



| Ref # | Part Number | Qty | Description                               |
|-------|-------------|-----|---|
| 1     | 34328A      | 0   | Cylinder Assy. (Cast iron liner) (3-1/8"  |
| 2     | 27652       | 0   | Pin, Dowel                                |
| 3     | 32590       | 0   | Plate, Lock & Oil dipper                  |
| 4     | 32630       | 0   | Seal, Oil                                 |
| 5     | 34035       | 0   | Valve, Intake (Standard)                  |
| 5     | 34036       | 0   | Valve, Intake (1/32" oversize)            |
| 6     | 27878A      | 0   | Valve, Intake (Standard)                  |
| 6     | 27880A      | 0   | Valve, Intake (1/32" oversize)            |
| 7     | 27882       | 0   | Cap, Upper valve spring                   |
| 7A    | 27882       | 0   | Cap, Upper valve spring                   |
| 8     | 27881       | 0   | Spring, Valve                             |
| 9     | 32581       | 0   | Cap, Lower valve spring                   |
| 10    | 650662B     | 0   | Bolt, Connecting rod                      |
| 11    | 34181       | 0   | Crankshaft Assy.                          |
| 12    | 29783       | 0   | Pin, Crankshaft gear                      |
| 13    | 33245       | 0   | Gear, Crankshaft                          |
| 14A   | 34329A      | 0   | Piston & Pin Assy. (Standard) (3-1/8")    |
| 14A   | 34330A      | 0   | Piston & Pin Assy. (.010 oversize)        |
| 14A   | 34331A      | 0   | Piston & Pin Assy. (.020 oversize)        |
| 14    | 34552       | 0   | Piston, Pin & Ring Assy. (Std.) (3-1/8")  |
| 14    | 34553       | 0   | Piston, Pin & Ring Assy. (.010 oversize)  |
| 14    | 34554       | 0   | Piston, Pin & Ring Assy. (.020 oversize)  |
| 15    | 34332       | 0   | Ring Set, Piston (Standard) (3-1/8")      |
| 15    | 34333       | 0   | Ring Set, Piston (.010 oversize)          |
| 15    | 34334       | 0   | Ring Set, Piston (.020 oversize)          |
| 16    | 27888       | 0   | Ring, Piston pin retaining                |
| 17    | 32591C      | 0   | Rod Assy., Connecting                     |
| 18    | 32589       | 0   | Key, Flywheel                             |
| 19A   | 29443       | 0   | Clip, Fuel line                           |
| 19    | 27275       | 0   | Clip, Hi-tension wire                     |
| 20A   | 33581       | 0   | Screen, Oil filter                        |
| 21    | 34034       | 0   | Lifter, Valve                             |
| 22    | 34040       | 0   | Camshaft (Mechanical Compression Release) |
| 23    | 33253       | 0   | Gasket, Mounting flange                   |
| 24    | 33580       | 0   | Flange, Mounting                          |
| 25    | 29117       | 0   | Screw                                     |
| 26    | 31356       | 0   | Pump Assy., Oil                           |
| 27    | 31950       | 0   | Seal, Oil                                 |
| 28    | 31927       | 0   | Plug, Oil drain (3/8-18 sq. hd.)          |
| 29    | 650488      | 0   | Screw                                     |
| 30    | 33992A      | 0   | Tube, Oil filler (Plastic)                |
| 33    | 33589A      | 0   | Dipstick, Oil (Twist Lock)                |
| 34    | 33590       | 0   | "O" Ring                                  |
| 35    | 30668       | 0   | Shaft, Mechanical governor                |
| 36A   | 30590A      | 0   | Washer, Flat                              |
| 36    | 31707A      | 0   | Spacer Assy., Governor                    |
| 37    | 30591       | 0   | Gear Assy., Governor                      |
| 38    | 30588A      | 0   | Spool, Governor                           |
| 39    | 29193       | 0   | Ring, Retaining                           |
| 40    | 33577       | 0   | Rod, Governor                             |
| 41    | 32651       | 0   | Lever, Governor                           |
| 42    | 31335       | 0   | Clamp, Governor lever                     |
| 43    | 650548      | 0   | Screw, Hex washer hd., 8-32 x 5/16        |
| 44    | 28277       | 0   | Washer, Flat                              |
| 45    | 30088A      | 0   | Screw, Phil. fil. hd. Sems, 1/4-28 x 1    |
| 46    | 33862       | 0   | Pipe, Intake                              |
| 47    | 27915       | 0   | Gasket, Intake pipe                       |
| 48    | 33261       | 0   | Bracket, Intake pipe                      |

| Ref # | Part Number | Qty | Description                                  |
|-------|-------------|-----|--|
| 49    | 29752       | 0   | Nut  |
| 50    | 30200       | 0   | Screw  |
| 52    | 650738      | 0   | Screw  |
| 53    | 33861       | 0   | Gasket, Carburetor                           |
| 54    | 650378      | 0   | Screw  |
| 55    | 650378      | 0   | Screw  |
| 56    | 33865B      | 0   | Control Assy., Speed                         |
| 56A   | 610973      | 0   | Terminal Assy.                               |
| 57A   | 31342       | 0   | Spring, Compression                          |
| 58    | 650549      | 0   | Screw  |
| 59    | 28942       | 0   | Screw  |
| 59A   | 27793       | 0   | Clip, Conduit                                |
| 60    | 33151       | 0   | Link, Governor spring                        |
| 61    | 31361       | 0   | Spring, Governor                             |
| 62    | 33860       | 0   | Link, Throttle                               |
| 72    | 34041       | 0   | Gasket, Cylinder head                        |
| 73    | 34030       | 0   | Head, Cylinder                               |
| 74    | 33272       | 0   | Cover, Cylinder head                         |
| 75    | 6021A       | 0   | Screw, Hex flange hd., 5/16-18 x 1-1/2       |
| 75    | 650692      | 0   | Screw, Hex hd., 5/16-18 x 1-3/4              |
| 75    | 650711      | 0   | Screw, Hex hd., 5/16-18 x 1-5/8              |
| 75    | 650727      | 0   | Screw, Special hex hd. tapped, 5/16-18 x     |
| 77    | 650713      | 0   | Screw, Hex hd., 5/16-18 x 5/8                |
| 77    | 650737      | 0   | Screw, Hex washer hd. taptite, 1/4-20 x 1/2  |
| 77    | 650738      | 0   | Screw  |
| 79    | 650691      | 0   | Washer, Flat                                 |
| 80    | 27896       | 0   | Gasket, Breather cover                       |
| 81    | 28423       | 0   | Body, Breather                               |
| 82    | 28424       | 0   | Element, Breather                            |
| 83    | 650128      | 0   | Screw  |
| 84    | 28425       | 0   | Cover, Valve chamber                         |
| 85    | 27627       | 0   | Tube, Breather                               |
| 86    | 33636       | 0   | Plug, Spark (Champion J-8 or equivalent)     |
| 86    | 34251       | 0   | Resistor Spark Plug                          |
| 87    | 33273       | 0   | Extension, Blower housing                    |
| 88    | 30688       | 0   | Screw, Hex hd. Sems, 1/4-20 x 1/2            |
| 89    | 650128      | 0   | Screw  |
| 90    | 33635A      | 0   | Housing, Blower (6.375 dia. starter mtg.     |
| 91    | 29747A      | 0   | Screw  |
| 93    | 650788      | 0   | Screw, Hex hd. spin-lock thr'd forming,      |
| 94    | 29536       | 0   | Baffle, Blower housing                       |
| 95    | 650561      | 0   | Screw  |
| 97    | 33583A      | 0   | Tank Assy., Fuel (Charcoal Poly) (2 1/2 qt.) |
| 98    | 33032       | 0   | Cap, Fuel filler (Red Plastic) (Spurt        |
| 98    | 34118       | 0   | Cap, Fuel filler (Red Plastic) (Spurt        |
| 98    | 34210       | 0   | Cap, Fuel filler (Red Plastic) (Spurt        |
| 98    | 410144B     | 0   | Cap, Fuel filler (White Plastic) (Std.)      |
| 99    | 26460       | 0   | Clamp, Fuel line                             |
| 100   | 29774       | 0   | Line, Fuel (Braided 8.25")                   |
| 100   | 30705       | 0   | Line, Fuel (Braided 16")                     |
| 100   | 30962       | 0   | Line, Fuel (Braided 32")                     |
| 103   | 33280A      | 0   | Muffler                                      |
| 104   | 31588       | 0   | Plate, Muffler locking                       |
| 105   | 650729      | 0   | Screw  |
| 109   | 33816       | 0   | Hub & Screen Assy., Starter                  |
| 110   | 8116        | 0   | Nut  |
| 111   | 650815      | 0   | Washer, Belleville                           |
| 112   | 650793      | 0   | Washer, Flat                                 |

| Ref # | Part Number | Qty | Description                                 |
|-------|-------------|-----|---|
| 115   | 650489      | 0   | Screw                                       |
| 115   | 650516      | 0   | Screw                                       |
| 118   | 28763       | 0   | Screw, Hex washer hd. thread-forming, 10-24 |
| 119   | 33876       | 0   | Gasket, Stator                              |
| 121   | 610118      | 0   | Cover, Spark plug                           |
| 122   | 34231       | 0   | Wire, Ground (One female fitting & one      |
| 141   | 33629       | 0   | Gasket, Air cleaner                         |
| 142   | 33634       | 0   | Gasket, Air cleaner                         |
| 144   | 650707      | 0   | Screw                                       |
| 145   | 650762      | 0   | Screw, Fil. hd. Sems, 10-32 x 1-29/32       |
| 146   | 33631       | 0   | Element, Air cleaner                        |
| 147   | 33630       | 0   | Bracket, Air cleaner                        |
| 148   | 34425       | 0   | Body, Air cleaner                           |
| 149   | 34424       | 0   | Cover, Air cleaner                          |
| 150   | 33632A      | 0   | Cover & Body Assy., Air cleaner             |
| 195   | 34374       | 0   | Decal, Instruction                          |
| 196   | 30547A      | 0   | Contact Assy., Breaker                      |
| 197   | 610767A     | 0   | Condenser                                   |
| 199   | 631021      | 0   | Inlet Needle, Seat & Clip Assy.             |
| 200   | 631981      | 0   | Carburetor                                  |
| 201   | 610972      | 0   | Magneto, Tecumseh alternator (w/ring gear)  |
| 206   | 33279C      | 0   | Gasket Set                                  |



| Ref # | Part Number | Qty | Description                       |
|-------|-------------|-----|-----------------------------------|
|       | 99 26460    | 0   | Clamp, Fuel line                  |
|       | 100 29774   | 0   | Line, Fuel (Braided 8.25")        |
|       | 100 30705   | 0   | Line, Fuel (Braided 16")          |
|       | 100 30962   | 0   | Line, Fuel (Braided 32")          |
| 103B  | 391026      | 0   | Muffler                           |
|       | 110 8116    | 0   | Nut                               |
|       | 111 650815  | 0   | Washer, Belleville                |
|       | 114 33817   | 0   | Plug, Screen                      |
|       | 117 30688   | 0   | Screw, Hex hd. Sems, 1/4-20 x 1/2 |
|       | 125 33323   | 0   | Screen, Muffler                   |
|       | 126 650578  | 0   | Screw                             |
|       | 127 33700   | 0   | Cover & Tube, Muffler             |
|       | 164 730130  | 0   | Muffler Adapter Kit               |
|       | 165 30196   | 0   | Screw                             |
|       | 166 27930   | 0   | Gasket, Exhaust                   |
|       | 203 33202   | 0   | Motor, Starter (12 Volt)          |
|       | 203 33605   | 0   | Motor, Starter (12 Volt)          |
|       | 204 33329   | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 204 33329A  | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 204 33329B  | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 204 33519   | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 204 33519A  | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 204 33519B  | 0   | Starter Motor Kit (110-120 Volt)  |
|       | 205 610847  | 0   | Flywheel                          |