cover
174	30200	2	Screw, 10-24 x 9/16"
177	650925A	2	Carburetor Mounting Stud
186	36009	1	Governor Link
187B	36035	1	* Carburetor Gasket/Air Baffle
190	36013	1	Brake Lever Ass'y.
191A	36012	1	Brake Control Lever
192	36016	1	Brake Control Lever Link
193	36015	1	Brake Spring
194	36014	2	Retaining Ring
195	610973	1	Terminal Ass'y.
198	36017	1	Brake Control Lever Spring
199	36018	2	Brake Lever Bushing
203	31342	1	Compression Spring
204	651029	1	Screw, 5-40 x 7/16"
239	36048	1	* Carburetor to Air Cleaner Gasket
240	36044A	1	Air Cleaner Body (Incl.239,299 & 350)
243	650899	1	Screw, 10-32 x 2-3/32"
245	36046	1	Air Cleaner Filter
250	36047	1	Air Cleaner Cover
251	650928	2	Lock Nut 1/4-20
255	36088	1	Control Plate
256	650983	2	Screw, 8-32 x 21/64"
260	36038	1	Blower Housing
261	650737	3	Screw, 1/4-20 x 1/2"
262	650929	1	Screw, 1/4-20 x 11/16"
263	36108	1	Trim Ring
275	36107	1	Muffler
276	36043	1	Locking Plate
277	650927	2	Screw, 5/6-18 x 2-11/32"
279	650956	3	Screw, Torx T-25, 12-24 x 49/64"
280	36090	1	Heat Shield
285	34449A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	34357	1	Fuel Line
292	26460	2	Fuel Line Clamp
299	650900	1	"U" Type Nut Clip
300	36066	1	Fuel Tank (Incl. 301)
301	35355	1	Fuel Cap
305	36063	1	Oil Fill Tube
307	35499	1	"O" Ring
308	36040	1	Fill Tube Clip
310	36064	1	Dipstick
346A	28763	2	Screw, 10-32 x 35/64"
350	36045	1	Primer
357	36412	1	Starter Rope Retainer
370C	36260	1	Primer Decal
370A	36261	1	Lubrication Decal
380	632671	1	Carburetor (Incl. 187B & 239)

Ref #	Part Number	Qty	Description
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
400	36062B		* Gasket Set (Incl. items marked PK in notes). Incl. part #'s 27234A (1), 36005A (1), 36032A (1), 36035 (1), 36048 (1), 36061 (1)
416	36085	1	Spark Arrestor Kit (Incl. 417)(Optional)
417	650760	1	Screw, 8-32 x 3/8" (Optional)
420	730225	1	4 Cycle Oil, SAE 30 (Quart)



Ref #	Part Number	Qty	Description
152	37075	1	"O"-Ring
187B	36035	1	* Carburetor Gasket/Air Baffle
240	36044A	1	Air Cleaner Body (Incl.239,299 & 350)
245	36046	1	Air Cleaner Filter
250	36047	1	Air Cleaner Cover
251	650928	2	Lock Nut 1/4-20
287	650926	2	Screw, 8-32 x 21/64"
350	36045	1	Primer
390	590694	1	Rewind Starter (NOTE: This engine could have been built with 590737 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).